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CONTACT INFORMATION

For customer service, please contact your authorized dealer immediately. If you need additional information and/or assistance, contact:

LMS Customer Service Department 1462 East Ninth Street Pomona, CA 91766.

Toll Free: 1-800-CAL-SPAS Fax: 1-909-629-3890

Important Safety Instructions

READ AND FOLLOW ALL INSTRUCTIONS.

DANGER -- Risk of accidental drowning:

Do not allow children to be in or around a spa unless a responsible adult supervises them. Keep the spa cover on and locked when not in use. See instructions enclosed with your cover for locking procedures.

DANGER -- Risk of injury:

The suction fittings in this spa are sized to match the specific water flow created by the pump. Should the need arise to replace the suction fittings, or the pump, be sure the flow rates are compatible.

Never operate the spa if the suction fitting or filter baskets are broken or missing. Never replace a suction fitting with one that is rated less than the flow rate marked on the original suction fitting.

DANGER -- Risk of electric shock:

Install the spa at least 5 feet (1.5 meters) from all metal surfaces. As an alternative, a spa may be installed within 5 feet of metal surfaces if each metal surface is permanently bonded by a minimum #8 AWG solid copper conductor to the outside of the spa's control box.

Do not permit any external electrical appliances, such as lights, telephones, radios, televisions, and etc., within five feet (1.5 meters) of the spa. Never attempt to operate any electrical device from inside the spa.

Replace a damaged power cord immediately.

Do not bury the power cord.

Connect to a grounded, grounding-type receptacle only.

WARNING -- To reduce the risk of injury:

The spa water should never exceed 104°F (40°C). Water temperatures between 100°F (38°C) and 104°F (40°C) are considered safe for a healthy adult. Lower water temperatures are recommended for young children and when spa use exceeds 10 minutes.

High water temperatures have a high potential for causing fetal damage during pregnancy. Women who are pregnant, or who think they are pregnant, should always check with their physician prior to spa usage.

The use of alcohol, drugs or medication before or

during spa use may lead to unconsciousness, with the possibility of drowning.

Persons suffering from obesity, a medical history of heart disease, low or high blood pressure, circulatory system problems or diabetes should consult a physician before using the spa.

Persons using medications should consult a physician before using the spa since some medications may induce drowsiness while others may affect heart rate, blood pressure and circulation.

HYPERTHERMIA DANGER:

Prolonged exposure to hot air or water can induce hyperthermia. Hyperthermia occurs when the internal temperature of the body reaches a level 3°F to 6°F above the normal body temperature of 98.6°F (or 2°C to 4°C above 37°C). While hyperthermia has many health benefits, it is important not to allow your body's core temperature to rise above 103°F (39.5°C).

Symptoms of excessive hyperthermia include dizziness, lethargy, drowsiness and fainting. The effects of excessive hyperthermia may include:

- Failure to perceive heat
- Failure to recognize the need to exit spa or hot tub
- · Unawareness of impending hazard
- Fetal damage in pregnant women
- Physical inability to exit the spa
- Unconsciousness

WARNING: The use of alcohol, drugs, or medication can greatly increase the risk of fatal hyperthermia.



WARNING: People with infectious diseases should not use a spa or hot tub.

WARNING: To avoid injury, exercise care when entering or exiting the spa or hot tub.

WARNING: Do not use drugs or alcohol before or during the use of a spa or hot tub to avoid unconsciousness

and possible drowning.

WARNING: Do not use a spa or hot tub immediately following strenuous exercise.

WARNING: Prolonged immersion in a spa or hot tub may be injurious to your health.

CAUTION: Maintain water chemistry in accordance with manufacturer's instructions.

SAVE THESE INSTRUCTIONS.





Preparing for Your New Portable Spa

Pre-Delivery Checklist

Most cities and counties require permits for exterior construction and electrical circuits. In addition, some communities have codes requiring residential barriers such as fencing and/or self-closing gates on property to prevent unsupervised access to the property by children. Your dealer can provide information on which permits may be required and how to obtain them prior to the delivery of your spa.

| Bef | Before Delivery | | |
|----------------|--|--|--|
| | Plan your delivery route | | |
| | Choose a suitable location for the spa | | |
| | Lay a 5 - 8 cm concrete slab | | |
| | Install dedicated electrical supply | | |
| After Delivery | | | |
| | Place spa on slab | | |
| | Connect electrical components | | |

Planning the Best Location

Safety First

Do not place your spa within 10 feet (3 m) of overhead power lines.

Consider How You Will Use Your Spa

How you intend to use your spa will help you determine where you should position it. For example, will you use your spa for recreational or therapeutic purposes? If your spa is mainly used for family recreation, be sure to leave plenty of room around it for activity. If you will use it for relaxation and therapy, you will probably want to create a specific mood around it.

Plan for Your Environment

If you live in a region where it snows in the winter or rains frequently, place the spa near a house entry. By doing this, you will have a place to change clothes and not be uncomfortable.

Consider Your Privacy

In a cold-weather climate, bare trees won't provide much privacy. Think of your spa's surroundings during all seasons to determine your best privacy options. Consider the view of your neighbors as well when you plan the location of your spa.

Provide a View with Your Spa

Think about the direction you will be facing when sitting in your spa. Do you have a special landscaped area in your yard that you find enjoyable? Perhaps there is an area that catches a soothing breeze during the day or a lovely sunset in the evening.

Keep Your Spa Clean

In planning your spa's location, consider a location where the path to and from the house can be kept clean and free of debris.

Prevent dirt and contaminants from being tracked into your spa by placing a foot mat at the spa's entrance where the bathers can clean their feet before entering your spa.

Allow for Service Access

Make sure the spa is positioned so that access to the equipment compartment and all side panels will not be blocked.

Many people choose to install a decorative structure around their spa. If you are installing your spa with any type of structure on the outside, such as a gazebo, remember to allow access for service. It is always best to design special installations so that the spa can still be moved, or lifted off the ground.



Preparing a Good Foundation

Your spa needs a solid and level foundation. The area that it sits on must be able to support the weight of the spa, with water and the occupants who use it. If the foundation is inadequate, it may shift or settle after the spa is in place, causing stress that could DAMAGE YOUR SPA SHELL AND FINISH.

Damage caused by inadequate or improper foundation support is not covered by the warranty. It is the responsibility of the spa owner to provide a proper foundation for the spa.

Place the spa on an elevated 3 to 4" / 30 cm concrete slab. Pavers, gravel, brick, sand, timbers or dirt foundations are **not** adequate to support the spa.

We strongly recommend that a qualified, licensed contractor prepare the foundation for your spa.

If you are installing the spa indoors, pay close attention to the flooring beneath it. Choose flooring that will not be damaged or stained.

If you are installing your spa on an elevated wood deck or other structure, it is highly recommended that you consult a structural engineer or contractor to ensure the structure will support the weight of 150 pounds per square foot (732 kg / m2).

To properly identify the weight of your new spa when full, remember water weighs 8.33 lbs. per gallon, or 1 kg per liter. For example, an average 8' spa spa holds approximately 500 gallons, or 1892 liters, of water. Using this formula, you will find that the weight of the water alone is 4,165 lbs, or 1892 kg. Combined with the dry weight of the spa you will note that this spa will weigh approximately 5,000 lbs, or 2267 kg, when full of water.



12" / 30 cm minimum distance from edge



240 Volt Electrical Installation

All 240V spas must be permanently connected (hard wired) to the power supply. See the wiring diagram on page 6.

These instructions describe the only acceptable electrical wiring procedure. Spas wired in any other way will void your warranty and may result in serious injury.

When installed in the United States, the electrical wiring of this spa must meet the requirements of NEC 70 and any applicable local, state, and federal codes.

The electrical circuit must be installed by an electrical contractor and approved by a local building or electrical inspector.

Failure to comply with state and local codes may result in fire or personal injury and will be the sole responsibility of the spa owner.

The power supplied to the spa must be on a dedicated GFCI protected circuit as required by NEC 70 with no other appliances or lights sharing the power.

Use copper wire with THHN insulation. Do not use aluminum wire.

Use the table below and on the next page to determine your GFCI and wiring requirements.

Wire runs over 85 feet must increase wire gauge to the next lower number. For example: A normal 50 amp GFCI with four #6 AWG copper wires run over 85 feet would require you to go to four #4 AWG copper wires.

GFCI and Wiring Requirements

Single voltage systems

| Control System | GFCI Required | Wires Required |
|----------------|-----------------|--------------------------|
| VS300 | One 40 amp GFCI | Four #8 AWG copper wires |
| 9800 | One 50 amp GFCI | Four #6 AWG copper wires |
| VS513Z | One 50 amp GFCI | Four #6 AWG copper wires |
| BP2000 | One 60 amp GFCI | Four #6 AWG copper wires |

Dual voltage system

The 5100DV control system is set at the factory to run on the low power setting for 40 amp operation. This is the default setting. Spa owners can have their installer change this setting so the spa will run on high power for 50 amp operation. **See configuration instructions on page 7.**

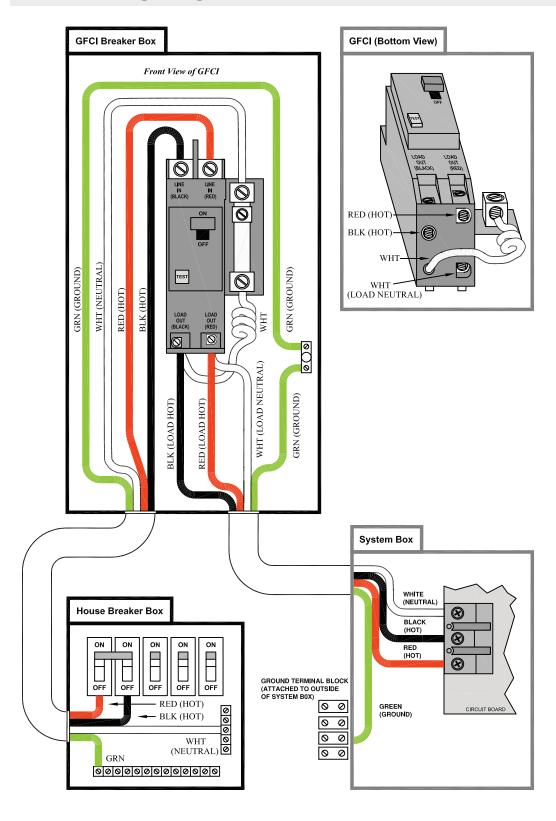
Warning: Never set a spa to run on high power without installing a properly rated GFCI.

| Control System | Default setting | Power Setting | GFCI Required | Wires Required |
|-------------------|-----------------|---|-----------------|--------------------------|
| 5100DV | • | Power saver mode Factory default | One 40 amp GFCI | Four #8 AWG copper wires |
| | | High power setting | | |
| | | See configuration instructions on page 7. | One 50 amp GFCI | Four #6 AWG copper wires |





GFCI Wiring Diagram





High Power Configuration

DIP Switch Definitions for 5100DV

| OFF Position (Down) | ON Position (Up) |
|---------------------|------------------|
|---------------------|------------------|

| Test Mode OFF | ◀ A1 | Test mode (normally OFF) |
|---|--------------|---|
| Standard / Economy / Sleep Mode changes allowed | ■ A2 | Standard Mode only |
| Use Digital Duplex or Light Duplex plane | ■ A3 | Use Mini Panel |
| Pump 2 enabled | ■ A4 | Pump 2 disabled |
| Single voltage heating (240VAC only) | A5 | Dual voltage heating enabled |
| Safety Suction (must be OFF) | ⋖ A6 | |
| See table at right | A7 | See table at right |
| Temperature displayed in Fahrenheit | ■ A8 | Temperature displayed in Celsius |
| No circ pump; Pump 1 is two-speed | ⋖ A9 | Circ pump acts like Pump 1 low speed (filter cycle, polling); Pump 1 is one-speed |
| | | See page 15 for description of circulation pump operation. |
| See table at right | ◀ A10 | See table at right |

OR before heater runs at 120VAC (A5 ON)

| No. of Pumps | A7 | A10 |
|-----------------|-----|-----|
| 0 | OFF | OFF |
| 1 | ON | OFF |
| 2 | OFF | ON |
| 3 | ON | ON |

Note: Arrow indicates factory default setting.

