Family Fun Spas

Model: FA-1325







Congratulations! You are now the owner of the finest spa built. Now you will experience true comfort and relaxation as you never had before. We at Cal Spas® focus on quality, design and comfort in order to create a truly luxurious experience like no other.

Welcome to the Cal Spas® family.

It is important that you register your Cal Spas product as soon as possible. By taking just a few quick minutes to register, you can enjoy product alerts, more efficient support, and quicker service. Go to https://calspas.com/register-your-spa.php. Fill in your information and click "SEND WARRANTY INFO".

Locating the product serial number

The serial number of your spa is located on a metal plate attached to the right side of the spa panel. You will need this number to properly register your spa and activate coverage. Write this information in the space provided below.

Spa Model:————————————————————————————————————
Spa Serial Number:
Date Purchased:
Date Installed:
Dealer's Phone Number:
Dealer's Address:
Lloyd's Material Supply Company, Inc.

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Cal Spas*, Adjustable Therapy System*, ATS**, Cal Premium**, Cal Select**, Cal Stone**, XL** Heater, and Ultimate Fitness Spa Series** are registered trademarks.

Due to continuous improvement programs, all models, operation, and/or specifications are subject to change without prior notice.

LTR2023.1146 REV D-4 10/19/2023

CONTACT INFORMATION

For customer service, please contact your authorized dealer immediately. If you need additional information and/or assistance, contact:

Lloyd's Material Supply Company, Inc. Customer Service Department 1462 East Ninth Street Pomona, CA 91766.

Toll Free: 1-800-CAL-SPAS Fax: 1-909-629-3890

Important Safety Instructions4	1
Preparing for Your New Spa6	5
Foundation Requirements & Service Clearance7	7
240 Volt Electrical Requirements8	3
GFCI Wiring Diagram9)
Filling and Powering Up the Spa1	10
Priming & Bleeding Water Pump1	12
TP500 Control System1	13
Spa Behavior1	
Temperture Range1	16
Ready and Rest Mode1	
Set Time of Day & Flip1	18
Lock and Unlocking Display1	۱9
Adjusting Filtration2	21
Prefrences2	23
Utilities2	24
Error Messages & General Codes2	26
Wifi Module Cal Connect3	31
Energy Consumption Tips3	35
Spa Jets & LED Lighting3	35
Water Clarity Information3	36
Water Diverters & Air Venturis3	36
Testing & Adjusting Spa Water3	37
Chemical Sanitation3	38
Bather Loads3	39
Filter & Ozone Information3	39
Maintence Schedule4	10
Troubleshooting Water Clarity4	10
Cleaning & General Maintence4	12
Removing/Reinstalling Pillows & Jets4	12
Installing the Spa Cover4	13
Draining the Spa4	15
Winterization4	16
Filter Cleaning & Vacation Care4	16
Cleaning Your Spa4	17
Freedom Sound System4	17
Air Injection System4	18
Swim Teather4	18
Replacement Parts4	19
Basic Troubleshooting5	57
Thermal Creep5	
Warranty Information6	

1.IMPORTANT SAFETY INSTRUCTIONS

READ AND FOLLOW ALL INSTRUCTIONS CAREFULLY!

When using installing and using this spa, basic safety precautions should always be followed, including:



1. **DANGER:** RISK OF SEVERE INJURY OR DROWNING!

- DO NOT allow children to be in or around a spa unless a responsible adult supervises them.
- Keep the spa cover on and locked when not in use.
- See instructions enclosed with your cover for locking procedures.



2. **DANGER:** RISK OF SEVERE INJURY OR DROWNING!

- The suction fittings in this spa are sized to match the specific water flow created by the pump. Should the need arise to replace the suction fittings, or the pump be sure the flow rates are compatible.
- Never operate the spa if the suction fitting or filter baskets are broken or missing. Never replace a suction fitting with one that is rated less than the flow rate marked on the original suction fitting.



3. DANGER: RISK OF SEVERE INJURY FROM ELECTRIC SHOCK OR DEATH FROM ELECTROCUTION!

- Install the spa at least 5 feet (1.5 meters) from all metal surfaces. As an alternative, a spa may be installed within 5 feet (1.5 meters) of metal surfaces if each metal surface is permanently bonded by a minimum #8 AWG solid copper conductor to the outside of the spa's control box.
- DO NOT permit any external electrical appliances, such as lights, telephones, radios, televisions, and etc., within 5 feet (1.5 meters) of the spa. Never attempt to operate any electrical device from inside the spa.
- Replace a damaged power cord immediately.
- DO NOT bury the power cord.
- Connect to a grounded, grounding-type receptacle only.

MARNING: RISK OF HYPERTHERMIA (OVER-HEATING) CAUSING SEVERE INJURY, BURNS, WELTS OR DEATH!

- Water temperature in excess of 104°F (40°C) may be injurious to your health.
- The spa water should never exceed 104°F (40°C). Water temperatures between 100°F (38°C) and 104°F (40°C) are considered safe for a healthy adult.
- Lower water temperatures are recommended for young children and when spa use exceeds 10 minutes.
- Before using the spa, the user should measure the water temperature since the tolerance of water temperature-regulating devices varies.



5. WARNING: To reduce risk of injury

- Prolonged exposure to hot air or water can induce hyperthermia. Hyperthermia occurs when the internal temperature of the body reaches a level between 3°F (2°C) to 6°F (4°C) above the normal body temperature of 98.6°F (37°C). While hyperthermia has many health benefits, it is important not to allow you body;s core temperature to rise above 103°F(39.5°C).
- High water temperatures have a high potential for causing fetal damage during pregnancy. Women who are pregnant, or think they are pregnant should always check with their physician prior to spa usage.
- The use of alcohol, drugs or medication before or during spa use may lead to unconsciousness, with the possibility of drowning.

- Persons suffering from obesity, a medical history of heart disease, low or high blood pressure, circulatory system problems or diabetes should consult a physician before using the spa.
- Persons using medications should consult a physician before using the spa since some medications may induce drowsiness while others may affect heart rate, blood pressure and circulation.

6. Hyperthermia

- Symptoms of excessive hyperthermia include dizziness, lethargy, drowsiness and fainting. The effects of excessive hyperthermia may include:
 - Failure to perceive heat
 - Failure to recognize the need to exit spa or hot tub
 - Unawareness of impending hazard
 - Fetal damage in pregnant women
 - Physical inability to exit spa
 - Unconsciousness

MARNING: The use of alcohol drugs or medication can greatly increase the risk of fatal hyperthermia.

7. MARNING: DANGER: RISK OF ELECTRIC SHOCK

Do not permit any electric appliance, such as a light, telephone, radio, or television within 5 feet (1.5m) of a spa.

- 8. **WARNING:** people with infectious diseases should not use a spa or hot tub.
- 9. 🥂 **WARNING:** to avoid injury exercise care when entering or exiting the spa or hot tub.
- 10. **WARNING:** Do not use spa or hot tub immediately following strenuous exercise.
- 11. WARNING: Prolonged immersion in a spa or hot tub may be injurious to your health.
- 12. CAUTION: Maintain water chemistry in accordance with manufacturer's instructions.

SAVE THESE INSTRUCTIONS.

Preparing for Your New Portable Spa

Pre-Delivery Checklist

Thank you for purchasing our Family Fun spa welcome to the Calspas Family.

Most cities and counties require permits for exterior construction and electrical circuits.

In addition, some communities have codes requiring residential barriers such as fencing and/or self-closing gates on property to prevent unsupervised access to the property by children. Your dealer can provide information on which permits may be required and how to obtain them prior to the delivery of the spa.

Be	<u>fore</u>	De	live	ry
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- ☐ Plan your delivery route
- ☐ Choose a suitable location for the spa
- ☐ Lay a 4-6 inch concrete slab
- ☐ Install dedicated electric supply

After Delivery

- ☐ Place spa on Slab
- ☐ Connect electrical components

Planning the Best Location

Safety First

Do not place your spa within 10 feet (3m) of overhead power lines.

Consider How You Will Use Your Spa

How you intend to use your spa will help you determine where you should position it. Your spa is mainly used for family recreation be sure to leave plenty of room around it for activity. If you will use it for relaxation and therapy, you will probably want to create a specific mood around it.

Plan for Your Environment

If you live in a region where it snows in the winter or rains frequently, place the spa near a house entry. By doing this, you will have a place to change clothes and not be uncomfortable.

Consider Your Privacy

In a cold-weather climate, bare trees won't provide much privacy. Think of your spa's surroundings during all seasons to determine your best privacy options. Consider the view of your neighbors as well when you plan the location of your spa.

Provide a View with Your Spa

Think about the direction you will be facing when sitting in your spa. Do you have a special landscaped area in your hard that you find enjoyable? Perhaps there is an area that catches a soothing breeze during the day or a lovely sunset in the evening.

Keep Your Spa Clean

In planning your spa's location, consider a location where the path to and from the house can be kept clean and free of debris.

Prevent dirt and contaminants from being tracked into your spa by placing a foot mat at the spa's entrance where the bathers can clean their feet before entering your spa.

Allow for Service Access

Make sure the spa is positioned so that access to the equipment compartment and all side panels will not be blocked.

Many people choose to install a decorative structure around their spa. If you are installing your spa with any type of structure on the outside, such as a gazebo, remember to allow access for service. It is always best to design special installations so that the spa can still be moved, or lifted off the ground.

Service Area Clearances

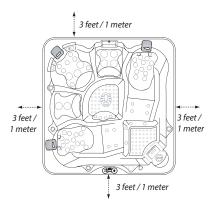
While you are planning where to locate your spa, you need to determine how much access you will need for service.

All spa models require a minimum of three feet / one meter access to all sides of the spa for potential service. For this reason, the spa should never be placed in a manner where any side is permanently blocked. Examples include placing the spa against a building, structural posts or columns, or a fence.

Spa models require access to all sides in case they need service or repair. See the figure to the right.

If you are planning to enclose or surround your spa with a deck, make sure there is easy access for service or repair.

NOTE: Spas require clearance on all sides of the spa.



Foundation Requirements

NOTE: We strongly recommend that a qualified, licensed contractor prepare the foundation for your spa. Damage caused by inadequate or improper foundation support is not covered by the warranty. It is the responsibility of the spa owner to provide a proper foundation for the spa.

Your spa needs a solid foundation. The area that it sits on must be able to support the weight of the spa, filled with water and with occupants in it. If the foundation is inadequate, it may shift and collapse on itself once the spa is filled or in operation with occupants. This stress at the base of the spa will damage your spas shell and finish. Place the spa on an elevated 4-6 inch concrete slab. Pavers, gravel, brick, sand, timbers or dirt fondations are not adequate to support the spa. If the spa is installed indoors, Pay close attention to the flooring beneath it and weight maxiums of the floor. Having flooring that will resist damage or staining when exposed to treated spa water. If this is installed on an elevated wood deck or other structure, it is advised to consult a licensed contractor or structural engineer to ensure the elevated structure will support the weight of 150 Lb per square foot (732Kg/Meter squared)



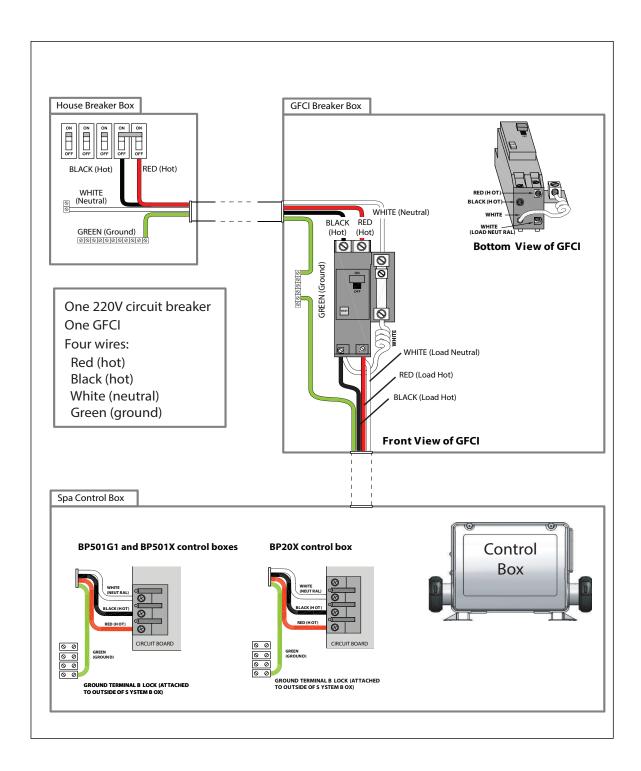
240 Volt Electrical Specifications

NOTE: These instructions describe the only acceptable electrical wiring procedure. Spas wired in any other way will void your warranty and may result in serious injury. The electrical circuit must be installed by an electrical contractor and approved by a local building or electrical inspector. Failure to comply with state and local codes may result in a fire or personal injury and will be the sole responsibility of the spa owner.

