SWIM & SWIM PRO SPAS

2 0 2











Congratulations! You are now the owner of the finest spa built. Now you will experience true comfort and relaxation as you never had before. We at Cal Spas® focus on quality, design and comfort in order to create a truly luxurious experience like no other.

Welcome to the Cal Spas® family.

It is important that you register your Cal Spas product as soon as possible. By taking just a few quick minutes to register, you can enjoy product alerts, more efficient support, and quicker service. Go to https://calspas.com/register-your-spa.php. Fill in your information and click "SEND WARRANTY INFO".

Locating the product serial number

The serial number of your spa is located on a metal plate attached to the right side of the spa panel. You will need this number to properly register your spa and activate coverage. Write this information in the space provided below.

Spa Model:————————————————————————————————————
Spa Serial Number:
Date Purchased:
Date Installed:
Dealer's Phone Number:
Dealer's Address:
Lloyd's Material Supply Company, Inc.

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Cal Spas*, Adjustable Therapy System*, ATS**, Cal Premium*, Cal Select**, Cal Stone**, XL** Heater, and Ultimate Fitness Spa Series** are registered trademarks.

Due to continuous improvement programs, all models, operation, and/or specifications are subject to change without prior notice.

LTR.2024.1146 Rev B 4/8/2024 **CONTACT INFORMATION**

For customer service, please contact your authorized dealer immediately. If you need additional information and/or assistance, contact:

Lloyd's Material Supply Company, Inc. Customer Service Department 1462 East Ninth Street Pomona, CA 91766.

Toll Free: 1-800-CAL-SPAS Fax: 1-909-629-3890

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1.IMPORTANT SAFETY INSTRUCTIONS

READ AND FOLLOW ALL INSTRUCTIONS CAREFULLY!

When using installing and using this spa, basic safety precautions should always be followed, including:



1. **DANGER:** RISK OF SEVERE INJURY OR DROWNING!

- DO NOT allow children to be in or around a spa unless a responsible adult supervises them.
- Keep the spa cover on and locked when not in use.
- See instructions enclosed with your cover for locking procedures.

2. /! DANGER: RISK OF SEVERE INJURY OR DROWNING!

- The suction fittings in this spa are sized to match the specific water flow created by the pump. Should the need arise to replace the suction fittings, or the pump be sure the flow rates are compatible.
- Never operate the spa if the suction fitting or filter baskets are broken or missing. Never replace a suction fitting with one that is rated less than the flow rate marked on the original suction fitting.

3. **MODES** PRINTED BY THE SEVER SEVER INJURY FROM ELECTRIC SHOCK OR DEATH FROM ELECTROCUTION!

- Install the spa at least 5 feet (1.5 meters) from all metal surfaces. As an alternative, a spa may be installed within 5 feet (1.5 meters) of metal surfaces if each metal surface is permanently bonded by a minimum #8 AWG solid copper conductor to the outside of the spa's control box.
- DO NOT permit any external electrical appliances, such as lights, telephones, radios, televisions, and etc., within 5 feet (1.5 meters) of the spa. Never attempt to operate any electrical device from inside the spa.
- Replace a damaged power cord immediately.
- DO NOT bury the power cord.
- Connect to a grounded, grounding-type receptacle only.

4. WARNING: RISK OF HYPERTHERMIA (OVER-HEATING) CAUSING SEVERE INJURY, BURNS, WELTS OR DEATH!

- Water temperature in excess of 104°F (40°C) may be injurious to your health.
- The spa water should never exceed 104°F (40°C). Water temperatures between 100°F (38°C) and 104°F (40°C) are considered safe for a healthy adult.
- Lower water temperatures are recommended for young children and when spa use exceeds 10 minutes.
- Before using the spa, the user should measure the water temperature since the tolerance of water temperature-regulating devices varies.

5. WARNING: To reduce risk of injury

- Prolonged exposure to hot air or water can induce hyperthermia. Hyperthermia occurs when the internal temperature of the body reaches a level between 3°F (2°C) to 6°F (4°C) above the normal body temperature of 98.6°F (37°C). While hyperthermia has many health benefits, it is important not to allow you body;s core temperature to rise above 103°F(39.5°C).
- High water temperatures have a high potential for causing fetal damage during pregnancy. Women who are pregnant, or think they are pregnant should always check with their physician prior to spa usage.
- The use of alcohol, drugs or medication before or during spa use may lead to unconsciousness, with the possibility of drowning.

- Persons suffering from obesity, a medical history of heart disease, low or high blood pressure, circulatory system problems or diabetes should consult a physician before using the spa.
- Persons using medications should consult a physician before using the spa since some medications may induce drowsiness while others may affect heart rate, blood pressure and circulation.

6. Hyperthermia

- Symptoms of excessive hyperthermia include dizziness, lethargy, drowsiness and fainting. The effects of excessive hyperthermia may include:
 - Failure to perceive heat
 - Failure to recognize the need to exit spa or hot tub
 - Unawareness of impending hazard
 - Fetal damage in pregnant women
 - Physical inability to exit spa
 - Unconsciousness

MARNING: The use of alcohol drugs or medication can greatly increase the risk of fatal hyperthermia.

7. MARNING: DANGER: RISK OF ELECTRIC SHOCK

Do not permit any electric appliance, such as a light, telephone, radio, or television within 5 feet (1.5m) of a spa.

8. **WARNING:** people with infectious diseases should not use a spa or hot tub.

MARNING: to avoid injury exercise care when entering or exiting the spa or hot tub.

10. 🗥 WARNING: Do not use spa or hot tub immediately following strenuous exercise.

11. WARNING: Prolonged immersion in a spa or hot tub may be injurious to your health.

12. **(1) CAUTION:** Maintain water chemistry in accordance with manufacturer's instructions.

SAVE THESE INSTRUCTIONS.

Preparing for Your New Portable Spa

Pre-Delivery Checklist

Most cities and counties require permits for exterior construction and electrical circuits. In addition, some communities have codes requiring residential barriers such as fencing and/or self-closing gates on property to prevent unsupervised access to the property by children. Your dealer can provide information on which permits may be required and how to obtain them prior to the delivery of the spa.

Before Delivery

- ☐ Plan your delivery route
- ☐ Choose a suitable location for the spa
- ☐ Lay a 4-6 inch concrete slab
- ☐ Install dedicated electric supply

After Delivery

- ☐ Place spa on Slab
- ☐ Connect electrical components

Planning the Best Location

Safety First

Do not place your spa within 10 feet (3m) of overhead power lines.

Consider How You Will Use Your Spa

How you intend to use your spa will help you determine where you should position it. For Example, will you use your spa for recreational or therapeutic purposes? If your spa is mainly used for family recreation be sure to leave plenty of room around it for activity. If you will use it for relaxation and therapy, you will probably want to create a specific mood around it.

Plan for Your Environment

If you live in a region where it snows in the winter or rains frequently, place the spa near a house entry. By doing this, you will have a place to change clothes and not be uncomfortable.

