

2012 Owner's Manual

Portable Spas

United States and Canada



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Cal Spas Home Resort™

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Due to continuous improvement programs, all models, operation, and/or specifications are subject to change without prior notice.

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CONTACT INFORMATION

For customer service, please contact your authorized dealer immediately. If you need additional information and/or assistance, contact:

LMS Customer Service Department
1462 East Ninth Street
Pomona, CA 91766.

Toll Free: 1-800-CAL-SPAS
Fax: 1-909-629-3890

Important Safety Instructions

READ AND FOLLOW ALL INSTRUCTIONS.

WARNING:

To reduce the risk of injury, do not permit children to use this product unless they are closely supervised at all times.

DANGER -- Risk of accidental drowning:

Do not allow children to be in or around a spa unless a responsible adult supervises them. Keep the spa cover on and locked when not in use. See instructions enclosed with your cover for locking procedures.

DANGER -- Risk of injury:

The suction fittings in this spa are sized to match the specific water flow created by the pump. Should the need arise to replace the suction fittings, or the pump, be sure the flow rates are compatible.

Never operate the spa if the suction fitting or filter baskets are broken or missing. Never replace a suction fitting with one that is rated less than the flow rate marked on the original suction fitting.

DANGER -- Risk of electric shock:

Install the spa at least 5 feet (1.5 meters) from all metal surfaces. As an alternative, a spa may be installed within 5 feet of metal surfaces if each metal surface is permanently bonded by a minimum #8 AWG solid copper conductor to the outside of the spa's control box.

DANGER -- Risk of electric shock:

Do not permit any external electrical appliances, such as lights, telephones, radios, televisions, and etc., within five feet (1.5 meters) of the spa. Never attempt to operate any electrical device from inside the spa.

WARNING -- To reduce the risk of injury:

The spa water should never exceed 104°F (40°C). Water temperatures between 100°F (38°C) and 104°F (40°C) are considered safe for a healthy adult. Lower water temperatures are recommended for young children and when spa use exceeds 10 minutes.

High water temperatures have a high potential for causing fetal damage during pregnancy. Women who are pregnant, or who think they are pregnant, should always check with their physician prior to spa usage.

The use of alcohol, drugs or medication before or during spa use may lead to unconsciousness, with the possibility of drowning.

Persons suffering from obesity, a medical history of heart disease, low or high blood pressure, circulatory system problems or diabetes should consult a physician before using the spa.

Persons using medications should consult a physician before using the spa since some medications may induce drowsiness while others may affect heart rate, blood pressure and circulation.

HYPERTHERMIA DANGER:

Prolonged exposure to hot air or water can induce hyperthermia. Hyperthermia occurs when the internal temperature of the body reaches a level 3°F to 6°F above the normal body temperature of 98.6°F (or 2°C to 4°C above 37°C). While hyperthermia has many health benefits, it is important not to allow your body's core temperature to rise above 103°F (39.5°C).

Symptoms of excessive hyperthermia include dizziness, lethargy, drowsiness and fainting. The effects of excessive hyperthermia may include:

- Failure to perceive heat
- Failure to recognize the need to exit spa or hot tub
- Unawareness of impending hazard
- Fetal damage in pregnant women
- Physical inability to exit the spa
- Unconsciousness

WARNING: The use of alcohol, drugs, or medication can greatly increase the risk of fatal hyperthermia.

DANGER -- Risk of electric shock:

- Replace a damaged power cord immediately.
- Do not bury the power cord.
- Connect to a grounded, grounding-type receptacle only.

WARNING: People with infectious diseases should not use a spa or hot tub.

WARNING: To avoid injury, exercise care when entering or exiting the spa or hot tub.

WARNING: Do not use drugs or alcohol before or during the use of a spa or hot tub to avoid unconsciousness and possible drowning.

WARNING: Do not use a spa or hot tub immediately following strenuous exercise.

WARNING: Prolonged immersion in a spa or hot tub may be injurious to your health.

CAUTION: Maintain water chemistry in accordance with manufacturer's instructions.

SAVE THESE INSTRUCTIONS.

Preparing for Your New Portable Spa

Most cities and counties require permits for exterior construction and electrical circuits. In addition, some communities have codes requiring residential barriers such as fencing and/or self-closing gates on property to prevent unsupervised access to the property by children. Your dealer can provide information on which permits may be required and how to obtain them prior to the delivery of your spa.

Planning the Best Location

Safety First

Do not place your spa within 10 feet (3 m) of overhead power lines.

Consider How You Will Use Your Spa

How you intend to use your spa will help you determine where you should position it. For example, will you use your spa for recreational or therapeutic purposes? If your spa is mainly used for family recreation, be sure to leave plenty of room around it for activity. If you will use it for relaxation and therapy, you will probably want to create a specific mood around it.

Plan for Your Environment

If you live in a region where it snows in the winter or rains frequently, place the spa near a house entry. By doing this, you will have a place to change clothes and not be uncomfortable.

Consider Your Privacy

In a cold-weather climate, bare trees won't provide much privacy. Think of your spa's surroundings during all seasons to determine your best privacy options. Consider the view of your neighbors as well when you plan the location of your spa.

Provide a View with Your Spa

Think about the direction you will be facing when sitting in your spa. Do you have a special landscaped area in your yard that you find enjoyable? Perhaps there is an area that catches a soothing breeze during the day or a lovely sunset in the evening.

Keep Your Spa Clean

In planning your spa's location, consider a location where the path to and from the house can be kept clean and free of debris.

Prevent dirt and contaminants from being tracked into your spa by placing a foot mat at the spa's entrance where the bathers can clean their feet before entering your spa.

Allow for Service Access

Many people choose to install a decorative structure around their spa. If you are installing your spa with any type of structure on the outside, such as a gazebo, remember to allow access for service. It is always best to design special installations so that the spa can still be moved, or lifted off the ground.

Preparing a Good Foundation

Your spa needs a solid and level foundation. The area that it sits on must be able to support the weight of the spa, with water and the occupants who use it. If the foundation is inadequate, it may shift or settle after the spa is in place, causing stress that could damage your spa shell and finish.

Damage caused by inadequate or improper foundation support is not covered by the warranty. It is the responsibility of the spa owner to provide a proper foundation for the spa.

Place the spa on an elevated 3" - 4" concrete slab. Pavers, gravel, brick, sand, timbers or dirt foundations are **not** adequate to support the spa.

We strongly recommend that a qualified, licensed contractor prepare the foundation for your spa.

If you are installing the spa indoors, pay close attention to the flooring beneath it. Choose flooring that will not be damaged or stained.

If you are installing your spa on an elevated wood deck or other structure, it is highly recommended that you consult a structural engineer or contractor to ensure the structure will support the weight of 150 pounds per square foot.

To properly identify the weight of your new spa when full, remember water weighs 8.33 lbs. per gallon. For example, an average 8' spa holds approximately 500 gallons of water. Using this formula, you will find that the weight of the water alone is 4,165 lbs. Combined with the dry weight of the spa you will note that this spa will weigh approximately 5,000 lbs. when full of water.



120 Volt Electrical Installation

Always follow applicable local, state and federal codes and guidelines.

Use only a dedicated electrical line with a 15 amp breaker.

Cord-and-plug connections may not use a cord longer than 15 feet (4.6 m) and must be plugged into a dedicated 15 amp GFCI connection (NEC 680.42(A) (2)). Do not use extension cords!

Always use a weatherproof-covered receptacle.

Receptacle shall be located not less than 5 feet (1.5 m) from and not exceeding 10 feet (3.0 m) from the inside wall of the spa. (NEC 680.43(A))

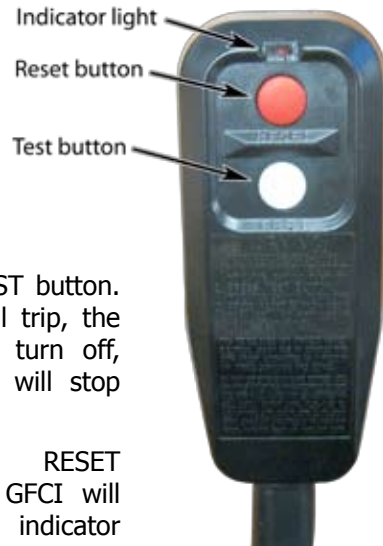
Do not bury the power cord. If your cord becomes damaged, replace it before next usage.

All 120V spas must have a GFCI. This can be either a 15 amp GFCI receptacle or a 15 amp GFCI cord and plug kit as shown (CKIT110 - P/N ELE09700086).

Testing the GFCI

Test the GFCI plug prior to first use and periodically when the spa is powered.

1. Plug in the GFCI into the power outlet. The indicator should turn on.
2. Press the TEST button. The GFCI will trip, the indicator will turn off, and the spa will stop operating.
3. Press the RESET button. The GFCI will reset, the indicator will turn on again, and the spa will turn back on.



The spa is now safe to use.

If the GFCI trips while the spa is in use, press the RESET button. If the GFCI does not reset, unplug the spa and call your local Cal Spas dealer for service. **DO NOT USE THE SPA!**

240 Volt Electrical Installation

All 240V spas must be permanently connected (hard wired) to the power supply. See the wiring diagram on page 8.

These instructions describe the only acceptable electrical wiring procedure. Spas wired in any other way will void your warranty and may result in serious injury.

When installed in the United States, the electrical wiring of this spa must meet the requirements of NEC 70 and any applicable local, state, and federal codes.

The electrical circuit must be installed by an electrical contractor and approved by a local building or electrical inspector.

Failure to comply with state and local codes may result in fire or personal injury and will be the sole responsibility of the spa owner.

GFCI and Wiring Requirements

The power supplied to the spa must be on a dedicated GFCI protected circuit as required by NEC 70 with no

other appliances or lights sharing the power.

Use copper wire with THHN insulation. Do not use aluminum wire.

Use the table on the next page to determine your GFCI and wiring requirements.

Wire runs over 85 feet must increase wire gauge to the next lower number. For example: A normal 50 amp GFCI with four #6 AWG Copper wires run over 85 feet would require you to go to four #4 AWG copper wires.

Testing the GFCI Breaker

Test the GFCI breaker prior to first use and periodically when the spa is powered. To test the GFCI breaker follow these instructions (spa should be operating):

1. Press the TEST button on the GFCI. The GFCI will trip and the spa will shut off.
2. Reset the GFCI breaker by switching the breaker to the full OFF position, wait a moment, then turn the breaker back on. The spa should have power again.

240V GFCI and Wiring Requirements

All 5100DV and 6200DV control systems are set at the factory to run on the low power setting for 40 amp operation. This is the default setting. Spa owners can have their installer change this setting so the spa will run on high power for 50 amp operation. **See configuration instructions on page 7.**

Warning: Never set a spa to run on high power without installing a properly rated GFCI.

Control System	Power Setting	GFCI Required	Wires Required
VS300	Standard	One 40 amp GFCI	Four #8 AWG copper wires
5100DV 6200DV	Power saver mode (This is the factory default setting.)	One 40 amp GFCI	Four #8 AWG copper wires
	High power setting See configuration instructions on page 7.	One 50 amp GFCI	Four #6 AWG copper wires
6300DV	Power saver mode	One 50 amp GFCI	Four #6 AWG copper wires
	Default high power setting See configuration instructions on page 7.	One 60 amp GFCI	Four #6 AWG copper wires
9800P4	Standard	One 60 amp GFCI	Four #6 AWG copper wires
OE9900P4 See note below.	With 5.5 kW heater only	One 60 amp GFCI	Four #6 AWG copper wires
	With 11 kW heater This option requires two services. See page 7.	Service 1: One 60 amp GFCI	Four #8 AWG copper wires
		Service 2: One 40 amp GFCI	Three #8 AWG copper wires

Note: Fitness Spa model F1770 has two equipment packs and requires two separate electrical services. Install each electrical service as described above.

High Power Configuration

DIP Switch Definitions for 5100DV, 6200DV, and 6300DV systems

OFF Position (Down)		ON Position (Up)
Test Mode OFF	◀ A1	Test mode (normally OFF)
Standard / Economy / Sleep Mode changes allowed	◀ A2	Standard Mode only
Use Digital Duplex or Light Duplex plane	◀ A3	Use Mini Panel
Pump 2 enabled	◀ A4	Pump 2 disabled
Single voltage heating (240VAC only)	A5 ▶	Dual voltage heating enabled
Safety Suction (must be OFF)	◀ A6	
See table at right	A7 ▶	See table at right
Temperature displayed in Fahrenheit	◀ A8	Temperature displayed in Celsius
No circ pump; Pump 1 is two-speed	◀ A9	Circ pump acts like Pump 1 low speed (filter cycle, polling); Pump 1 is one-speed <i>See page 14 for description of circulation pump operation.</i>
See table at right	◀ A10	See table at right

Number of high speed pumps that can be run before heater is disabled (A5 OFF)

OR

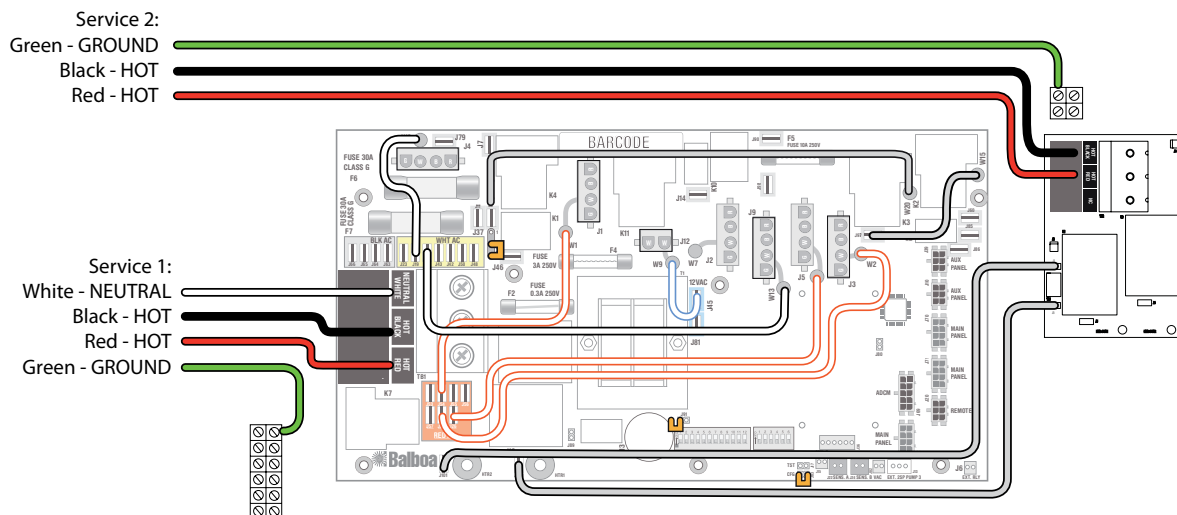
before heater runs at 120VAC (A5 ON)