All 240V spas must be permanently connected (hard wired) to the power supply. When installed in the United States, the electrical wiring of this spa must meet the requirements of the NEC 70 and any applicable local, state, and federal codes. The power supplied to the spa must be on a dedicated GFCI protected circuit as required by NEC 70 with no other appliances or lights sharing the power. Use copper wire with THHN insulation. DO not use aluminum wire. Use the table below to determine your GFCI and wiring requirements. Wires that run over 100 feet must increase wire gauge to the next lower number. For example: A normal 50 amp GFCI with four #6 AWG copper wires that run over 100 feet would require you to go to four #4 AWG copper wires.

Wiring Specifications and GFCI Requirement

Spa Model	Control System	GFCI Breaker	Wires Required
FA-1325	BP501X	One 50 Amp GFCI Breaker	Four #6 AWG Cop- per Wires



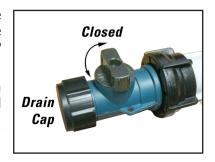
Priming the Spa Pump

1. Inspect the spa equipment.

Inspect all plumbing connections in the equipment area of your spa.



- Make sure unions in the equipment pack are tight. (Be careful not to over-tighten the plumbing fittings.)
- If your spa has gate valves, make sure they are all in the UP or OPEN position.
- Make sure the drain valve is closed and capped.





Never run the spa with the gate valves closed or without water circulating for long periods of time.

2. Remove the cartridge from filter canister.



Unscrew the cartridge and remove it.



After you remove the filter, remove the plastic wrapper and soak it in water for 30 minutes before you replace it. A dry filter can allow air into the filtration system which can cause the pump to fail to prime. Never try to pull the filter cartridge while the spa is running in low or high speed (i.e., any speed).

3. Fill the spa.

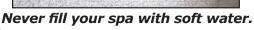


Place a garden hose in the filter canister and fill your spa with *regular tap water* about six inches from the top.

If the water level is too low or too high, your spa will not operate properly.

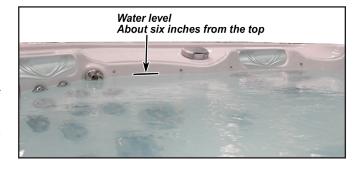


Always fill the spa through the filter canister! Failure to do so may cause air to be trapped in the filtration system and prevent the pumps from operating properly.



Soft water makes it impossible to maintain the proper water chemistry and may cause the water to foam, which will ultimately harm the finish of the spa and void your warranty.

You may fill your spa with **well water provided the following conditions are met:**1) Purchase and use a pre-filter to run the well water through on the fill-up. The pre-filter will be placed before the spa filter in the fill-up flow of water. 2) Have a Total Dissolved Solids (TDS) and metals test performed by a qualified person after the fill-up process but before any spa use.



4. Turn on power to the spa.



When the spa is filled to the correct level, turn on the power at the GFCI breaker. (Ensure that the 120V spas are connected to the proper electrical outlet.)

5. Prime the pump.

After the initial start-up sequence, the control will enter Priming Mode and display a Priming Mode screen. Only pump icons appear on the priming mode screen. During the priming mode, the heater is disabled to allow the priming process to be completed without the possibility of energizing the heater under low-flow or no-flow conditions. Nothing comes on automatically, but the pump(s) can be energized by selecting the "Jet" buttons. If the spa has a Circ Pump, it can be turned on and off by pressing the "Circ" button during Priming Mode.

6. Install the filter into the filter canister.





Make sure the filter has soaked at least 30 minutes before you install it. Insert the filter all the way and screw it in. Do not over-torque the cartridge during installation, just hand tighten gently.

7. Adjust water chemistry.

Test and adjust the water chemistry.

8. Let the spa heat up.

When the spa has finished priming, the heater will activate. Put the cover on and let the spa heat to the set temperature.

Priming the Pump

New spa owners often have difficulty the first time they start their spa and the pump fails to prime. This can be frustrating, but these simple instructions can help you.



The pump will not work properly while air is trapped in it. Continuing to operate the pump in this way will cause damage.

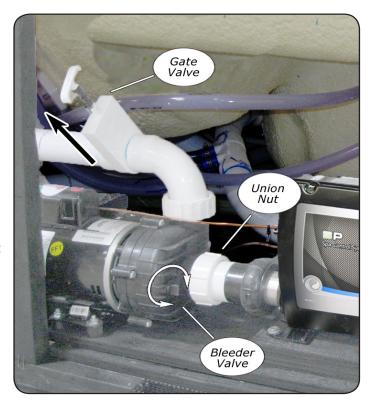
Sometimes air can become trapped in the pump while

filling the spa. You will know this has happened when after you have filled and started the spa, the pump does not seem to function. You will hear the pump operating, but no water will be moving.

Bleeding Air from the Pump

If you have tried priming the pump several times unsuccessfully using the control panel, you can bleed the air from the pump manually.

- 1. Shut off the power to the spa.
- 2. Using a Phillips screwdriver, remove the front panel from the spa and locate the pump.
- 3. Close the gate valve on the discharge side of the pump (if your spa is installed with one.)
- 4. Turn the bleeder valve counter clockwise with a small pair of pliers until the air has been released from the pump.
- 5. If this is unsuccessful, loosen the union nut on side of the pump with channel locks. When air is bled out, tighten the nut.
- 6. Turn on power to the spa and press the JETS button. If there is still air trapped in the pump, repeat steps 2 through 5 until the pump primes.



Main Menus

Navigation / TP-500

Navigating the entire menu structure is done with 2 or 3 buttons on the control panel.



Some panels have separate WARM (Up) and COOL (Down) buttons, while others have a single Temperature button. In the navigation diagrams Temperature buttons are indicated by a single button icon.

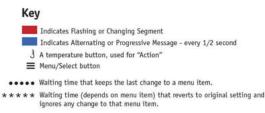
Panels that have two Temperature buttons (Warm and Cool) can use both of them to simplify navigation and programming where a single Temperature icon is shown. The MENU/SELECT Button is used to choose the various menus and navigate each section.

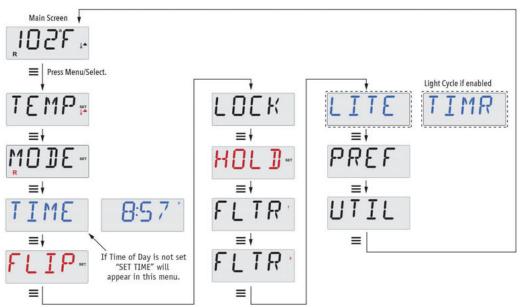
Typical use of the Temperature button(s) allows changing the Set Temperature while the numbers are flashing in the LCD. The menus can be exited with certain button presses. Simply waiting for a few seconds will return the panel operation to normal.

Power-up Screens

Each time the System powers up, a series of numbers is displayed.

After the startup sequence of numbers, the system will enter Priming Mode









Waiting a few seconds in the Main Menu will allow the display to revert to the Main Screen.

Most changes are not saved unless Menu/Select ≡ is pressed.

Refer to key above.

Fill it up!

Preparation and Filling

Fill the spa to its correct operating level. Be sure to open all valves and jets in the plumbing system before filling to allow as much air as possible to escape from the plumbing and the control system during the filling process.

After turning the power on at the main power panel, the top-side panel display will go through specific sequences. These sequences are normal and display a variety of information regarding the configuration of the hot tub control.

Priming Mode - MO19*

This mode will last for 4-5 minutes or you can manually exit the priming mode after the pump(s) have primed.



Regardless of whether the priming mode ends automatically or you manually exit the priming mode, the system will automatically starts normal heating and filtering at the end of the priming mode. During the priming mode, the heater is disabled to allow the priming process to be completed without the possibility of energizing the heater under low-flow or no-flow conditions. Nothing comes on automatically, but the pump(s) can be energized by pushing the "Jets" or "Aux" buttons.

If the spa has a Circ Pump, it can be activated by pressing the "Light" button during Priming Mode.

Priming the Pumps

As soon as the above display appears on the panel, push the "Jets" button once to start Pump 1 in low-speed and then again to switch to high-speed. Also, push the "Jets 2" or "Aux" button, if you have a 2nd pump, to turn it on. The pumps will now be running in high-speed to facilitate priming. If the pumps have not primed after 2 minutes, and water is not flowing from the jets in the spa, do not allow the pumps to continue to run. Turn off the pumps and repeat the process. Note: Turning the power off and back on again will initiate a new pump priming session. Sometimes momentarily turning the pump off and on will help it to prime. Do not do this more than 5 times. If the pump(s) will not prime, shut off the power to the spa and call for service.

Important: A pump should not be allowed to run without priming for more than 2 minutes. Under NO circumstances should a pump be allowed to run without priming beyond the end of the 4-5 minute priming mode. Doing so may cause damage to the pump and cause the system to energize the heater and go into an overheat condition.

Exiting Priming Mode

You can manually exit Priming Mode by pressing the "Warm" or "Cool" button. Note that if you do not manually exit the priming mode as described above, the priming mode will be automatically terminated after 4-5 minutes. Be sure that the pump(s) have been primed by this time.

Once the system has exited Priming Mode, the top-side panel will momentarily display the set temperature but the display will not show the water temperature yet, as shown below.

This is because the system requires approximately 1 minute of water flowing through the heater to determine the water temperature and display it.

Spa Behavior

Pumps

Press the "Jets" button once to turn pump 1 on or off, and to shift between low and high speeds if equipped. If left running, the pump will turn off after a time-out period.

On non-circ systems, the low-speed of pump 1 runs when the blower or any other pump is on. If the spa is in Ready Mode (See page 6), Pump 1 low may also activate once in a while for at least 1 minute to detect the spa temperature (polling) and then to heat to the set temperature if needed. When the low-speed turns on automatically, it cannot be deactivated from the panel, however the high speed may be started.

Circulation Pump Modes

If the system is equipped with a circ pump, it will be configured to work in one of three different ways:

- 1, The circ pump operates continuously (24 hours) with the exception of turning off for 30 minutes at a time when the water temperature reaches 3°F (1.5°C) above the set temperature (most likely to happen in very hot climates).
- 2, The circ pump stays on continuously, regardless of water temperature.
- 3, A programmable circ pump will come on when the system is checking temperature (polling), during filter cycles, during freeze conditions, or when another pump or blower is on.

The specific Circulation Mode that is used has been determined by the Manufacturer and cannot be changed in the field.

Filtration and Ozone

On non-circ systems, Pump 1 low and the ozone generator will run during filtration. On circ systems, the ozone will run with the circ pump.

The system is factory-programmed with one filter cycle that will run in the evening (assuming the time-of-day is properly set) when energy rates are often lower. The filter time and duration are programmable.

A second filter cycle can be enabled as needed.