Consider Your Privacy

In a cold-weather climate, bare trees won't provide much privacy. Think of your spa's surroundings during all seasons to determine your best privacy options. Consider the view of your neighbors as well when you plan the location of your spa.

《Provide a View with Your Spa

Think about the direction you will be facing when sitting in your spa. Do you have a special landscaped area in your hard that you find enjoyable? Perhaps there is an area that catches a soothing breeze during the day or a lovely sunset in the evening.

Keep Your Spa Clean

In planning your spa's location, consider a location where the path to and from the house can be kept clean and free of debris.

Prevent dirt and contaminants from being tracked into your spa by placing a foot mat at the spa's entrance where the bathers can clean their feet before entering your spa.

Allow for Service Access

Make sure the spa is positioned so that access to the equipment compartment and all side panels will not be blocked.

Many people choose to install a decorative structure around their spa. If you are installing your spa with any type of structure on the outside, such as a gazebo, remember to allow access for service. It is always best to design special installations so that the spa can still be moved, or lifted off the ground.

Service Area Clearances

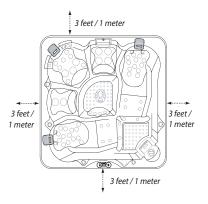
While you are planning where to locate your spa, you need to determine how much access you will need for service.

All spa models require a minimum of three feet / one meter access to all sides of the spa for potential service. For this reason, the spa should never be placed in a manner where any side is permanently blocked. Examples include placing the spa against a building, structural posts or columns, or a fence.

Spa models require access to all sides in case they need service or repair. See the figure to the right.

If you are planning to enclose or surround your spa with a deck, make sure there is easy access for service or repair.

NOTE: Spas require clearance on all sides of the spa.



Foundation Requirements

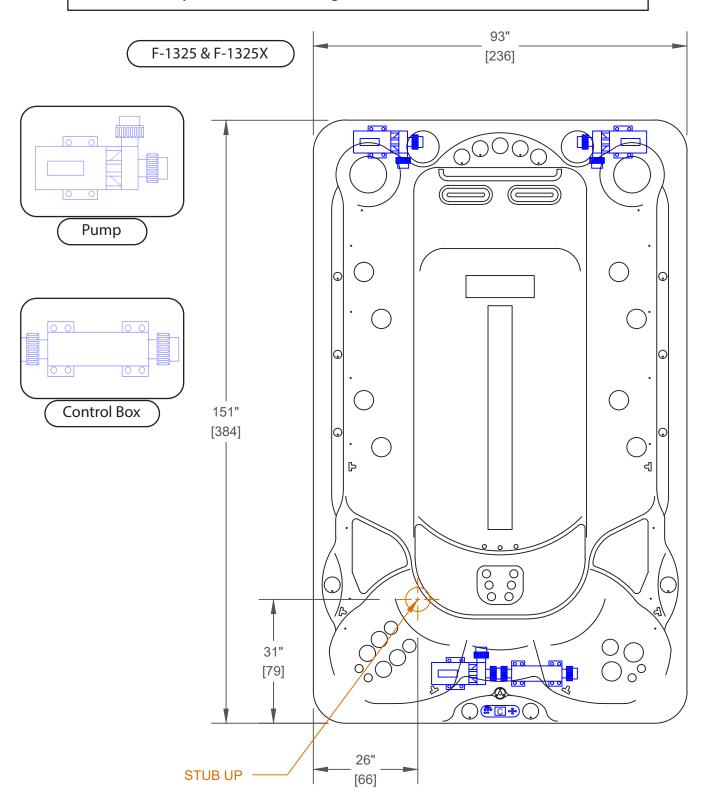
NOTE: We strongly recommend that a qualified, licensed contractor prepare the foundation for your spa. Damage caused by inadequate or improper foundation support is not covered by the warranty. It is the responsibility of the spa owner to provide a proper foundation for the spa.

Your spa needs a solid and level foundation. The area that it sits on must be able to support the weight of the spa, with water and occupants who use it. If the foundation is inadequate, it may shift or settle after the spa is in place, causing stress that could DAMAGE YOUR SPA SHELL AND FINISH. Place the spa on an elevated 3 to 4" / 30 cm concrete slab. Pavers, gravel, brick, sand, timbers or dirt foundations are **not** adequate to support the spa. If you are installing the spa indoors, pay close attention to the flooring beneath it. Choose flooring that will not be damaged or stained. If you are installing your spa on an elevated wood deck or other structure, it is highly recommended that you consult a structural engineer or contractor to ensure the structure will support the weight of 150 lbs per square foot (732 Kg/m²).