No. of Pumps	A7	A10
0	OFF	OFF
1	ON	OFF
2	OFF	ON
3	ON	ON

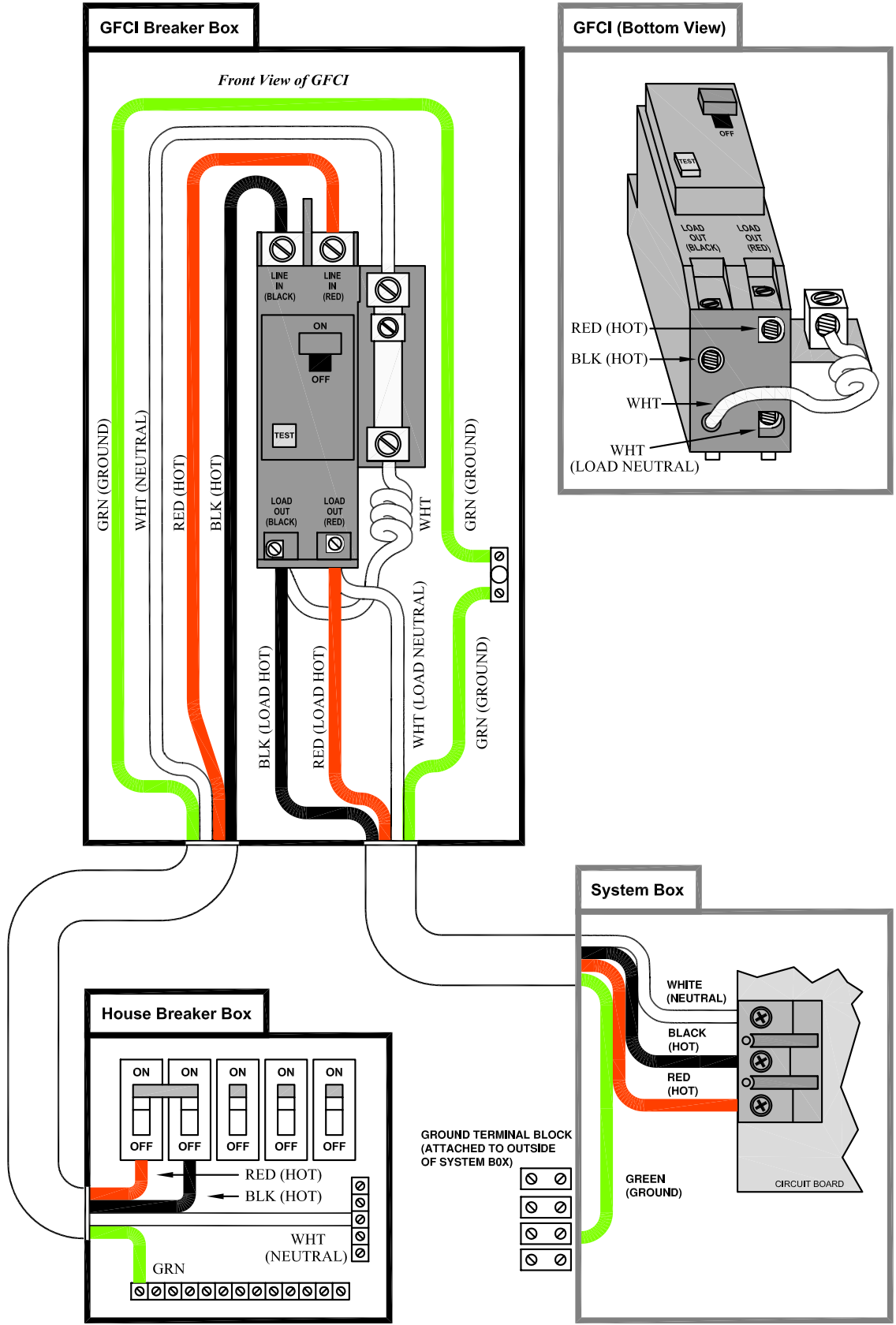
Note: Arrow indicates factory default setting.

Electrical Installation for 11 kW Heater

Shown below is the correct electrical connection for the OE9900 circuit board.



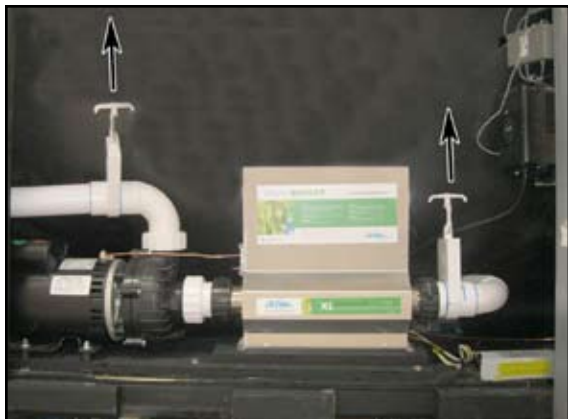
GFCI Wiring Diagram



Filling and Powering Up Your Portable Spa

This applies to all spa owners **EXCEPT** those with the Cal Clarity II bromine generator. See instructions on page 28 for bromine generator operating instructions and spa filling procedures.

1. Inspect the spa equipment.



After the spa has been placed on an approved surface and has been correctly wired by a licensed electrician, inspect all plumbing connections in the equipment area of your spa. Ensure that these connections are secure and that they did not loosen during shipment.

If your spa has gate valves, make sure they are all in the UP or OPEN position.

Never run the spa with the gate valves closed or without water circulating for long periods of time. Be careful not to over-tighten the plumbing fittings.

2. Remove the cartridge from filter canister.



Unscrew the cartridge and remove it.



After you remove the filter, remove the plastic wrapper and soak it in water for 30 minutes before you replace it. A dry filter can allow air into the filtration system which can cause the pump to fail to prime.

3. Fill the spa.



Place a garden hose in the filter canister and fill your spa with **regular tap water** about six inches from the top.

If the water level is too low or too high, your spa will not operate properly.

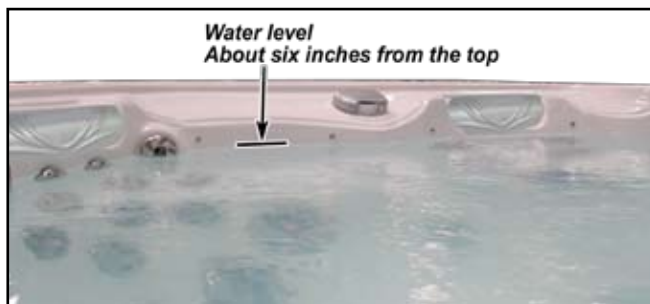


Always fill the spa through the filter canister! Failure to do so may cause air to be trapped in the filtration system and prevent the pumps from operating properly.

Never fill your spa with soft water.



Soft water makes it impossible to maintain the proper water chemistry and may cause the water to foam, which will ultimately harm the finish of the spa and void your warranty.



4. Turn on power to the spa.



When the spa is filled to the correct level, turn on the power at the GFCI breaker. (Ensure that the 120V spas are connected to the proper electrical outlet.)

5. Prime the pump.

Your spa will perform a self-diagnostic check and go into priming mode. When the control panel displays **PR**, do the following:



- a. Press the JETS button to turn on the pump and let it run for 10 seconds. The pump should be running in low speed.
- b. Press the JETS buttons again and let the pump run in high speed for 10 seconds.
- c. Press the JETS button again to turn off the pump. The pump should be left off for 10 to 15 seconds.
- d. Repeat steps a through c until water is flowing through all the jets and all air is removed from the plumbing.

If spa fails to prime, there could be an air pocket at the suction side of the pump. Follow the priming instructions on page 11 using the bleeder valve.

6. Install the filter into the filter canister.



Make sure the filter has soaked at least 30 minutes before you install it.

7. Let the spa heat up.

When the spa has finished priming, the heater will activate.

Put the cover on and let the spa run for two hours.

8. Adjust water chemistry.

After the spa has run for two hours, test and adjust the water chemistry. See the section on page 23 for instructions on water clarity.

Priming the Pump

New spa owners often have difficulty the first time they start their spa and the pump fails to prime. This can be frustrating, but these simple instructions can help you.

Sometimes air can become trapped in the pump while filling the spa. You will know this has happened when after you have filled and started the spa, the pump does not seem to function. You will hear the pump operating, but no water will be moving.

There are two methods of priming the pump.



The pump will not work properly while air is trapped in it. Continuing to operate the pump in this way will cause damage.

Using the control panel:

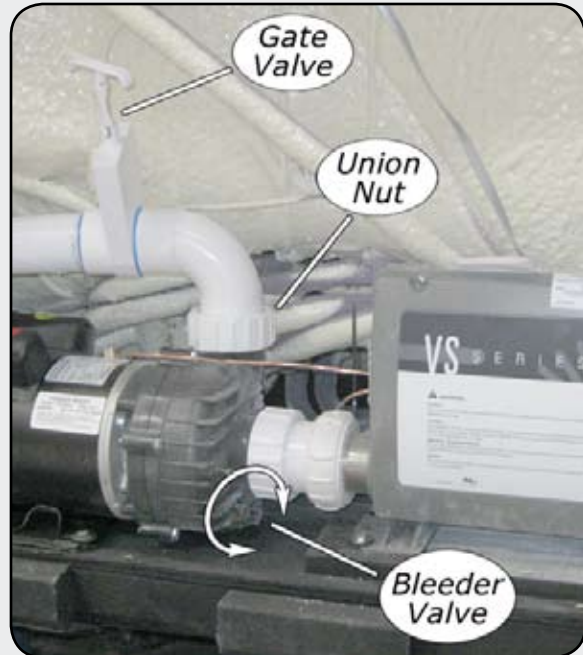
1. Turn the spa on and wait for PR (Priming Mode) to appear on the topside display.
2. Press the JETS button to turn on the pump and let it run for 10 seconds. The pump should be running in low speed.
3. Press the JETS buttons again and let the pump run in high speed for 10 seconds.
4. Press the JETS button again to turn off the pump.
5. Repeat steps 1 through 4 until water is flowing through all the jets and all air is removed from the plumbing.

The pump should be left in the off position for 10 to 15 seconds.

Note: If you press the **Temp** button any time during Priming Mode, it will exit that mode and begin Standard Mode.

Using the bleeder valve:

1. Using a Phillips screwdriver, remove the front panel from the spa and locate the pump.
2. Shut off the power to the spa.
3. Close the gate valve on the discharge side of the pump.
4. Turn the bleeder valve counter clockwise with a small pair of pliers or a flat head screwdriver until the air has been released from the pump.
5. If this is unsuccessful, loosen the white union nut on side of the pump with channel locks. When air is bled out, tighten the nut.
6. Turn on power to the spa and press the JETS button. If there is still air trapped in the pump, repeat steps 2 through 5 until the pump primes.



Operating Your Spa

5100DV, 6200DV, and 6300DV Electronic Control Operation

These instructions will describe features and options that your particular spa may not be equipped with.



Used for single pump systems

Used for single pump systems




Used for two and three pump systems



Initial Start up

When first powered up, your spa will perform a self-diagnostic check and go into priming mode. When the control panel displays **PR**, do the following:

1. Press the **JETS** button to turn on the pump and let it run for 10 seconds. The pump should be running in low speed. 
2. Press the **JETS** buttons again and let the pump run in high speed for 10 seconds.
3. Press the **JETS** button again to turn off the pump.

The pump should be left in the off position for 10 to 15 seconds.

4. Repeat steps 1 through 3 until water is flowing through all the jets and all air is removed from the plumbing.

When the spa has finished priming, the heater will be activated and the water temperature will be maintained in standard mode. The spa will heat to 100°F (37.5°C) at start up until the set temperature is changed as described below.

Jet Operation: One Pump Systems

Single pump systems operate on high power only.

To operate the jets, press the **JETS** button:

- Once to turn the pump ON.
- Twice to turn the pump OFF.



Jet Operation: Two and Three Pump Systems

Two and three pump systems can be configured to operate on low or high power. The factory default is low power. This section describes how the spa operates when it is configured for low power operation.

See page 7 for GFCI and wiring requirements for both low and high power operation, and page 7 for switch settings for high power configuration.

Spas configured for low power operation require approximately 20% less power to operate. With low power configuration, the spa will never use more than 30 amps while in operation and will alternate between 110V and 220V, while spas configured for high power will operate continuously at 220V.

When only one pump is running, the heater will operate at 220V. When two or three pumps are running, the heater will automatically switch to operate at 110V.

The heater light will tell you when it is operating and what voltage it is using. See the "Heater Light" section above.

For spas configured for high power operation, the heater will turn on when (1) the water temperature drops or (2) the jets are in use.

Operating the jets

Press the **JETS** or **JETS 1** button:

- Once to turn pump 1 ON.
- Twice to turn pump 1 OFF.



Press the **OPTION** or **JETS 2** button:

- Once to turn pump 2 ON.
- Twice to turn pump 3 ON.
- Three times to turn pump 2 OFF.
- Four times to turn pump 2 OF.



Heater Light

The heater light will turn on whenever the heater is operating. It will appear three different ways when the spa is operating:

A steady light means that the spa is operating at 220V.

A slowly blinking light means that the spa is operating at 120V.

A rapidly flashing light means that the heater is reading the water temperature. When the temperature has been determined, the heater light will stop flashing. You will frequently see the heater light flashing rapidly while it is also steady or slowly blinking.

Heating Modes

The spa can be set to operate in three different heating modes:

- **Standard:** When the spa is powered up, it will automatically start in Standard heating mode. In Standard mode, the heating system will automatically maintain the set spa temperature. **STD** or **ST** will light briefly on the main display.
- **Economy:** In Economy mode, the heating system will only activate during filtration times and will heat the water to the set temperature. **Ec**n or **Ec** will display solid if temperature is not current and will alternate with spa temperature if measured temperature is current.
- **Sleep:** In Sleep mode, the heating system will only activate the heater during the filtering cycles but will only heat the water to within 20°F (10°C) of the set temperature. Like Economy mode, **SLP** or **SL** will display solid when temperature is not current and will alternate with actual temperature when it is current.