Number of high speed pumps that can be run before heater is disabled (A5 OFF)



120 Volt Electrical Installation

Always follow applicable local, state and federal codes and guidelines.

Use only a dedicated electrical line with a 15 amp breaker.

Cord-and-plug connections may not use a cord longer than 15 feet (4.6 m) and must be plugged into a dedicated 15 amp GFCI connection (NEC 680.42(A) (2)). Do not use extension cords!

Always use a weatherproof-covered receptacle.

Receptacle shall be located not less than 5 feet (1.5 m) from and not exceeding 10 feet (3.0 m) from the inside wall of the spa. (NEC 680.43(A))

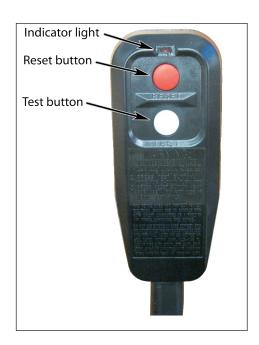
Do not bury the power cord. If your cord becomes damaged, replace it before next usage.

All 120V spas must have a GFCI. This can be either a 15 amp GFCI receptacle or a 15 amp GFCI cord and plug kit as shown (CKIT110 - P/N ELE09700086).

Testing the GFCI

Test the GFCI plug prior to first use and periodically when the spa is powered.

- 1. Plug in the GFCI into the power outlet. The indicator should turn on.
- 2. Press the TEST button. The GFCI will trip, the indicator will turn off, and the spa will stop operating.



3. Press the RESET button. The GFCI will reset, the indicator will turn on again, and the spa will turn back on.

The spa is now safe to use.

If the GFCI trips while the spa is in use, press the RESET button. If the GFCI does not reset, unplug the spa and call your local Cal Spas dealer for service. DO NOT USE THE SPA!

Testing the GFCI Breaker

Test the GFCI breaker prior to first use and periodically when the spa is powered. To test the GFCI breaker follow these instructions (spa should be operating):

- 1. Press the TEST button on the GFCI. The GFCI will trip and the spa will shut off.
- 2. Reset the GFCI breaker by switching the breaker to the full OFF position, wait a moment, then turn the breaker back on. The spa should have power again.



Filling and Powering Up Your Portable Spa

This applies to all spa owners **EXCEPT** those with the Cal Clarity II bromine generator. See instructions on page 29 for bromine generator operating instructions and spa filling procedures.

1. Inspect the spa equipment.



After the spa has been placed on an approved surface and has been correctly wired by a licensed electrician, inspect all plumbing connections in the equipment area of your spa. Ensure that these connections are secure and that they did not loosen during shipment.

If your spa has gate valves, make sure they are all in the UP or OPEN position.

Never run the spa with the gate valves closed or without water circulating for long periods of time. Be careful not to over-tighten the plumbing fittings.

2. Remove the cartridge from filter canister.



Unscrew the cartridge and remove it.



After you remove the filter, remove the plastic wrapper and soak it in water for 30 minutes before you replace it. A dry filter can allow air into the filtration system which can cause the pump to fail to prime.

3. Fill the spa.



Place a garden hose in the filter canister and fill your spa with *regular tap water* about six inches from the top.

If the water level is too low or too high, your spa will not operate properly.

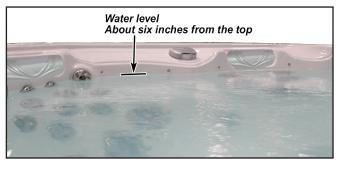


Always fill the spa through the filter canister! Failure to do so may cause air to be trapped in the filtration system and prevent the pumps from operating properly.



Never fill your spa with soft water.

Soft water makes it impossible to maintain the proper water chemistry and may cause the water to foam, which will ultimately harm the finish of the spa and void your warranty.





4. Turn on power to the spa.



When the spa is filled to the correct level, turn on the power at the GFCI breaker. (Ensure that the 120V spas are connected to the proper electrical outlet.)

5. Prime the pump.



Your spa will perform a self-diagnostic check and go into priming mode. When the control panel displays **PR**, do the following:

- a. Press the JETS button to turn on the pump and let it run for 10 seconds. The pump should be running in low speed.
- b. Press the JETS buttons again and let the pump run in high speed for 10 seconds.
- c. Press the JETS button again to turn off the pump. The pump should be left off for 10 to 15 seconds.
- d. Repeat steps a through c until water is flowing through all the jets and all air is removed from the plumbing.

If spa fails to prime, there could be an air pocket at the suction side of the pump. Follow the priming instructions on page 11 using the bleeder valve.

6. Install the filter into the filter canister.





Make sure the filter has soaked at least 30 minutes before you install it.

7. Let the spa heat up.

When the spa has finished priming, the heater will activate.

Put the cover on and let the spa run for two hours.

8. Adjust water chemistry.

After the spa has run for two hours, test and adjust the water chemistry. See the section on page 24 for instructions on water clarity.



Priming the Pump

New spa owners often have difficulty the first time they start their spa and the pump fails to prime. This can be frustrating, but these simple instructions can help you.



The pump will not work properly while air is trapped in it. Continuing to operate the pump in this way will cause damage.

Sometimes air can become trapped in the pump while filling the spa. You will know this has happened when after you have filled and started the spa, the pump does not seem to function. You will hear the pump operating, but no water will be moving.

There are two methods of priming the pump.

Using the control panel:

- 1. Turn the spa on and wait for PR (Priming Mode) to appear on the topside display.
- 2. Press the JETS button to turn on the pump and let it run for 10 seconds. The pump should be running in low speed.
- 3. Press the JETS buttons again and let the pump run in high speed for 10 seconds.
- 4. Press the JETS button again to turn off the pump.

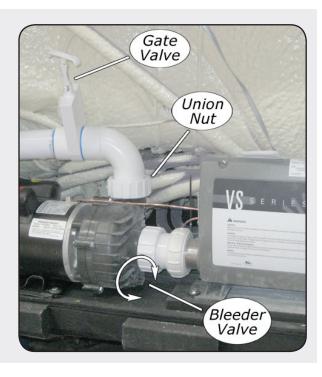
The pump should be left in the off position for 10 to 15 seconds.

5. Repeat steps 1 through 4 until water is flowing through all the jets and all air is removed from the plumbing.

Note: If you press the **Temp** button any time during Priming Mode, it will exit that mode and begin Standard Mode.

Using the bleeder valve:

- 1. Using a Phillips screwdriver, remove the front panel from the spa and locate the pump.
- 2. Shut off the power to the spa.
- 3. Close the gate valve on the discharge side of the pump.
- 4. Turn the bleeder valve counter clockwise with a small pair of pliers or a flat head screwdriver until the air has been released from the pump.
- 5. If this is unsuccessful, loosen the white union nut on side of the pump with channel locks. When air is bled out, tighten the nut.
- 6. Turn on power to the spa and press the JETS button. If there is still air trapped in the pump, repeat steps 2 through 5 until the pump primes.







Operating Your Spa

VS300, VS513Z, and 5100 Control Operation

This section shows you how to use these control boxes:

VS300 5100 (single voltage) VS513Z 5100 (dual voltage)

If you are unsure which control box your spa has, contact your spa dealer.

These instructions will describe features and options that your particular spa may not be equipped with.

Used for single pump systems





Used for two and three pump systems





Initial Start up

When first powered up, your spa will perform a self-diagnostic check and go into priming mode. When the control panel displays **PR**, do the following:

- Press the **JETS** button to turn on the pump and let it run for 10 seconds. The pump should be running in low speed.
- 2. Press the **JETS** buttons again and let the pump run in high speed for 10 seconds.
- Press the **JETS** button again to turn off the pump. The pump should be left in the off position for 10 to 15 seconds.
- 4. Repeat steps 1 through 3 until water is flowing through all the jets and all air is removed from the plumbing.

When the spa has finished priming, the heater will be activated and the water temperature will be maintained in standard mode. The spa will heat to 100°F (37.5°C) at start up until the set temperature is changed as described below.



Jet Operation: VS300, VS513Z, and 5100 (single voltage) systems

One Pump Systems

Single pump systems operate on high power only.

To operate the jets, press the **JETS** button:

- Once to turn the pump ON.
- Twice to turn the pump OFF.



Two and Three pump Systems

Press the **OPTION** or **JETS 2** button:

- Once to turn pump 2 ON.
- Twice to turn pump 3 ON.
- Three times to turn pump 2 OFF.
- Four times to turn pump 2 OFF.

Jet Operation: 5100 (dual voltage) system ONLY

One Pump Systems

Single pump systems operate on high power only.

To operate the jets, press the **JETS** button:

- Once to turn the pump ON.
- Twice to turn the pump OFF.

Jet Operation: Two and Three Pump Systems

Two and three pump systems can be configured to operate on low or high power. The factory default is low power. This section describes how the spa operates when it is configured for low power operation.

See page 7 for GFCI and wiring requirements for both low and high power operation and for switch settings for high power configuration.

Spas configured for low power operation require approximately 20% less power to operate. With low power configuration, the spa will never use more than 30 amps while in operation and will alternate between 110V and 220V, while spas configured for high power will operate continuously at 220V.

When only one pump is running, the heater will operate at 220V. When two or three pumps are running, the heater will automatically switch to

operate at 110V.

The heater light will tell you when it is operating and what voltage it is using. See the "Heater Light" section above.

For spas configured for high power operation, the heater will turn on when (1) the water temperature drops or (2) the jets are in use.

Operating the jets

Press the **JETS** or **JETS 1** button:

- Once to turn pump 1 ON.
- Twice to turn pump 1 OFF.

Press the **OPTION** or **JETS 2** button:

- Once to turn pump 2 ON.
- Twice to turn pump 3 ON.
- Three times to turn pump 2 OFF.
- Four times to turn pump 2 OFF.



Heating Modes

The spa can be set to operate in three different heating modes:

- Standard: When the spa is powered up, it will automatically start in Standard heating mode.
 In Standard mode, the heating system will automatically maintain the set spa temperature.
 STD or ST will light briefly on the main display.
- Economy: In Economy mode, the heating system will only activate during filtration times and will heat the water to the set temperature.
 Ecn or Ec will display solid if temperature is not current and will alternate with spa temperature if measured temperature is current.
- Sleep: In Sleep mode, the heating system will only activate the heater during the filtering cycles but will only heat the water to within 20°F (10°C) of the set temperature. Like Economy mode, SLP or SL will display solid when temperature is not current and will alternate with actual temperature when it is current.

NOTE: Displayed temperature will only be current after the pump has been running for at least two minutes.

Switching Heating Modes

- Press **Temp** button followed by the **Light** button.
- Press the same sequence to switch to the next mode.





Temperature Adjustment

(Range 80°F to 104°F, 26°C to 40°C)

The electronic control panel displays the actual water temperature in degrees Fahrenheit. The displayed temperature will only be current after the pump has been running for at least two minutes.