At the start of each filter cycle, all water devices (other than the primary pump) will run briefly to purge the plumbing to maintain good water quality. The term "water devices" includes the Blower.

Freeze Protection

If the temperature sensors within the heater detect a low enough temperature, then the pump(s) and the blower automatically activate to provide freeze protection. The pump(s) and blower will run either continuously or periodically depending on conditions.

In colder climates, an optional freeze sensor may be added to protect against freeze conditions that may not be sensed by the standard sensors. Auxiliary freeze sensor protection acts similarly except with the temperature thresholds determined by the switch. See your dealer for details.

Clean-up Cycle (optional)

When a pump or blower is turned on by a button press, a clean-up cycle begins 30 minutes after the pump or blower is turned off or times out. The pump and the ozone generator will run for 30 minutes or more, depending on the system. On some systems, you can change this setting.

Temperature and Temp Range

Adjusting the Set Temperature

When using a panel with Up and Down buttons (Temperature buttons), pressing Up or Down will cause the temperature to flash. Pressing a temperature button again will adjust the set temperature in the direction indicated on the button. When the LCD stops flashing, the spa will heat to the new set temperature when required.

If the panel has a single temperature button, pressing the button will cause the temperature to flash. Pressing the button again will cause the temperature to change in one direction (e.g. UP). After allowing the display to stop flashing, pressing the Temperature Button will cause the temperature to flash and the next press will change the temperature in the opposite direction (e.g. DOWN).

Press-and-Hold

If a Temperature button is pressed and held when the temperature is flashing, the temperature will continue to change until the button is released. If only one temperature button is available and the limit of the Temperature Range is reached when the button is being held, the progression will reverse direction.

Dual Temperature Ranges

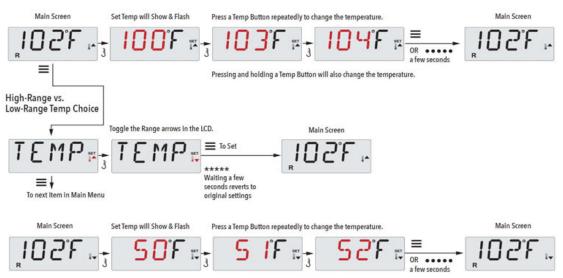
This system incorporates two temperature range settings with independent set temperatures. The High Range designated in the display by a thermometer and an "up" arrow, and the Low Range designated in the display by a thermometer and "down" arrow.

These ranges can be used for various reasons, with a common use being a "ready to use" setting vs. a "vacation" setting. The Ranges are chosen using the menu structure below. Each range maintains its own set temperature as programmed by the user. This way, when a range is chosen, the spa will heat to the set temperature associated with that range.

For example:

High Range might be set between 80°F and 104°F.
Low Range might be set between 50°F and 99°F.
More specific Temp Ranges may be determined by the Manufactur
Freeze Protection is active in either range.





Pressing and holding a Temp Button will also change the temperature.

Mode – Ready and Rest

In order for the spa to heat, a pump needs to circulate water through the heater. The pump that performs this function is known as the "primary pump."

The primary pump can be either a 2-Speed Pump 1 or a circulation pump.

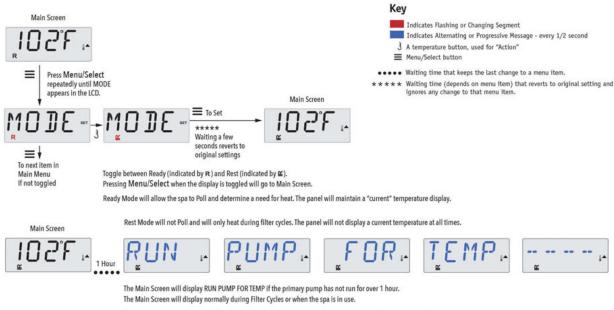
If the primary pump is a 2-Speed Pump 1, Ready Mode (indicated by **R**) will circulate water periodically, using Pump 1 Low, in order to maintain a constant water temperature, heat as needed, and refresh the temperature display. This is known as "polling."

Rest Mode (indicated by ≝) will only allow heating during programmed filter cycles. Since polling does not occur, the temperature display may not show a current temperature until the primary pump has been running for a minute or two.

Circulation Mode (See Page 4, under Pumps, for other circulation modes)

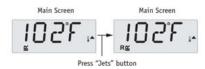
If the spa is configured for 24HR circulation, the primary pump generally runs continuously. Since the primary pump is always running, the spa will maintain set temperature and heat as needed in Ready Mode, without polling.

In Rest Mode, the spa will only heat to set temperature during programmed filter times, even though the water is being filtered constantly when in Circulation Mode.



If the primary pump has been off for an hour or more, when any function button, EXCEPT Light, is pressed on the panel, the pump used in conjuncton with the heater will run so that temperature can be sensed and displayed.

Ready-in-Rest Mode



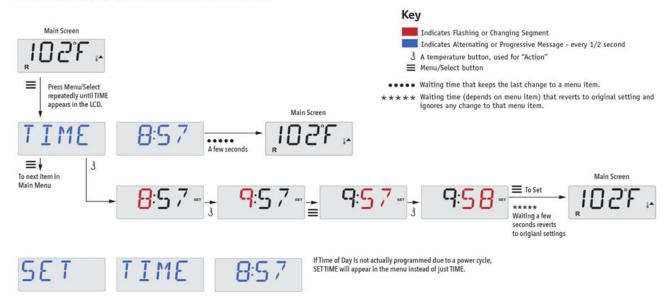
Show and Set Time-of-Day

Be sure to set the Time-of-Day

Setting the time-of-day can be important for determining filtration times and other background features.

When in the TIME menu, SET TIME will flash on the display if no time-of-day is set in the memory.

24-hour time display can be set under the PREF menu.



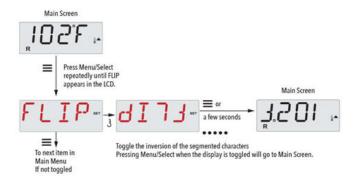
Note:

This note refers to systems that do not keep track of Time-of-Day when powered down.

If power is interrupted to such a system, Time-of-Day is not stored. The system will still operate and all other user settings will be stored. If filter cycles are required to run at a particular time of day, resetting the clock will return the filter times to the actual programmed periods.

When such a system starts up, it defaults to 12:00 Noon, so another way to get filter times back to normal is to start up the spa at noon on any given day. SET TIME will still flash in the TIME Menu until the time is actually set, but since the spa started at noon, the filter cycles will run as programmed.

Flip (Invert Display)



Restricting Operation

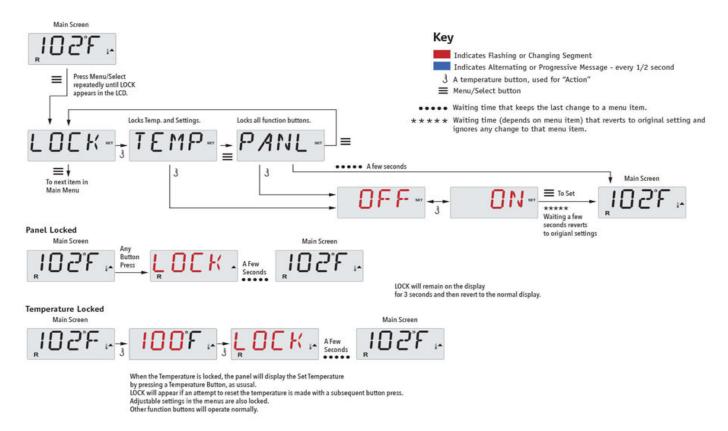
The control can be restricted to prevent unwanted use or temperature adjustments.

Locking the panel prevents the controller from being used, but all automatic functions are still active.

Locking the Temperature allows Jets and other features to be used, but the Set Temperature and other programmed settings cannot be adjusted.

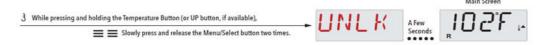
Temperature Lock allows access to a reduced selection of menu items.

These include Set Temperature, FLIP, LOCK, UTIL, INFO and FALT LOG.



Unlocking

This Unlock sequence may be used from any screen that may be displayed on a restricted panel.



NOTE: If the panel has both an UP and a Down button, the ONLY button that will work in the Unlock Sequence is the UP button.

The temperature will not Unlock if the Unlock sequence is done while the panel is displaying "LOCK".

Hold (Standby)

Hold Mode -MO37*

Hold Mode is used to disable the pumps during service functions like cleaning or replacing the filter. Hold Mode will last for 1 hour unless the mode is exited manually.

Key

Indicates Flashing or Changing Segment

 $\ensuremath{\mathfrak{J}}$ A temperature button, used for "Action"

••••• Waiting time that keeps the last change to a menu item.

Waiting time (depends on menu item) that reverts to original setting and

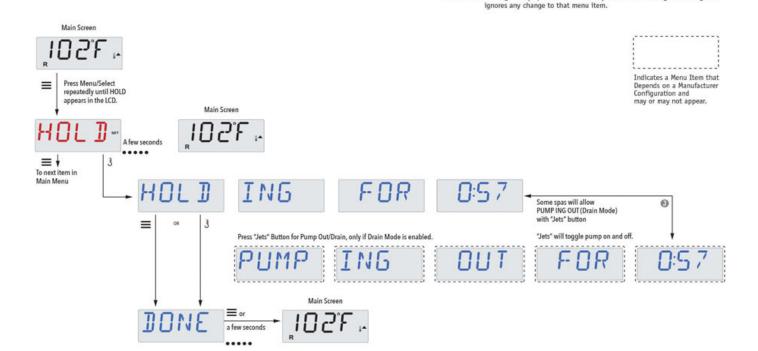
■ Menu/Select button

Indicates Alternating or Progressive Message - every 1/2 second

Drain Mode

Some spas have a special feature that allows a pump to be employed when draining the water.

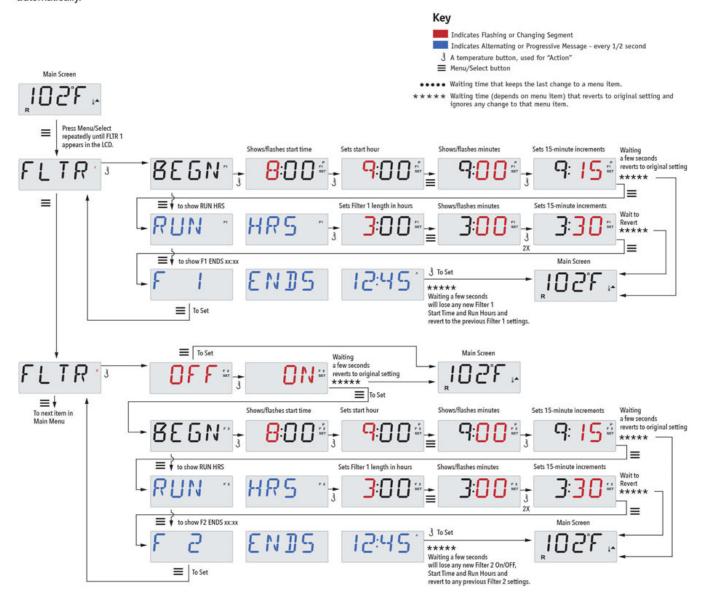
When available, this feature is a component of Hold Mode. Drain Mode will time out with Hold Mode.



Adjusting Filtration

Main Filtration

Filter cycles are set using a start time and a duration. Start time is indicated by an "A" or "P" in the bottom right corner of the display. Duration has no "A" or "P" indication. Each setting can be adjusted in 15-minute increments. The panel calculates the end time and displays it automatically.



Filter Cycle 2 - Optional Filtration

Filter Cycle 2 is OFF by default.

It is possible to overlap Filter Cycle 1 and Filter Cycle 2, which will shorten overall filtration by the overlap amount.