NOTE: Displayed temperature will only be current after the pump has been running for at least two minutes.

Switching Heating Modes

- Press **Temp** button followed by the **Light** button.
- Press the same sequence to switch to the next mode.




Temperature Adjustment



(Range 80°F to 104°F, 26°C to 40°C)

The electronic control panel displays the actual water temperature in degrees Fahrenheit. The displayed temperature will only be current after the pump has been running for at least two minutes.


To set the temperature on single pump spas

- Press the **Temp** button. The temperature setting will flash. 
- While the display is flashing, each time you press **Temp** button, the set temperature will change up or down one degree.
- If the desired temperature is opposite of the direction each press of the button is making, release button, allow display to stop flashing and then press **Temp** button to change temperature the other direction.

To set the temperature on two or three pump spas

- Press the **Temp UP** or **Temp DOWN** button. The temperature setting will flash. 
- While the display is flashing, each time you press the **Temp UP** or **Temp DOWN** button, the set temperature will change up or down one degree. 

Light

Press the **Light** button to turn on the light. Press it once again to turn the light off. All optional lighting such as the control panel light and cabinet perimeter lighting is controlled by the **Light** button and will turn on and off with the spa light. 

Automatic Time outs

These features will automatically turn themselves off during periods of continuous use:




- Low speed pump After 4 hours
- High speed pumps After 15 minutes
- Optional circulation pump After 15 minutes
- Optional turbo After 15 minutes
- Spa light After 4 hours

Setting Filtration Cycles

Your spa is programmed to filter twice a day. The first cycle will begin six minutes after the spa is turned on and the second cycle 12 hours later. The factory has programmed the cycle to last for two hours but this can be reset according on your requirements.

To set the time of day filtration begins, turn off the power to the spa at the time you would like one of the filtration cycles to begin, then turn back on after 30 seconds.

To set the length of filtration cycles:

- Press the **Temp** button or the **Warm/Cool** button. The temperature setting will flash.  
- Press the **Jets** button. The filter cycle duration will appear. 

F2	Two hours
F4	Four hours
F6	Six hours
F8	Eight hours
FC	Continuous filtration
- Press **Temp** or **Warm/Cool** button to change the filtering cycle duration.
- Press the **Jets** button to exit.

If you have an ozonator, it will activate during the filtration cycles.

Circulation Pump

This is an optional feature. If you have the optional circulation pump, it will come on when the system is checking temperature, during filter cycles, during freeze conditions, or when another pump is on.

When the circulation pump is installed, pump 1 is one-speed only. Otherwise, pump 1 is two-speed, with the low speed performing filtration. (See page 7 for control box settings.)

9800 Electronic Control Operation

These instructions will describe features and options that your particular spa may not be equipped with.



Initial Start up

When first powered up, your spa will perform a self-diagnostic check and go into priming mode. When the control panel displays **PR**, IMMEDIATELY do the following:

1. Press the JETS 1 button to turn on the pump and let it run for 10 seconds. The pump should be running in low speed.
2. Press the JETS 1 buttons again and let the pump run in high speed for 10 seconds.
3. Press the JETS 1 button again to turn off the pump. The pump should be left in the off position for 10 to 15 seconds.
4. Repeat steps 1 through 3 until water is flowing through all the jets and all air is removed from the plumbing.

When the spa has finished priming, the heater will be activated and the water temperature will be maintained in standard mode. The spa will heat to 100°F (37.5°C) at start up until the set temperature is changed as described below.

Temperature Adjustment

(Range 80°F to 104°F, 26°C to 40°C)

The start-up temperature is set at 100°F (37.5°C). The last measured temperature is constantly displayed on the control panel. Note that the last measured spa temperature is displayed. The displayed temperature will be updated when the pump has been running for at least two minutes.

Auxiliary controls for the 9800 system



Press the "UP" or "DOWN" buttons once to display the set temperature. Each time either button is pressed again, the set temperature will increase or decrease depending on which button is pressed. After three seconds, the control panel will automatically display the last measured spa temperature.

Time

When time hasn't been programmed, the "TIME" icon flashes. To set the time, press the "TIME" button and then the "MODE/PROG" button. Use the "UP" and "DOWN" buttons to adjust time. See the next page for more detailed instructions.

Standard, Economy, Sleep, and Standby Modes

Mode/Prog: This button is used to switch between standard, economy, and sleep modes.

1. Press "MODE/PROG" to enter mode programming.
2. Press the "DOWN" button to cycle through to the desired mode.
3. Press "MODE/PROG" to confirm selection.

Standard Mode: Standard mode maintains the desired temperature. The last measured spa temperature displayed is current only when the pump has been running for at least two minutes. **STAND** will display until the mode is changed.

Economy Mode: Economy mode heats the spa to the set temperature only during filter cycles. **ECON** will display until the mode is changed. Pressing the "JETS 1" button while in economy mode puts the spa in standard-in-economy mode, which operates the same as standard mode but reverts back to economy mode automatically after one hour. During this time, pressing the "MODE/PROG" button will revert to economy mode immediately.

Sleep Mode: Sleep mode heats the spa to within 20°F (11°C) of the set temperature only during filter cycles. **SLEEP** will display until the mode is changed.

Standby Mode: Pressing "Warm" or "Cool" then "JETS 2" will turn off all spa functions temporarily. This is helpful when changing a filter. Pressing any button resets the spa.

Jets 1

Press the "JETS 1" button once to turn pump 1 on or off and to shift between low and high speeds if equipped. If left running, the low speed turns off after two hours and the high speed turns off after 15 minutes. On non-circulation systems, the low speed of pump 1 runs when the blower or any other pump is on. It may also activate for at least two minutes every 30 minutes to detect the spa temperature and then to heat to the set temperature if needed, depending upon the mode. When the low speed turns on automatically, it cannot be deactivated from the panel; however, the

high speed may be started.

Jets 2

Press the "JETS 2" button once to turn pump 2 on or off and to shift between low and high speeds if it is a two-speed pump. If left running, the pump will turn off after 15 minutes.

Option

This is an optional feature. Press the "OPTION" button to turn the optional equipment on and off. If left on, the equipment will automatically turn off after 15 minutes.

Light

Press the "LIGHT" button to turn the spa light on and off and to shift between dim and bright settings if your light is dimmable. On dim, the control panel will show the center circle plus one quarter of the light beams. Half of the light beams will show on medium brightness, and all of the light beams will show on bright.

Invert

Press the "INVERT" button to change the numbers in the display to read upside down. Another press returns the display to the right-side-up position. This enables you to read the display while you are in the spa.

Locking the Panel

To lock the panel:

- Press "TIME", "JETS 1", and the "UP" button within three seconds. When locked, the panel will display "LOCK". All buttons are frozen except the "TIME" button.

To unlock the panel:

- Press "TIME", "JETS 1" then the "DOWN" button within three seconds.

Setting the Temperature Lock

To activate the temperature lock:

- Press the "UP" or "DOWN" button, "TIME", "JETS 1", then the "UP" button within three seconds. The panel will display "TEMP LOCK" when the set temperature is locked.

To unlock the set temperature:

- Press the "UP" or "DOWN" button, "TIME", "JETS 1", and then the "DOWN" button.

Circulation Pump

This is an optional feature. The circulation pump will come on when the system is checking temperature, during filter cycles, during freeze conditions, or when another pump is on.

Preset Filter Cycles

There are two filter cycles per day. The start and end times of each cycle are programmable. To program, set the time as instructed above, then press "MODE/PROG" to advance to the next setting (or to exit after the last setting). The default filter cycles are as follows:

- The first filter cycle is automatically activated at 8:00 AM and operates the pump until 10:00 AM. The "FILTER 1" indicator icon will light when filter 1 is running.
- The second filter cycle is automatically activated at 8:00 PM and operates the pump until 10:00 PM. The "FILTER 2" indicator icon will light when filter 2 is running.

The pump and the ozone generator will run during filtration. At the start of each filter cycle, the blower will run on highest speed for 30 seconds to clean out the air channels. The lowest speed of pump 2 and pump 3 will run for five minutes. In the event of power loss or shut down, the time of day will need to be reset for filter cycles to run according to your desired programming.

Clean up Cycle

When the pump or blower is turned on by a button press, a clean-up cycle begins 30 minutes after the pump or blower is turned off or times out. The pump and the ozone generator will run for one hour.

Ozone

This is an optional feature. On most systems, the ozone generator (if installed) runs during filter cycles (except when pump 1 is operating at high speed on a non-circulating system) and during clean-up cycles. On some systems, the ozone generator operates whenever the pump runs. If your system is configured with the optional ozone disable feature, the ozone generator will turn off for one hour any time a function button ("JETS 1", "JETS 2", "OPTION" etc.) is pressed.

Freeze Protection

If the temperature sensors detect a drop to 44°F within the heater, the pump automatically activates to provide freeze protection. The equipment stays on until four minutes after the sensors detect that the spa temperature has risen to 45°F or higher. In colder climates, an optional additional freeze sensor may be added to protect against freeze conditions that may not be sensed by the standard sensors. Auxiliary freeze sensor protection acts similarly except with the temperature thresholds determined by the switch and without a four-minute delay in turnoff.



Periodic Reminder Messages

Press the "Mode" button to reset a displayed reminder.

Message	Frequency	Action Required
rPH	Every 7 days	Test and adjust chemical levels per manufacturer's instructions.
rSA	Every 7 days	Test and adjust chemical levels per manufacturer's instructions.
rCL	Every 30 days	Remove, clean, and reinstall filter per manufacturer's instructions.
rtg	Every 30 days	Test and reset GFCI per manufacturer's instructions. Drain and refill spa per manufacturer's instructions.
rdr	Every 90 days	Drain and refill spa per manufacturer's instructions.
rCO	Every 180 days	Clean and condition spa cover.
rCH	Every 365 days	Install a new filter.

Diagnostic Messages

Message	Meaning	Action Required
No message on display	1) Spa temperature is unknown. 2) Spa is in Economy or Sleep mode. 3) Power has been cut off to the spa.	1) After pump has been running for 2 minutes temperature will be displayed. 2) In Economy or Sleep mode, the pump may be off for hours outside a filter cycle. If you wish to see the current spa temperature, either switch to Standard mode or turn Jets1 on for at least two minutes. 3) The control panel will be disabled until power returns. Spa settings and time of day will be preserved for 30 days with a battery back-up.
BUF	Internal problem detected.	Repair required. Contact your dealer or service organization.
dr	Insufficient water detected in heater. Spa will be shut down for 15 minutes.	Check water level in spa. Refill if necessary. Make sure pumps have been primed and filter cartridges are clean. Press any button to reset or wait 15 minutes and spa will automatically reset. If message spa does not reset, call your dealer or service organization.
dry dY	Insufficient water detected in heater. Spa is shut down. (Displays on third occurrence of dr message.)	Follow directions for dr message and press any button to reset spa. Spa will not automatically reset when dry or dY is displayed.
Ec	Indicates heater is in Economy Mode.	None.
--F or --C	Temperature unknown	After the pump has been running for two minutes, the temperature will be displayed.
HL HFL	A difference in readings between temperature sensors has been detected indicating a possible water flow problem.	Make sure spa is filled to proper level and that pumps are primed and filter cartridges are clean. If message does not reset, call your dealer or service organization.
IC ICE	Potential freeze condition detected.	No action required. The pumps and the blower will automatically activate regardless of spa status.

Message	Meaning	Action Required
LF	Persistent low flow problems. Heater is shut down, but other spa functions continue to run normally. Displays on the fifth occurrence of the HL or HFL message within 24 hours.	Follow action required for HL or HFL message. Heating capacity of the spa will not reset automatically. Press any button to reset.
OH OHS	Overheat protection. The spa has shut down. One of the sensors has detected that the spa water is 110°F.	DO NOT ENTER THE WATER. Remove the spa cover and allow water to cool. At 107°F, the spa should automatically reset. If spa does not reset, shut off the power to the spa and call your dealer or service organization.
HH OHH	Overheat protection (spa is shutdown). One sensor has detected 118°F (48°C) at the heater.	DO NOT ENTER THE WATER! Remove the spa cover and allow spa to cool below 107°F (42°C). Press any button on the topside display to reset spa. If spa will not reset after spa has cooled, turn off power for approximately 30 seconds and then turn power back on. If display message is repeated then shut the power off to the spa and call your dealer or service organization.
Pr	When your spa is first actuated, it will go into priming mode.	The priming mode will last for up to four minutes and then the spa will begin to heat and maintain the water temperature in the Standard mode.
SF	Safety Suction. Spa is shut down.	The display will show SF when a vacuum switch closes. All functions will turn off and the system will be disabled until a panel button is pressed.
SL	Indicates heater is in Sleep Mode.	None.
SA Sb SNA Snb	Spa is shut down. The sensor that is plugged into the sensor "A" or "B" jack is not working.	If the problem persists, contact your dealer or service organization. (May appear temporarily in an overheat situation and disappear when the heater cools.)
Sns Sn	Sensors are out of balance. <ul style="list-style-type: none"> • If this is alternating with the temperature, it may just be a temporary condition. • If the display shows only this message (periodically blinking), the spa is shut down. 	Contact your dealer or service organization.
ST	Indicates heater is in Standard Mode.	None.
Stby	Pressing a button combination on the user panel has activated Standby Mode.	Press any button to leave Standby Mode and return to normal operation.

Electrical Power Efficiency

Your new spa comes equipped with an electric heater. Following the directions listed below will ensure the most efficient operation:

NOTE: This method is only for spa usage under two hours a week.

- Keep the spa's operating temperature 5°F below the desired usage temperature when not in use. One or two hours before use, set the temperature to the desired temperature.
- If the spa usage exceeds two hours a week, the set temperature should remain at the desired usage temperature.
- The air venturis should be used sparingly. When open, water temperature drops quite rapidly and can also dissipate chemicals.

Allowing the water temperature to lower more than 10°F below the desired usage temperature and reheating it prior to usage will cause the heater to operate longer than it normally would maintaining the desired temperature. Doing this will increase your operating cost and makes your heater work more than necessary.