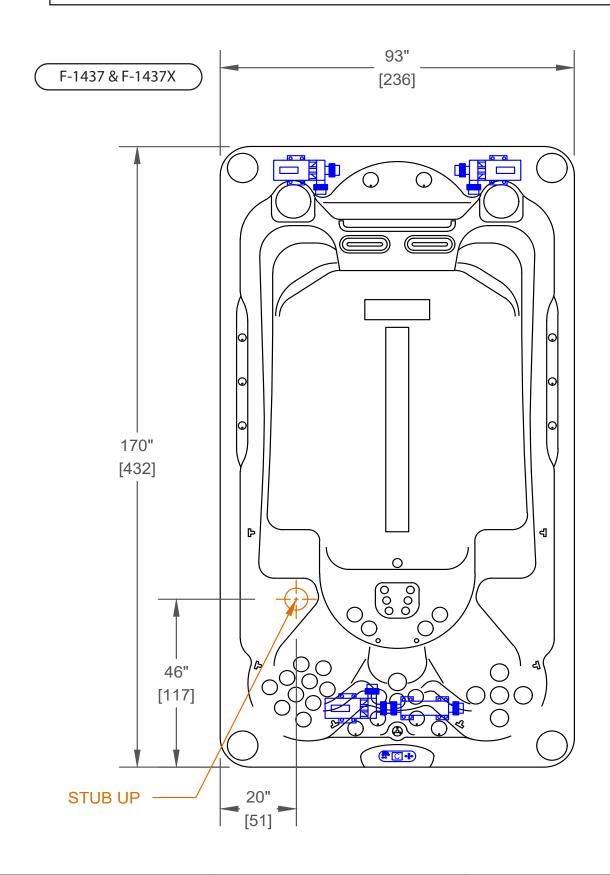


Pump and Control Box Placement Diagrams

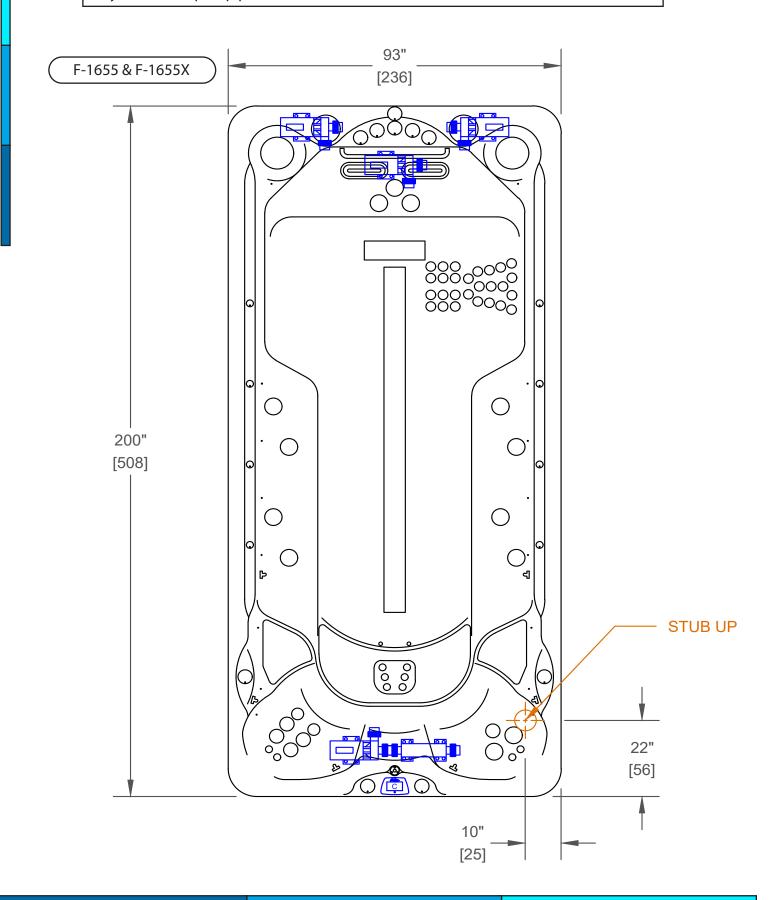
Note: All Spas including swim spas require a minimum of 3 feet clearance on all sides for accessibility for technicians to perform repairs or maintenance. Service providers may charge a fee for poor access which would require movement of the spa by crane or removal of objects/decks obstructing access.



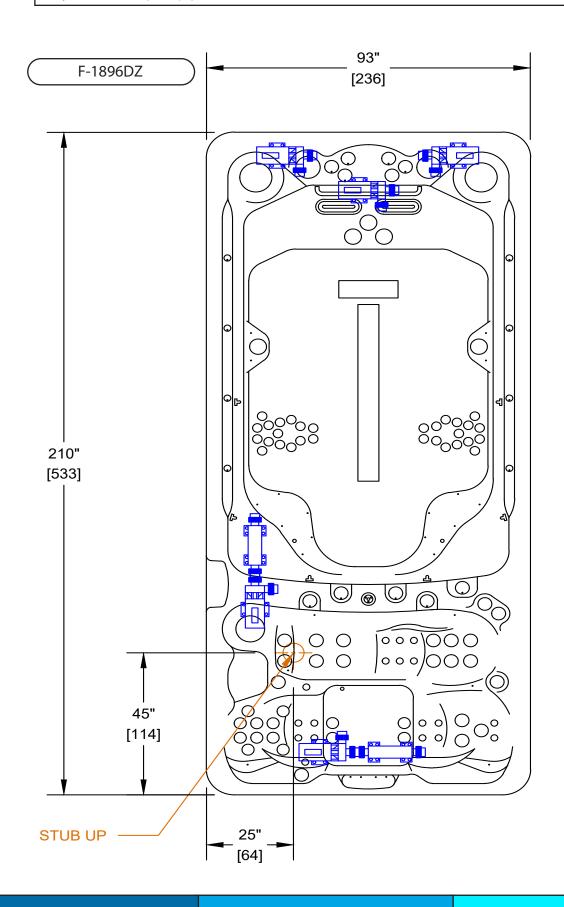
Note: These diagrams are intended to provide a general understanding of where pumps and control box(es) are usually placed. When certain options are selected this may affect final pump placement.



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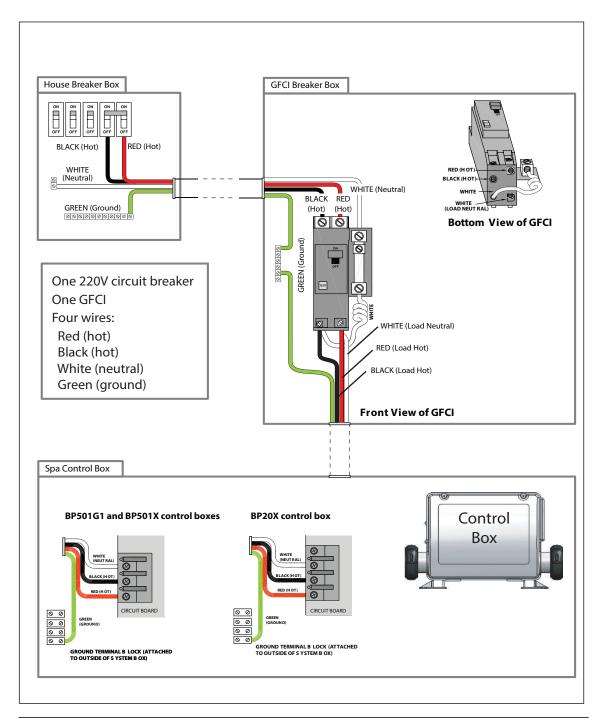
240 Volt Electrical Specifications

NOTE: These instructions describe the only acceptable electrical wiring procedure. Spas wired in any other way will void your warranty and may result in serious injury. The electrical circuit must be installed by an electrical contractor and approved by a local building or electrical inspector. Failure to comply with state and local codes may result in a fire or personal injury and will be the sole responsibility of the spa owner.

All 240V spas must be permanently connected (hard wired) to the power supply. When installed in the United States, the electrical wiring of this spa must meet the requirements of the NEC 70 and any applicable local, state, and federal codes. The power supplied to the spa must be on a dedicated GFCI protected circuit as required by NEC 70 with no other appliances or lights sharing the power. Use copper wire with THHN insulation. DO not use aluminum wire. Use the table below to determine your GFCI and wiring requirements. Wires that run over 100 feet must increase wire gauge to the next lower number. For example: A normal 50 amp GFCI with four #6 AWG copper wires that run over 100 feet would require you to go to four #4 AWG copper wires.

Wiring Specifications and GFCI Requirement

Spa Model	Control System	GFCI Breaker	Wires Required
F-1325 / F-1325X	BP501X	One 50 Amp GFCI Breaker	Four #6 AWG Cop- per Wires
F-1655 / F-1655X	BP20X	One 60 Amp GFCI Breaker	Four #6 AWG Cop- per Wires
F-1437 / F-1437X	BP501X	One 50 Amp GFCI Breaker	Four #6 AWG Cop- per Wires
F-1868DZ	BP20X	Service # 1 Swim Side One 60 Amp GFCI Breaker	Four #6 AWG Cop- per Wires
F-1868DZ	BP501G1	Service # 2 Spa Side 110V 15 Amp Plug & Play	Cord with15 Amp GFCI Provided



The dual zone Olympian swim spa uses both a 240v GFCI connection as illustrated above and an independent 15 Amp 120v outlet.