Purge Cycles

In order to maintain sanitary conditions, secondary Pumps and/or a Blower will purge water from their respective plumbing by running briefly at the beginning of each filter cycle.

If Filter Cycle 1 is set for 24 hours, enabling Filter Cycle 2 will initiate a purge when Filter Cycle 2 is programmed to begin.

Light Timer Programming

Light Timer Option

If LITE TIMR does not appear in the Main Menu, the Light Timer feature is not enabled by the manufacturer.

When available, the Light Timer is OFF by default.

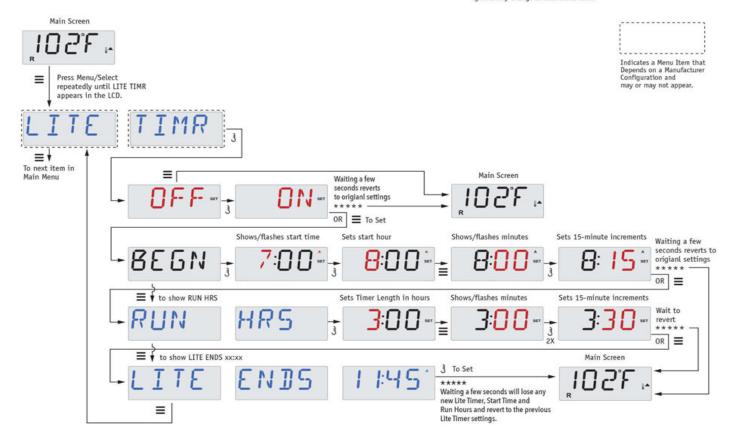
Key

Indicates Flashing or Changing Segment
Indicates Alternating or Progressive Message - every 1/2 second
A temperature button, used for "Action"

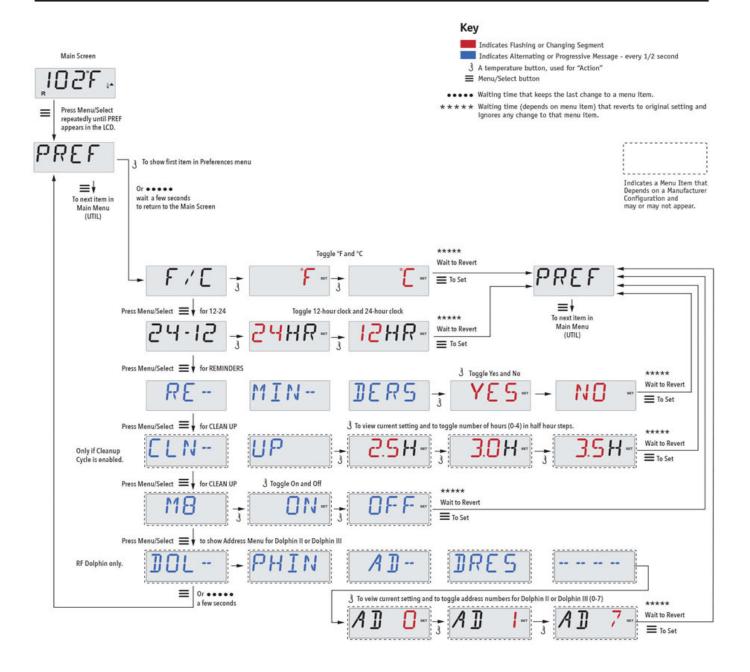
Menu/Select button

Waiting time that keeps the last change to a menu item.

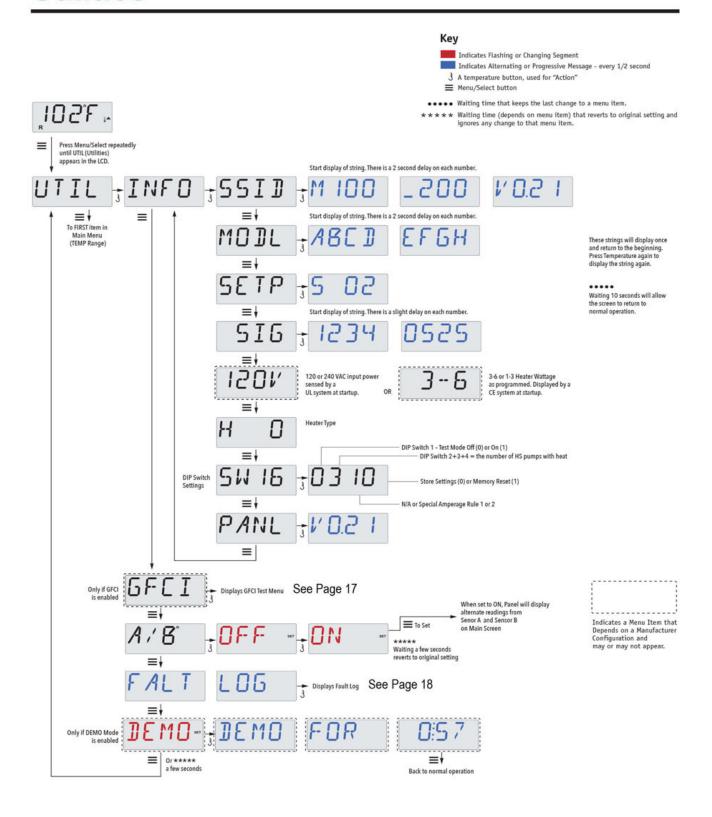
*** Waiting time (depends on menu item) that reverts to original setting and ignores any change to that menu item.



Preferences



Utilities

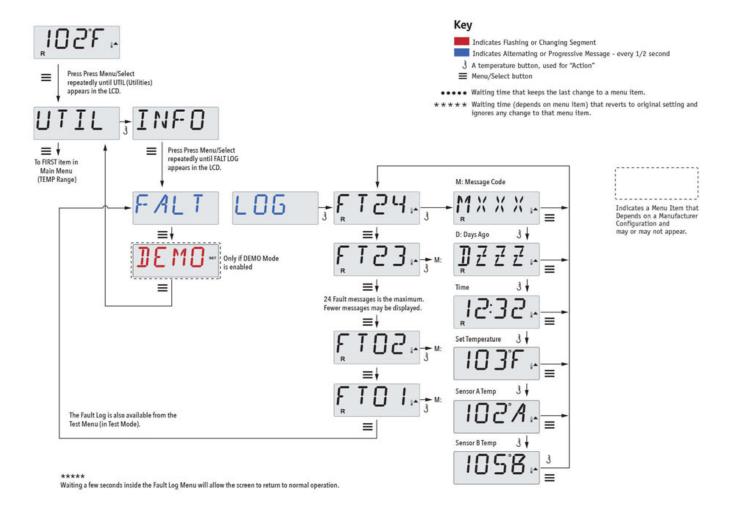


Utilities – Fault Log

A Little History can tell a lot

The Fault Log stores up to 24 events in memory and they can be reviewed under the Fault Log Menu.

Each event captures a Fault Message Code, how many days have passed since the fault, Time of the fault, Set Temperature during the fault, and Sensor A and B temperatures during the fault.



General Messages



Priming Mode – MO19

Each time the spa is powered up, it will enter Priming Mode. The purpose of Priming Mode is to allow the user to run each pump and manually verify that the pumps are primed (air is purged) and water is flowing. This typically requires observing the output of each pump separately, and is generally not possible in normal operation. Priming Mode lasts 4 minutes, but you can exit it earlier by pressing any Temp button. The heater is not allowed to run during Priming Mode.

NOTE: If your spa has a Circ Pump, it will turn on with "Light" in Priming Mode. The Circ Pump will run by itself when Priming Mode is exited.

Water Temperature is Unknown

After the pump has been running for 1 minute, the temperature will be displayed.



Too Cold - Freeze Protection

A potential freeze condition has been detected, or the Aux Freeze Switch has closed, and all pumps and blower are activated, either one at a time, or all at once, depending on how your system was built. All pumps and blower are ON for at least 4 minutes after the potential freeze condition has ended, or when the aux freeze switch opens.

In some cases, pumps may turn on and off and the heater may operate during Freeze Protection.

This is an operational message, not an error indication.



Water is too Hot (OHS) - MO29

One of the water temp sensors has detected spa water temp 110°F (43.3°C) and spa functions are disabled. System will auto reset when the spa water temp is below 108°F (42.2°C). Check for extended pump operation or high ambient temp.



J29 Warning - MO44

J29 is typically used as a Heater Disable input. As such, it should not typically be shorted at power-up. This message appears if J29 is shorted at power-up.

Heater-Related Messages

HIK " EFON" FO22" ----"

Heater Flow is Reduced (HFL) - MO16

There may not be enough water flow through the heater to carry the heat away from the heating element. Heater start up will begin again after about 1 min. See "Flow Related Checks" below.

HIR FLONF FAILF ----

Heater Flow is Reduced (LF)* - MO17

There is not enough water flow through the heater to carry the heat away from the heating element and the heater has been disabled. See "Flow Related Checks" below. After the problem has been resolved, you must press any button to reset and begin heater start up.

HIB " WAA " BE " JBA " ---- Mail" ----

Heater may be Dry (dr)* - MO28

Possible dry heater, or not enough water in the heater to start it. The spa is shut down for 15 min. Press any button to reset the heater start-up. See "Flow Related Checks" below.

HIL " MAK " ----"

Heater is Dry* - MO27

There is not enough water in the heater to start it. The spa is shut down. After the problem has been resolved, you must press any button to reset and restart heater start up. See "Flow Related Checks" below.

MILS " LOO " MOL " ----"

Heater is too Hot (OHH)* - MO30

One of the water temp sensors has detected $118^{\circ}f$ ($47.8^{\circ}C$) in the heater and the spa is shut down. You must press any button to reset when water is below $108^{\circ}f$ ($42.2^{\circ}C$). See "Flow Related Checks" below.

PRES. BITN. TO . RSET. ----.

A Reset Message may Appear with other Messages.

Some errors may require power to be removed and restored.

Flow-Related Checks

Check for low water level, suction flow restrictions, closed valves, trapped air, too many closed jets and pump prime.

On some systems even when spa is shut down, some equipment may occasionally turn on to continue monitoring temperature or if freeze protection is needed.

* This message can be reset from the topside panel with any button press.

Sensor-Related Messages

IOSE SNSR BAL - ANCE

Sensor Balance is Poor - MO15

The temperature sensors MAY be out of sync by or 3°F. Call for Service.

SNSR SYNC - --- CALL FOR SRVC - ----

Sensor Balance is Poor* - MO26

The temperature sensors ARE out of sync. The Sensor Balance is Poor fault has been established for at least 1 hour. Call for Service.

SNSR. A . FOR. SRVC. ---.

Sensor Failure - Sensor A: MO31, Sensor B: MO32

A temperature sensor or sensor circuit has failed. Call for Service.

Miscellaneous Messages

NO L COMMI

No Communications

The control panel is not receiving communication from the System. Call for Service.

BETAL VER-L SIONL ----

Pre-Production Software

The Control System is operating with test software. Call for Service.

102°T;

°F or °ℂ is replaced by °T

The Control System is in Test Mode. Call for Service.

System-Related Messages

MEM - FAIL - ----

Memory Failure - Checksum Error* - MO22

At Power-Up, the system has failed the Program Checksum Test. This indicates a problem with the firmware (operation program) and requires a service call.

MEM . RSET. ----.

Memory Warning - Persistent Memory Reset* - MO21

Appears after any system setup change. Contact your dealer or service organization if this message appears on more than one power-up, or if it appears after the system has been running normally for a period of time.

CLOK, FAIL, -----

Memory Failure - Clock Error* - MO20 - Not Applicable on the BP1500

Contact your dealer or service organization.

CNEG. FAIL. ----- CALL. FOR. SRVC. -----

Configuration Error - Spa will not Start Up

Contact your dealer or service organization.

GFCI. FAIL.