To set the temperature on single pump spas

- Press the **Temp** button. The temperature setting will flash.
- While the display is flashing, each time you press **Temp** button, the set temperature will change up or down one degree.



 If the desired temperature is opposite of the direction each press of the button is making, release button, allow display to stop flashing and then press **Temp** button to change temperature the other direction.

To set the temperature on two or three pump spas

- Press the Temp UP or Temp DOWN button. The temperature setting will flash.
- While the display is flashing, each time you press the **Temp UP** or **Temp DOWN** button, the set temperature will change up or down one degree.



Heater Light

The heater light will turn on whenever the heater is operating. It will appear different ways when the spa is operating:

VS300, VS513Z, and 5100 (single voltage) systems

A <u>steady light</u> means that the spa is operating at 220V.

A <u>rapidly flashing light</u> means that the heater is reading the water temperature. When the temperature has been determined, the heater light will stop flashing. You will frequently see the heater light flashing rapidly while it is also steady or slowly blinking.

5100 (dual voltage) system ONLY

A <u>steady light</u> means that the spa is operating at 220V.

A <u>slowly blinking light</u> means that the spa is operating at 120V.

A <u>rapidly flashing light</u> means that the heater is reading the water temperature. When the temperature has been determined, the heater light will stop flashing. You will frequently see the heater light flashing rapidly while it is also steady or slowly blinking.



Setting Filtration Cycles

Your spa is programmed to filter twice a day. The first cycle will begin six minutes after the spa is turned on and the second cycle 12 hours later. The factory has programmed the cycle to last for two hours but this can be reset according on your requirements.

To set the time of day filtration begins, turn off the power to the spa at the time you would like one of the filtration cycles to begin, then turn back on after 30 seconds.

To set the length of filtration cycles:

- Press the **Temp** button or the **Warm/Cool** button. The temperature setting will flash.
- Press the **Jets** button. The filter cycle duration will appear.
 - F2 Two hours
 - F4 Four hours
 - F6 Six hours
 - F8 Eight hours
 - FC Continuous filtration
- Press Temp or Warm/Cool button to change the filtering cycle duration.



Press the **Jets** button to exit.

If you have an ozonator, it will activate during the filtration cycles.

Light

Press the **Light** button to turn on the light. Press it once again to turn the light off. All optional lighting such as the control panel light and cabinet perimeter lighting is controlled by the Light button and will turn on and off with the spa light.



Automatic Time outs

These features will automatically turn themselves off during periods of continuous use:

After 4 hours Low speed pump High speed pumps Optional circulation pump

Optional turbo

Spa light

After 15 minutes After 15 minutes

After 15 minutes After 4 hours

Circulation Pump

This is an optional feature. If you have the optional circulation pump, it will come on when the system is checking temperature, during filter cycles, during freeze conditions, or when another pump is on.

When the circulation pump is installed, pump 1 is one-speed only. Otherwise, pump 1 is two-speed, with the low speed performing filtration. (See page 7 for control box settings.)



9800 Electronic Control Operation

These instructions will describe features and options that your particular spa may not be equipped with.



Initial Start up

When first powered up, your spa will perform a self-diagnostic check and go into priming mode. When the control panel displays **PR**, IMMEDIATELY do the following:

- 1. Press the **JETS 1** button to turn on the pump and let it run for 10 seconds. The pump should be running in low speed.
- 2. Press the **JETS 1** buttons again and let the pump run in high speed for 10 seconds.
- 3. Press the **JETS 1** button again to turn off the pump. The pump should be left in the off position

for 10 to 15 seconds.

4. Repeat steps 1 through 3 until water is flowing through all the jets and all air is removed from the plumbing.

When the spa has finished priming, the heater will be activated and the water temperature will be maintained in standard mode. The spa will heat to 100°F (37.5°C) at start up until the set temperature is changed as described below.

Auxiliary Control Operation

The auxiliary control option is available with the 9800 control panel only. It is a small panel with four buttons: JETS1, JETS2, LIGHT, and OPTION. It conveniently puts the control of several spa functions at your fingertips without having to get up.



Temperature Adjustment

(Range 80°F to 104°F, 26°C to 40°C)

The start-up temperature is set at 100°F (37.5°C). The last measured temperature is constantly displayed on the control panel. Note that the last measured spa temperature is displayed. The displayed temperature will be updated when the pump has been running for at least two minutes.

Press the "UP" or "DOWN" buttons once to display the set temperature. Each time either button is pressed again, the set temperature will increase or decrease depending on which button is pressed. After three seconds, the control panel will automatically display the last measured spa temperature.



Time

When time hasn't been programmed, the "TIME" icon flashes. To set the time, press the "TIME" button and then the "MODE/PROG" button. Use the "UP" and "DOWN" buttons to adjust time. See the next page for more detailed instructions.

Standard, Economy, Sleep, and Standby Modes

Mode/Prog: This button is used to switch between standard, economy, and sleep modes.

- 1. Press "MODE/PROG" to enter mode programming.
- 2. Press the "DOWN" button to cycle through to the desired mode.
- 3. Press "MODE/PROG" to confirm selection.

Standard Mode: Standard mode maintains the desired temperature. The last measured spa temperature displayed is current only when the pump has been running for at least two minutes. **STAND** will display until the mode is changed.

Economy Mode: Economy mode heats the spa to the set temperature only during filter cycles. **ECON** will display until the mode is changed. Pressing the "JETS 1" button while in economy mode puts the spa in standard-in-economy mode, which operates the same as standard mode but reverts back to economy mode automatically after one hour. During this time, pressing the "MODE/PROG" button will revert to economy mode immediately.

Sleep Mode: Sleep mode heats the spa to within 20°F (11°C) of the set temperature only during filter cycles. **SLEEP** will display until the mode is changed.

Standby Mode: Pressing "Warm" or "Cool" then "JETS 2" will turn off all spa functions temporarily. This is helpful when changing a filter. Pressing any button resets the spa.

Jets 1

Press the "JETS 1" button once to turn pump 1 on or off and to shift between low and high speeds if equipped. If left running, the low speed turns off after two hours and the high speed turns off after 15 minutes. On non-circulation systems, the low speed of pump 1 runs when the blower or any other pump is on. It may also activate for at least two minutes every 30 minutes to detect the spa temperature and then to heat to the set temperature if needed, depending upon the mode. When the low speed turns on automatically, it cannot be deactivated from the panel; however, the

high speed may be started.

Jets 2

Press the "JETS 2" button once to turn pump 2 on or off and to shift between low and high speeds if it is a two-speed pump. If left running, the pump will turn off after 15 minutes.

Option

This is an optional feature. Press the "OPTION" button to turn the optional equipment on and off. If left on, the equipment will automatically turn off after 15 minutes.

Light

Press the "LIGHT" button to turn the spa light on and off and to shift between dim and bright settings if your light is dimmable. On dim, the control panel will show the center circle plus one quarter of the light beams. Half of the light beams will show on medium brightness, and all of the light beams will show on bright.

Invert

Press the "INVERT" button to change the numbers in the display to read upside down. Another press returns the display to the right-side-up position. This enables you to read the display while you are in the spa.

Locking the Panel

To lock the panel:

 Press "TIME", "JETS 1", and the "UP" button within three seconds. When locked, the panel will display "LOCK". All buttons are frozen except the "TIME" button.

To unlock the panel:

 Press "TIME", "JETS 1" then the "DOWN" button within three seconds.

Setting the Temperature Lock

To activate the temperature lock:

 Press the "UP" or "DOWN" button, "TIME", "JETS 1", then the "UP" button within three seconds. The panel will display "TEMP LOCK" when the set temperature is locked.

To unlock the set temperature:

 Press the "UP" or "DOWN" button, "TIME", "JETS 1", and then the "DOWN" button.



Circulation Pump

This is an optional feature. The circulation pump will come on when the system is checking temperature, during filter cycles, during freeze conditions, or when another pump is on.

Preset Filter Cycles

There are two filter cycles per day. The start and end times of each cycle are programmable. To program, set the time as instructed above, then press "MODE/PROG" to advance to the next setting (or to exit after the last setting). The default filter cycles are as follows:

- The first filter cycle is automatically activated at 8:00 AM and operates the pump until 10:00 AM. The "FILTER 1" indicator icon will light when filter 1 is running.
- The second filter cycle is automatically activated at 8:00 PM and operates the pump until 10:00 PM. The "FILTER 2" indicator icon will light when filter 2 is running.

The pump and the ozone generator will run during filtration. At the start of each filter cycle, the blower will run on highest speed for 30 seconds to clean out the air channels. The lowest speed of pump 2 and pump 3 will run for five minutes. In the event of power loss or shut down, the time of day will need to be reset for filter cycles to run according to your desired programming.

Clean up Cycle

When the pump or blower is turned on by a button press, a clean-up cycle begins 30 minutes after the pump or blower is turned off or times out. The pump and the ozone generator will run for one hour.

Ozone

This is an optional feature. On most systems, the ozone generator (if installed) runs during filter cycles (except when pump 1 is operating at high speed on a non-circulating system) and during clean-up cycles. On some systems, the ozone generator operates whenever the pump runs. If your system is configured with the optional ozone disable feature, the ozone generator will turn off for one hour any time a function button ("JETS 1", "JETS 2", "OPTION" etc.) is pressed.

Freeze Protection

If the temperature sensors detect a drop to 44°F within the heater, the pump automatically activates to provide freeze protection. The equipment stays on until four minutes after the sensors detect that the spa temperature has risen to 45°F or higher. In colder climates, an optional additional freeze sensor may be added to protect against freeze conditions that may not be sensed by the standard sensors. Auxiliary freeze sensor protection acts similarly except with the temperature thresholds determined by the switch and without a four-minute delay in turnoff.





Periodic Reminder Messages

Applies to 5100DV, 6200DV, 6300DV, and 9800 control systems. Press the "Mode" button to reset a displayed reminder.

| Message | Frequency | Action Required |
|---------|----------------|--|
| rPH | Every 7 days | Test and adjust chemical levels per manufacturer's instructions. |
| rSA | Every 7 days | Test and adjust chemical levels per manufacturer's instructions. |
| rCL | Every 30 days | Remove, clean, and reinstall filter per manufacturer's instructions. |
| rtg | Every 30 days | Test and reset GFCI per manufacturer's instructions. Drain and refill spa per manufacturer's instructions. |
| rdr | Every 90 days | Drain and refill spa per manufacturer's instructions. |
| rCO | Every 180 days | Clean and condition spa cover. |
| rCH | Every 365 days | Install a new filter. |

Diagnostic Messages

Applies to 5100DV, 6200DV, 6300DV, and 9800 control systems.