Jets

Almost all of the jets in your spa are adjustable. Rotating the face of an adjustable jet to the left (counter-clockwise) will decrease the amount of water flow through the jet. Rotating the face of an adjustable jet to the right (clockwise) will increase the amount of water flow through the jet. (See example shown below.)

Neck jets adjust in the opposite directions (counter-clockwise to increase, clockwise to decrease).



LED Perimeter Lighting

Press the LIGHT button on the topside control panel to turn the spa light on. If your spa has perimeter LED lights, they will also light up at the same time as the spa light.

The perimeter lights operate in three modes:

- 1. Cycle:** The first time you press the LIGHT button, the lights will cycle through all the colors in this order:

White
Cyan
Magenta
Blue
Yellow/green
Green
Red

To cycle through the different color choices, press the button repeatedly. Each time you press the button, you advance to the next color.

- 2. Flashing white:** When you have cycled through all the colors, the next time you push the LIGHT button, the LED lights will flash white.
- 3. Fading cycle:** The next time you push the LIGHT button, the lights will gradually fade from one color to the next in the order shown above.

Spas with exterior corner LED lighting work in the same modes as described above but do not light up when the interior perimeter lights are yellow/green, green or red.

Diverter Knobs

Diverter knobs are 1" and 2" knobs located around the top of your spa. They allow you to divert water through jets from one side of the spa to the other, or in most cases from floor jets to wall jets. This is accomplished by rotating the diverter knob to the left (counterclockwise), decreasing the amount of water flow through a section of jets. To increase the amount of water flow through the other section of jets, rotate the handle to the right (clockwise).



Waterfalls

Some spa series include optional waterfalls. When the booster pump is on, turn the knob near the waterfall, or rotate the dial on top of the waterfall. Water will immediately start flowing through it.

Air Venturis

Air venturis are the 1" knobs located around the top of your spa. Each one will let you add a mixture of air with the jet pressure. This is accomplished by rotating the air venturi knob to the left (counterclockwise) to increase the amount of airflow through the jets. To decrease the amount of airflow through the jets, rotate the handle to the right (clockwise).



Hydro Streamer Waterfall

Your spa may include two to eight streamer waterfalls. When the booster pump is on, turn the 1" diverter knob to adjust the rate of flow to the waterfall jets.

The waterfall jet faces are not adjustable. Do not turn the jet faces because you may accidentally remove them.

Always shut off water to the hydro streamer jets before you place the cover on the spa.

Water from the hydro streamer jets sprays in an arc that is higher than the top surface of the spa. When water from the hydro streamer sprays the bottom of the cover, it will collect and run to the edge of the spa and drip over the top.



Adjustable Therapy System

Pump On/Off

This button allows the user to turn on and off the ATS seat pump. Press this button once to turn the pump on. Once on, the green LED light on the control panel will illuminate, indicating that the system is operational. To turn off the pump, press the "PUMP ON/OFF" button a second time. Note: The pump must be on prior to operating any other features of this system.

Pulse Mode

This button allows the user to turn the ATS massage control on and off. Press the pulse button once to turn on the massage control. Once pressed, the orange LED in position number 1 will light, indicating the number one pulse mode. Each press of either the up or down button will move the orange LED up or down to the next pulse mode.

Note: Allow one second between each button press. Pressing the button quickly may cause improper operation. To turn the pulse mode off and return to normal pump operation, press the "PULSE MODE" button a second time.

Up

This button allows the user to cycle up from one through seven massage modes one at a time. Each mode offers a different pulsating massage. Some modes are faster than others, so just cycle through them to find the massage you like best.

Down

This button allows the user to cycle down through all seven massage modes, one at a time.

Time Reset Mode

Pulse mode will normally run for 15 minutes then automatically shut off. For another 15-minute session, press the "PUMP ON/OFF" button and the "PULSE MODE" button. A green LED will blink and the pump will run on high-speed mode as part of a 15-minute cool down period. After that, the pump will stop automatically and the green LED light on the panel will continue to blink for one minute then shut off automatically. After the second 15-minute session, the system will run through a cool down cycle for up to two hours. In this cool down mode, the user will only be able to operate the pump (by again pressing the "PUMP ON/OFF" button). However, the massage mode will remain off until the cool down mode is completed.

Pulse Mode System

Pulse mode system will shut off for two hours unless reset by the following procedure. During this time the pump will run at a maximum speed.

- In the off position, press the "PULSE MODE" button once.
- The green power light will flash to indicate reset.



Wireless Spa Monitor

The wireless spa monitor allows you to monitor and change your spa's activity from a distance. The table below describes each button's function.

Light	Operates spa light and LED mood lighting
Temp	Display or adjust the set temperature control
Jet 1	Turn on or off jet 1
Mode	Switch between Standard, Economy, and Sleep Modes



Water Clarity

This section is intended for new spa owners with no experience with water chemistry. Everyone's experience with maintaining water quality is different, but there are some general concepts you need to know.

Water maintenance is not difficult, although it requires regular attention. The most important thing to understand about taking care of your spa water is that preventive action is much easier than correcting water quality issues.

A Note on the Cal Clarity II System
The information in this section applies to all spas. However, the Cal Clarity II bromine generator has a few specific requirements and exclusions, which are called out where they occur in this section.

The Cal Clarity II system uses its own bromine chemical additive and does not require a sanitizer. Spa owners with the Cal Clarity II system need to learn how to use the system to prevent voiding their warranty.

The Key to Clear Water

Excellent water quality is a simple matter of four things:

Chemical Balance

You will need to test and adjust the chemical balance of your spa water. Although this is not difficult, it needs to be done regularly.

Depending on your choice of sanitizer, you need to test the level of calcium hardness, total alkalinity, and pH. Spa owners with a Cal Clarity II bromine generator also need to check total dissolved solids and phosphates.

See page 24 for learn how to balance your spa water.

Sanitation

Sanitizers kill bacteria and viruses and keep the water clean. A low sanitizer level will allow microbes to grow quickly in the spa water. We recommend using either chlorine or bromine as your sanitizer.

Spa owners with an ozonator also need to add sanitizer, although their requirements are different.

See page 25 for learn how to use sanitizer.

The Cal Clarity II bromine generator does NOT require sanitizer. See page 28 for a description of its use.



Filtration

Cleaning your filter regularly is the easiest and most effective single thing you can do to keep your water clear.

A clogged or dirty filter will cause the heater and pump to work harder than they need to, possibly causing them to fail.

The spa's heating system will only function with the proper amount of water flow through the system.

See page 27 for filter cleaning instructions.

Regularity

Clear water requires regular maintenance. Establish a routine based on a regular schedule for your spa water maintenance.

Maintaining your water quality helps the enjoyment of your spa and extends your spa's life by preventing damage from neglect and chemical abuse.

See page 30 for the schedule of recommended maintenance.

Testing and Adjusting Spa Water

You have two types of testing methods to choose from:

- **The reagent test kit** is a method which provides a high level of accuracy. It is available in either liquid or tablet form.
- **Test strips** are a convenient testing method commonly used by spa owners.

Balancing the Total Alkalinity

Total alkalinity (TA) is the measure of the total levels of carbonates, bicarbonates, hydroxides, and other alkaline substances in the water. TA can be considered a "pH buffer". It is the measure of the ability of the water to resist changes in pH level.

The recommended total alkalinity is 80 - 120 ppm.

If the TA is too low, the pH level will fluctuate widely from high to low. Low TA can be corrected by adding an alkalinity increaser

If the TA is too high, the pH level will tend to be too high and may be difficult to bring down. High TA can be corrected by adding an alkalinity decreaser.

When the TA is balanced, it normally remains stable, although adding water with high or low alkalinity will raise or lower the TA level.

Balancing the Calcium Hardness

Calcium hardness (CH) is a measure of the total amount of dissolved calcium in the water. Calcium helps control the corrosive nature of the spa's water and is why soft water is not recommended. The low calcium content of soft water is very corrosive to the equipment and can cause staining of the spa shell.

The recommended calcium hardness is 150 - 200 ppm.

If the CH is too low, add a calcium hardness increaser.

If the CH is too high, dilute the spa water with soft water.

When the CH is balanced, it normally remains stable, although adding soft water or very hard water will raise or lower the CH level.

Balancing the pH

The pH level is the measure of the balance between acidity and alkalinity.

If the pH is too low, it can cause corrosion of metal fixtures and the heating element. Low pH can be corrected by adding a pH decreaser.

If the pH is too high, it can cause scaling by allowing metals or minerals to form deposits and stain spa surfaces. High pH can be corrected by adding a pH increaser

Too alkaline, causes scaling	8.2	↓ <i>Need to lower the pH level</i>	
	8.0		
	7.8		
Ideal balance	7.6		
	7.4		
	7.2		
Too acidic, causes corrosion	7.0		↑ <i>Need to raise the pH level</i>
	6.8		
	6.6		

Ideal Water Chemistry

Testing For:	Ideal Range (ppm)	
	Minimum	Maximum
Total Alkalinity	80	120
Calcium Hardness	150	200
pH	7.2	7.6

Sanitation

Sanitizers kill bacteria and other organic waste by breaking them down to non-harmful levels and are filtered out. Before you fill your spa, you need to decide which chemical sanitizer you wish to use. Consult your Cal Spas dealer for the right decision with regards to your lifestyle and spa usage.

Do not use a sanitizer with the Cal Clarity II bromine generator. See page 28 for instructions on its use.

We recommend either **bromine** or **chlorine** as your sanitizer. Both work well when maintained regularly.



DO NOT use trichlor. Trichlor is very acidic and the hot temperature of the spa causes it to dissolve too quickly. It will cause damage to your spa and will void your warranty.

Whichever plan you decide on, follow it completely and don't take shortcuts. It will provide you with clean, safe, clear spa water with a minimum of effort. Spa owners with an ozonator still need to use a chemical sanitizer. See page 27 for instructions on usage.

Using Chlorine as a Sanitizer

If you choose to use chlorine as a sanitizer, only use granulated chlorine, not liquid chlorine.

Once a week, check the chlorine level using either a test strip or a reagent kit. See the table on the following page for the ideal range.

Add one or two tablespoons granulated chlorine to the spa water weekly. Note that chlorine dissipation rate will be faster at higher water temperatures and slower at lower temperatures.

When you add chlorine, open all of the jets and run the spa at high speed with the cover open for at least 30 minutes.

Follow the maintenance schedule on page 30.

Using Bromine as a Sanitizer

Bromine is a very effective sanitizer that produces low chemical odors. Unlike chlorine, it can break down bacteria and other impurities to a safe level with a low burn-out rate.

Bromine is available in both granulated and tablet form. Use granulated sodium bromide to establish your bromine base. Use tablets to maintain it.

When you begin with fresh water, add 2 ounces of granulated bromide. Open all of the jets and run the spa at high speed with the cover open for at least 30 minutes. This is your base bromine level as the tablets will take a while to dissolve.

Place three or four bromine tablets in your chemical floater.

Follow the maintenance schedule on page 30.

Testing For:	Ideal Range (ppm)	
	Minimum	Maximum
Chlorine level		
Without ozonator	3.0	5.0
With ozonator	2.0	4.0
Bromine level		
Without ozonator	6.7	11.0
With ozonator	5.7	10.0

Shocking the Water

In addition to using a chemical sanitizer, you will periodically need to shock the water. Shocking the water helps remove burned-out chemicals, bacteria, and other organic material from your spa's water and improves your sanitizer's effectiveness.

Do not use chlorinating shock, which will damage your spa's jets and pump seals. Only use an oxidizer shock. It can be used with either chlorine or bromine sanitizers.

Do not use shock with the Cal Clarity II bromine generator. See page 28 for instructions on its use.

Add one ounce of oxidizer shock once a week, after heavy bather loads, or if water has a strong odor.

Spa must be running with all of the jets on high for 30 minutes with the cover open. If necessary, repeat oxidizer shock in 30 minute intervals.

Chemical Safety



Read and follow all printed instructions listed on bottles and packages. Failure to follow chemical directions may result in serious injury, sickness, or even death.

Do not exceed chemical dosages as recommended on chemical bottles and packages.

Never change chemical brands or types without completely draining, flushing and thoroughly cleaning the spa and cover first.

Never mix chemicals together.

Do not allow chemicals to come in contact with skin, eyes or clothing. Remove and wash clothing that may have been exposed to chemical contact prior to

wearing them again.

Inhaling or ingesting chemicals will cause serious injury, sickness, or even death.

Chemicals must be stored completely out of the reach of children in an area that is well vented, cool, and dry. Failure to provide a proper area for chemical storage may result in serious injury, sickness, fire explosion and even death. Do not store your chemicals inside the equipment area of your spa.

Bather Load

"Bather Load" is the term used to describe the number of people using a spa, combined with the length of usage, and the frequency of usage. All these factors have a great effect on the spa water. The higher the bather load, the more chemicals need to be added and a longer filtration time will be needed.

Recommendations are designed for spas with average bather load (3 to 4 people, 15 minutes of usage, three

times a week at 100 degrees) If your bather load exceeds these guidelines, and you experience water quality problems, increase the amount of filtration first, (go to the next higher filtration number) then if water quality is still not adequate, consult the advice of your Cal Spas dealer for additional chemical or system recommendations. Be sure to give them your bather load information.

Filter Cleaning

The filter is the part of your spa that removes the debris from the water and needs to be cleaned on a regular basis to maximize your spa's filtering performance and heating efficiency.

In addition to spraying off the filter weekly to remove surface debris, your filter should be deep cleaned periodically to dissolve scale and particles that get lodged deep within the filter fibers and impede the filtration process. Even if the filter looks clean, scale and particles can clog the fibers and prevent water from flowing through the filter resulting in the most common spa problem—no heat, caused by a dirty filter.

We recommend you clean your filter once a month and replace it once a year or as necessary.

1. Remove the filter by turning it counterclockwise, unscrewing the bottom threads, then pulling it up and out.
2. Place the dirty filter into a bucket of water deep enough to cover the filter. Add 8 oz of liquid filter cleaner to the bucket of water.

Note: It is a good idea to keep a spare filter to use in the spa while the dirty filter is being deep cleaned. This way, you can rotate the filters and both will last longer.

3. Soak the filter for a minimum of 24 hours.
4. Spray the filter with a water hose. Spray each pleat carefully.
5. Put fresh bromine in the tablet tube (if you use it as a sanitizer) and twist it back on top of the filter.
6. Reinstall the filter. Do not overtighten.