GFCI Failure - System Could Not Test/Trip the GFCI - MO36

NORTH AMERICA ONLY. May indicate an unsafe installation. Contact your dealer or service organization.

System-Related Messages

STUK, PUMP, ----,

A Pump Appears to be Stuck ON - MO34

Water may be overheated. POWER DOWN THE SPA. DO NOT ENTER THE WATER. Contact your dealer or service organization.

HOT . FALT. ----- CALL. FOR. SRVC. -----

A Pump Appears to have been Stuck ON when spa was last powered - MO35

POWER DOWN THE SPA. DO NOT ENTER THE WATER. Contact your dealer or service organization.

WATR. LEVL.

The water level is too low

Some systems have a water level detect, and this message appears if it detects that the water level is too low.

Reminder Messages

General maintenance helps.

The display of Reminder Messages can be suppressed by using the PREF Menu.

Reminder Messages can be chosen individually by the Manufacturer. They may be disabled entirely, or there may be a limited number of reminders on a specific model.

The frequency of each reminder (e.g. 7 days) can be specified by the Manufacturer.

Press a Temperature button to reset a displayed reminder message.

ĽHEK" BH "

Alternates with temperature or normal display.

Appears on a regular schedule, e.g. every 7 days.

Check pH with a test kit and adjust pH with the appropriate chemicals.

CHEK" CHEW"

Alternates with temperature or normal display.

Appears on a regular schedule, e.g. every 7 days.

Check sanitizer level and other water chemistry with a test kit and adjust with the appropriate chemicals.

CLN - FLTR.

Alternates with temperature or normal display.

Appears on a regular schedule, e.g. every 30 days.

Clean the filter media as instructed by the manufacturer.

TEST. GFCI.

Alternates with temperature or normal display.

Appears on a regular schedule, e.g. every 30 days.

The Ground Fault Circuit Interrupter (GFCI) or Residual Current Device (RCD) is an important safety device and must be tested on a regular basis to verify its reliability.

Every user should be trained to safely test the GFCI or RCD associated with the hot tub installation.

A GFCI or RCD will have a TEST and RESET button on it that allows a user to verify proper function.

Warning:

If freezing conditions exist, a GFCI or RCD should be reset immediately or spa damage could result.

The end user should always trained to test and reset the GFCI or RCD on a regular basis.

Cal Connect RF Set Up Guide

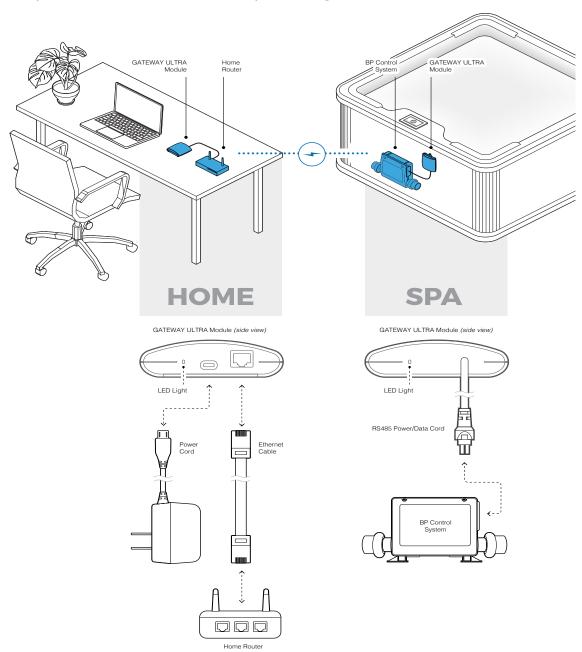


Congratuations! Welcome to Cal Connect Control My Spa, the smart control system for spa monitoring on the go. With Cal Connect you will be able to control/monitor water temperture, control pump operation, adjust filtration, and monitor/control any activity occurring within your spa.

This Quick Start guide will help you with inital set up of your RF module.

NOTE: The Cal Connect Module works on 2.4 Ghz networks only. Inspect your router to confirm 2.4 Ghz support.

The Cal Connect uses two modules, one that connects to the home router and one that connects to the spas control box, both modules must have matching serial numbers located on the back of each of the modules. Connect your home module first before proceeding.



Download the Control My Spa App



To Begin the inital set up of the Cal Connect system, download the "Control My Spa" app by Balboa Water Group from the App Store or Google Play Store.

Before starting the app, have your CMS code in hand. This is a unique code provided to you by your dealer.

If you do not have a CMS Code, Please Contact your dealer.





- **1-** In your phone setting ensure that your bluetooth setting is toggled on, during inital set up the module uses bluetooth to communicate.
- **2-** To set your module into discovery mode, flip your spa GFCI breaker off and back on again.
- **3-** Next, open the Control My Spa app and and select "SETUP" to begin the process of registering your modules.

4- Stand next to the spa, perferably near the control panel of your spa. your mobile device will begin searching for the spa module.



Control My Spa Set-Up



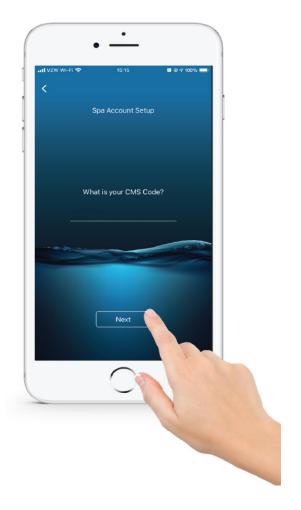


- **5-** The App will begin scanning for the spas wifi module. within a few seconds the module serial number should appear.
- **6-** Select the "Yes" option once the serial number appears on screen and proceed with the following steps.

7- The app will request your CMS Code to proceed with creating an account to control your spa.

If a CMS Code was not given to you, please contact your dealer.

8- Proceed with account creation, once completed with all steps log into your newly created account on the main page of the app. once you are logged in you should have control of your spa system within 5-10 minutes.



For more details on installation and basic troubleshooting you can download the complete installation/owners manual on https://www.balboawatergroup.com/getdoc.cfm?id=2392 To download the full manual.

Energy Consumption Tips

Your new spa comes equipped with an electric heater. Following the directions listed below will ensure the most efficient operation:

NOTE: This method is only for spa usage under two hours a week.

- Keep the spa's operating temperature 5°F below the desired usage temperature when not in use. One or two hours before use, set the temperature to the desired temperature.
- If the spa usage exceeds two hours a week, the set temperature should remain at the desired usage temperature.
- The air venturis should be used sparingly when open, water temperature drops quire rapidly and can also dissipate chemicals

Allowing the water temperature to lower more than 10°F below the desired usage temperature and reheating it prior to usage will cause the heater to operate longer than it normally would maintaining the desired temperature. Doing this will increase your operating cost and make your heater work more than necessary.

Spa Jets

Almost all of the jets in your spa are adjustable. Rotating the face of an adjustable jet to the left (counter-clockwise) will decrease the amount of water flow through the jet. Rotating the face of an adjustable jet to the right (clockwise) will increase the amount of water flow through the jet. (See example shown to the right.)

Neck jets adjust in the opposite directions (counter-clockwise to increase, clockwise to decrease).



LED Lighting

Press the LIGHT button on the topside control panel to turn the spa light on. If your spa has perimeter LED lights, they will also light on. If your spa has perimeter LED lights, they will also light up at the same time as the spa light.

The LEDs operate in three modes:

1. Cycle: When you continually press the LIGHT button, the LEDs will cycle through the three main LED colors (Red, Green, and Blue) or combinations of the three that produce the following colors: light green, purple, light blue, yellow, etc.

Each time you press the button, you immediately advance ti the next color in sequence or eventually a different light pattern.

2. Flashing: Once you have cycled through all of the colors, another press of the LIGHT button will produce a flashing pattern.

- **3. Fading cycle:** The next phase of operation when you push the LIGHT button is a slow and/or fast fade random transition from one color to the next.
- If a spa is equipped with more than 100 points of light the slow fading cycle will flicker during a color change.
- Every air valve is equipped with 2 LED points.
- Perimeter LEDs take 9 points of light.
- The waterfall takes 4 points of light.

Spas with exterior corner LED lighting generally work in the same mode as described above. The variations in color and patterns provide you with multiple options to suit almost any lighting preference.

Water Clarity Information

This section is intended for new spa owners with no experience with water chemistry. Everyone's knowledge with maintaining water quality is different, but there are some general concepts you need to know.

Water maintenance is not difficult, however, it does require regular attention. The most important thing to understand about taking care of your spa water is that preventative action is much easier than correcting water quality issues.

The Four Rules of Water Clarity

Excellent water quality is a simple matter of four things:

Chemical Balance

You will need to test and adjust the chemical balance of your spa water. Although this is not difficult, it needs to be done regularly.

Depending on your choice of sanitizer, you need to test the level of calcium hardness, total alkalinity, and pH.

Sanitization

Sanitizers kill bacteria and viruses and keep the water clean. A low sanitizer level will allow microbes to grow quickly in the spa water. We recommend using either chlorine or bromine as your sanitizer.

Spa owners with an ozonator also need to add sanitizer, although their requirements are different.

Filtration

Cleaning your filter regularly is the easiest and most effective single thing you can do to keep your water clear.

A clogged or dirty filter will cause the heater and pump to work harder than they need to, possibly causing them to fail.

The spa's heating system will only function with the proper amount of water flow through the system.

Regularity

Clear water requires regular maintenance. Establish a routine based on a regular schedule for your spa water maintenance.

Maintaining your water quality helps the enjoyment of your spa and extends your spa's life by preventing damage from neglect and chemical abuse.

Water Diverters

Diverter knobs are 1" and 2" knobs located around the top of your spa. They allow you to divert water through jets from one side of the spa to the other, or in most cases from floor jets to all jets. This is accomplished by rotating the diverter knob to the left (counter-clockwise), decreasing the amount of water flow through a sections of jets. To increase the amount of water flow through the other section of jets, rotate the handle to the right (clockwise).



Air Venturis

Air venturis are the 1" knobs located around the top of your spa. Each one will let you add a mixture of air with the jet pressure. This is accomplished by rotating the air venturi knob to the left (counter-clockwise) to increase

the amount of airflow through the through the jets, rotate the handle





Testing and Adjusting Spa Water

You have two types of testing methods to choose from:

- The reagent test kit is a method which provides a high level of accuracy. It is available in either liquid or tablet form.
- Test strips are a convenient testing method commonly used by spa owners.

Balancing the Total Alkalinity

Total alkalinity (TA) is the measure of the total levels of carbonates, bicarbonates, hydroxides, and other alkaline substances in the water. TA can be considered a "pH buffer". It is the measure of the ability of the water to resist changes in the pH level.

The recommended total alkalinity is 80-120 ppm.

If the TA is too low, the pH level will fluctuate widely from high to low. Low TA can be corrected by adding an alkalinity increaser.

If the TA is too high, the pH level will tend to be too high and may be difficult to bring down. High TA can be corrected by adding an alkalinity decreaser.

When the TA is balanced, it normally remains stable, although adding water with high or low alkalinity will raise or lower the TA level.

Balancing the Calcium Hardness

Calcium hardness (CH) is a measure of the total amount of dissolved calcium in the water. Calcium helps control the corrosive nature of the spa's water and is why soft water is not to be used. The low calcium content of soft water is very corrosive to the equipment and can cause staining of the spa shell.

The Recommended calcium hardness is 150-200 ppm.

If the CH is too low, add a calcium hardness increaser.

<u>If the CH is too high</u>, dilute the spa water with soft water.

When the CH is balanced, it normally remains stable, although adding soft water or very hard water will raise or lower the CH level.

Balancing the pH

The pH level is the measure of the balance between acidity and alkalinity.

If the pH is too low, it can cause corrosion of metal fixtures and the heating element. Low pH can be corrected by adding a pH increaser.