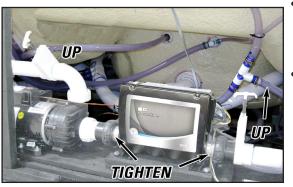
The Spa side of the Olympian uses 120v equipment and internal 15amp GFCI in the power cable.

Refer to your local regulations and your certified electrician/contractor for proper installation, following NEC guidelines.

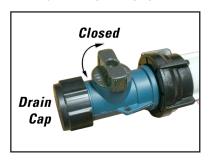
Filling and Powering Up Your Portable Spa

1. Inspect the spa equipment.

Inspect all plumbing connections in the equipment area of your spa.



- Make sure unions in the equipment pack are tight. (Be careful not to over-tighten the plumbing fittings.)
- If your spa has gate valves, make sure they are all in the UP or OPEN position.
- Make sure the drain valve is closed and capped.





Never run the spa with the gate valves closed or without water circulating for long periods of time.

2. Remove the cartridge from filter canister.



Unscrew the cartridge and remove it.



After you remove the filter, remove the plastic wrapper and soak it in water for 30 minutes before you replace it. A dry filter can allow air into the filtration system which can cause the pump to fail to prime. Never try to pull the filter cartridge while the spa is running in low or high speed (i.e., any speed).

Fill the spa.



Never fill your spa with soft water.

the spa and void your warranty.

Soft water makes it impossible to maintain the proper water chemistry and may cause the water to foam, which will ultimately harm the finish of

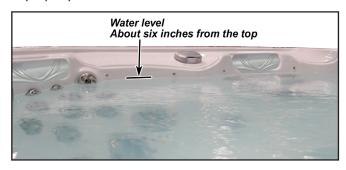
You may fill your spa with well water provided the following conditions are met: 1) Purchase and use a pre-filter to run the well water through on the fill-up. The pre-filter will be placed before the spa filter in the fill-up flow of water. 2) Have a Total Dissolved Solids (TDS) and metals test performed by a qualified person after the fill-up process but before any spa use.

Place a garden hose in the filter canister and fill your spa with **regular tap water** about six inches from the top.

If the water level is too low or too high, your spa will not operate properly.



Always fill the spa through the filter canister! Failure to do so may cause air to be trapped in the filtration system and prevent the pumps from operating properly.



4. Turn on power to the spa.



When the spa is filled to the correct level, turn on the power at the GFCI breaker. (Ensure that the 120V spas are connected to the proper electrical outlet.)

5. Prime the pump.

After the initial start-up sequence, the control will enter Priming Mode and display a Priming Mode screen. Only pump icons appear on the priming mode screen. During the priming mode, the heater is disabled to allow the priming process to be completed without the possibility of energizing the heater under low-flow or no-flow conditions. Nothing comes on automatically, but the pump(s) can be energized by selecting the "Jet" buttons. If the spa has a Circ Pump, it can be turned on and off by pressing the "Circ" button during Priming Mode.

6. Install the filter into the filter canister.





Make sure the filter has soaked at least 30 minutes before you install it. Insert the filter all the way and screw it in. Do not over-torque the cartridge during installation, just hand tighten gently.

7. Adjust water chemistry.

Test and adjust the water chemistry.

8. Let the spa heat up.

When the spa has finished priming, the heater will activate. Put the cover on and let the spa heat to the set temperature.

Priming the Pump

New spa owners often have difficulty the first time they start their spa and the pump fails to prime. This can be frustrating, but these simple instructions can help you.



The pump will not work properly while air is trapped in it. Continuing to operate the pump in this way will cause damage.

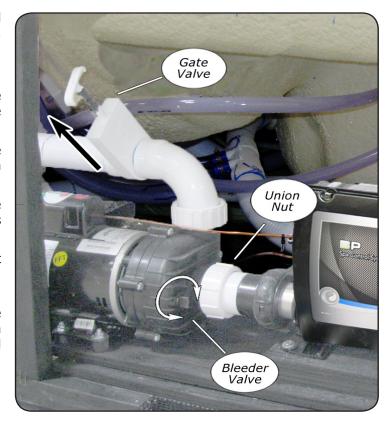
Sometimes air can become trapped in the pump while

filling the spa. You will know this has happened when after you have filled and started the spa, the pump does not seem to function. You will hear the pump operating, but no water will be moving.

Bleeding Air from the Pump

If you have tried priming the pump several times unsuccessfully using the control panel, you can bleed the air from the pump manually.

- 1. Shut off the power to the spa.
- 2. Using a Phillips screwdriver, remove the front panel from the spa and locate the pump.
- 3. Close the gate valve on the discharge side of the pump (if your spa is installed with one.)
- 4. Turn the bleeder valve counter clockwise with a small pair of pliers until the air has been released from the pump.
- 5. If this is unsuccessful, loosen the union nut on side of the pump with channel locks. When air is bled out, tighten the nut.
- 6. Turn on power to the spa and press the JETS button. If there is still air trapped in the pump, repeat steps 2 through 5 until the pump primes.



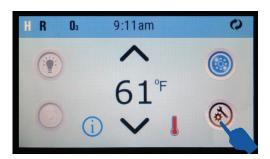
SpaTouch Control Panel





Changing Languages

Step 1. Touch the Settings Icon at the lower right portion of the screen.



Step 2. Touch the Right Arrow Icon at the lower right portion of the screen. It takes you to the next screen.



Step 3. Touch the Language Icon .



Language

The language icon on the setting screen takes you to the language screen. Change the language displayed on the panel.

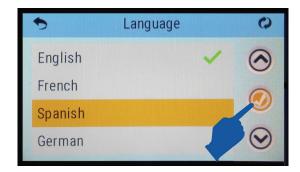




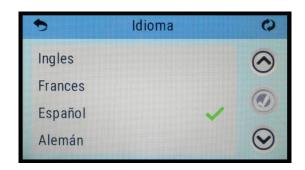
Step 4. As an example touch the Spanish option as shown below.

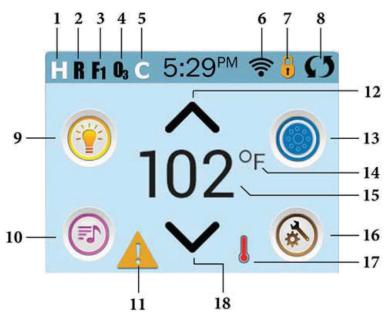


Step 5. Next, touch the Save Icon on the right to confirm this selection.



Step 6. ... and now (as an example), the spaTouch screen will be reset to Spanish.





Note: After 30 minutes* the display will automatically go into sleep mode, which turns the display off. This is normal operation. Touch anywhere on the screen to wake the panel up.