Pure XL™ and Pure Cure™ Water Sanitizers

The Pure XL™ and Pure Cure™ water sanitizers are optional water purification systems installed at the factory. They eradicate germs in the water that are resistant to chlorine-based chemicals using high intensity UV light.

Both water sanitizers work automatically during the spa's filtration cycle. We recommend increasing filtration time setting from F2 (two hours twice a day) to F6 (six hours twice a day). See page 14 or page 17 for setting filtration cycle.

Both water sanitizers are virtually maintenance-free. Once a year the UV light needs to be replaced. See page 37 for instructions. **However, the water sanitizer is not a user-serviceable item and maintenance must be performed by a spa technician. Have your service technician consult the manufacturer's instruction and service manual.**

Ozonator

The ozone generator releases ozone into the spa water. You will still need to test for chlorine or bromine and occasionally replenish it to return the sanitizer level to the baseline.

Set the spa's filtration time for "F4" (described on page 14 and page 17). This activates the ozonator and produces the ozone gas. Note: Filtration time may need to be increased with heavy bather load.

Cal Clarity II Bromine Generator

The Cal Clarity II bromine generator automatically generates and releases free bromine into the spa water. You will still need to test for bromine and occasionally adjust it to return the bromine level to the baseline.

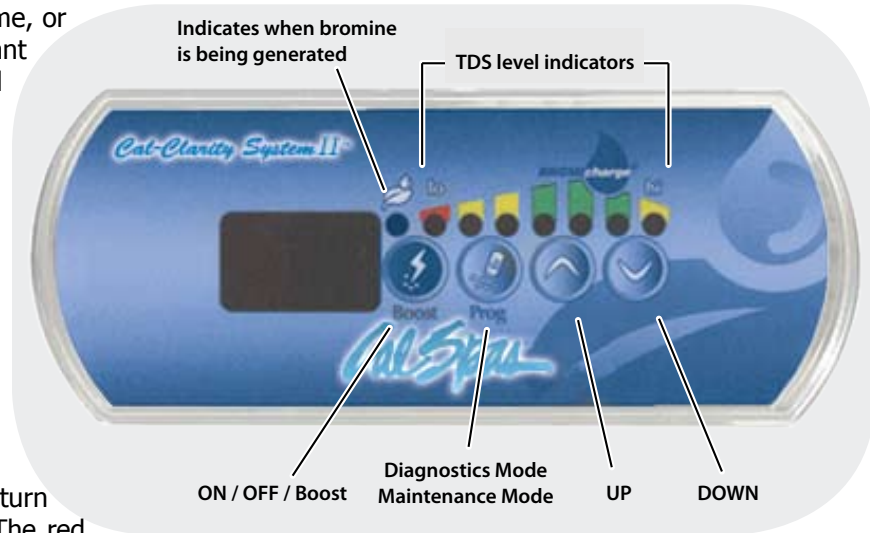
Do not use the Cal Clarity II bromine generator with a UV sanitation device.

Starting the Spa with Fresh Water

This applies to spa owners with the Cal Clarity II bromine generator **ONLY**.

Prior to filling a spa for the first time, or after a routine draining, you will want to follow this start-up plan to extend water life and performance.

- Fill the spa to the proper water level with normal tap water. (Do not use soft water.) **See page 9 for filling instructions.**
- Turn on the spa and allow it to prime. **See page 11 for priming instructions.**
- Turn on the jets.
- Press the **Boost** button to turn on the Cal Clarity II system. The red ON light should appear steady. If it blinks, make sure the jets are running.
- Press and hold the **Prog** button for two seconds. When the flashing number appears, press the **Prog** button a second time. An animation will appear, then a number showing the total dissolved solids (TDS) level will be shown.
- Add Bromicharge™ to the spa water. Use the table below to determine how much you should use.
- Let the spa run for 15 minutes. Leave it uncovered during this time.
- Check the TDS level again (described in step 7).
- Set the Maintenance level. Press and hold the **Prog** button for two seconds. A number will flash showing the Maintenance Mode bromine level. Press the **UP** or **DOWN** buttons to raise or lower it. Press the **Boost** button to return Maintenance Mode.
- Put cover on spa and let spa run for 24 hours to allow it to heat to desired temperature.
- After 24 hours, check TDS level again (as described in step 7). TDS should be between 3 - 5 ppm. If it is too low, raise it in increments of 5 (as described in step 11).



Spa Capacity		Amount of BromiCharge™	
Gallons	Liters	Pounds	Kilograms
300	1135	3.6	1.6
400	1515	4.8	2.2
450	1700	5.4	2.5
500	1890	6	2.7

Use 1.2 lbs. per 100 gallons, or .5 kg per 378 liters.

Spa capacity (gallons)	Maintenance level
300 - 400	10
400 - 500	15
> 500	20

Cal Clarity II Settings

Before entering the spa, the bromine level should be tested. The bromine generator can only produce bromine when:

- the spa is running,
- BromiCharge™ has been added, and
- the bromine generator is in the proper mode.

1. ON / Maintenance Mode

Press the **Boost** button briefly while the jets are running. The system will activate in Maintenance Mode and the word **ON** will appear on the display.

2. Adjusting the Maintenance Mode

To adjust the Maintenance Mode bromine level, press and hold the **Prog** button for two seconds. A number will flash showing the Maintenance Mode bromine level. Press the **UP** or **DOWN** buttons to raise or lower it. After seven seconds, the number will stop flashing, meaning the bromine level is active. Press the **Boost** button to return Maintenance Mode.

3. Boost Mode

The Boost Mode is used each time you use the spa. Press the **Boost** button once to activate the Boost Mode. A number with a dash before and after it will flash for about five seconds showing the boost level. This number corresponds to the number of bathers. While the number is flashing, press the **UP** or **DOWN** buttons to raise or lower it. When the number stops flashing, the system will remain in Boost Mode.

4. Using the Diagnostic Mode

Press and hold the **Prog** button for two seconds. When the flashing number appears, press the **Prog** button a second time. An animation will appear, and within 10 seconds the TDS level will be shown.

5. Turning OFF

Press and hold the **Boost** button for two seconds. The system will shut off and the word **OFF** will appear on the display.

Adding BromiCharge™ to the Water

BromiCharge™ is the chemical additive used with the Cal Clarity II. It can be added anywhere in the spa by simply pouring it from the container. Do not breathe or get into your eyes.

Operating Modes

Maintenance Mode

Maintenance Mode is the “everyday” mode and is automatically on when the system is activated. Its primary function is to keep the bromine level at a stable and acceptable range when the spa is not being used.

Boost Mode

Use the Boost Mode each time you use the spa. Boost Mode increases the bromine generation rate to attack pollutants in the water. Activating the Boost Mode when you enter the spa will prevent inadequate bromine levels and will regenerate your bromine to the proper residual level.

Diagnostic Mode

The Diagnostic Mode indicates the BromiCharge™ salt level of your spa. This is a useful tool when adding BromiCharge™ to the water. Keep the TDS level indicators in the green zone and value between 11 and 14 for optimal performance.

Testing the Water

In addition to testing the water for levels of calcium, alkalinity, and pH, you also need to test for bromine and total dissolved solids (TDS).

See page 24 for instructions on testing the water and for Ideal Water Chemistry levels.

The bromine level should be maintained between 3-5 ppm and can be tested with a DPD test kit, or bromine test strips, found at any spa/pool store.

If the bromine generator does not produce enough bromine, make sure the recommended level of 1440 ppm of BromiCharge™ salt is still present in the spa water. The bromine generator can test the water using the Diagnostic mode. This is described on the next page.

If the bromine level is too high, remove a small amount of spa water until the bromine level is between 3-5 ppm. For more immediate results, dilution with fresh water will lower the bromine level.

	Ideal Range	
	Minimum	Maximum
BromiCharge™ (ppm)	1300	1600
Bromine (ppm)	3	5
TDS level	11	14

Maintenance Schedule

Each time you refill the spa	Follow the section "Starting the Spa with Fresh Water" on page 9.
Prior to each use	Test the spa water using either test strips a reagent test kit. Adjust chemical levels as necessary.
Once a week	Test the spa water using either test strips a reagent test kit. Adjust chemical levels as necessary. If your water source is high in calcium, add stain and scale preventer.
Once a month	Deep clean your spa's filter. (Follow filter cleaning instruction at beginning of this section)
Every two to four months	Drain and clean your spa with a multi-purpose cleaner for spas. Polish the acrylic surface with a surface protectant for spas. Clean and treat spa cover, pillows, and Cal Select cabinet (if equipped) with a vinyl cleaner for spas. Refill your spa, following the section "Starting the Spa with Fresh Water" on page 9. If you are using the Cal Clarity II Automatic Bromine Generator, add new sodium bromide to the water.
Once a year	Replace filter cartridges if the pleats appear frayed. If you use an ozonator, you will need to replace the ozone cartridge. If you use the Cal Pure UV water sanitizer, you will need to replace the UV lamp.

We recommend that your spa water be changed every 4 to 6 months. You may find the need to change your spa water more frequently with heavy use. When empty, your spa should be cleaned with a non-abrasive cleaner and then rinsed thoroughly.

Troubleshooting Water Clarity Problems

Problem	Probable Causes	Possible Solutions
Cloudy Water	<ul style="list-style-type: none"> • Dirty filter • Excessive oils / organic matter • Improper sanitization • Suspended particles / organic matter • Overused or old water 	<ul style="list-style-type: none"> • Clean filter • Shock spa with sanitizer • Add sanitizer • Adjust pH and/or alkalinity to recommended range • Run jet pump and clean filter • Drain and refill the spa
Water Odor	<ul style="list-style-type: none"> • Excessive organics in water • Improper sanitization • Low pH 	<ul style="list-style-type: none"> • Shock spa with sanitizer • Add sanitizer • Adjust pH to recommended range
Chlorine Odor	<ul style="list-style-type: none"> • Chloramine level too high • Low pH 	<ul style="list-style-type: none"> • Shock spa with sanitizer • Adjust pH to recommended range
Musty Odor	<ul style="list-style-type: none"> • Bacteria or algae growth 	<ul style="list-style-type: none"> • Shock spa with sanitizer – if problem is visible or persistent, drain, clean and refill the spa
Organic buildup / scum ring around spa	<ul style="list-style-type: none"> • Buildup of oils and dirt 	<ul style="list-style-type: none"> • Wipe off scum with clean rag – if severe, drain the spa, use a spa surface and tile cleaner to remove the scum and refill the spa
Algae Growth	<ul style="list-style-type: none"> • High pH • Low sanitizer level 	<ul style="list-style-type: none"> • Shock spa with sanitizer and adjust pH • Shock spa with sanitizer and maintain sanitizer level
Eye Irritation	<ul style="list-style-type: none"> • Low pH • Low sanitizer level 	<ul style="list-style-type: none"> • Adjust pH • Shock spa with sanitizer and maintain sanitizer level
Skin Irritation / Rash	<ul style="list-style-type: none"> • Unsanitary water • Free chlorine level above 5 ppm 	<ul style="list-style-type: none"> • Shock spa with sanitizer and maintain sanitizer level • Allow free chlorine level to drop below 5 ppm before spa use
Stains	<ul style="list-style-type: none"> • Total alkalinity and/or pH too low • High iron or copper in source water 	<ul style="list-style-type: none"> • Adjust total alkalinity and/or pH • Use a stain and scale inhibitor
Scale	<ul style="list-style-type: none"> • High calcium content in water – total alkalinity and pH too high 	<ul style="list-style-type: none"> • Adjust total alkalinity and pH – if scale requires removal, drain the spa, scrub off the scale, refill the spa and balance the water • Use a stain and scale inhibitor

Cleaning and Maintenance

Removing and Reseating the Pillows

You can remove the pillows for cleaning and maintenance quickly and easily. This method works for all types of pillows.

Grab the lower edge of the pillow with both hands firmly and pull up. As you do this, the pillow inserts will pop out of the holes.



Reseat the pillows by aligning the pillow inserts with the holes and striking the pillow hard enough to insert the pegs back into the holes.



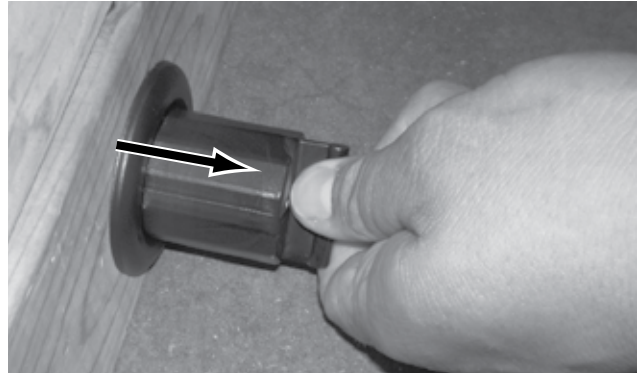
Draining Your Portable Spa

Your spa should be drained every four to six months, and refilled with fresh tap water. The following is the recommended method for draining your spa.

For spas with cabinet mounted drain:

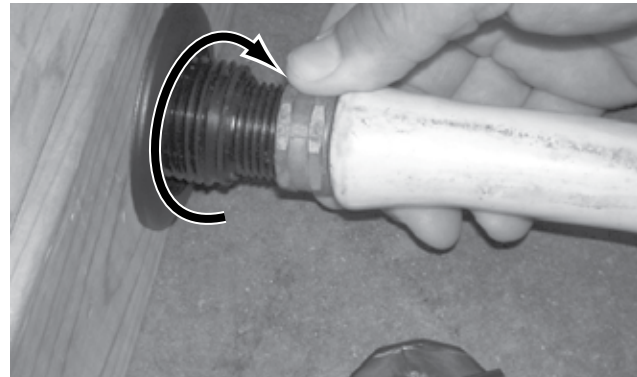
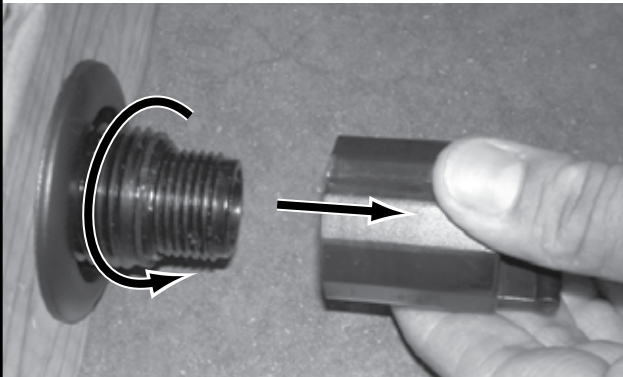


1. Turn off the power at the breaker.
2. Remove all filters.
3. Pull the knob out about 2" until it snaps into place.



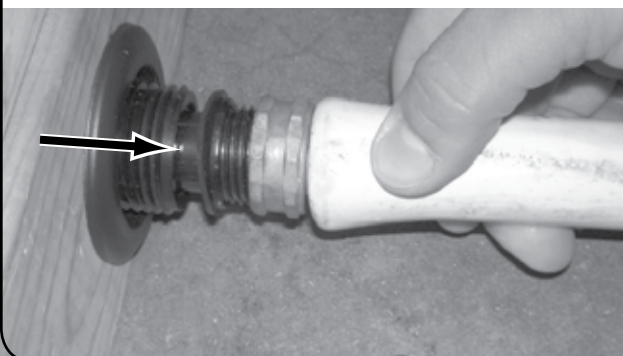
4. Unscrew the cap.