| Message | Meaning | Action Required |
|-----------------------|--|--|
| No message on display | 1) Spa temperature is unknown. | 1) After pump has been running for 2 minutes temperature will be displayed. |
| | 2) Spa is in Economy or Sleep mode. | 2) In Economy or Sleep mode, the pump may be off for hours outside a filter cycle. If you wish to see the current spa temperature, either switch to Standard mode or turn Jets 1 on for at least two minutes. |
| | 3) Power has been cut off to the spa. | 3) The control panel will be disabled until power returns. Spa settings and time of day will be preserved for 30 days with a battery back-up. |
| BUF | Internal problem detected. | Repair required. Contact your dealer or service organization. |
| dr | Insufficient water detected in heater. Spa will be shut down for 15 minutes. | Check water level in spa. Refill if necessary. Make sure pumps have been primed and filter cartridges are clean. Press any button to reset or wait 15 minutes and spa will automatically reset. If message spa does not reset, call your dealer or service organization. |
| dry dY | Insufficient water detected in heater. Spa is shut down. (Displays on third occurrence of dr message.) | Follow directions for dr message and press any button to reset spa. Spa will not automatically reset when dry or dY is displayed. |
| Ec | Indicates heater is in Economy Mode. | None. |
| F orC | Temperature unknown | After the pump has been running for two minutes, the temperature will be displayed. |
| HL HFL | A difference in readings between temperature sensors has been detected indicating a possible water flow problem. | Make sure spa is filled to proper level and that pumps are primed and filter cartridges are clean. If message does not reset, call your dealer or service organization. |



| Message | Meaning | Action Required |
|------------------------|---|---|
| IC ICE | Potential freeze condition detected. | No action required. The pumps and the blower will automatically activate regardless of spa status. |
| LF | Persistent low flow problems. Heater is shut down, but other spa functions continue to run normally. Displays on the fifth occurrence of the HL or HFL message within 24 hours. | Follow action required for HL or HFL message. Heating capacity of the spa will not reset automatically. Press any button to reset. |
| OH OHS | Overheat protection. The spa has shut down. One of the sensors has detected that the spa water is 110°F. | DO NOT ENTER THE WATER. Remove the spa cover and allow water to cool. At 107°F, the spa should automatically reset. If spa does not reset, shut off the power to the spa and call your dealer or service organization. |
| нн | Overheat protection (spa is | DO NOT ENTER THE WATER! |
| ОНН | shutdown). One sensor has detected 118°F (48°C) at the heater. | Remove the spa cover and allow spa to cool below 107°F (42°C). Press any button on the topside display to reset spa. If spa will not reset after spa has cooled, turn off power for approximately 30 seconds and then turn power back on. If display message is repeated then shut the power off to the spa and call your dealer or service organization. |
| Pr | When your spa is first actuated, it will go into priming mode. | The priming mode will last for up to four minutes and then the spa will begin to heat and maintain the water temperature in the Standard mode. |
| SF | Safety Suction. Spa is shut down. | The display will show SF when a vacuum switch closes. All functions will turn off and the system will be disabled until a panel button is pressed. |
| SL | Indicates heater is in Sleep Mode. | None. |
| SA Sb SNA Snb | Spa is shut down. The sensor that is plugged into the sensor "A" or "B" jack is not working. | If the problem persists, contact your dealer or service organization. (May appear temporarily in an overheat situation and disappear when the heater cools.) |
| Sns | Sensors are out of balance. | Contact your dealer or service organization. |
| Sn | If this is alternating with the temperature, it may just be a temporary condition. If the display shows only this | |
| | message (periodically blinking), the spa is shut down. | |
| ST | Indicates heater is in Standard Mode. | None. |
| Stby | Pressing a button combination on the user panel has activated Standby Mode. | Press any button to leave Standby Mode and return to normal operation. |



Electrical Power Efficiency

Your new spa comes equipped with an electric heater. Following the directions listed below will ensure the most efficient operation:

NOTE: This method is only for spa usage under two hours a week.

- Keep the spa's operating temperature 5°F below the desired usage temperature when not in use.
 One or two hours before use, set the temperature to the desired temperature.
- If the spa usage exceeds two hours a week, the set temperature should remain at the desired usage temperature.
- The air venturis should be used sparingly. When open, water temperature drops quite rapidly and can also dissipate chemicals.

Allowing the water temperature to lower more than 10°F below the desired usage temperature and reheating it prior to usage will cause the heater to operate longer than it normally would maintaining the desired temperature. Doing this will increase your operating cost and makes your heater work more than necessary.

Jets

Almost all of the jets in your spa are adjustable. Rotating the face of an adjustable jet to the left (counter-clockwise) will decrease the amount of water flow through the jet. Rotating the face of an adjustable jet to the right (clockwise) will increase the amount of water flow through the jet. (See example shown below.)

Neck jets adjust in the opposite directions (counterclockwise to increase, clockwise to decrease).



LED Perimeter Lighting

Press the LIGHT button on the topside control panel to turn the spa light on. If your spa has perimeter LED lights, they will also light up at the same time as the spa light.

The perimeter lights operate in three modes:

1. Cycle: The first time you press the LIGHT button, the lights will cycle through all the colors in this order:

White

Cyan

Magenta

Blue

Yellow/green

Green

Red

To cycle through the different color choices, press the button repeatedly. Each time you press the button, you advance to the next color.

- Flashing white: When you have cycled through all the colors, the next time you push the LIGHT button, the LED lights will flash white.
- **3. Fading cycle:** The next time you push the LIGHT button, the lights will gradually fade from one color to the next in the order shown above.

Spas with exterior corner LED lighting work in the same modes as described above but do not light up when the interior perimeter lights are yellow/green, green or red.



Diverter Knobs

Diverter knobs are 1" and 2" knobs located around the top of your spa. They allow you to divert water through jets from one side of the spa to the other, or in most cases from floor jets to wall jets. This is accomplished by rotating the diverter knob to the left (counterclockwise), decreasing the amount of water flow through a section of jets. To increase the amount of water flow through the other section of jets, rotate the handle to the right (clockwise).



Waterfalls

Some spa series include optional waterfalls. When the booster pump is on, turn the knob near the waterfall, or rotate the dial on top of the waterfall. Water will immediately start flowing through it.



Air Venturis

Air venturis are the 1" knobs located around the top of your spa. Each one will let you add a mixture of air with the jet pressure. This is accomplished by rotating the air venturi knob to the left (counterclockwise) to increase the amount of airflow through the jets. To decrease the amount of airflow through the jets, rotate the handle to the right (clockwise).



Hydro Streamer Waterfall

Your spa may include two to eight streamer waterfalls. When the booster pump is on, turn the 1" diverter knob to adjust the rate of flow to the waterfall jets.

The waterfall jet faces are not adjustable. Do not turn the jet faces because you may accidentally remove them.

Always shut off water to the hydro streamer jets before you place the cover on the spa. Water from the hydro streamer jets sprays in

an arc that is higher than the top surface of the spa. When water from the hydro streamer sprays the bottom of the cover, it will collect and run to the edge of the spa and drip over the top.





Adjustable Therapy System

Pump On/Off

This button allows the user to turn on and off the ATS seat pump. Press this button once to turn the pump on. Once on, the green LED light on the control panel will illuminate, indicating that the system is operational. To turn off the pump, press the "PUMP ON/OFF" button a second time. Note: The pump must be on prior to operating any other features of this system.

Pulse Mode

This button allows the user to turn the ATS massage control on and off. Press the pulse button once to turn on the massage control. Once pressed, the orange LED in position number 1will light, indicating the number one pulse mode. Each press of either the up or down button will move the orange LED up or down to the next pulse mode.

Note: Allow one second between each button press. Pressing the button quickly may cause improper operation. To turn the pulse mode off and return to normal pump operation, press the "PULSE MODE" button a second time.

Up

This button allows the user to cycle up from one through seven massage modes one at a time. Each mode offers a different pulsating massage. Some modes are faster than others, so just cycle through them to find the massage you like best.

Down

This button allows the user to cycle down through all seven massage modes, one at a time.

Time Reset Mode

Pulse mode will normally run for 15 minutes then automatically shut off. For another 1 5 - m i n u t e session, press the "PUMP ON/OFF" button and the "PULSE MODE" button. A green LED will blink and



the pump will run on high-speed mode as part of a 15-minute cool down period. After that, the pump will stop automatically and the green LED light on the panel will continue to blink for one minute then shut off automatically. After the second 15-minute session, the system will run through a cool down cycle for up to two hours. In this cool down mode, the user will only be able to operate the pump (by again pressing the "PUMP ON/OFF" button). However, the massage mode will remain off until the cool down mode is completed.

Pulse Mode System

Pulse mode system will shut off for two hours unless reset by the following procedure. During this time the pump will run at a maximum speed.

- In the off position, press the "PULSE MODE" button once.
- The green power light will flash to indicate reset.

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Water Clarity

This section is intended for new spa owners with no experience with water chemistry. Everyone's experience with maintaining water quality is different, but there are some general concepts you need to know.

Water maintenance is not difficult, although it requires regular attention. The most important thing to understand about taking care of your spa water is that preventive action is much easier than correcting water quality issues.

The Key to Clear Water

Excellent water quality is a simple matter of four things:

Chemical Balance

You will need to test and adjust the chemical balance of your spa water. Although this is not difficult, it needs to be done regularly.

Depending on your choice of sanitizer, you need to test the level of calcium hardness, total alkalinity, and pH. Spa owners with a Cal Clarity II bromine generator also need to check total dissolved solids and phosphates.

See page 25 to learn how to balance your spa water.

THE ARION REGULATION REGULATION REGULATION

Sanitation

Sanitizers kill bacteria and viruses and keep the water clean. A low sanitizer level will allow microbes to grow quickly in the spa water. We recommend using either chlorine or bromine as your sanitizer.

Spa owners with an ozonator also need to add sanitizer, although their requirements are different.

See page 26 to learn how to use sanitizer.

The Cal Clarity II bromine generator does NOT require sanitizer. See page 29 for a description of its use.

Regularity

Clear water requires regular maintenance. Establish a routine based on a regular schedule for your spa water maintenance.

Maintaining your water quality helps the enjoyment of your spa and extends your spa's life by preventing damage from neglect and chemical abuse.

See page 31 for the schedule of recommended maintenance.

Filtration

Cleaning your filter regularly is the easiest and most effective single thing you can do to keep your water clear.

A clogged or dirty filter will cause the heater and pump to work harder than they need to, possibly causing them to fail.

The spa's heating system will only function with the proper amount of water flow through the system.

See page 27 for filter cleaning instructions.



Testing and Adjusting Spa Water

You have two types of testing methods to choose from:

- The reagent test kit is a method which provides a high level of accuracy. It is available in either liquid or tablet form.
- **Test strips** are a convenient testing method commonly used by spa owners.

Balancing the Total Alkalinity

Total alkalinity (TA) is the measure of the total levels of carbonates, bicarbonates, hydroxides, and other alkaline substances in the water. TA can be considered a "pH buffer". It is the measure of the ability of the water to resist changes in pH level.

The recommended total alkalinity is 80 - 120 ppm.

<u>If the TA is too low</u>, the pH level will fluctuate widely from high to low. Low TA can be corrected by adding an alkalinity increaser

<u>If the TA is too high</u>, the pH level will tend to be too high and may be difficult to bring down. High TA can be corrected by adding an alkalinity decreaser.

When the TA is balanced, it normally remains stable, although adding water with high or low alkalinity will raise or lower the TA level.

Balancing the Calcium Hardness

Calcium hardness (CH) is a measure of the total amount of dissolved calcium in the water. Calcium helps control the corrosive nature of the spa's water and is why soft water is not recommended. The low calcium content of soft water is very corrosive to the equipment and can cause staining of the spa shell.

The recommended calcium hardness is 150 - 200 ppm.

<u>If the CH is too low</u>, add a calcium hardness increaser.

If the CH is too high, dilute the spa water with soft water.

When the CH is balanced, it normally remains stable, although adding soft water or very hard water will raise or lower the CH level.

Balancing the pH

The pH level is the measure of the balance between acidity and alkalinity.

<u>If the pH is too low</u>, it can cause corrosion of metal fixtures and the heating element. Low pH can be corrected by adding a pH increaser.

<u>If the pH is too high</u>, it can cause scaling by allowing metals or minerals to form deposits and stain spa surfaces. High pH can be corrected by adding a pH decreaser.