If the pH is too high, it can cause scaling by allowing metals or minerals to form deposits and stain spa surfaces. High pH can be corrected by adding a pH decreaser.

Ideal Water Chemistry

Testing For:	Ideal Range (ppm): Minimum	Ideal Range (ppm): Maximum
Total Alkalinity	80	120
Calcium Hardness	150	200
рН	7.2	7.6

Chemical Sanitation

Sanitizers kill bacteria and other organic waste by breaking them down to non-harmful levels and are filtered out. Before you fill your spa, you need to decide which chemical sanitizer you wish to use. Consult your Cal Spas dealer for the right decision with regards to your lifestyle and spa usage.

We recommend either **bromine** or **chlorine** as your sanitizer. Both work well when maintained regularly.

NOTE: DO NOT use trichlor. Trichlor is very acidic and the hot temperature of the spa causes it to dissolve too quickly. It will cause damage to your spa and will void your warranty.

Whichever plan you decide on, follow it completely and don't take shortcuts. It will provide you with clean, safe, clear spa water with minimal effort. Spa owners with an ozonator still need to use a chemical sanitizer.

Using Chlorine as a Sanitizer

If you choose to use chlorine as a sanitizer, only use granulated chlorine, not liquid chlorine.

Once a week, check the chlorine level using either a test strip or a reagent kit. See the table on the right for the ideal range.

Add one or two tablespoons granulated chlorine to the spa water weekly. Note that chlorine dissipation rate will be faster at higher water temperatures and slower at lower temperatures.

When you add chlorine, open all of the jets and run the spa at high speed with the cover open for at least 30 minutes.

Shocking the Water

In addition to using a chemical sanitizer, you will periodically need to shock the water. Shocking the water helps removed burned-out chemicals, bacteria, and other organic material from your spa's water and improves your sanitizer's effectiveness.

Add two ounces of oxidizer shock per 500 gallons once a week, after heavy bather loads or if water has strong odor.

Using Bromine as a Sanitizer

Bromine is a very effective sanitizer that produces low chemical odors. Unlike chlorine, it can beak down baceria and other impurities to a safe level with a low burn-out rate.

Use granulated sodium bromide to establish your bromine base.

When you begin with fresh water, add two ounces of granulated bromide. Open all of the jets and run the spa at high speed with the cover open for at least 30 minutes.

Testing For:	Ideal Range (ppm) Minimum	Ideal Range (ppm) Maximum
Chlorine Level:	3.0	5.0
Without ozonat		
Chlorine Level:	2.0	4.0
With ozonator		
Bromine Level:	6.7	11.0
Without ozonat		
Bromine Level:	5.7	10.0
With ozonator		

Do not use chlorinating shock, which will damage your spa's jets and pump seals. Only use an oxidizer shock. It can be used with either chlorine or bromine sanitizers.

Spa must be running with all of the jets on high for 30 minutes with the cover open. If necessary, repeat oxidizer shock in 30 minute intervals.

Bather Load

"Bather Load" is the term used to describe the number of people using a spa, combined with the length of usage, and the frequency of usage. All these factors have a great effect on the spa water. The higher the bather load, the more chemicals need to be added and a longer filtration time will be needed.

Recommendations are designed for spas with average bather load (3 to 4 people, 15 minutes of usage, three times a week at 100 degrees). If your bather load exceeds these guidelines, and you experience water quality problems, increase the amount of filtration first, (go to the next higher filtration number) then if water quality is still not adequate, consult the advice of your Cal Spas dealer for additional chemical or system recommendations. Be sure to give them your bather load information.

Filter Cleaning

The filter is the part of your spa that removes the debris from the water and needs to be cleaned on a regular basis to maximize your spa's filtering performance and heating efficiency.

In addition to spraying off the filter weekly to remove surface debris, your filter should be deep cleaned periodically to dissolve scale and particles that get lodged deep within the filter fibers and impede the filtration process. Even if the filter resulting in the most common spa problem—no heat, caused by a dirty filter.

We recommend you clean your filter once a month and replace it one a year or as necessary.

It is extremely important that you never run the spa without a filter. There is a possibility that debris may be sucked into the plumbing through the filter well.

Cleaning the filter

- 1. Remove the filter by unscrewing it and pulling it up and out.
- 2. Place the dirty filter into a bucket of water deep enough to cover the filter. Add 8oz. of liquid filter cleaner to the bucket of water

NOTE: It is a good idea to keep a spare filter to use in the spa while the dirty filter is being deep cleaned. This way, you can rotate the filters and both will last longer.

- 3. Soak the filter for a minimum of 24 hours.
- 4. Spray the filter with a water hose. Spray each pleat carefully.
- 5. Reinstall the filter. Do not over-tighten.

Ozonator

The ozone generator releases ozone into the spa water. You will still need to test for chlorine or bromine and occasionally replenish it to return the sanitizer level to the baseline.

For spas without a circulation pump, pump 1 will run at low speed and the ozonator will run during filtration.

The spa's control system is factory-programmed with one filter cycle that will run in the evening when energy rates are often lower. The time and duration of the filter cycle can be set according to your needs. In addition, a second filter cycle can be enabled. Filtration time may need to be increased with heavy bather load.

Factory Filtration

The spa's control system is factory-programmed with one filter cycle that will run in the evening when energy rates are often lower. The time and duration of the filter cycle can be set according to your needs. In addition, a second filter cycle can be enabled. Filtration time may need to be increased with heavy bather load.

Maintenance Schedule

Each time you refill the spa	Follow the section "Filling and Powering up your portable spa	
Prior to each use	Test the spa water using either test strips or a reagent test kit. Adjust chemical levels as necessary.	
Once a week	Test the spa water using either test strips or a reagent test kit. Adjust chemical levels as necessary. If your water source is high in calcium add stain and scale preventer.	
Once a month	Deep clean your spa's filter. (Follow filter cleaning instruction at the beginning of this section).	
Every two or four months	Change the spa water. How often you change the water depends on how much you use the spa. When you change the water, you will need to: Clean and polish the acrylic surface Clean and treat the spa cover and pillows Deep clean the filter	
Once a year	Refill your spa Replace filter cartridges if the pleats appear frayed.	

Troubleshooting Water Clarity Problems

Problem	Probable Causes	Possible Solutions
Cloudy Water	 Dirty Filter Excessive oils/ Organic matter Improper sanitization Suspended particles/organic matter Overused or old water 	 Clean filter Shock spa with sanitizer Add sanitizer Adjust pH and/or alkalinity to recommended range Run jet pump and clean filter Drain and refill spa
Water Odor	Excessive organics in waterImproper sanitationLow pH	Shock spa with sanitizerAdd sanitizerAdjust pH to recommended range

Problem	Probable Causes	Possible Solutions
Musty Odor	Bacteria or algae growth	 Shock spa with sanitizer Adjust pH to recommended range
Organic Buildup/ Scum Ring Around Spa	Buildup of oils and dirt	Wipe off scum with clean rag if severe, drain the spa, use a spa surface and tile cleaner to remove the scum and refill the spa
Algae Growth	High pHLow sanitizer level	Shock spa with sanitizer if problem is visible or persistent, drain, clean and refill the spa
Eye Irritation	Low pHLow sanitizer level	 Adjust pH Shock spa with sanitizer and maintain sanitizer level
Skin Irritation/ Rash	Unsanitary waterFree chlorine level above 5ppm	 Shock spa with sanitizer and maintain sanitizer level Allow free chlorine level to drop below 5 ppm before spa use
Stains	 Total alkalinity and/or pH is too low High iron or copper in source water 	 Adjust total alkalinity and/or pH Use a stain and scale inhibitor
Scale	High calcium content in water - total alkalinity and pH too high	 Adjust total alkalinity and pH - If scale requires removal, drain the spa, scrub off the scale, refill the spa and balance water Use a stain and scale inhibitor

Pillow Removal & Reinstallation

You can remove the pillows for cleaning and maintenance quickly and easily. This method works for all types of pillows.

Grab the lower edge of the pillow with both hands firmly and pull up. As you do this, the pillow inserts will pop out of the holes.

Re-seat the pillows by aligning the pillow inserts with the holes and striking the pillow hard enough to insert the pegs back into the holes.



Jet Removal & Installation

Jets can be easily removed for cleaning.

Grasp the outer rim of the jet and turn it counter-clockwise until it completely stops. You may feel it slightly loosen pop out a bit from the fixture. Pull the jet out from the jet fixture. The jet will be very snug and may require some force to remove it. DO NOT PRY OUT JETS.

To replace the jet, place it in the fitting and turn it clockwise until it snaps in and can be rotated freely about half a turn.





Important! Keep the spa covered when not in use!

- Covered spas will use less electricity in maintaining your set temperature.
- Covering your spa will protect you spa's finish from the sun's ultraviolet rays.
- You are required to keep the spa covered to maintain warranty coverage.
- Covering your spa helps prevent children from drowning in your spa.

In addition, while the spa cover is rigid, it is not designed to support any weight. Therefore, as a safety precaution and to preserve the life of your cover, you must not sit, stand, or lie on it, nor should you place objects of any kind on top of it.

Step 1. Place cover on spa. Make sure it is correctly positioned.



Step 2. Position the tie-down hardware (attached to the straps of your cover) on the side of the spa so they are easily reached by the cover tie-down straps.



With the straps pulled taut (but not overly tight), lightly drill the location for screw placement. Gently drill 3 holes - one for each screw slot in the lock. (If you do not have a low torque drill, use the lowest torque setting on the drill you have.) DO NOT drill all the way in but instead just make a guide for starters.



Step 4. Use a screwdriver to finish screwing in the 3 screws. (Repeat this process for the other 3 corners.



Step 5. Keep the cover fastened down at all times when not in use, Locking hardware may be locked with a key (which is provided).





Step 6. The provided key will allow you to lock down spa access.





FAILURE TO FOLLOW INSTRUCTIONS MAY RESULT IN INJURY OR DROWNING NON-SECURED OR IMPROPERLY SECURED COVERS ARE A HAZARD. REMOVE COVER COMPLETELY BEFORE ENTRY OF BATHERS. ENTRAPMENT POSSIBLE. KEEP COVER ON SPA AND LOCKED WHEN NOT IN USE

Draining the Swim Spa

Your spa should be drained every four to six months for cleaning and maintenance and refilled with fresh tap water. Before you begin turn off power to the spa at the breaker and remove all filters.

Step 1. Locate your drain.

All fitness spas have a cabinet mounted drain

The location of the cabinet mounted drain is shown in the left photo by the arrow. (It is located to the right of the fitness spa's "door.") Pull the knob out of the cabinet. The cabinet drain is screwed into the drain pull knob.





Step 2. Remove the cap.

Make sure the valve is in the closed position, then unscrew and remove the cap. Unscrew the cap.



Step 3. Connect valve to a garden hose.

Attach a garden hose to the hose-bib fixture. Place the other end of the garden hose where you would like the water to drain.



Step 4. Drain the spa.

Turn the valve on the hose-bib fixture to open the drain. When the spa has drained completely, turn the valve on the hose-bib fixture, remove garden hose and replace the cap.

Winterization (Cold Climate Draining)

Depending on your region in your country, the temperature could drop below 32°F (0°C). If you are in one of those regions, we recommend that you always have your spa full if water and running at normal spa temperatures (80°F to 100°F, 26.7°C to 37.8°C). this will help reduce the risk of freezing water in your spa and in your spa's equipment.

WARNING: If you find the need to drain your spa, be aware of the potential of freezing in your spas equipment and plumbing. Even if the directions below are followed perfectly, there is no guarantee that your spa will not suffer freeze damage. Freeze damage is not covered by your warranty.