5. Hook up the female end of a garden hose to the drain fitting.



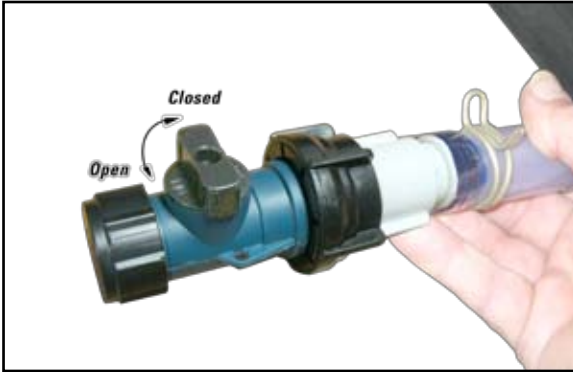
6. Place the other end of the garden hose where you would like the water to drain to.
7. Pull the hose outward about 1/2" to start water flow. Push inward to shut off water flow.

8. Let spa drain completely.
9. Push the hose inward about 1/2 inch, then remove the garden hose.
10. Replace the cap.
11. Push the knob in about 2" until it snaps back into place.



For spas with drain inside the spa:

1. Turn off the power at the breaker.
2. Remove all filters.
3. Using a Phillips screwdriver, remove the screws to the access panel and open it.



4. Locate hose ending with the ¾ inch hose-bib fixture.
5. Unscrew the cap.
6. Hook up the female end of a garden hose to the drain fitting.
7. Place the other end of the garden hose where you would like the water to drain to.
8. Turn the valve on the hose-bib fixture to open the drain.
9. Let spa drain completely, then remove garden hose.
10. Turn the valve on the hose-bib fixture to close the drain.
11. Replace the cap.

Winterizing (Cold Climate Draining)

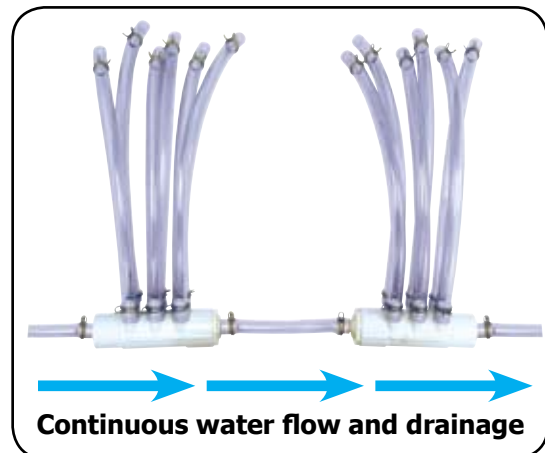
In many areas of the country, the temperature drops below 32°F (0°C). We recommend that you always have your spa full of water and running at normal spa temperatures (80°F to 100°F, 26.7°C to 37.8°C). This will help reduce the risk of freezing in your spa and your spa's equipment.

Warning: If you find the need to drain your spa, be aware of the potential of freezing in your spas equipment and plumbing. Even if the directions below are followed perfectly, there is no guarantee that your spa will not suffer freeze damage.

Freeze damage is not covered by your warranty.

1. Open all filter covers.
2. Remove the filter baskets and filters.
3. Drain your spa completely as described in the instructions above.
4. Vacuum water from the spa's main drain fitting with a wet/dry vacuum.
5. Remove drain plugs from the front of the pumps.
6. Disconnect the unions from both sides of the pump.
7. Blow any remaining water out of the jets and equipment area with the wet/dry vacuum.
8. Cover your spa with a good spa cover and an all-weather tarp to ensure that neither rain nor snow enters the spa.

NOTE: All manifolds are plumbed in series directly to the main drain (see example at right), making it easier to remove water and reducing the possibility of freeze damage.



Cleaning and Replacing the Filter

Filtration is one of the most important steps you can take to ensure clean, clear water. It is far less expensive to fix water clarity problems by filtering your spa than by using excessive amounts of chemicals, excessive filtration times, or by water replacement.

See the section "Water Clarity" for more information on cleaning your filter.

Vacation Care

You can leave your spa unattended for up to two weeks if you follow these instructions.

ALWAYS lock your cover using the cover locks if you plan to be away from home and the spa is filled with water.

1. Set the spa to Sleep Mode. (See instructions on page 13 or page 15 for changing modes.)
2. Following the water quality instructions starting on page 23, adjust the pH.
3. Shock the water (add either chlorine or bromine sanitizer).
4. When you return, check and adjust the pH and shock the water.

If you will not be using your spa for longer than 14 days and a spa maintenance service is not available, we strongly recommend you drain or winterize your spa.

Cleaning Your Spa

Spa Cover and Pillows

Due to the constant punishment your spa cover and pillows receive, you should protect them by applying a vinyl and leather cleaner as part of your monthly maintenance plan. Use a product that is specifically designed to protect spa covers and pillows from chemical and ultraviolet light damage without leaving an oily residue behind that is normally associated with common automotive vinyl protectants.

Warning: Do not use automotive vinyl protectants on spa covers or pillows. These products are generally oil-based and will cause severe water clarity issues that are difficult to correct.

Spa Shell

Each time you drain your spa, before you refill it you should clean your spa shell with an all-purpose cleaner and apply a coat of surface protectant.

Use a low detergent, non-abrasive cleaner specifically formulated to clean the spa without damaging its acrylic finish.

Use a non-oil based surface protectant that is specifically formulated to protect the spa's finish from the chemicals and minerals associated with normal spa use.

Jet Removal and Replacement

Rotate the jet face counterclockwise until you feel some resistance.

Continue to rotate the jet for another quarter turn. You will feel the jet snap out of position. Continue to rotate the jet as you pull it out of the jet well.



To replace jets, insert the jet in the jet well and push and rotate it clockwise until you feel it snap into position. When the jet face can be rotated freely, it is properly seated.

Spa Cover

Important! Keep the spa covered when not in use!

- Covered spas will use less electricity in maintaining your set temperature.
- Covering your spa will protect your spa's finish from the sun's ultraviolet rays.
- You are required to keep the spa covered to maintain warranty coverage.
- Covering your spa helps prevent children from drowning in the spa.

See the manual enclosed with your cover for instructions on mounting the locks and how to lock and unlock the cover.

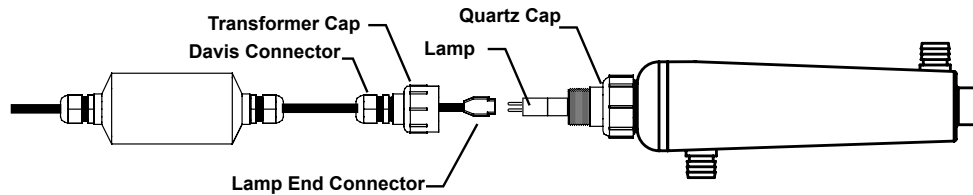
In addition, while the spa cover is rigid, it is not designed to support any weight. Therefore, as a safety precaution and to preserve the life of your cover, you must not sit, stand, or lie on it, nor should you place objects of any kind on top of it.

Changing the UV Lamp



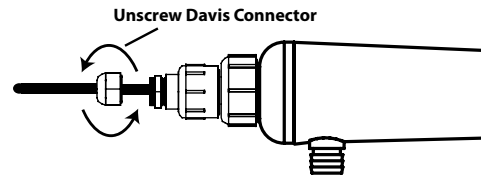
CAUTION: Always turn off power to the spa prior to any maintenance.

This maintenance procedure applies to both the Pure Cure™ system and the Pure XL™ system.

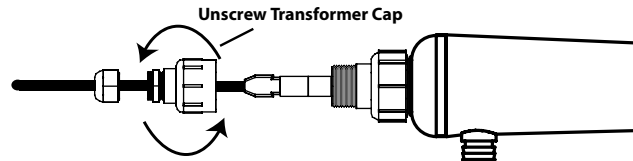


1. Shut off power to the spa at the GFCI.

2. Unscrew the Davis connector located behind the transformer cap. This allows the transformer cap to spin freely.

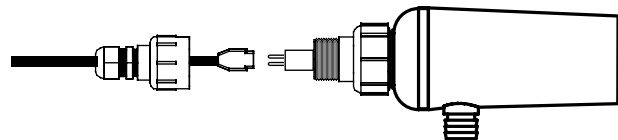


3. Unscrew the transformer cap.



4. Slide the lamp out. Be careful not to slide the lamp out at an angle. Even a slight angle may cause a "U" shaped crack at the end of the quartz sleeve or may possibly break the lamp.

5. Disconnect the lamp end connector from the old lamp. Use only Cal Spas Pure Cure™ ultraviolet lamps or the warranty is void.



6. Plug the new lamp flush into the lamp end connector. If the lamp is not plugged in all the way it may cause damage to the unit and is not covered under warranty.
7. Insert the lamp straight into the quartz sleeve. Be careful inserting the lamp at an angle. Even a slight angle can cause a "U" shaped crack in the quartz sleeve.
8. Screw on the transformer cap. Do not over tighten. This is a connection only and is not in contact with water.
9. Tighten the Davis connector located behind the transformer cap.
10. FINAL LEAK CHECK: Restore power to the spa at the GFCI. Turn on the pump and let water run for five minutes to check for leaks.

Using the Entertainment System

Some spas may be equipped with audio/visual entertainment options. Several options are available and include marine grade CD players and an iPod docking station. Each spa equipped with an audio/visual system is delivered with the manufacturer's operating instructions in a clear plastic bag.

The instructions contained in this manual describe only basic functions. See the manufacturer's operating instructions for other features and functions. We strongly recommend that you read the manufacturer's instructions prior to operating this unit.

Observe the following precautions for your entertainment system:

- Make sure that hands and CDs are dry before coming in contact with this or any electronic option.
- Always close the CD protective door.
- Do not place wet CD's into this unit at any time.
- Water damage is not covered by Cal Spas or the manufacturer's warranty.

Although the marine grade entertainment system is encased in a plastic housing with weather seals, the system is **water resistant** and **NOT waterproof**. You must take every precaution to keep this system dry! Water damage is not covered by Cal Spas or the manufacturer's warranty.

Listening to the Radio

1. Press the POWER button on the unit or the remote control to turn the system on. The system automatically starts in the mode it was in when it was last shut off.
2. Press the SOURCE or MODE button to switch to the radio mode.
3. Press the left and right arrows located at the far right of the panel to tune the radio to a station.

Inserting and Ejecting a Disk

For the Sony CDX-H910UI system:

1. Press the OPEN button on the unit. The faceplate will lower and expose the disk drive.
2. Insert a disk in the disk drive.
3. Flip up the faceplate.

To remove the disc, press the OPEN button. The faceplate will open. Press the small EJECT button located to the left of the disk drive slot.

For the Sony CDX-M20 system, simply insert a disk into the slot in the faceplate. To remove the disc, press the EJECT button.

Playing a CD

You can play CDs with any of the media systems.

1. Insert a disc in the disc drive as described above. The player will identify the type of disc and begin playing it.
2. Use either the remote control or the buttons on the faceplate to start and stop the player and to jump to selections.
3. To remove the disc, press the EJECT button.

Remote Control

Some spas equipped with the optional marine grade stereo use the Sony RM-X201 remote control. It requires a direct line of sight in order to control the stereo. You need to be able to see the stereo in order for the remote to function. It WILL NOT function from inside the spa.

The remote control is NOT waterproof or water resistant. You must take every precaution to keep the remote control dry. DO NOT take the remote control into the spa. Water will cause permanent damage and prevent it from functioning.

Water damage to the remote control or the marine grade stereo is not covered by Cal Spas or the manufacture's warranty.

If you damage your remote control, you can order a new one from Cal Spas by calling 800-225-7727. Replacement part number is ELE09300064.

iPod™ Docking Station

The iPod™ docking station is fully integrated with your Cal Spa. The docking station is tailored to the needs of Apple iPod™ owner, although it will play most other MP3 players. The docking station is specially configured to accommodate currently available iPods, using five interchangeable inserts in the docking bay.

The docking station comes with its own owner's manual. It describes parts included, installation, and proper use. Owners of this system must read the manufacturer's instructions prior to operating this unit. The instructions are shipped inside the docking station behind the remote control.

Note: The system includes an MP3 docking station and remote control and does NOT INCLUDE an MP3 player such as an iPod.

Synchronizing the Remote Control with the Docking Station

Before you can use the remote control with the docking station, they need to be synchronized.

1. Turn the docking station OFF with the **Power** button inside the door. (The red LED should not be illuminated when power is OFF.)
2. Press the red **Power** button on the remote.
3. Press and hold the **Mode** button on the top right corner until the LCD on the remote reads PAIR.
4. Turn the docking station ON (within ten seconds) with the **Power** button inside the door (the red LED should be illuminated when power is ON).
5. The remote's LCD should read WELCOME or show a mode position such as RADIO, IPOD, or AUX IN.



Note: The instructions above apply to the Aquatic AV model AQ-DM-4B. Both the unit and the remote must be marked "Version 1.1" to be compatible. The docking station has a small label inside the unit and the remote is marked on its reverse side. If your docking bay or remote do not have these labels, contact Cal Spas customer support at 1-800-225-7727 for instructions on synchronizing your remote and docking station.