ICON Specifications

- 1. H = High Temperature Range
- 2. R = Ready Mode
- 3. F1 = Filter Cycle 1 Running
- 4. 03 = Ozone Running
- 5. C = Cleanup Cycle
- 6. Wi-Fi Signal Indicator
- 7. Lock Indicator Icon
- 8. Invert Screen
- 9. Light Icon = Turns On/Off
- 10. Music Icon = Press To Enter Music Screen
- 11. Message Waiting Indicator
- 12. Set Temperature Up
- 13. Spa Equipment Control Icon
- 14. Temperature Scale (F/C)
- 15. Current Water Temperature
- 16. Settings Icon
- 17. Heat Indicator
- 18. Set Temperature Down

Navigation

Navigating the entire menu structure is done by touching the screen.

The three screen selections indicated below can be selected. Touch one of these to enter a different screen with additional controls.

Most menu screens time out and revert to the main screen after 30 seconds of no activity.



Messages

At the bottom of the screen, at certain times an indicator may appear showing that a message is waiting. Touch this indicator to go to the Message Display Screen. On that Screen some of the messages can be dismissed.



Set Temperature

Press Up or Down once to display the Set Temperature (indicated by a flashing °F or °C, plus a change in color of the temperature). Press Up or Down again to modify the Set Temperature. The Set Temperature changes immediately.

If you need to switch between High Temperature Range and Low Temperature Range you need to go to the Settings Screen.

Press-and-Hold

If Up or Down is pressed and held, the temperature will continue to change until you stop pressing,

or until the Temperature Range limits are reached.



All Equipment Access

The Spa Screen shows all available equipment* to control. The display shows icons that are related to the equipment installed on a particular spa model, so this screen may change depending on the installation.

The icon buttons are used to select and control individual devices.

Some devices, like pumps, may have more than one ON state, so the icon will change to reflect the state of the equipment. Below are some examples of 2-speed Pump indicators.







If the Spa has a Circ Pump, a Circ Pump Icon will appear to indicate its activity, but outside of Priming Mode, the Circ Pump cannot be controlled directly.

Values Increment/Decrement

If an Up or Down button is shown and pressed when on an editing page, and a value has been selected (highlighted), the value can be incremented by pressing the up arrow or decremented by pressing the down arrow.



Invert

Will appear on upper right on all screens.



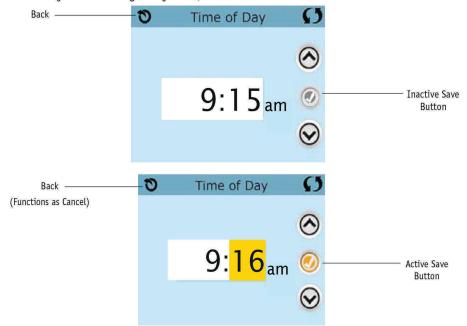
Group 1

(D)

Exiting Screens

The Back button is on every screen except the Main Screen, the Priming Mode Screen are a Message Display Screen.

When you see <u>only</u> this button, or this button plus an <u>Inactive</u> Save Button, it means Back or Exit. It appears on editing screens before you have changed any value, as well as on all other screens.



When you see both the Back button and an Active Save button, the Save button will Save, while the Back button will Cancel. If the screen times out due to no activity it will act like Cancel.

Page Right/Left

If there is a right arrow at the bottom of the screen, it takes you to the next page.

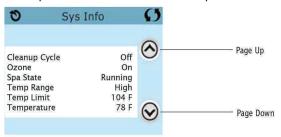
If there is a left arrow at the bottom of the screen, it takes you to the previous page.





Page Up/Down

If an Up or Down button is shown and pressed when on a page with a text list, the list can be scrolled a page at a time.



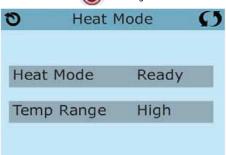
Programming, Etc.

The Settings Screen is where all programming and other spa behaviors are controlled.

Each icon on the Settings screen takes you to a different screen, where one or more setting may be viewed and/or edited.



The Heat Icon (1) takes you to a screen where you control the Heat Mode and the Temperature Range.



Dual Temperature Ranges (High vs. Low)

This system incorporates two temperature range settings with independent set temperatures. The specific range can be selected on the Settings screen and is visible on the Main Screen in the upper left corner of the display.

These ranges can be used for various reasons, with a common use being a "ready to use" setting vs. a "vacation" setting. Each range maintains its own set temperature as programmed by the user. This way, when a range is chosen, the spa will heat to the set temperature associated with that range.

High Range can be set between 80°F and 104°F.

More specific Temp Ranges may be determined by the Manufacturer.

Low Range can be set between 50°F and 99°F.

Freeze Protection is active in either range.

Be sure to set the Time-of-Day

Setting the time-of-day is important for determining filtration times and other background features.

The Heat Icon on the Settings Screen takes you to a screen where you control the Time-of-Day.

On the Time-of-Day screen, simply select the Hours and Minutes. Use the Up and Down Buttons to make changes, then Save.



If no time-of-day is set in the memory an Information Screen will appear. If you exit it and Information Icon will appear at the bottom of the Main Screen, until the time-of-day has been set.





Note:

This only applies to some systems:

If power is interrupted to the system,

Time-of-Day will be maintained for several days.

Heat Mode - Ready vs. Rest

In order for the spa to heat, a pump needs to circulate water through the heater. The pump that performs this function is known as the "heater pump."

The heater pump can be either a 2-speed pump (Pump 1) or a circulation pump.

If the heater pump is a 2-Speed Pump 1, Ready Mode will circulate water every 1/2 hour, using Pump 1 Low, in order to maintain a constant water temperature, heat as needed, and refresh the temperature display. This is known as "polling."

Rest Mode will only allow heating during programmed filter cycles. Since polling does not occur, the temperature display may not show a current temperature until the heater pump has been running for a minute or two.

When the heater pump has come on automatically (for example for heating) you can switch between low speed and high speed but you cannot turn the heater pump off.

Circulation Mode (See Page 13, under Pumps, for other circulation modes)

If the spa is configured for 24HR circulation, the heater pump generally runs continuously. Since the heater pump is always running, the spa will maintain set temperature and heat as needed in Ready Mode, without polling.

In Rest Mode, the spa will only heat to set temperature during programmed filter times, even though the water is being filtered constantly when in 24HR circulation mode.

Ready-in-Rest Mode

Ready in Rest Mode appears in the display if the spa is in Rest Mode and the Jets 1 Button is pressed. When the heater pump has come on automatically (for example for heating) you can switch between low speed and high speed but you cannot turn the heater pump off. After 1 hour, the System will revert to Rest Mode. This mode can also be reset by selecting the Heat Mode line on the Screen shown here.