Ideal Water Chemistry

| | Ideal Range (ppm) | |
|------------------|-------------------|---------|
| Testing For: | Minimum | Maximum |
| Total Alkalinity | 80 | 120 |
| Calcium Hardness | 150 | 200 |
| рH | 7.2 | 7.6 |



Sanitation

Sanitizers kill bacteria and other organic waste by breaking them down to non-harmful levels and are filtered out. Before you fill your spa, you need to decide which chemical sanitizer you wish to use. Consult your Cal Spas dealer for the right decision with regards to your lifestyle and spa usage.

We recommend either **bromine** or **chlorine** as your sanitizer. Both work well when maintained regularly.

Do not use a sanitizer with the Cal Clarity II bromine generator. See page 29 for instructions on its use.



DO NOT use trichlor. Trichlor is very acidic and the hot temperature of the spa causes it to dissolve too quickly. It will cause damage to your spa and will void your warranty.

Whichever plan you decide on, follow it completely and don't take shortcuts. It will provide you with clean, safe, clear spa water with a minimum of effort. Spa owners with an ozonator still need to use a chemical sanitizer. See page 28 for a desciption of how the ozonator works.

Using Chlorine as a Sanitizer

If you choose to use chlorine as a sanitizer, only use granulated chlorine, not liquid chlorine.

Once a week, check the chlorine level using either a test strip or a reagent kit. See the table on the following page for the ideal range.

Add one or two tablespoons granulated chlorine to the spa water weekly. Note that chlorine dissipation rate will be faster at higher water temperatures and slower at lower temperatures.

When you add chlorine, open all of the jets and run the spa at high speed with the cover open for at least 30 minutes.

Follow the maintenance schedule on page 31.

Using Bromine as a Sanitizer

Bromine is a very effective sanitizer that produces low chemical odors. Unlike chlorine, it can break down bacteria and other impurities to a safe level with a low burn-out rate.

Bromine is available in both granulated and tablet form. Use granulated sodium bromide to establish your bromine base. Use tablets to maintain it.

When you begin with fresh water, add 2 ounces of granulated bromide. Open all of the jets and run the spa at high speed with the cover open for at least 30 minutes. This is your base bromine level as the tablets will take a while to dissolve.

Place three or four bromine tablets in your chemical floater.

Follow the maintenance schedule on page 31.

Shocking the Water

In addition to using a chemical sanitizer, you will periodically need to shock the water. Shocking the water helps remove burned-out chemicals, bacteria, and other organic material from your spa's water and improves your sanitizer's effectiveness.

Do not use chlorinating shock, which will damage your spa's jets and pump seals. Only use an oxidizer shock. It can be used with either chlorine or bromine sanitizers.

Add one ounce of oxidizer shock once a week, after heavy bather loads, or if water has a strong odor.

Spa must be running with all of the jets on high for 30 minutes with the cover open. If necessary, repeat oxidizer shock in 30 minute intervals.

Do not use shock with the Cal Clarity II bromine generator. See page 29 for instructions on its use.

| Testing For: | Ideal Range (ppm) | | |
|-----------------------|----------------------|---------|--|
| | Minimum | Maximum | |
| Chlorine level | | | |
| Without ozonator | 3.0 | 5.0 | |
| With ozonator | 2.0 | 4.0 | |
| Bromine level | | | |
| Without ozonator | 6.7 | 11.0 | |
| With ozonator | 5.7 | 10.0 | |



Bather Load

"Bather Load" is the term used to describe the number of people using a spa, combined with the length of usage, and the frequency of usage. All these factors have a great effect on the spa water. The higher the bather load, the more chemicals need to be added and a longer filtration time will be needed.

Recommendations are designed for spas with average bather load (3 to 4 people, 15 minutes of usage, three times a week at 100 degrees) If your bather load exceeds these guidelines, and you experience water quality problems, increase the amount of filtration first, (go to the next higher filtration number) then if water quality is still not adequate, consult the advice of your Cal Spas dealer for additional chemical or system recommendations. Be sure to give them your bather load information.

Filter Cleaning

The filter is the part of your spa that removes the debris from the water and needs to be cleaned on a regular basis to maximize your spa's filtering performance and heating efficiency.

In addition to spraying off the filter weekly to remove surface debris, your filter should be deep cleaned periodically to dissolve scale and particles that get lodged deep within the filter fibers and impede the filtration process. Even if the filter looks clean, scale and particles can clog the fibers and prevent water from flowing through the filter resulting in the most common spa problem—no heat, caused by a dirty filter.

We recommend you clean your filter once a month and replace it once a year or as necessary.

It is extremely important that you never run the spa without a filter. There is a possibility that debris may be sucked into the plumbing through the filter well.

Cleaning the filter

- 1. Remove the filter by unscrewing it and pulling it up and out.
- Place the dirty filter into a bucket of water deep enough to cover the filter. Add 8 oz of liquid filter cleaner to the bucket of water.

Note: It is a good idea to keep a spare filter to use in the spa while the dirty filter is being deep cleaned. This way, you can rotate the filters and both will last longer.

- 3. Soak the filter for a minimum of 24 hours.
- 4. Spray the filter with a water hose. Spray each pleat carefully.
- 5. Reinstall the filter. Do not overtighten.



Pure Cure™ Water Sanitizer

The Pure XL[™] water sanitizer is an optional water purification system installed at the factory. It eradicates germs in the water that are resistant to chlorine-based chemicals using high intensity UV light.

The water sanitizer works automatically during the spa's filtration cycle. We recommend increasing filtration time setting from F2 (two hours twice a day) to F6 (six hours twice a day). See page 15 or page 18 for setting filtration cycle.

The water sanitizer is virtually maintenance-free. Once a year the UV light needs to be replaced. See page 37 for instructions. However, the water sanitizer is not a user-serviceable item and maintenance must be performed by a spa technician. Have your service technician consult the manufacturer's instruction and service manual.

Ozonator

The ozone generator releases ozone into the spa water. You will still need to test for chlorine or bromine and occasionally replenish it to return the sanitizer level to the baseline.

Set the spa's filtration time for "F4" (described on page 15 and page 18). This activates the ozonator and produces the ozone gas. Note: Filtration time may need to be increased with heavy bather load.



Cal Clarity II Bromine Generator

The Cal Clarity II bromine generator automatically generates and releases free bromine into the spa water. You will still need to test for bromine and occasionally adjust it to return the bromine level to the baseline.

Starting the Spa with Fresh Water

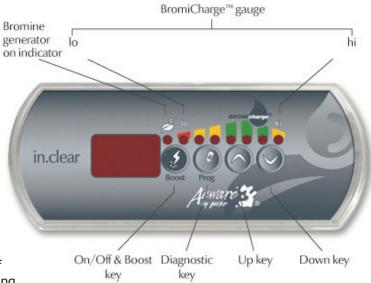
This applies to spa owners with the Cal Clarity II bromine generator **ONLY**.

Prior to filling a spa for the first time, or after a routine draining, you will want to follow this start-up plan to extend water life and performance.

- Fill the spa to the proper water level with normal tap water. (Do not use soft water.) See page 9 for filling instructions.
- 2. Turn on the spa and allow it to prime. **See page 11 for priming instructions.**
- 3. Turn on the jets.
- 4. Press the **Boost** button to turn on the Cal Clarity II system. The red ON light should appear steady. If it blinks, make sure the jets are running.
- Press and hold the **Prog** button for two seconds. When the flashing number appears, press the **Prog** button a second time. An animation will appear, then a number showing the total dissolved solids (TDS) level will be shown.
- 6. Add Bromicharge[™] to the spa water. Use the table below to determine how much you should use.
- 7. Let the spa run for 15 minutes. Leave it uncovered during this time.

| Spa Capacity | | Amount of BromiCharge™ | |
|--------------|--------|---------------------------|-----------|
| Gallons | Liters | Pounds | Kilograms |
| 300 | 1135 | 3.6 | 1.6 |
| 400 | 1515 | 4.8 | 2.2 |
| 450 | 1700 | 5.4 | 2.5 |
| 500 | 1890 | 6 | 2.7 |

Use 1.2 lbs. per 100 gallons, or .5 kg per 378 liters.



- 8. Check the TDS level again (described in step 5).
- Set the Maintenance level. Press and hold the Prog button for two seconds. A number will flash showing the Maintenance Mode bromine level. Press the UP or DOWN buttons to raise or lower it. Press the Boost button to return Maintenance Mode.

Use the table below to determine which level to start at.

| Spa capacity (gallons) | Maintenance level |
|------------------------|-------------------|
| 300 - 400 | 10 |
| 400 - 500 | 15 |
| > 500 | 20 |

- 10. Put cover on spa and let spa run for 24 hours to allow it to heat to desired temperature.
- 11. After 24 hours, check TDS level again (as described in step 5). TDS should be between 3 5 ppm. If it is too low, raise it in increments of 5 (as described in step 9).



Cal Clarity II Settings

Before entering the spa, the bromine level should be tested. The bromine generator can only produce bromine when:

- the spa is running,
- Bromicharge[™] has been added, and
- the bromine generator is in the proper mode.

1. ON / Maintenance Mode

Press the **Boost** button briefly while the jets are running. The system will activate in Maintenance Mode and the word **ON** will appear on the display.

2. Adjusting the Maintenance Mode

To adjust the Maintenance Mode bromine level, press and hold the **Prog** button for two seconds. A number will flash showing the Maintenance Mode bromine level. Press the **UP** or **DOWN** buttons to raise or lower it. After seven seconds, the number will stop flashing, meaning the bromine level is active. Press the **Boost** button to return Maintenance Mode.

3. Boost Mode

The Boost Mode is used each time you use the spa. Press the **Boost** button once to activate the Boost Mode. A number with a dash before and after it will flash for about five seconds showing the boost level. This number corresponds to the number of bathers. While the number is flashing, press the **UP** or **DOWN** buttons to raise or lower it. When the number stops flashing, the system will remain in Boost Mode.

4. Using the Diagnostic Mode

Press and hold the **Prog** button for two seconds. When the flashing number appears, press the **Prog** button a second time. An animation will appear, and within 10 seconds the TDS level will be shown.

5. Turning OFF

Press and hold the **Boost** button for two seconds. The system will shut off and the word OFF will appear on the display.

Adding BromiCharge™ to the Water

BromiCharge™ is the chemical additive used with the Cal Clarity II. It can be added anywhere in the spa by simply pouring it from the container. Do not breathe or get into your eyes.

Operating Modes

Maintenance Mode

Maintenance Mode is the "everyday" mode and is automatically on when the system is activated. Its primary function is to keep the bromine level at a stable and acceptable range when the spa is not being used.

Boost Mode

Use the Boost Mode each time you use the spa. Boost Mode increases the bromine generation rate to attack pollutants in the water. Activating the Boost Mode when you enter the spa will prevent inadequate bromine levels and will regenerate your bromine to the proper residual level.

Diagnostic Mode

The Diagnostic Mode indicates the Bromicharge™ salt level of your spa. This is a useful tool when adding BromiCharge™ to the water. Keep the TDS level indicators in the green zone and value between 11 and 14 for optimal performance.

Testing the Water

In addition to testing the water for levels of calcium, alkalinity, and pH, you also need to test for bromine and total dissolved solids (TDS).

See page 25 for instructions on testing the water and for Ideal Water Chemistry levels.

The bromine level should be maintained between 3-5 ppm and can be tested with a DPD test kit, or bromine test strips, found at any spa/pool store.

If the bromine generator does not produce enough bromine, make sure the recommended level of 1440 ppm of Bromicharge™ salt is still present in the spa water. The bromine generator can test the water using the Diagnostic mode. This is described in the "Operating Modes" section above.