- 1. Open all filter covers.
- 2. Remove the filter baskets and filters.
- 3. Drain your spa completely
- 4. Vacuum water from the spa's main drain fitting with a wet/dry vacuum.
- 5. Open the bleeder valves on the pumps.
- 6. For spas with the UV lamp chamber mounted flat on the equipment floor: Loosen the quartz tube nut to let the water drain from the UV lamp chamber.
- 7. Disconnect the unions from both sides of the pump.

- 8. Blow any remaining water out of the jets and equipment area with the wet/dry vacuum.
- 9. When it has completely finished draining, replace the quartz tube in the UV lamp chamber and re-tighten the nut. Close the bleeder valves and re-connect the unions on the pumps. Replace the filter baskets and filters.
- 10. Cover your spa with a good spa cover and an allweather tarp to ensure that neither rain nor snow enters the spa.

Cleaning and Replacing filter

Filtration is one of the most important steps you can take to ensure clean, clear water. It is far less expensive to fix water clarity problems by properly filtering your spa than by using excessive amounts of chemicals, excessive filtration times, or by water replacement.

Vacation Care

You can leave your spa unattended for up to two weeks if you follow these instructions.

ALWAYS lock your cover using the cover locks if you plan to be away from home and the spa is filled with water.

- 1. Select the Low Range temp choice used for vacation mode.
- 2. adjust the pH.
- 3. Shock the water (add either chlorine or bromine sanitizer).
- 4. When you return, check and adjust the pH and shock the water.

If you will not be using your spa for longer than 14 days and a spa maintenance service is not available, we strongly recommend you drain or winterize your spa.

Spa Cover and Pillows

Due to constant punishment your spa cover and pillows receive, you should protect them by applying a vinyl and leather cleaner as part of your monthly maintenance plan. Use a product that is specifically designed to protect spa covers and pillows from chemical and ultraviolet light damage without leaving an oily residue behind that is normally associated with common automotive vinyl protectants.

Warning: DO NOT use automotive vinyl protectants on spa covers or pillows. These products are generally oil-based and will cause severe water clarity issues that are difficult to correct.

Spa Shell

Each time you drain your spa, before you refill it you should clean your spa shell with an all purpose-cleaner and apply a coat of surface protectant.

Use a low detergent, non-abrasive cleaner specifically formulated to clean the spa without damaging its acrylic finish.

Use a non-oil based surface protectant that is specifically formulated to protect the spa's finish from the chemicals and minerals associated with normal spa use.

Freedom Sound System

The Freedom Sound System™ entertainment option contains a Bluetooth-enabled speaker system that is available for certain Cal Spa models. Any Bluetooth-enabled device can be used to play audio through your spa.

Before you can use the sound system, you need to pair the Bluetooth module with your device. The Bluetooth module is installed within the spa cabinet. Everything can be performed with your Bluetooth device. The example shown below is from an iPhone device. Your device may appear differently. Before you begin, make sure Bluetooth is enabled on your device.

- 1. Select Bluetooth from your device's option list.
- 2. Select SWA8-6BT **or Aquatic AV** ... from the list of available devices to pair.
- 3. Your iPhone device will ask for a code: the code is 0000.
- 4. Allow your device to pair with the spa's Bluetooth module.
- 5. When the devices have been connected, the device SWA8-6BT... will be highlighted.

Only one Bluetooth device can be paired with the Freedom Sound System™ at any time.

(For Android users, the systems will pair automatically - no code is needed.

Once your device is paired and connected, all sounds from your device will be played through the sound system, including system sounds and telephone.









Air Injection/ More Resistance

Use the control panel to start and stop the Air Injection System. The **JET 1** and **JET 2** buttons control the top and bottom jets.

Use the air venturi valves to inject air in the water streams for even more power.





Swim Tether

The swim tether and anchor points are placed in the Family Fun spa to place a tether point for the use of swim spa attachments or fitness bands.

The FA-1325 is **NOT a dedicated fitness spa.**

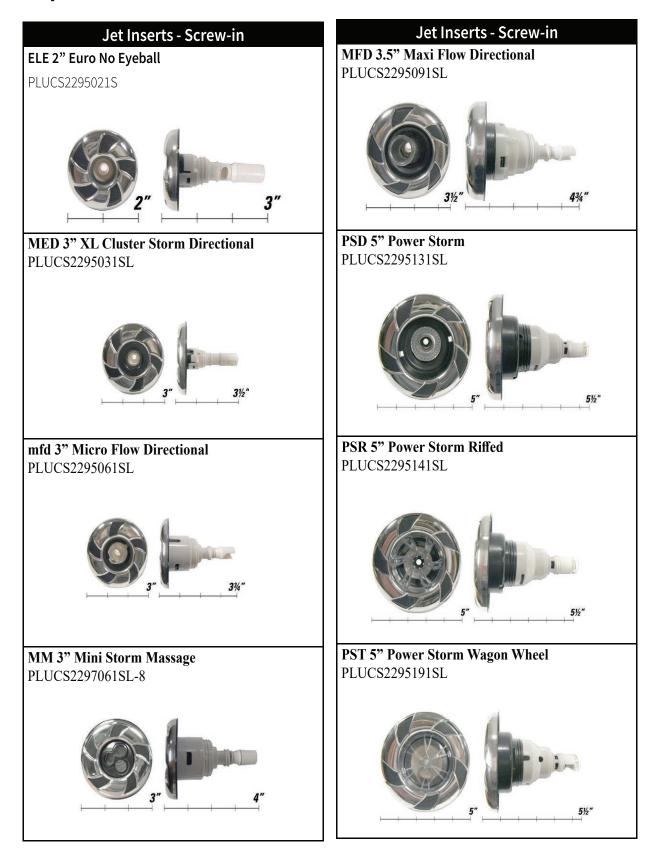
The FA-1325 is designed to be used as an all purpose family spa, this spa can be used for easy to moderate swimming exercises.

CAUTION: SWIMMING WHILE USING THE SWIM TEATHER HARNESS WITH PERSONS INSIDE THE SPA MAY LEAD TO INJURY. ONLY USE AUTHORIZED CALSPAS HARNESS EQUIPMENT.



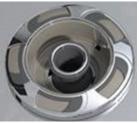
Appendix

Replacement Parts



POWER JETS

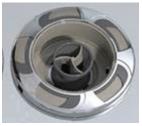
Part # CS2444009SSCDHL Pwr. Storm Internal, Metal Directional Eyeball, Velocity Esc., CDG/HLG



Part # CS2444049S-CDHL Power Storm Internal, Twister, Velocity Esc. – CDG/HLG



Part # CS2444019S-CDHL Pwr. Storm Int. Cal Spas Tri Directional Eyeball, Velocity Esc., Metal CDG/HLG



Part # CS2444059S-CDHL Power Storm Internal, Multi-Massage, Velocity Esc., Metal – CDG/HLG



WHIRLPOOL JETS

Part # CS2394009S-CDHL Adjustable Whirlpool Internal, Velocity Esc., Metal – CDG / HLG



CLUSTER JETS

Part # CS2441009S-CDHL Cluster Storm Internal, Directional, Velocity Esc., Metal – CDG/HLG



Part # S2442059S-CDHL Mini Storm Internal, Multi-Massage, Velocity Esc., Metal – CDG/HLG



Part # CS2441029S-CDHL Cluster Storm Internal, Twin, Velocity Esc., Metal – CDG/HLG



Part # CS2443009SSCDHL Poly Storm Internal, Metal Directional Eyeball, Velocity Esc., -CDG/HLG

POLY JETS



MINIJETS

Part # CS2442009SSCDHL Mini Storm Internal, Metal Directional Eyeball, Velocity Esc., Metal CDG/HLG



Part # CS2443029SSCDHL Poly Storm Internal, **Metal Roto Eyeball**, Velocity Esc., Metal CDG/HLG



Part # CS2442049S-CDHL Mini Storm Internal, Twister, Escape, Velocity Esc. – CDG/HLG



Water Diverter Valves

Diverter Valve 2" Titanium Black (CS600303T1-TT)

PLU21300465



Diverter Valve 1" Titanium Black (CS600426T1-TT)

PLU21300453



Diverter Valve 1½" On/Off ASSY (600-4601)

PLU21100045



Air Control Valve

Air Control with Titanium Black CS660350T1-TT

PLU21300504



Drains

Drain Super Hi Flo Suction 21/2" Black (640-

3581LGV)

PLU21400146



Low Profile Drain 3/4" Black (640-0511)

PLU21400401



PILLOWS



JET INSERTS (Updates)

Swim Jet Rip Current Metal DSG/clear w/ Load Washer

PLU21051685DSG





Power Stream Swim Jet

PLU210-0821S





Teleweir Skimmer 50 square foot teleweir skimmer: ft. (510-4601) FIL11700006

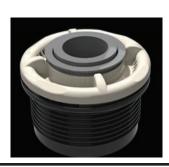
Filters

50 sq ft female threaded antibacterial for Teleweir skimmer shown above) FIL11100208



DYNA-FLO PLUS FILTER, 75SF 2"CKV 4SCLP; HIGH VOLUME; LESS CARTRIDGE

Part # FIL510-9559-CDCL



TELEWEIR FILTER, 50SF 2"CKV 6SCLP LESS CARTRIDGE 2-TONE CDG/HLG

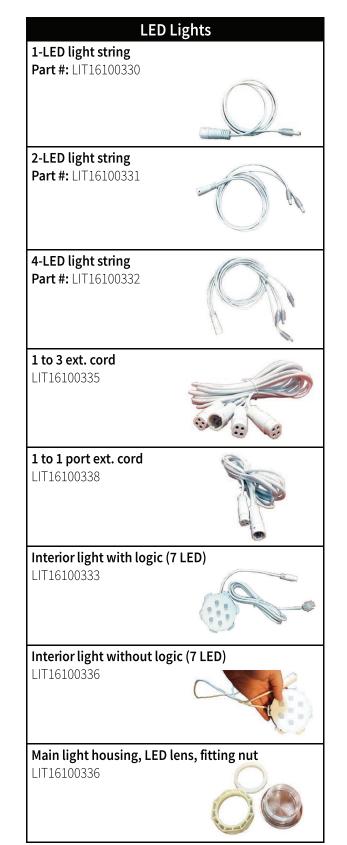
Part # FIL510-4609-CDCL



SUCTION

Part # 644-5419CDHL V 5"DESIGNER PRO-SUCT. ASSY. 2.5"S 2-TONE, ELL GASK. (EPDM 50 SHORE) & LOAD WASHER





Part # CS6603709-CDHL "Cal Spas 1" Air Control Complete Assembly, Velocity Style, CDG/HLG Part # PLUCS6054309-CDCL "Cal Spas 1" Air Control Complete Assembly, Velocity Style, CDG/HLG"

AIR CONTROL



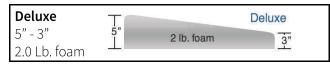
Cover Lock and Keys Part #: ACC01800026

Replacement of Cabinet Panels

The complete selection of replacement cabinets for all models is very extensive and too lengthy for this owner's manual. To order replacement panels for your spa, visit **www.quickspaparts.com**

Covers

All spa covers are designed with a tapered height, angling downward from the center to the sides to drive off rain and prevent water from pooling. The covers listed below are filled with either 1 lb, 1.5 lb, or 2.0 lb foam.



93" x 141"

Fits spa models: F-1222

COV93141DBK-3 Deluxe Taper Black
COV93141DDB-3 Deluxe Taper Dark Brown
COV93141DG-3 Deluxe Taper Gray

93" x 171"

Fits spa models: F-1420, F-1437

COV93171DBK-3 Deluxe Taper Black
COV93171DDB-3 Deluxe Taper Dark Brown

COV93171DG-3 Deluxe Taper Gray

93" x 200"

Fits spa models: F-1640, F-1770

COV93200DBK-3 Deluxe Taper Black
COV93200DDB-3 Deluxe Taper Dark Brown

COV93200DG-3 Deluxe Taper Gray

93" x 210"

Fits spa model F-1896DL

COV93210DBK-3 Deluxe Taper Black
COV93210DDB-3 Deluxe Taper Dark Brown
COV93210DG-3 Deluxe Taper Gray

93" x 151"

Fits spa model F-1335

COV93151DBK-3 Deluxe Taper Black
COV93151DDB-3 Deluxe Taper Dark Brown

COV93151DG-3 Deluxe Taper Gray

Basic Troubleshooting

The troubleshooting guidance provided here is intended to cover the most common problems a spa owner may encounter. For more in-depth troubleshooting, go to www.calspas.com/troubleshooting.