Priming Mode - M019

After the initial start-up sequence, the control will enter Priming Mode and display a Priming Mode screen. Only pump icons appear on the priming mode screen. During the priming mode, the heater is disabled to allow the priming process to be completed without the possibility of energizing the heater under low-flow or no-flow conditions. Nothing comes on automatically, but the pump(s) can be energized by selecting the "Jet" buttons. If the spa has a Circ Pump, it can be turned on and off by pressing the "Circ" button during Priming Mode.

Exiting Priming Mode

The system will automatically enter the normal heating and filtering at the end of the priming mode, which lasts 4-5 minutes.

Filtration and Ozone

On non-circ systems, Pump 1 low and the ozone generator will run during filtration. On circ systems, the ozone will generally run with the circ pump, but can be limited to filtration cycles. (On some circs systems, Pump 1 low will run along with the circ Pump during filtration.)

The system is factory-programmed with one filter cycle that will run in the evening (assuming the time-of-day is properly set) when energy rates are often lower. The filter time and duration are programmable.

A second filter cycle can be enabled as needed.

At the start of each filter cycle, the water devices like blower, mister device (if these exist) and other pumps will run briefly to purge the plumbing to maintain good water quality.

Freeze Protection

If the temperature sensors within the heater detect a low enough temperature, then the water devices automatically activate to provide freeze protection. The water devices will run either continuously or periodically depending on conditions.

In colder climates, an optional freeze sensor may be added to protect against freeze conditions that may not be sensed by the standard sensors. Auxiliary freeze sensor protection acts similarly except with the temperature thresholds determined by the switch. See your dealer for details.

Clean-up Cycle (optional)

When a pump or blower is turned on by a button press, a clean-up cycle begins 30 minutes after the pump or blower is turned off or times out. The pump and the ozone generator will run for 30 minutes or more, depending on the system. On some systems, you can change this setting.

Main Filtration

Using the same adjustment as Setting the Time, Filter Cycles are set using a start time and a duration. Each setting can be adjusted in 15-minute increments. The panel calculates the end time and displays it automatically.

The Filter Icon 🕡 on the Settings Screen takes you to a screen where you control the Filter Cycles.



Filter Cycle 2 - Optional Filtration

Filter Cycle 2 is OFF by default.

Viewing Filter 1 while Filter 2 is OFF:





Press "1" to view Filter 1. Press "2" once to view Filter 2. Press "2" again to turn Filter 2 ON or OFF.

When Filter Cycle 2 is ON, it can be adjusted in the same manner as Filter Cycle 1.

It is possible to overlap Filter Cycle 1 and Filter Cycle 2, which will shorten overall filtration by the overlap amount.

Light Cycle Option

If Light Cycle does not appear on the Settings Screen, the Light Timer feature is not enabled by the manufacturer.

The Light Cycle Icon (on the Settings Screen takes you to a screen where you control the Light Cycle.

When available, the Light Timer is ("Disabled") by default. Press "Disabled" to change it to "Enabled" (ON).

The settings can be edited the same way that Filter Cycles are edited.



Restricting Operation



Panel Locked and Settings Unlocked



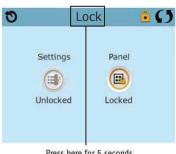
The control can be restricted to prevent unwanted use or temperature adjustments.

Locking the Panel prevents the controller from being used, but all automatic functions are still active.

Locking the Settings allows Jets and other features to be used, but the Set Temperature and other programmed settings cannot be adjusted.

Settings Lock allows access to a reduced selection of menu items. These include Filter Cycles, Invert, Information and Fault Log. They can be seen, but not changed or edited.

Locking and Unlocking



Press here for 5 seconds to lock or unlock.

The same steps are used to Lock and Unlock.

To lock either Settings or Panel first select Settings (if it says "Unlocked") or Panel (if it says "Unlocked"), than press the word "Lock" for at least 5 seconds.

To unlock either Settings or Panel first select Settings (if it says "Locked") or Panel (if it says "Locked"), than press the word "Lock" for at least 5 seconds.

Hold - M037

Hold Mode is used to disable the pumps during service functions like cleaning or replacing the filter. Hold Mode will last for 1 hour unless the mode is exited manually. If spa service will require more than an hour, it may be best to simply shut down power to the spa.

The Hold Icon (10) on the Settings Screen places the spa in Hold Mode and displays the System Hold screen.

Touch Back to exit Hold Mode.



Utilities

The Utilities Icon on the Settings Screen takes you to the Utilities Screen.

The Utilities Screen contains the following:



Panel

Touching the Panel Icon on the Utilities Screen takes you to the Panel Screen, where you can set how long it takes the panel to go to sleep after the last activity. The Sleep Timer can be set from 1 minute to 60 minutes. The default is 30 minutes.

Demo Mode

Demo Mode is not always enabled, so it may not appear.

This is designed to operate several devices in a sequence in order to demonstrate the various features of a particular hot tub.



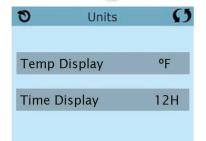
The Fault Log is a record of the last 24 faults that can be reviewed by a service tech.

Use the Up and Down buttons to view each of the Faults.

When Priming Mode shows in the Fault Log, it is not a fault. Rather, it is used to keep track of spa restarts.

Units Screen

The Units Icon on the Settings Screen takes you to the Units Screen.

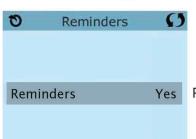


Press "Temp Display" to change the temperature between Fahrenheit and Celsius.

Press "Time Display" to change the clock between 12 hr and 24 hr display.

Reminders

The Reminder Icon (a) on the Settings Screen takes you to the Reminders screen.



Press "Reminders" to turn the reminder messages (like "Clean Filter") ON (Yes) or OFF (No).



Cleanup Cycle

Cleanup Cycle Duration is not always enabled, so it may not appear. When it is available, set the length of time Pump 1 will run after each use. 0-4 hours are available. Settings it to 0.0 Hr keeps the Cleanup Cycles from running.

The Cleanup Icon

on the Settings Screen takes you to the Cleanup Cycle screen.



Language

The Language Icon on the Settings Screen takes you to the Language screen.

Change the language displayed on the panel.





Most messages and alerts will appear at the bottom of the normally used screens. Several alerts and messages may be displayed in a sequence.

____°F ____°C

Water Temperature is Unknown

After the pump has been running for 1 minute, the temperature will be displayed.



Possible freezing condition

A potential freeze condition has been detected, or the Aux Freeze Switch has closed. All water devices are activated.

In some cases, pumps may turn on and off and the heater may operate during Freeze Protection.

This is an operational message, not an error indication.

The water is too hot – M029

The system has detected a spa water temp of 110°F (43.3°C) or more, and spa functions are disabled. System will auto reset when the spa water temp is below 108°F (42.2°C). Check for extended pump operation or high ambient temp.

Heater-Related Messages

The water flow is low - M016

There may not be enough water flow through the heater to carry the heat away from the heating element. Heater start up will begin again after about 1 min. See "Flow Related Checks" below.