If the bromine level is too high, remove a small amount of spa water until the bromine level is between 3-5 ppm. For more immediate results, dilution with fresh water will lower the bromine level.

| | Ideal Range | |
|--------------------|-------------|---------|
| | Minimum | Maximum |
| BromiCharge™ (ppm) | 1300 | 1600 |
| Bromine (ppm) | 3 | 5 |
| TDS level | 11 | 14 |



Maintenance Schedule

| Each time you refill the spa | Follow the section "Filling and Powering Up Your Portable Spa" on page 9. | |
|------------------------------|--|--|
| Prior to each use | Test the spa water using either test strips a reagent test kit. Adjust chemical levels as necessary. | |
| Once a week | Test the spa water using either test strips a reagent test kit. Adjust chemical levels as necessary. If your water source is high in calcium, add stain and scale preventer. | |
| Once a month | Deep clean your spa's filter. (Follow filter cleaning instruction at beginning of this section) | |
| Every two to four months | Change the spa water. How often you change the water depends on how much you use the spa. When you change the water, you will need to: Clean and polish the acrylic surface (see page 36) Clean and treat the spa cover and pillows (see page 36) Deep clean the filter (see page 27) Refill your spa (see page 9) | |
| Once a year | Replace filter cartridges if the pleats appear frayed. If you use the Cal Pure UV water sanitizer, you will need to replace the UV lamp (see page 37 for UV lamp maintenance) | |



Troubleshooting Water Clarity Problems

| Problem | Probable Causes | Possible Solutions |
|--|--|--|
| Cloudy Water | Dirty filter | Clean filter |
| | • Excessive oils / organic | Shock spa with sanitizer |
| | matter | Add sanitizer |
| | Improper sanitization | Adjust pH and/or alkalinity to recommended |
| | Suspended particles / organic matterOverused or old water | range |
| | | Run jet pump and clean filter |
| | | Drain and refill the spa |
| Water Odor | Excessive organics in water | Shock spa with sanitizer |
| | Improper sanitization | Add sanitizer |
| | Low pH | Adjust pH to recommended range |
| Chlorine Odor | Chloramine level too high | Shock spa with sanitizer |
| | Low pH | Adjust pH to recommended range |
| Musty Odor | Bacteria or algae growth | Shock spa with sanitizer – if problem is visible or persistent, drain, clean and refill the spa |
| Organic buildup / scum ring around spa | Buildup of oils and dirt | Wipe off scum with clean rag – if severe, drain the spa, use a spa surface and tile cleaner to remove the scum and refill the spa |
| Algae Growth | High pH | Shock spa with sanitizer and adjust pH |
| | Low sanitizer level | Shock spa with sanitizer and maintain sanitizer level |
| Eye Irritation | Low pH | Adjust pH |
| | Low sanitizer level | Shock spa with sanitizer and maintain sanitizer level |
| Skin Irritation / Rash | Unsanitary water | Shock spa with sanitizer and maintain |
| | Free chlorine level above 5 ppm | sanitizer level |
| | | Allow free chlorine level to drop below 5 ppm before spa use |
| Stains | Total alkalinity and/or pH too low | Adjust total alkalinity and/or pH |
| | | Use a stain and scale inhibitor |
| | High iron or copper in source water | |
| Scale | High calcium content in water – total alkalinity and pH too high | Adjust total alkalinity and pH – if scale requires removal, drain the spa, scrub off the scale, refill the spa and balance the water |
| | | Use a stain and scale inhibitor |



Cleaning and Maintenance

Removing and Reseating the Pillows

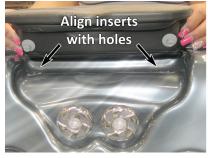
You can remove the pillows for cleaning and maintenance quickly and easily. This method works for all types of pillows.

Grab the lower edge of the pillow with both hands firmly and pull up. As you do this, the pillow inserts will pop out of the holes.

Reseat the pillows by aligning the pillow inserts with the holes and striking the pillow hard enough to insert the pegs back into the holes.









Jet Removal and Replacement

Jets can be easily removed for cleaning.

Grasp the outer rim of the jet and turn it counter-clockwise. The jet will unscrew from the fitting until it is free.

To replace the jet, place it in the fitting and turn it clockwise until it is snug in place. Do not overtighten the jet.





Spa Cover

Important! Keep the spa covered when not in use!

- Covered spas will use less electricity in maintaining your set temperature.
- Covering your spa will protect your spa's finish from the sun's ultraviolet rays.
- You are required to keep the spa covered to maintain warranty coverage.
- Covering your spa helps prevent children from drowning in the spa.

See the manual enclosed with your cover for instructions on mounting the locks and how to lock and unlock the cover.

In addition, while the spa cover is rigid, it is not designed to support any weight. Therefore, as a safety precaution and to preserve the life of your cover, you must not sit, stand, or lie on it, nor should you place objects of any kind on top of it.

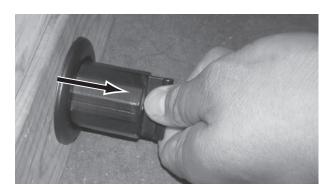


Draining Your Portable Spa

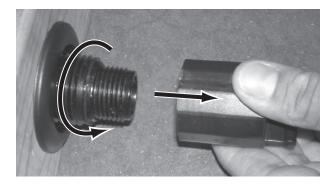
Your spa should be drained every four to six months, and refilled with fresh tap water. The following is the recommended method for draining your spa.

For spas with cabinet mounted drain:

- 1. Turn off the power at the breaker.
- 2. Remove all filters.
- 3. Pull the knob out about 2" until it snaps into place.



4. Unscrew the cap.

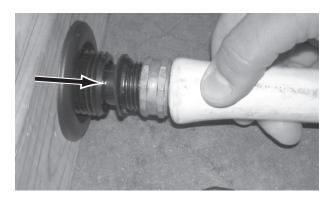


5. Hook up the female end of a garden hose to the drain fitting.





- 6. Place the other end of the garden hose where you would like the water to drain to.
- 7. Pull the hose outward about ½" to start water flow. Push inward to shut off water flow.

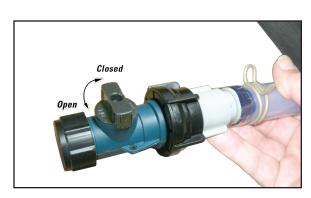


- 8. Let spa drain completely.
- 9. Push the hose inward about ½ inch, then remove the garden hose.
- 10. Replace the cap.
- 11. Push the knob in about 2" until it snaps back into place.



For spas with drain inside the spa:

- 1. Turn off the power at the breaker.
- 2. Remove all filters.
- 3. Using a Phillips screwdriver, remove the screws to the access panel and open it.
- 4. Locate hose ending with the ¾ inch hose-bib fixture.
- 5. Unscrew the cap.
- 6. Hook up the female end of a garden hose to the drain fitting.
- 7. Place the other end of the garden hose where you would like the water to drain to.
- 8. Turn the valve on the hose-bib fixture to open the drain.
- 9. Let spa drain completely, then remove garden hose.
- 10. Turn the valve on the hose-bib fixture to close the drain.
- 11. Replace the cap.



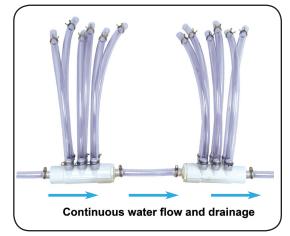
Winterizing (Cold Climate Draining)

In many areas of the country, the temperature drops below $32^{\circ}F$ (0°C). We recommend that you always have your spa full of water and running at normal spa temperatures ($80^{\circ}F$ to $100^{\circ}F$, $26.7^{\circ}C$ to $37.8^{\circ}C$). This will help reduce the risk of freezing in your spa and your spa's equipment.

Warning: If you find the need to drain your spa, be aware of the potential of freezing in your spas equipment and plumbing. Even if the directions below are followed perfectly, there is no guarantee that your spa will not suffer freeze damage.

Freeze damage is not covered by your warranty.

- 1. Open all filter covers.
- 2. Remove the filter baskets and filters.
- 3. Drain your spa completely as described in the instructions above.
- 4. Vacuum water from the spa's main drain fitting with a wet/ dry vacuum.
- 5. Remove drain plugs from the front of the pumps.
- 6. Disconnect the unions from both sides of the pump.
- 7. Blow any remaining water out of the jets and equipment area with the wet/dry vacuum.
- 8. Cover your spa with a good spa cover and an all-weather tarp to ensure that neither rain nor snow enters the spa.



NOTE: All manifolds are plumbed in series directly to the main drain (see example at right), making it easier to remove water and reducing the possibility of freeze damage.



Cleaning and Replacing the Filter

Filtration is one of the most important steps you can take to ensure clean, clear water. It is far less expensive to fix water clarity problems by filtering your spa than by using excessive amounts of chemicals, excessive filtration times, or by water replacement.

See the section "Filter Cleaning" on page 27 for more information.

Vacation Care

You can leave your spa unattended for up to two weeks if you follow these instructions.

ALWAYS lock your cover using the cover locks if you plan to be away from home and the spa is filled with water.

- 1. Set the spa to Sleep Mode. (See instructions on page 14 or page 17 for changing modes.)
- 2. Following the water quality instructions starting on page 25, adjust the pH.
- 3. Shock the water (add either chlorine or bromine sanitizer).
- 4. When you return, check and adjust the pH and shock the water.

If you will not be using your spa for longer than 14 days and a spa maintenance service is not available, we strongly recommend you drain or winterize your spa.

Cleaning Your Spa

Spa Cover and Pillows

Due to the constant punishment your spa cover and pillows receive, you should protect them by applying a vinyl and leather cleaner as part of your monthly maintenance plan. Use a product that is specifically designed to protect spa covers and pillows from chemical and ultraviolet light damage without leaving an oily residue behind that is normally associated with common automotive vinyl protectants.

Warning: *Do not* use automotive vinyl protectants on spa covers or pillows. These products are generally oil-based and will cause severe water clarity issues that are difficult to correct.

Spa Shell

Each time you drain your spa, before you refill it you should clean your spa shell with an all-purpose cleaner and apply a coat of surface protectant.

Use a low detergent, non-abrasive cleaner specifically formulated to clean the spa without damaging its acrylic finish.

Use a non-oil based surface protectant that is specifically formulated to protect the spa's finish from the chemicals and minerals associated with normal spa use.

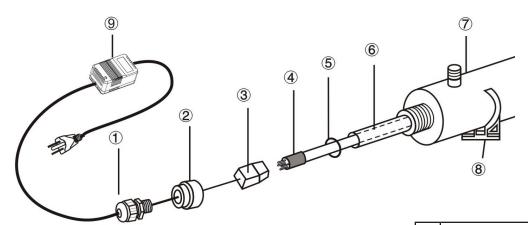


Changing the UV Lamp



CAUTION: Always turn off power to the spa at the GFCI prior to any maintenance.

Note: Periodically you should the check the light on the transformer for the UV light system. The transformer is mounted in the spa equipment area in a water resistant enclosure with a door. When it is operating normally, the light will be green. When it requires maintenance, it will be red. This usually happens when the UV lamp needs replacing. The UV lamp is a wearable part that needs replacing about once a year.