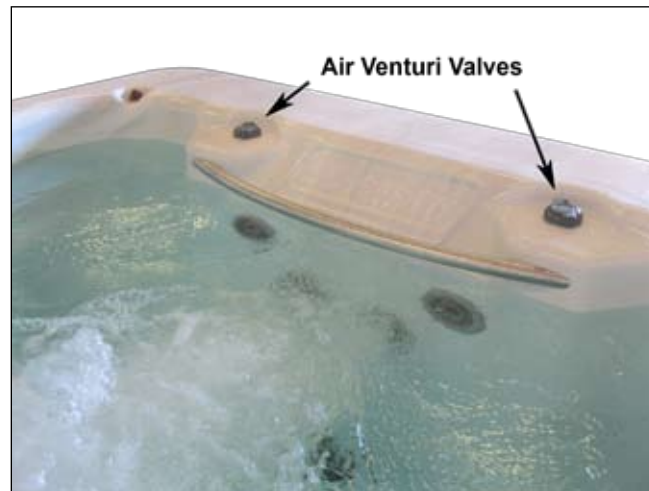
Keeping Fit With Your Swim Spa

Jetstream Propulsion System

Use the control panel to start and stop the Jetstream Propulsion System. The **Jets 2 & 3** button controls the top and bottom jets.



Use the air venturi valves to inject air in the water streams.



Assembling the Swim Tether

The swim tether pole has three pieces and assembles easily. Slide the ends of the top and middle sections into the middle and bottom sections as shown at right.

Insert the tether in the anchor hole when you are ready to use it.

Buckle the strap around your waist. It is easily adjustable and can accommodate most sizes.



Using the Exercise Equipment

IMPORTANT: Always consult your physician before starting any exercise activity or program. The Ultimate Fitness series spas feature rubber exercise bands. When stretched, these bands create a high tension condition. Improper use or failure to connect the exercise bands properly may cause injury. Always inspect all of the exercise equipment prior to beginning any exercise. Do not use any damaged equipment.

The fitness equipment consists of:

- Two rowing arm bars
- Two 62" exercise bands
- Two 32" exercise bands
- Two 27" exercise bands
- Two hand grips
- Two ankle bands
- Two hand loops
- An exercise belt.

This equipment attaches to the exercise anchors located on the spa walls.

Ultimate Fitness Series Exercise Program

Refer to the equipment configurations shown on the next page for the following exercises.

Seated Row

Use the exercise bars in a seated position with your feet stable, abs tight and lower back stable. Keep your palms down, arms extended with elbows slightly bent. Pull towards your chest squeezing your shoulder blades to the middle back and returning slowly to the starting position.

Standing Chest Fly

Using the exercise grips, place palms sideways facing your body with your elbows slightly bent. Pull your body forward, bringing hands together, squeezing and flexing chest muscles, then slowly returning to the starting position.

Standing Chest Press

Using the exercise grips, place your palms down with your elbows bent at 90°. Press forward bringing your hands together, squeezing and flexing your chest muscles, then slowly return to the start position.

Standing Shoulder Press

Using the exercise grips, place your palms facing away from your body with your elbows bent at 90°. Press upward bringing your hands together in front of you, above your head and slowly return to the start position.

Arm Curls

Using the exercise grips, place your hands face up with your elbows slightly bent, pull upward towards your chin squeezing and flexing your biceps then slowly return to start position.

Running or Walking

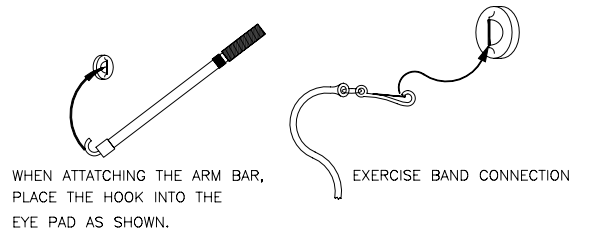
Attach the exercise belt around your waist and attach the two 62" exercise bands to the far wall of the spa. Turn on the two swim jets and walk or run into jet stream.

Leg Stretching and Strength Training

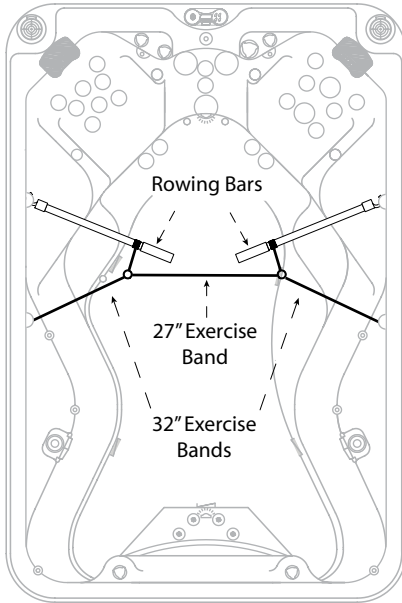
Attach an ankle band to your ankle and attach a 62" exercise band to any exercise anchor. Lift your leg to the side or back as the band provides tension.

Connecting the Exercise Equipment

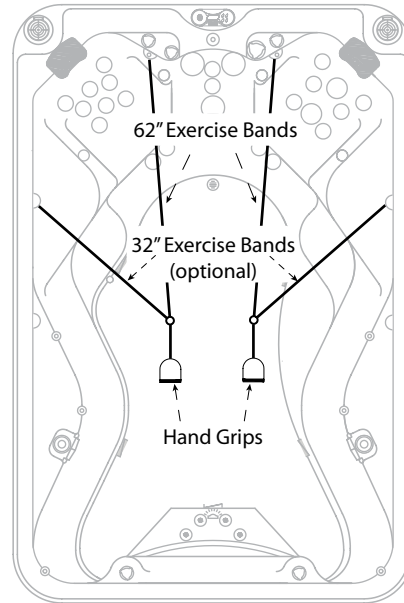
The drawings below show different ways the exercise kit can be connected depending on the exercises you wish to do.



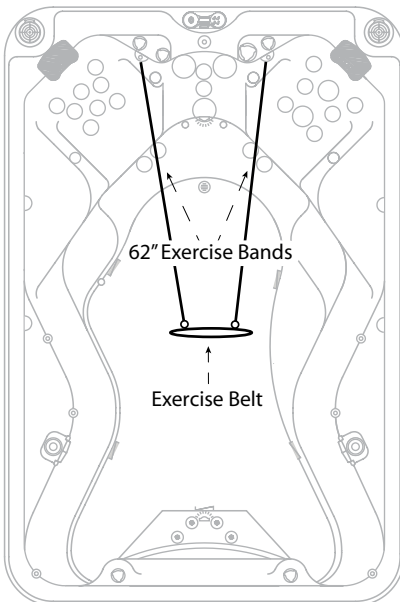
Rowing Configuration



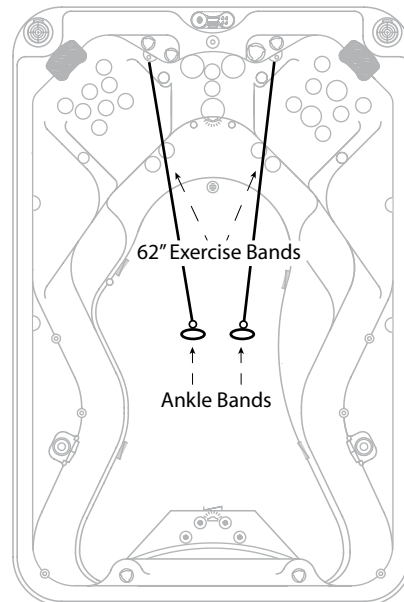
Strength Training Configuration



Running or Walking Configuration











Stretching Configuration





Appendix



Replacement Parts


Jets	
ED 2" Euro Directional PLU282051W	
ELE 2" Euro No Eyeball PLU282050W	
MED 3" Directional PLU282053W	
mfc 3" Directional PLU283050W	
3.5" Directional PLU283550W	
3.5" Swirl PLU283551W	
NJD Directional Neck Jet PLU282052W	
PSD 5" Directional PLU285050W	
PSR 5" Rim PLU285052W	

Jets	
PST 5" Wagon Wheel Spin PLU285054W	
5" Volcano PLU285055W	
River Jet PLU21703464	
Old Faithful Jet PLU21703738	



Air Control Valve	
Air Control with Swoosh Logo PLU21300500	




Water Diverter Valves	
Diverter Valve 2" with Swoosh Logo (C-10/1) (#CS6003039-S) PLU21300460	
Diverter Valve 1" Silver Handle with Dark Gray Cap (#CS6004249S-DSG) PLU21300470	
Diverter Valve 1 1/2" On/Off ASSY (#600-4609-DSG) PLU21100041	
Diverter Valve 1" On/Off Turn Assy with Sleeve (#600-4359-DSG) (GR series) PLU21100042	
Diverter Valve Cap, 2" Silver Used for PLU21300460 PLU21300633	
Diverter Valve Cap, 1" Silver Used for PLU21300470 PLU21304020	

Waterfalls	
Cascade Waterfall, Charcoal 11 1/4" With Valve DSG PLU21800820-CH	
Filter Waterfall PLU21800830	

Waterfalls	
Hydro Stream Waterfall PLU21800623	

Drains	
Main Drain, Super Hi Flo Suction 2 1/2" Silver PLU21400137	
Bottom Drain Star Suction Cover PLU21400197	
Bottom Drain Filtration Return Assembly OZO18300005	

Pillows	
Cascade (Logo) ACC01401030	
Logo Insert LIT16000600	
Infinity ACC01400950	

Filters		
All filters are anti-bacterial threaded cartridges.		
25 Sq Ft FIL11100303	50 Sq Ft FIL11100202	75 Sq Ft FIL11100212
		

Pure XL™ UV Water Sanitizer
Pure XL Water Sanitizer, Complete System LIT16000130
Replacement UV Lamp, 25 Watt (A20025) LIT16000320
Replacement Quartz Sleeve, 25 Watt (A10025) LIT16100260
Quartz Cap, Clear (A40011) LIT16800020
Rubber Seal, Purple (A40004) LIT16100227
Transformer, 25 Watt (A30092) ELE09900445

Pure Cure™ UV Water Sanitizer
Replacement UV Lamp (A20010) LIT16000327
Replacement Quartz Sleeve (A10004) LIT16000328
Quartz Cap, Clear (A40011) LIT16800020
Rubber Seal (A40004) LIT16100227
Transformer, 110V 15 Watt (A30017) ELE16000326

Lights	
Light Assembly Complete LIT16000150	
Light Mini 2" Diameter LIT16000151	

LED Lights	
Small Controller Daisy Chain LIT16100218	
Large Controller LIT16100241	
Quad LED Daisy Chain Assembly LIT16100211	
Dual LED Daisy Chain Assembly LIT16100212	
7 LED 2" Light Daisy Chain with Stand-Off LIT16100214	
LED Light, 12 LED LIT16100206	

Replacement Cabinet Panels

The complete selection of replacement cabinets for all models is very extensive and too lengthy for this owner's manual. See your Cal Spas deal to order replacement panels for your spa, or call 1-800-CAL-SPAS.

Covers					
4" to 2.5" Basic					
Size	Fits spa model	Basic Rust	Basic gray	Basic slate	Basic palomino
43" x 83"	FZ518	ACC01002560	ACC01002561	ACC01002565	ACC01002563
54" x 78"	FZ522L	ACC01001095	ACC01001096	ACC01001097	ACC01001098
64" x 84"	ES536L	ACC01200630	ACC01200631	ACC01200632	ACC01200633
72" x 72"	ES628T, FZ625T, GII621T	ACC01200600	ACC01200601	ACC01200602	ACC01200603
78" Round	FZ518R, GII511R	ACC01002530	ACC01002531	ACC01002532	ACC01002533
78" x 84"	FZ630L	ACC01200620	ACC01200621	ACC01200622	ACC01200623
84" x 84"	Gen II: GII-730L, GII-730B Family Xtream: FX730L, FX730B, FX750L, FX750B, FX770L, FX770B, FX790L, FX790B Escape: ES732B, ES732L, ES748B, ES748L Diamond: DI750B, DI750L, DI760B, DI760L, DI770B, DI770L, DI780B, DI780L Platinum: PL750B, PL750L, PL760B, PL760L, PL770B, PL770L, PL780B, PL780L	ACC01200495	ACC01200496	ACC01200497	ACC01200498
90" x 90"	FR850L, FR850B, FR890B, FR890L	ACC01002555	ACC01002556	ACC01002557	ACC01002558
93" x 93"	ES850B, ES850L, ES861B, ES861L, ES864B, ES864L, ES870B, ES870L	ACC01200424	ACC01200425	ACC01200426	ACC01200427

5" to 3" Standard					
Size	Fits spa model	Standard rust	Standard gray	Standard slate	Standard palomino
64" x 84"	ES536L	ACC01200460	ACC01200461	ACC01200464	ACC01200466
72" x 72"	ES628T	ACC01200566	ACC01200567	ACC01200568	ACC01200559
84" x 84"	Gen II: GII-730L, GII-730B Family Xtream: FX730L, FX730B, FX750L, FX750B, FX770L, FX770B, FX790L, FX790B Escape: ES732B, ES732L, ES748B, ES748L Diamond: DI750B, DI750L, DI760B, DI760L, DI770B, DI770L, DI780B, DI780L Platinum: PL750B, PL750L, PL760B, PL760L, PL770B, PL770L, PL780B, PL780L	ACC01200410	ACC01200411	ACC01200412	ACC01200419

5" to 3" Standard					
93" X 93"	Escape: ES850B, ES850L, ES861B, ES861L, ES864B, ES864L, ES870B, ES870L Diamond: DI850L, DI850B, DI860B, DI860L, DI870B, DI870L, DI880B, DI880L Platinum: PL850B, PL850L, PL860B, PL860L, PL870B, PL870L, PL880L, PL880B	ACC01200420	ACC01200421	ACC01200422	ACC01200423
93" x 130"	DI970N, DI970A, ES938L	ACC01200450	ACC01200451	ACC01200452	ACC01200454
93" x 138"	ES947E				