Symptom	Possible Solutions
oblems starting up	
Pump won't prime	See priming instructions on page 14.
Breaker keeps shutting off	Reset the GFCI breaker. If this continues, contact your dealer or a qualified spa technician.
wer and system problems	
System won't start up or breaker keeps shutting off	Power may be shut off. Turn on GFCI circuit breaker. If this continues, contact your dealer or a qualified spa technician.
Control panel doesn't respond	Turn on or reset the GFCI circuit breaker. If this does not solve the problem, contact your dealer or a qualified spa technician.
	If you hear the pump running but the control panel doesn't respond, contact your dealer
Spa does not turn off	Spa may be trying to heat up. Check if spa is in Ready or Rest mode (see page 26)
	In cold climates, if spa is not equipped with full foam or any kind of insulation, it will try to maintain the set temperature. Set the spa to low temperature range and set the temperature to 80°F.
	Spa may be in filter cycle. If it is, this is normal and no adjustment is necessary.
Message on the control panel	There may be a problem. See Diagnostic Messages on page 58.
at problems	
Spa water does not get hot	Spa may be in low temperature range. Set the spa to high temperature range.
	The filter may be dirty or may need to be replaced. Clean or replace the filter.
	The water level may be too low. Fill the spa with water level at 4 to 6 inches from the top.
	The temperature is not turned up high enough. Raise temperature on topside control
	Cover the spa. The cover will keep heat in the spa and help keep heat from escaping. Make sure cover is on at all times when spa is not in use.
	The heater element may be old, deteriorated, coated with scale, or defective. Contact your dealer for more assistance.
	The gate valves may be partially or completely closed. NEVER OPERATE YOUR SPA WITH THE GATE VALVES CLOSED!

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spa is not blocked
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Water pressure problems

Low water pressure	Jet valves may be partially or fully closed. Open the jet valves.
	Filter cartridge may be dirty. Clean or replace the filter.
	Pump may have airlock. Remove airlock by priming spa (page 14)
	The suction fittings may be blocked. Remove any debris that may be blocking them.
	The filter skimmer may be blocked. Remove the blockage.
	Gate valves may be closed. Open gate valves. Note: Never operate your spa with the gate valves closed!
	Spa may be running in filtration mode. Press JETS or JETS 1 button to turn on high speed pump.
No water pressure (no water stream from any jets)	Power may be switched off. Turn the power back on.
	The pump may be defective. After you have tried all other troubleshooting, contact your dealer for assistance.
Jets surge on and off	Water level may be too low. Add water to normal level.

Pump problems

Pump runs constantly – will not shut off	There may be a problem with circuit board. Contact your dealer.
Noisy pump	The water level may be too low. Fill the spa with water level at 4 to 6 inches from the top.
	Filter cartridge may be dirty. Clean or replace the filter.
	Pump may have airlock. Remove airlock by priming spa (page 14)
	The suction fittings may be blocked. Remove any debris that may be blocking the suction fittings.
	Gate valves may be closed. Open gate valves. Note: Never operate your spa with the gate valves closed!
	Air may be leaking into the suction line. Contact your dealer for assistance.
	Debris may be inside the pump. Contact your dealer for assistance.
	Noise may be a sign of damage. Contact your dealer for service.

	Symptom	Possible Solutions
	Pump turns off during operation	Automatic timer may have completed its cycle. Press JETS or JETS 1 button to start the cycle again.
		Pump may have overheated due to the vents on the equipment door being blocked. Make sure the front of the spa is not blocked to allow air flow.
		The pump motor may be defective. Contact your dealer for assistance.
	Pump has a burning smell while running	A burning smell may be a sign of damage. Contact your dealer for service.
	Pump does not run	Pump may have over heated. Let it cool for an hour and try operating the spa for a shorter time.
		Power to the spa may be shut off. Turn on or reset the GFCI circuit breaker. If this does not solve the problem, contact your dealer or a qualified spa technician.

"Thermal Creep"

Cal Spas are designed with energy-efficient components and systems that are meant to sustain heat generated by the equipment, which is then cycled back into the spa water. In hot weather or in situations where the spa is set to extended run times, Thermal Creep may occur. Thermal Creep is a condition where the measured water temperature can be higher than the set temperature. To manage Thermal Creep you may:

Vent your cover. This means placing a folded cloth about ¾" (2cm) thick under all four corners of the cover before you lock the cover down.

Open your cover. Opening the cover at night will also quickly cool the water down if desired.

Open all air controls. Set your filtration cycles to run during the cooler times of the day or night.

Reduce the length of your filter cycles.

Visit your local dealer for additional guidance.

Since Thermal Creep only occurs in well-insulated hot tubs, it is not indicative of something that is wrong with your spa or its equipment.



This Limited Warranty is extended to the original purchaser of a spa produced by Lloyd's Material Supply Company, Inc. which manufactures the Cal Spas brand portable spa manufactured after January 1, 2023 and installed for residential use in the United States of America and Canada. This warranty begins on the date of delivery of the spa, but in no event later than one year from the date of manufacture.

Shell Structural	10 ***
Warranted against water loss due to defects in the spa shell.	10 years
Shell Finish	
Warranted against blistering, cracking, or delaminating of the interior surface of the spa shell.	7 years
Equipment and Controls	
Electrical equipment components – specifically limited to the pumps, standard titanium heater, and control system – are warranted against malfunctions due to defects in workmanship or materials.	5 years
Plumbing	Fyoors
Warranted against leaks due to defects in workmanship or materials.	5 years
Cabinet - synthetic or fiberglass	
Warranted against defects in workmanship or materials. Normal wear and weathering of the finish will occur naturally over time and are not defects.	5 years

Warranties for Other Components

The fuses, headrests, cabinet finish, cal grip, labels, and filters are warranted to be free of defects in workmanship and material at the time of delivery. The factory installed water purification system is warranted against malfunction due to defects in workmanship or material for one year from the original date of delivery, except for the UV bulb and quartz tube, which are warranted for 90 days from the original date of the spa delivery. All stereo-related components (receiver, speakers, sub-woofer, stereo media locker, power supply, wireless remote control etc.) are warranted against malfunction due to defects in workmanship or material for one year from the original date of delivery. All other factory-installed components not mentioned specifically, including, but not limited to the wood frame, jets, diverter valves, LED lighting systems, filter lids, and mechanical components, are warranted against malfunction due to defects in workmanship and material for two years from the original date of delivery. The insulating spa cover delivered with the spa is warranted to be free of defects in workmanship and materials on Platinum spas for one year - 90 days for Escape spas.

Genuine Cal Spas Parts & Accessories

This Limited Warranty is void if Lloyd's Material Supply Company, Inc., manufacturer of the Cal Spas brand or its designated representative determines that the spa has been subjected to damage or failure due to installation of aftermarket parts that are not genuine Cal Spas branded parts and accessories. This disclaimer includes, but is not limited to filters, UV bulbs, ozone systems, salt systems, repair parts and other accessories. Genuine Cal Spas brand parts and accessories are built to our highest standards of quality, durability and performance, and they are designed to work with your spa to ensure optimal performance and function.

Performance

This warranty begins on the date of delivery of the spa, but in no event later than one year from the date of manufacture. To obtain service in the event of a defect covered by this Limited Warranty, notify your Cal Spas dealer or Cal Spas as soon as possible and use all reasonable means to protect the spa from further damage. Upon proof of purchase, a designated service representative will correct the defect subject to the terms and conditions contained in this Limited Warranty. There will be no charge for parts or Labor to repair the defect, although providing access to affect the repair is your responsibility as the spa owner. Freight charges for replacement parts is the responsibility of the spa owner. You may be assessed reasonable repairman travel mileage charges.

Warranty Information

This warranty begins on the date of delivery of the spa, but in no event later than one year from the date of manufacture. To obtain service in the event of a defect covered by this Limited Warranty, notify your Cal Spas dealer or Cal Spas as soon as possible and use all reasonable means to protect the spa from further damage. Upon proof of purchase, a designated service representative will correct the defect subject to the terms and conditions contained in this Limited Warranty. There will be no charge for parts or Labor to repair the defect, although providing access to affect the repair is your responsibility as the spa owner. Freight charges for replacement parts is the responsibility of the spa owner. You may be assessed reasonable repairman travel mileage charges.

Warranty Limitations

This Limited Warranty is void if Cal Spas or its designated representative determines that the spa has been subjected to alteration, neglect, misuse or abuse, or freight damage caused by the common carrier; any repairs have been attempted by anyone other than a designated representative; the failure is caused by accident, acts of God or other causes beyond the control of the Manufacturer; neglect, misuse and abuse include any installation, operation or maintenance of the spa other than in accordance with the instructions contained in the owner's manual provided with the spa, including but not limited to the failure to maintain proper water chemistry and chemical balance and the use of abrasive or improper cleaners or non-genuine parts and accessories. This Limited Warranty does not provide coverage for any item attached to or installed on the spa after the date of manufacture or for gaining access to any component for repair or replacement. Spa units in commercial use are excluded from any coverage whatsoever. The spa owner accepts liability for repair work performed by anyone other than Lloyd's Material Supply Company Inc., or a designated Cal Spas representative. This Limited Warranty is void if damage occurs to the spa shell because of excessive heat buildup due to failure to cover a spa that is empty of water while exposed to direct sunlight.

Warranty Information

Proration of Warranty

Units determined by the Company to be non-repairable will be replaced on a prorated basis with the same or a comparable unit. The user will be charged one percent of the current retail cost for each full month of ownership from the date of purchase through the date failure is determined to be non-repairable. This charge will be waived during the first twelve months of ownership.

Limitations

The Manufacturer disclaims all warranties, expressed or implied, in fact or in law, to the extent allowed by your State's Law, including the warranty of merchantability and fitness for use, except as stated specifically herein. All warranty service must be performed by the Manufacturer or its designated representative using authorized Cal Spas parts, No agent, dealer, distributor, service company or other party is authorized to change, modify or extend the terms of this limited warranty in any manner whatsoever. The Manufacturer will not be responsible for any statements or representations made in any form that go beyond, are broader than, or are inconsistent with any authorized literature or specifications furnished by Cal Spas.

Disclaimers

Lloyd's Material Supply Company, Inc., manufacturer of the Cal Spas brand and its representatives shall not be liable for any injury, loss, cost or other damage, whether incidental or consequential, arising out of any defect covered by this limited warranty, including without limitation, loss of use of the spa and cost for removal of defective product even if the Manufacturer was advised of the possibility of damage. The liability of the Manufacturer under this limited warranty, if any, shall not exceed the original amount paid for the defective product. Coverage under this limited warranty shall commence as of the original date of delivery and the duration of such coverage shall not extend for any reason whatsoever beyond the stated time periods. These disclaimers shall be equally applicable to any service provided by the Manufacturer and its designated representatives.

Legal Rights

This Limited Warranty gives you specific legal rights. You may also have other rights that vary from state to state. Some states do not allow limitations on how long an implied warranty lasts, so this limitation may not apply to you.

CONTACT INFORMATION For customer service, please contact your authorized dealer immediately. If you need additional information and/or assistance, contact:

Lloyd's Material Supply Company, Inc. Customer Service Department 1462 East Ninth Street Pomona, CA 91766.

Toll Free: 1-800-CAL-SPAS Fax: 1-909-629-3890