The water flow has failed* - M017

There is not enough water flow through the heater to carry the heat away from the heating element and the heater has been disabled. See "Flow Related Checks" below. After the problem has been resolved, reset the message*.

The heater may be dry* - M028

Possible dry heater, or not enough water in the heater to start it. The spa is shut down for 15 min. Reset this message* to reset the heater start-up. See "Flow Related Checks" below.

The heater is dry* - M027

There is not enough water in the heater to start it. The spa is shut down. After the problem has been resolved, you must reset the message* to restart heater start up. See "Flow Related Checks" below.

The heater is too hot* - M030

One of the water temp sensors has detected 118°f (47.8°C) in the heater and the spa is shut down. You must reset the message* when water is below 108°f (42.2°C). See "Flow Related Checks" below.



Flow-Related Checks

Check for low water level, suction flow restrictions, closed valves, trapped air, too many closed jets and pump prime.

On some systems, even when spa is shut down by an error condition, some equipment may occasionally turn on to continue monitoring temperature or if freeze protection is needed.

* Some messages can be reset from the panel. Messages that can be reset will appear with a Clear Icon at the bottom of the Message Screen. Press the Clear Icon text to reset the message.



Sensor-Related Messages

Sensors are out of sync – M015**

The temperature sensors MAY be out of sync by 3°F. Call for Service if this message does not disappear within a few minutes.

Sensors are out of sync -- Call for service* - M026**

The temperature sensors ARE out of sync. The fault above has been established for at least 1 hour. Call for Service.



Sensor A Fault, Sensor B Fault - Sensor A: M031**, Sensor B: M032**

A temperature sensor or sensor circuit has failed. Call for Service.

Miscellaneous Messages

Communications error

The control panel is not receiving communication from the System. Call for Service.

Test software installed

The Control System is operating with test software. Call for Service.

* Some messages can be reset from the panel. Messages that can be reset will appear with a Clear Icon at the bottom of the Message Screen. Press the Clear Icon text to reset the message.



**MOXX is a Message Code. Codes like this will be seen in the Fault Log

System-Related Messages

Program memory failure* - M022**

At Power-Up, the system has failed the Program Checksum Test. This indicates a problem with the firmware (operation program) and requires a service call.

The settings have been reset (Persistent Memory Error)* - M021**

Contact your dealer or service organization if this message appears on more than one power-up.

The clock has failed* - MO20**

Contact your dealer or service organization.

Configuration error (Spa will not Start Up)

Contact your dealer or service organization.

The GFCI test failed (System Could Not Test the GFCI) - M036**

(North America Only) May indicate an unsafe installation. Contact your dealer or service organization.

A pump may be stuck on - M034**

Water may be overheated. POWER DOWN THE SPA. DO NOT ENTER THE WATER. Contact your dealer or service organization.

Hot fault - M035**

A Pump Appears to have been Stuck ON when spa was last powered POWER DOWN THE SPA. DO NOT ENTER THE WATER. Contact your dealer or service organization.

* **Some messages can be reset from the panel.** Messages that can be reset will appear with a Clear Icon at the bottom of the Message Screen. Press the Clear Icon text to reset the message.



^{**}MOXX is a Message Code. Codes like this will be seen in the Fault Log

The TP 700 control panel offered only on spas operating two or more pumps.

Continue to the following pages to learn how to navigate, operate, and program your spas operation. Both control panels use the same software and use the same operation procedures.

TP 700, Two Pump Controller



TP 700, Three Pump Controller



MAIN SCREEN ICONS

A - Temperature Range

High: H

Low: L

B - Heat Mode

Ready: R

Rest: ≝

Ready-in-Rest: RR

C - Ozone Running: O₃

D - Time-of-Day

E - Filter Cycles

Filter Cycle 1: F₁

Filter Cycle 2: F2 (Optional Feature)

Filter Cycles 1 & 2: F+

F - Cleanup Cycle (Optional Feature)

G - Panel Locked and/or Settings Locked

H - WiFi (Local or Cloud Connection)

I - Navigation Arrow

J - Heat Status

K - Selection Box

L - Message (May Appear)







Error - Normal Error or Warning



Error - S pa will not function until fixed

M - Water Temperature

Fahrenheit temperatures are displayed without decimal points. For example, 100 ° F is displayed as 100.

Celsius temperatures are displayed with decimal points. For example, 37.5 ° C is displayed as 37.5.

N - Water Temperature Bar

O - Set Temperature Arrow

Important information about the current state of your spa is displayed on the Main screen.

A B C D F G H
H R O₃ 12:00 am F₁ C A A

Main Screen

USER INTERFACE



Spa Device Buttons

These buttons control various spa devices, such as Jets, Lights and/or Blowers.

Navigation Buttons

Navigate the entire menu structure with the 5 navigation buttons on the control panel.

The names shown to the right refer to the navigation buttons in this user guide. The names will be written in uppercase letters.

Operating or changing a selected item on the panel screen is generally done with the SELECT button (center button).

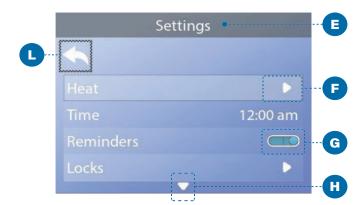
LEFT SELECT RIGHT DOWN

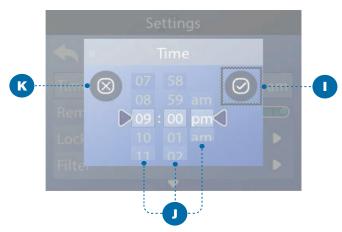
Selection Box

The Selection box is a fundamental navigation tool. It indicates a selected item. Move the selection box by pressing the UP, DOWN, LEFT, RIGHT Navigation buttons. When an item is selected, press the SELECT navigation button to act upon the selected item. The next page shows various examples of selected items (C, I, L).









Menu Navigation

The right Navigation arrow (A) on the Main screen indicates a menu. Press the RIGHT navigation button to enter that menu.

A selection box (C) indicates that a menu item is selected. When a menu item is selected, its name appears at the top of the screen (B). In this example the Settings menu is selected. Press the SELECT navigation button to enter the Settings window (E).

Navigation Arrows

Navigation arrows (D, F, H, M) indicate more menu items. Each navigation arrow corresponds to a navigation button (view page 8). For example, the right Navigation arrow (D) corresponds to the RIGHT navigation button. The left Navigation arrow (M) corresponds to the LEFT navigation button, etc.

Back Button

Use the Back button (L) to navigate back in the menus. Use the navigation buttons to select the Back button. The Selection box (L) indicates that the Back button is selected. Press the SELECT navigation button.

On/Off Switches

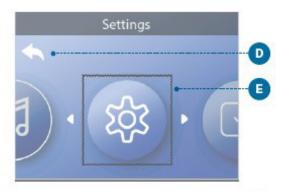
In this example the Reminders setting has an On/ Off switch (G). When the Reminders setting line is selected, press the SELECT navigation button to turn the switch On/Off. In this example the switch is On (G).