5" to 3" Deluxe					
Size	Fits spa model	Deluxe rust	Deluxe gray	Deluxe slate	Deluxe palomino
84" x 84"	Gen II: GII-730L, GII-730B Escape: ES732B, ES732L, ES748B, ES748L Diamond: DI750B, DI750L, DI760B, DI760L, DI770B, DI770L, DI780B, DI780L Platinum: PL750B, PL750L, PL760B, PL760L, PL770B, PL770L, PL780B, PL780L	ACU02200250	ACU02200251	ACU02200256	ACU02200257
93" X 93"	Escape: ES850B, ES850L, ES861B, ES861L, ES864B, ES864L, ES870B, ES870L Family Xtream: FX730L, FX730B, FX750L, FX750B, FX770L, FX770B, FX790L, FX790B Diamond: DI850L, DI850B, DI860B, DI860L, DI870B, DI870L, DI880B, DI880L Platinum: PL850B, PL850L, PL860B, PL860L, PL870B, PL870L, PL880L, PL880B	ACU02200260	ACU02200261	ACU02200266	ACU02200267
93" x 130"	DI970N, DI970A, ES938L	ACU02200290	ACU02200291	ACU02200295	ACU02200289
93" x 138"	ES947E				
93" x 141"	F1239	ACU02200390	ACU02200391	ACU02200392	ACU02200393
93" x 171"	F1439	ACU02200520	ACU02200521	ACU02200522	ACU02200523
93" x 200"	F1770	ACU02200407	ACU02200408	ACU02200409	ACU02200410
93" x 200"	F1640	ACU02200400	ACU02200401	ACU02200402	ACU02200406

Troubleshooting

Symptom	Possible Causes	Possible Solutions
System / Power Problems		
System does not work	Power is turned off	Reset spa
Control pad and spa equipment do not operate	No electrical power to spa	Turn on or reset the GFCI circuit breaker. If this does not solve the problem, have a qualified electrician check the electrical service.
	The 20 or 30A fuse, depending on the system, has blown	Contact your dealer
The spa does not turn off	Spa is trying to heat up	Check the temperature setting is in Standard mode
	Spa is in filter cycle	Normal. No adjustment necessary
	Spa is in Standard mode	Check setting
Control panel displays a message	An error may have occurred	See Diagnostic Messages on page 18 for message code meanings
GFCI breaker trips repeatedly	Improper wiring to spa or GFCI breaker is defective	Consult with a qualified electrician
	There is a defective component on the spa	Contact your dealer
Heat Problems		
Spa does not heat	Heating mode not selected	See control panel instructions on pages 12 through 17
	Water level is too low	Add water to correct level
	No electrical power to spa	Turn on or reset the GFCI circuit breaker. If this does not solve the problem, have a qualified electrician check the electrical service.
	Heater is defective	Contact your dealer
	Gate valve is partially or fully closed	Open gate valves. Note: Never operate your spa with the gate valves closed!
Spa gets warm but does not get hot	Thermostat has been turned down	Set control panel to a higher temperature
	Insufficient filtration time	Increase filtration time
	Water level is too low	Add water to correct level
	No electrical power to spa	Turn on or reset the GFCI circuit breaker. If this does not solve the problem, have a qualified electrician check the electrical service.
	Dirty filter cartridge	Clean filter cartridge
	Gate valves closed	Open gate valves
	Spa cover improperly positioned	Align spa cover
Spa gets too hot	Filtration time is set too long	Reduce filtration cycles, especially during summer months

Symptom	Possible Causes	Possible Solutions
Water Problems		
Water is not clean	For all water clarity problems, see page 23.	
High water consumption	Very high evaporation or heavy splashing	Use the cover and refill as necessary
Low water stream from the jets	Running in FILTER mode - slow speed	Select high speed jets
	Block wall suction or skimmer	Clean the wall suction/skimmer. Remove blockage
	Dirty filter	Clean filter and replace
	Jets are closed	Open jets
	Valves closed	Open valves
No water stream from the jets	Pump has airlock	Remove airlock by priming spa (page 11)
	Jets are closed	Open jets
	Power switched off, system off	Reset power
	Pump is defective	Contact your dealer
	Pump fluctuations	Low water. Check level on skimmer flap
Water leakage from below the spa	Check the connections and empty the hoses	Close or turn off empty cycle if necessary
Water Pressure Problems		
Jets surge on and off	Water level is too low	Add water to normal level
Jets are weaker than normal or do not work at all	Jet valves are partially or fully closed	Open jet valves
	Filter cartridge is dirty	See Cleaning the Filter
	Air is trapped in the pump	Open the air bleed valve on each pump's housing and allow air to bleed out of the system. Be sure to tighten each air bleed valve as soon as water starts to flow.
	The suction fittings are blocked	Remove any debris that may be blocking the suction fittings
	Gate valve is closed	Open gate valves. Note: Never operate your spa with the gate valves closed!
Air and Jets Problems		
No airstream from the jets	Air control not open	Open the control
	Jet spout opening not fixed properly	Check jet spout openings
	Jet spout opening missing	Check jets and replace as necessary
Light Problems		
Standard spa light does not work	Light bulb has burned out	Replace light bulb
	Lighting system is defective	Contact your dealer

Symptom	Possible Causes	Possible Solutions
Pump Problems		
Pump runs constantly – will not shut off	Problem with circuit board	Contact your dealer
Noisy pump	Water level is too low	Add water to normal level
	Block wall suction or skimmer	Clean the wall suction/skimmer
	Damaged or worn-out motor block	Contact your dealer
	Clogged floor suction or skimmer	Clean floor suction or skimmer
	Leakage of air into suction line	Contact your dealer
	Debris is inside pump	Contact your dealer
	Gate valves are closed	Open gate valves. Note: Never operate your spa with the gate valves closed!
	Damaged or worn motor bearings	Contact your dealer
	Improper or defective wiring	Contact your dealer
Pump turns off during operation	Automatic timer has completed its cycle	Start the cycle again
	Pump has overheated due to the vents on the equipment door being blocked	Clear items away from vents
	The pump motor is defective	Contact your dealer
Pump has a burning smell while running	Damaged or worn motor bearings	Contact your dealer
Pump does not work	Power may be turned off	Reset power
	Pump has over heated	Let cool for one hour
	Incorrect or faulty wiring of electrical supply	Contact your dealer
	Switch is off	Auto reset after the motor has cooled down
	House circuit breaker tripped or in OFF position	Reset circuit breaker Contact your dealer
	Motor overload condition	Motor overload will reset automatically. If problem persists, contact your dealer
	Damaged electrical cord	Contact your dealer
	Pump cord not plugged in	Plug pump cord into red receptacle
	GFCI tripped or in OFF position	Reset GFCI

LIMITED WARRANTY

This limited warranty is effective for portable spas manufactured after January 1, 2012 and is only valid on portable spas delivered in the United States and Canada.

Cal Spas portable spas are warranted to be free from defects in material and workmanship. This warranty starts **from date of manufacture** and ends either by specified time-frame listed below, owner-transfer, relocation, or installation of any component other than by manufacturer.

This warranty extends through the selling dealer to the original purchaser at the original site of installation. It does not apply to special offers and events. Warranty excludes Designer Series in-ground spas.

This warranty applies only to these spa models: **Gen II, Family** **Escape, Platinum** **Diamond, Fitness**

	Gen II, Family	Escape, Platinum	Diamond, Fitness
Spa Shell / Structural			
Warranted against the loss of water through the spa shell due to defects in materials and/or workmanship.	2 years	3 years	5 years
Interior Surface			
Warranted against cracks, blisters, peeling, discoloration and delamination of standard acrylic, quarite, Altair Plus, and Quarite Plus interior surfaces.	2 years	3 years	5 years
Electrical and electronic equipment			
Warranted against malfunction due to defects in materials and/or workmanship.			
Control box, control panel, pumps and air blowers	2 years	3 years	5 years
XL Heat Exchanger™	N/A	3 years	5 years
Standard flowthrough heater	1 year	N/A	3 years
Ozonator	2 years	3 years	5 years
Pure Cure™ and Pure XL™ water sanitizers (excludes UV lamp)	N/A	3 years	5 years
Plumbing			
All factory installed plumbing and Eliminator™ Plus Wet Ends warranted against loss of water due to defects in material and/or workmanship.	2 years	3 years	5 years
Cabinets - synthetic, fiberglass or wicker			
Cal Preferred™, Cal Select™ and Cal Stone™, Cal Choice™, and Cal Wicker™ panels warranted against cracking and warping.	2 years	3 years	3 years
Hercules™ cabinets and panels			
Hercules™ plastic rotomold cabinet has a lifetime guarantee on structural integrity. Cabinet structure is warranted against rotting, cracking, or peeling for as long as the customer owns the spa. Applies to Family Xstream series only.	Lifetime guarantee	N/A	N/A
Electronic Entertainment			
Includes stereo, iPod docking bay, speakers, power supply, subwoofer, and LED light source. Excludes light bulbs.	1 year	1 year	1 year
Spa Covers	90 days	90 days	1 year
Labor			
Applies to replacement of warrantable parts or components for warranty repairs to the product.	2 years	3 years	5 years

Manufacturer Warranty

Spa covers and stereo systems are delivered with their own manufacturer's warranty. For more information, see their warranties in the owner's information package that was delivered with your spa.

Electronic component warranty is extended through the manufacturer of the product including, but not limited to: stereos, UV water sanitizer components, etc.

Warranty Performance

Repairs and Replacement of Parts

In the event of repairs or replacement of components under warranty, there will be no charge for parts or labor on a covered item. Cost of labor is based on flat rate schedule determined by LMS and distributed to dealers.

The LMS service agent may assess a reasonable travel or mileage charge per service call, which may include diagnostic time.

Shipping costs are the responsibility of the spa owner.

LMS reserves the right to replace the defective merchandise with merchandise equivalent or equal in value to the original merchandise. This may include refurbished parts.

Spa Returns

If LMS determines that repairing a spa under warranty in the field is not feasible, LMS reserves the right to replace the spa with one equivalent or equal in value to the original merchandise. In the event of any return of the spa, all removal, replacement, installation and shipping costs are the responsibility of the spa owner.

Customer Satisfaction

In the event the consumer is unable to obtain satisfactory customer service from the selling dealer, written notification must be given to the LMS Customer Relations Department at 1462 East Ninth Street, Pomona, CA 91766 within 30 days of the reported failure.

Proration of Warranty

Units determined by the Company to be non-repairable will be replaced on a prorated basis with the same or a comparable unit. The user will be charged one percent of the purchase cost for each full month of ownership from the date of purchase through the date failure is

determined to be non-repairable. This charge will be waived during the first twelve months of ownership.

Acts That Will Void This Warranty

This warranty is void if the spa has been subject to negligence, alteration, misuse, abuse, repairs by non-LMS authorized personnel, incorrect electrical installation, installation by unqualified personnel, installation without a permit if required by local codes, installation of any component other than by the manufacturer, acts of God (including, but not limited to, acts of nature and surrounding environments), and any other cases beyond the control of LMS.

Examples of common acts invalidating this warranty include, but are not limited to:

- Use of spa in a non-residential application.
- Scratches caused by normal use.
- Operation of spas water temperature out of the normal operating range of 32°F (0°C) to 118°F (47.8°C).
- Damage caused by incorrect water level (low, overflow, etc.).
- Damage caused by extreme weather conditions (hot, cold, etc.).
- Damage caused by dirt, sand and calcium.
- Damage caused by clogged filter cartridges. See filter cleaning recommendations in this owner's manual.
- Damage caused by continued operation of this spa with either a known or an unknown problem.
- Damage caused by tri-chlor, acids, chlorine tablets, any floating chemical devices, or any spa chemicals not authorized by LMS.
- Damage caused by improper water chemistry. (High levels of chlorine, bromine, calcium, pH and other excessive chemical levels.)
- Damage caused by direct sunlight. Spas should always be covered when not in use.
- Damage caused as a result of failure to follow operating instructions as defined within this owner's manual.
- Damage caused by incorrect electrical installation, electrical brownout, voltage spikes, or operation of spa out of voltage range by more than ±10%.
- Spas improperly installed or placed on non-approved surfaces.

For relocating your spa without voiding your warranty, contact Customer Service for relocation procedures.

Warranty Limitations

The limited warranty applies only to spas normally used for personal, family or household purposes.

Although shell cracks, which are breaks in the shell that go all the way through, are covered by this limited warranty, cosmetic scratches, gouges and crazing are not considered cracks and are not covered.

Exclusions

Replaceable service items such as filters, light bulbs, pillows, jet inserts, and filter covers are specifically excluded from the limited warranty.

Equipment adjustments (such as pressure switch adjustments) are specifically excluded from this warranty.

Warranty on Hercules™ cabinet excludes cabinet surface peeling, blistering, fading, and delamination.

Disclaimers

This limited warranty is made with the express understanding that the spa is not an essential device or medical device as defined under State and Federal Law. LMS shall not be liable for loss of use of the spa or other incidental or consequential costs, expense or damages, which may include but are not limited to removal of permanent deck or other custom fixtures or the necessity for crane removal. Any implied warranty shall have duration equal of the applicable warranty stated above. Under no circumstances shall LMS or any of its representatives be held liable for injury to any person or damage to any property, however arising.

Legal Remedies

This limited warranty gives you specific legal rights and you may have other rights, which may vary from state to state.

Customer Service

See your Cal Spas dealer for a copy of the applicable warranty, details, and any questions you may have regarding the warranty coverage on your spa.

Warranties for Limited Production Models

This warranty only covers the spa models shown on page 51. Spas sold as limited production models have their own warranties which are not covered in this manual. Spa owners who purchased a limited production spa should have received a written warranty specific to their model. If you did not receive a written warranty with your spa, contact the dealer or seller. Any warranty or offer not in writing is not valid and will not be honored by LMS.

Warranty Registration

Easy Online Registration

Registering your new Cal Spas product is quick and easy! It is important that you register your Cal Spas product as soon as possible. By taking just a few quick minutes to register, you can enjoy product alerts, more efficient support, and quicker service.

Register now -- it's fast and it's easy!

- 1) Go to www.calspas.com/warranty
- 2) Fill in your information and click "Send Warranty Info"

Locating the product serial number

The serial number of your spa is located on a metal plate attached to the inside of the door for the equipment area. You will need this number to properly register your spa and activate coverage. Write this information in the space provided below.

Spa Model: _____

Spa Serial Number: _____

Date Purchased: _____

Date Installed: _____

Dealer's Phone Number: _____

Dealer's Address: _____