To remove the UV lamp

- Disconnect power.
- 2. Turn water off and open down stream of system to relieve pressure.
- 3. Remove the water-proof strainer (1) and unscrew the aluminum nut (2).
- 4. Pull out the lamp (4) approximately 2" from the chamber (7).
- 5. While holding the lamp end, remove the lamp socket (3) from the end now exposed.
- 6. Remove the lamp from the chamber.
- 7. Remove the O-ring (5) from the end of the quartz thimble (6).
- 8. Remove the quartz thimble.

| 1 | Water-proof strainer |
|---|---------------------------|
| 2 | Aluminum nut |
| 3 | Lamp socket and lead wire |
| 4 | Germicidal UV lamp |
| 5 | Rubber O-ring |
| 6 | Quartz thimble |
| 7 | Chamber |
| 8 | Clip |
| 9 | Ballast |
| | <u> </u> |

See page 43 for part numbers for replacement parts.

To reinstall the replacement UV lamp, follow these steps in reverse.

When replacement UV lamp has been installed, conduct a final leak check:

- 1. Restore power to the spa at the GFCI.
- 2. Turn on the pump and let water run for five minutes to check for leaks.





Using the Entertainment System

Some spas may be equipped with audio/visual entertainment options. Several options are available and include marine grade CD players and an iPod docking station. Each spa equipped with an audio/visual system is delivered with the manufacturer's operating instructions in a clear plastic bag.

The instructions contained in this manual describe only basic functions. See the manufacturer's operating instructions for other features and functions. We strongly recommend that you read the manufacturer's instructions prior to operating this unit.

Observe the following precautions for your entertainment system:

- Make sure that hands and CDs are dry before coming in contact with this or any electronic option.
- Always close the protective door.
- Do not place wet CD's into this unit at any time.

Although the marine grade entertainment system is encased in a plastic housing with weather seals, the system is **water resistant** and **NOT waterproof**. You must take every precaution to keep this system dry!

Water damage is not covered by Cal Spas or the manufacturer's warranty.

Operating the CD Player

The manufacturer's operating instructions are delivered with your spa. We strongly recommend that you read these instructions prior to operating this unit.

Press the POWER button on the unit or the remote control to turn the system on. The system automatically starts in the mode it was in when it was last shut off.

Listening to the Radio

- 1. Press the MODE button to switch to the radio mode.
- 2. Press the left and right arrows located at the far right of the panel to tune the radio to a station.

Inserting a Disk

For the Sony CDX-HS70MW system:

1. Press the OPEN button on the unit. The faceplate

- will gently lower and expose the disk drive.
- 2. Insert a disk in the disk drive.
- 3. Flip up the faceplate.

For the Sony CDX-GT10M system, simply insert a disk into the slot in the faceplate.

Playing a CD

- Insert a disk in the disk drive as described above.
 The player will identify the type of disk and begin playing it.
- 2. Use either the remote control or the buttons on the faceplate to start and stop the player and to jump to selections.
- 3. To remove the disk, press the EJECT button.



Remote Control

Some spas equipped with the optional marine grade stereo use the Sony RM-X201 remote control. It requires a direct line of sight in order to control the stereo. You need to be able to see the stereo in order for the remote to function. It WILL NOT function from inside the spa.

The remote control is NOT waterproof or water resistant. You must take every precaution to keep the remote control dry. DO NOT take the remote control

into the spa. Water will cause permanent damage and prevent it from functioning.

Water damage to the remote control or the marine grade stereo is not covered by Cal Spas or the manufacture's warranty.

If you damage your remote control, you can order a new one from Cal Spas by calling 800-225-7727. Replacement part number is ELE09300064.

iPod™ Docking Station

The iPod[™] docking station is fully integrated with your Cal Spa. The docking station is tailored to the needs of Apple iPod[™] owner, although it will play most other MP3 players. The docking station is specially configured to accommodate currently available iPods, using five interchangeable inserts in the docking bay.

The docking station comes with its own owner's manual. It describes parts included, installation, and proper use. Owners of this system must read the manufacturer's instructions prior to operating this unit. The instructions are shipped inside the docking station behind the remote control.

The instructions contained in this manual describe only basic functions. See the manufacturer's operating instructions for other features and functions. We strongly recommend that you read the manufacturer's instructions prior to operating this unit.

Observe the following precautions for your entertainment system:

- Make sure that hands are dry before coming in contact with this or any electronic option.
- Always close the protective door.

Although the marine grade entertainment system is encased in a plastic housing with weather seals, the system is **water resistant** and **NOT waterproof**. You must take every precaution to keep this system dry!

Water damage is not covered by Cal Spas or the manufacturer's warranty.

Note: The system includes an MP3 docking station and remote control and does NOT INCLUDE an MP3 player such as an iPod.





Synchronizing the Remote Control with the Docking Station

Before you can use the remote control with the docking station, they need to be synchronized.

Note: Synchronizing instructions apply to both Aquatic AV model AQ-DM-4B and model AQ-DM-4UBT. Both the unit and the remote must be marked "Version 1.1" to be compatible. The docking station has a small label inside the unit and the remote is marked on its reverse side. If your docking bay or remote do not have these labels, contact Cal Spas customer support at 1-800-225-7727 for instructions on synchronizing your remote and docking station.



Using the Docking Station Panel Controls

Model AQ-DM-4UBT has basic controls built into the front panel. They are briefly described below. For further information, see the manufacturer's manual.



Appendix

Replacement Parts

Please visit www.quickspaparts.com to order your replacement parts.

Note: All Cal Spa models use screw-in jet inserts where removable jets are used. (The River Jet and Old Faithful jets do not have removable jet inserts.)

Jets

ELE 2" Euro No Eyeball

PLUCS2295021SL



ED 2" Euro Directional

PLUCS2295051SL



NJD 2" Directional Neck Jet 100% **Shut Off**

PLUCS2255041SL



MED 3" XL Cluster Storm **Directional**

PLUCS2295031SL



mfd 3" Micro Flow Directional

PLU2295061SL



MFD 3.5" Maxi Flow Directional

PLU2295091SL



PSD 5" Power Storm

PLUCS2295131SL



PSR 5" Power Storm Riffed

PLUCS2295141SL



PST 5" Power Storm Wagon Wheel

PLUCS2295191SL



T 5" Tornado Adjustable

PLUCS2295201SL





Please visit www.quickspaparts.com to order your replacement parts.

Waterfalls

Waterfall 12-3/8" W/ Logo, LED (Round) Textured (CS675952T8L-1) '14



PLU21800828

11"

Waterfall 12-3/8" No Logo, LED (Round) Textured (CS675953T8L-1) '14



PLU21800829

Hydro Stream Waterfall

PLU21800623



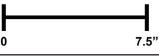
Infinity Pillow Ribbed Black

Cascade Pillow No

Insert Black

ACC01401031

ACC01401051



Infinity Pillow Plain Black

ACC01401061



Water Diverter Valves

Pillows

Diverter Valve 2" with Swoosh Logo Black (CS6003038-1)

PLU21300461



Diverter Valve 1" with Swoosh logo Black (CS6004231)

PLU21300451



Diverter Valve 11/2" On/ Off ASSY (600-4601) PLU21100045



Air Control Valve

Air Control with Swoosh Logo Black CS6603508-1

PLU21300501



Drains

Drain Super Hi Flo Suction 21/2" Black (640-3581LGV)

PLU21400146



Low Profile Drain 3/4" Black (640-0511)

PLU21400401



Bottom Drain Filtration Return Assembly

PLU21400215



Weir Skimmers

Weir Skimmer Gate Small Black

PLU21600284



Weir Skimmer Gate Large Black

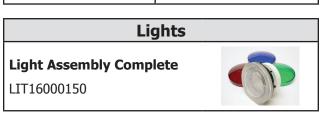
PLU21600294





All filters are anti-bacterial threaded cartridges. 25 Sq Ft FIL11100303 FIL11100202 FIL11100212

| Pure Cure™ UV Water Sanitizer | | |
|---------------------------------------|---|--|
| Pure Cure complete system LIT16000380 | | |
| Germicidal UV lamp (T515) | • | |
| LIT16000381 | | |
| Rubber O-ring (D24.5) | | |
| LIT16000384 | | |
| Quartz thimble (24.5X350) | | |
| LIT16000383 | | |
| Ballast (UV-3) | | |
| LIT16000382 | | |
| Clips | | |
| LIT16000385 | | |



Lights

Light Mini 2" Diameter

LIT16000151



LED Lights

Small Controller Daisy Chain

LIT16100218



Large Controller

LIT16100241

Quad LED Daisy Chain Assembly

LIT16100211



Dual LED Daisy Chain Assembly

LIT16100212



7 LED 2" Light Daisy Chain with Stand-Off

LIT16100214



LED Light, 12 LED

LIT16100206



Replacement Cabinet Panels

The complete selection of replacement cabinets for all models is very extensive and too lengthy for this owner's manual. To order replacement panels for your spa, visit www.quickspaparts.com.



Covers

All spa covers are designed with a tapered height, angling downward from the center to the sides to drive off rain and prevent water from pooling.

Seven foot and eight foot spa covers listed below are available with the following tapers and foam densities:

| Basic | Standard | Deluxe |
|--------------|--------------|--------------|
| 4" - 2.5" | 5" - 3" | 5" - 3" |
| 1.0 lb. foam | 1.5 lb. foam | 2.0 lb. foam |

| Size | Fits spa models | Taper and type | Part numbers | |
|---------------|-----------------|-------------------|--------------|-----------------|
| | N-736B-S | Basic | Gray | COV8484B42G1.0 |
| | N-736B-VPS | | Rust | COV8484B42R1.0 |
| | | Dasic | Slate | COV8484B42S1.0 |
| | N-741L-S | | Black | COV8484B42BK1.0 |
| | N-741B-S | | Gray | COV8484S42G1.0 |
| 84" x 84" | N-741L-VP-S | Standard | Rust | COV8484S42R1.0 |
| (7 foot spas) | N-741B-VP-S | Standard | Slate | COV8484S42S1.0 |
| | ES-758L-S | | Black | COV8484S42BK1.0 |
| | ES-758B-S | Deluxe | Gray | COV8484D42G1.0 |
| | PL-760L-S | | Rust | COV8484D42R1.0 |
| | | | Slate | COV8484D42S1.0 |
| | PL-760B-S | | Black | COV8484D42BK1.0 |
| | | Basic Standard | Gray | COV9393B42G1.0 |
| | E-862-S | | Rust | COV9393B42R1.0 |
| | E-858L-S | | Slate | COV9393B42S1.0 |
| | E-858B -S | | Black | COV9393B42BK1.0 |
| | ES-864L-S | | Gray | COV9393S42G1.0 |
| 93" X 93" | ES-864B-S | | Rust | COV9393S42R1.0 |
| (8 foot spas) | | | Slate | COV9393S42S1.0 |
| | PL-860L-S | | Black | COV9393S42BK1.0 |
| | PL-860B-S | Deluxe | Gray | COV9393D42G1.0 |
| | PL-880L-S | | Rust | COV9393D42R1.0 |
| | PL-880B-S | | Slate | COV9393D42S1.0 |
| | | | Black | COV9393D42BK1.0 |



Basic Troubleshooting

The troubleshooting guidance provided here is intended to cover the most common problems a spa owner may encounter. For more indepth troubleshooting, go to www.calspas.com/troubleshooting.

| Symptom | Possible Solutions |
|---|--|
| Problems starting up | |
| Pump won't prime | See priming instructions on page 11. |
| Breaker keeps shutting off | Reset the GFCI breaker. If this continues, contact your dealer or a qualified spa technician. |
| Power and system problems | |
| System won't start up or breaker keeps shutting off | Power may be shut off. Turn on GFCI circuit breaker. If this continues, contact your dealer or a qualified spa technician. |
| Control panel doesn't responde | Turn on or reset the GFCI circuit breaker. If this does not solve the problem, contact your dealer or a qualified spa technician. |
| | If you hear the pump running but the control panel doesn't respond, contact your dealer $% \left(1\right) =\left(1\right) \left(1\right) +\left(1\right) \left(1\right) \left(1\right) +\left(1\right) \left(1\right) \left(1\right) \left(1\right) +\left(1\right) \left(1$ |
| Spa does not turn off | Spa may be trying to heat up. Check if the spa setting is in Standard mode. |
| | In cold climates, if spa is not equipped with full foam or any kind of insulation, it will try to maintain the set temperature. Set the spa to Economy Mode and set the temperature to 80°F. |
| | Spa may be in filter cycle. If it is, this is normal and no adjustment is necessary. |
| Message on the control panel | There may be a problem. See Diagnostic Messages on page 19. |
| Heat problems | |
| Spa water does not get hot | Spa may be in Economy Mode. Set the spa to Standard Mode. |
| | The filter may be dirty or may need to be replaced. Clean or replace the filter. |
| | The water level may be too low. Fill the spa with water level at 4 to 6 inches from the top. |
| | The temperature is not turned up high enough. Raise temperature on topside control. |
| | Cover the spa. The cover will keep heat in the spa and help keep heat from escaping. Make sure cover is on at all times when spa is not in use. |
| | The heater element may be old, deteriorated, coated with scale, or defective. Contact your dealer for more assistance. |
| | The gate valves may be partially or completely closed. NEVER OPERATE YOUR SPA WITH THE GATE VALVES CLOSED! |
| Spa overheats - temperature greater than 110°F / 43°C | Overheating can occur during summer months and may not necessarily indicate a malfunction. When it occurs, a message code may also appear on the control panel. Depending on the problem, the message code may be OH, OHS, HH, or OHH. |
| | Temperature may be set too high. Turn the set temperature down to a lower temperature. |
| | Filtration time may be too long. Turn the filtration cycles down during the warm months. |
| | The spa may not be properly ventilated. Make sure the front of the spa is not blocked to allow air flow. |
| | High speed pumps may have been running too long. Limit pump running time to no more than 15 to 30 minutes. $$ |



| Symptom | Possible Solutions |
|--|---|
| Water pressure problems | |
| Low water pressure | Jet valves may be partially or fully closed. Open the jet valves. |
| | Filter cartridge may be dirty. Clean or replace the filter. |
| | Pump may have airlock. Remove airlock by priming spa (page 11) |
| | The suction fittings may be blocked. Remove any debris that may be blocking them. |
| | The filter skimmer may be blocked. Remove the blockage. |
| | Gate valves may be closed. Open gate valves. Note: Never operate your spa with the gate valves closed! |
| | Spa may be running in filtration mode. Press JETS or JETS 1 button to turn on high speed pump. |
| No water pressure (no water | Power may be switched off. Turn the power back on. |
| stream from any jets) | The pump may be defective. After you have tried all other troubleshooting, contact your dealer for assistance. |
| Jets surge on and off | Water level may be too low. Add water to normal level. |
| Pump problems | |
| Pump runs constantly – will not shut off | There may be a problem with circuit board. Contact your dealer. |
| Noisy pump | The water level may be too low. Fill the spa with water level at 4 to 6 inches from the top. |
| | Filter cartridge may be dirty. Clean or replace the filter. |
| | Pump may have airlock. Remove airlock by priming spa (page 11) |
| | The suction fittings may be blocked. Remove any debris that may be blocking the suction fittings. |
| | Gate valves may be closed. Open gate valves. Note: Never operate your spa with the gate valves closed! |
| | Air may be leaking into the suction line. Contact your dealer for assistance. |
| | Debris may be inside the pump. Contact your dealer for assistance. |
| | Noise may be a sign of damage. Contact your dealer for service. |
| Pump turns off during operation | Automatic timer may have completed its cycle. Press JETS or JETS ${\bf 1}$ button to start the cycle again. |
| | Pump may have overheated due to the vents on the equipment door being blocked. Make sure the front of the spa is not blocked to allow air flow. |
| | The pump motor may be defective. Contact your dealer for assistance. |
| Pump has a burning smell while running | A burning smell may be a sign of damage. Contact your dealer for service. |
| Pump does not run | Pump may have over heated. Let it cool for an hour and try operating the spa for a shorter time. |

technician.

Power to the spa may be shut off. Turn on or reset the GFCI circuit breaker. If this does not solve the problem, contact your dealer or a qualified spa



LIMITED WARRANTY

This Limited Warranty is extended to the original purchaser of a Cal Spa brand portable spa manufactured after January 1, 2014 and installed for residential use in the United States of America and Canada. This warranty begins on the date of delivery of the spa, but in no event later than one year from the date of manufacture.

| This warranty applies only to these spas: | N-736B-S N-736B-VP-S Z-524L-S Z-630L-S Z-630L-VP-S | N-741L-S N-741B-S N-741L-VP-S N-741L-VP-S | Escape and Platinum spas (all models) |
|---|--|--|---------------------------------------|
| Shell Structural | | | |
| Warranted against water loss due to defects in the spa shell. | 5 years | 7 years | 10 years |
| Shell Finish | | | |
| Warranted against blistering, cracking, or delaminating of the interior surface of the spa shell. | 2 years | 5 years | 7 years |
| Pure Heat [™] Heater | | | |
| Warranted to be free from defects in materials and workmanship. (Optional feature for Connect) | N/A | 7 years | 7 years |
| Equipment and Controls | | | |
| Electrical equipment components – specifically limited to the pumps and control system – are warranted against malfunctions due to defects in workmanship or materials. | 2 years | 3 years | 5 years |
| Plumbing | | | |
| Warranted against leaks due to defects in workmanship or materials. | 2 years | 3 years | 5 years |
| Cabinet - synthetic, fiberglass, or wicker | | | |
| Warranted against defects in workmanship or materials. Normal wear and weathering of the finish will occur naturally over time and are not defects. | 1 year | 1 year | 5 years |

Warranties for Other Components

The fuses, headrests, cabinet finish, and filters are warranted to be free of defects in workmanship and material at the time of delivery. The factory installed Pure Cure water purification system is warranted against malfunction due to defects in workmanship or material for one year from the original date of delivery except the UV bulb and quartz tube. The UV bulb and quartz tube are warranted for ninety (90) days from the original date of the spa delivery. All stereorelated components (receiver, speakers, sub-woofer, stereo media locker, power supply, wireless remote control etc.) are warranted against malfunction due to defects in workmanship or material for one year from the original date of delivery. All other factory-installed components not mentioned specifically, including, but not limited to the wood frame, jets, diverter valves,

LED lighting systems, filter lids, and mechanical components, are warranted against malfunction due to defects in workmanship and material for two years from the original date of delivery.

Genuine Cal Spas Parts & Accessories

This Limited Warranty is void if Cal Spas (the "Manufacturer") or its designated representative determines that the spa has been subjected to damage or failure due to installation of aftermarket parts that are not genuine Cal Spas branded parts and accessories. This disclaimer includes, but is not limited to filters, UV bulbs, ozone systems, salt systems, repair parts and other accessories. Genuine Cal Spas brand parts and accessories are built to our highest standards of quality, durability and performance, and they are designed to work with your Spa to ensure optimal performance and function.



Performance

This warranty begins on the date of delivery of the spa, but in no event later than one year from the date of manufacture.

To obtain service in the event of a defect covered by this Limited Warranty, notify your Cal Spa dealer or Cal Spas (the "Manufacturer") as soon as possible and use all reasonable means to protect the spa from further damage. Upon proof of purchase, a designated service representative will correct the defect subject to the terms and conditions contained in this Limited Warranty. There will be no charge for parts or labor to repair the defect, although providing access to affect the repair is your responsibility as the spa owner. Freight charges for replacement parts is the responsibility of the spa owner. You may be assessed reasonable repairman travel mileage charges.

In the event that the spa is removed to a repair facility for repair and reinstalled, the cost of removal and reinstallation will be your responsibility as the spa owner. If the Manufacturer determines that repair of the covered defect is not feasible, it reserves the right to provide a replacement spa instead, equal in value to the purchase price of the original spa. In such an event, reasonable costs for removal of the original spa, shipping costs from the factory for the replacement spa and delivery and installation of the replacement will be your responsibility as the spa owner. The replacement spa will carry the balance of the original spa's warranty. Spa covers are not included.

This warranty ends either by specified time frame, owner-transfer, relocation, or installation of any component other than by manufacturer.

Warranty Limitations

This Limited Warranty is void if Cal Spas (the "Manufacturer") or its designated representative determines that the spa has been subjected to alteration, neglect, misuse or abuse, or freight damage caused by the common carrier; any repairs have been attempted by anyone other than a designated representative; the failure is caused by accident, acts of God or other causes beyond the control of the Manufacturer; neglect, misuse and abuse include any installation, operation or maintenance of the spa other than in accordance with the instructions contained in the owner's manual provided with the spa, including but not limited to the failure to maintain proper water chemistry and chemical balance and the use of abrasive or improper cleaners or non-genuine parts and accessories. This Limited Warranty does not provide coverage for the insulating cover, any item

attached to or installed on the spa after the date of manufacture, or for gaining access to any component for repair or replacement. Spa units in commercial use are excluded from any coverage whatsoever. The spa owner accepts liability for repair work performed by anyone other than the Manufacturer or a designated Cal Spa representative.

Limitations

The Manufacturer disclaims all warranties, expressed or implied, in fact or in law, to the extent allowed by your State's Law, including the warranty of merchantability and fitness for use, except as stated specifically herein. All warranty service must be performed by the Manufacturer or its designated representative using authorized Cal Spa parts. No agent, dealer, distributor, service company or other party is authorized to change, modify or extend the terms of this limited warranty in any manner whatsoever. The Manufacturer will not be responsible for any statements or representations made in any form that go beyond, are broader than, or are inconsistent with any authorized literature or specifications furnished by Cal Spas.

Disclaimers

The Manufacturer and its representatives shall not be liable for any injury, loss, cost or other damage, whether incidental or consequential, arising out of any defect covered by this limited warranty, including without limitation, loss of use of the spa and cost for removal of defective product even if the Manufacturer was advised of the possibility of damage. The liability of the Manufacturer under this limited warranty, if any, shall not exceed the original amount paid for the defective product. Coverage under this limited warranty shall commence as of the original date of delivery and the duration of such coverage shall not extend for any reason whatsoever beyond the stated time periods. These disclaimers shall be equally applicable to any service provided by the Manufacturer and its designated representatives.

Legal Rights

This Limited Warranty gives you specific legal rights. You may also have other rights that vary from state to state. Some states do not allow limitations on how long an implied warranty lasts, so this limitation may not apply to you.



Warranty Registration

Easy Online Registration

Registering your new Cal Spas product is quick and easy! It is important that you register your Cal Spas product as soon as possible. By taking just a few quick minutes to register, you can enjoy product alerts, more efficient support, and quicker service.

Register now -- it's fast and it's easy!

- 1) Go to www.calspas.com/warranty
- 2) Fill in your information and click "Send Warranty Info"

Locating the product serial number

The serial number of your spa is located on a metal plate attached to the inside of the door for the equipment area. You will need this number to properly register your spa and activate coverage. Write this information in the space provided below.

| the space provided below. | |
|---------------------------|--|
| Spa Model: | |
| | |
| Spa Serial Number: | |
| | |
| Date Purchased: | |
| | |
| Date Installed: | |
| | |
| Dealer's Phone Number: | |
| | |
| Dealer's Address: | |
| | |



Please visit www.quickspaparts.com to order your replacement parts.