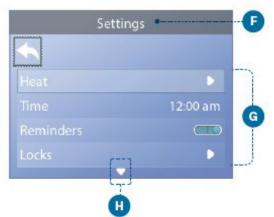
Select, Save, Cancel

Select one of these columns (J) with the RIGHT and LEFT navigation buttons. Change the selected setting with the UP and DOWN navigation buttons. After you change the settings, choose the Save button (I) and press the SELECT navigation button. After you press SELECT, the change is complete. If you decide to cancel your new settings, select the Cancel button (K) and press the SELECT navigation button.









Navigate the Main menu

- 1 Start from the Main screen (A), and press the RIGHT navigation button to enter the Main menu. If the Selection box (B) is on the Message icon, you need to press the RIGHT navigation button twice to enter the Main menu.
- 2 Spa is the first item in the Main menu (C). Continue pressing the RIGHT navigation button to view all items in the Main menu.
- 3 If you want to navigate back to the Main screen, press the UP navigation button to select the Back button (D). Once the back button is selected, press the SELECT navigation button and the Main screen (A) will appear.

Navigate the Settings menu

- 1 Start from the Main screen (A), and press the RIGHT navigation button to enter the Main menu.
- 2 Spa is the first item in the Main menu (C). Continue pressing the RIGHT navigation button until the Settings menu is selected (E).
- 3 Press the SELECT navigation button to enter the Settings menu (F).
- 4 The Navigation arrow (H) indicates more settings. Press the DOWN navigation button to scroll down the list.

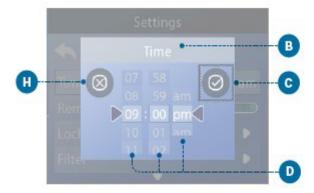
Press-and-Hold

If you need to navigate a long list, press-and-hold the navigation button. For example, press-and-hold the DOWN navigation button to scroll down the Settings menu list (G). The Navigation arrow (H) indicates more menu items.

View Message Screen

- Start from the Main screen (A), and press the LEFT navigation button to select the Message icon (B).
- 2 Pressing the SELECT navigation button to view the Message screen.
- 3 The Message screen may have an Exit button or a Clear button. Select the button on the screen and press the SELECT navigation button.









SET TIME-OF-DAY

Be sure to set the Time-of-Day

Setting the Time-of-Day can be important for determining water filtration times and other background features.

Follow these steps to set the time-of-day:

- 1 Navigate to Time (A).*
- 2 Press the SELECT navigation button, and the Time screen will appear (B).
- 3 Use the navigation buttons to adjust your settings (D).
- 4 Select the Save button (C), and press the SELECT navigation button.

You have set the time-of-day.



If you do not want to save your settings, select the Cancel button (H), and press the SELECT navigation button.

If Time-of-Day has not been set, this Information icon appears (G). Select the Information icon and press the SELECT navigation button to view the corresponding message in the Information screen (F). Select the Exit button (E) and press the SELECT navigation button to exit the Information screen.

You can choose a 12-hour or 24-hour time display









Note: the Heater Status icon flashes during heater start-up; this is normal.

CHANGE THE SET TEMPERATURE

Follow these steps to change the Set Temperature:

- Start at the Main screen (A). Press the SELECT navigation button to view the temperature menu (E).
- 2 Press the RIGHT and/or LEFT navigation buttons to change the Set Temperature.

The center box (D) Indicates the current Set Temperature. In this example the current Set Temperature is 102.

3 - Once your desired Set Temperature is in the center box (D), press the SELECT navigation button, or just wait a few seconds.

The change is complete.

How do I view the Water Temperature?

The Water Temperature is displayed here (B) on the Main screen.

How do I view the Set Temperature?

Start at the Main screen (A), and press the SELECT navigation button. The Set Temperature is displayed in the center box of the temperature menu (D).

How do I know when the water heater is On?

The center of the Heater Status icon turns red (C) when the heater is On, and it turns white when the heater is Off.

What do the dashes indicate (F)?

When the spa is powered On, four dashes appear (F) in the Water Temperature display for one minute. The dashes indicate that the spa is checking the water temperature. After the pump runs for 1 minute, the dashes disappear and the water temperature is displayed (B). The dashes may reappear after the pump has not run for one hour.









HEAT MODES

Follow these steps to view the current Heat Mode and/or change the Heat Mode:

- 1 Navigate to Heat (A).*
- 2 Press the SELECT navigation button to view the Heat screen (B). The current Heat Mode will appear here (C). In this example the current Heat Mode is Rest. There are two Heat Modes to choose from: Ready, Rest.
- 3 Press the SELECT navigation button to change the Heat Mode to Ready (D).

You have set the Heat Mode to Ready.



The change takes effect immediately. No need to press a Save button

Ready-In-Rest Mode is a third Heat Mode. But, it is a sub-feature of Rest Mode and is not selectable from the panel menu.

The only place you can see whether you're in Ready-in-Rest Mode is on the Main screen, where it shows all three Heat Modes in icon form.

If you are in Ready-in-Rest Mode, and you want to cancel it (ie, you want to return to Rest Mode), just go view the current Heat Mode (where it will say Rest Mode) and exit. That simple action takes you back to Rest Mode

Where can I view the current Heat Mode on the Main screen?

The current Heat Mode is displayed here with an icon (E). In this example the current Heat Mode is Ready. The following list shows which icons may appear on the Main screen.

Heat Mode Icons

Ready: R

Rest: #

Ready-in-Rest: RR









TEMPERATURE RANGES

Follow these steps to view the current Temperature Range and/or change the Temperature Range:

- 1 Navigate to Heat (A).*
- 2 Press the SELECT navigation button to view the Heat screen (B). The current Temperature Range will appear here (C). In this example the current Temperature Range is Low. There are two Temperature Ranges to choose from: High, Low.
- 3 Press the SELECT navigation button to change the Temperature Range from Low to High (D).

You have set the Temperature Range to High.

The change takes effect immediately. No need to press a Save button.

Can I see the current Temperature Range on the Main screen?

Yes. The current Temperature Range is displayed here with an icon (E). In this example the current Temperature Range is High. The following list shows which icons may appear on the Main screen.

Temperature Range Icons

High: H Low: L









RESTRICT OPERATIONS

The control can be restricted to prevent unwanted use or temperature adjustments.

Locking the Panel (D) prevents the controller from being used, but all automatic functions are still active.

Locking the Settings (C) allows Jets and other features to be used, but the Set Temperature and other programmed settings cannot be adjusted. Settings Lock allows access to a reduced selection of menu items. These include Filter Cycles, Invert, Information and Fault Log. They can be seen, but not changed or edited.

Follow these steps to lock the Settings:

- 1 Navigate to Locks (A).*
- 2 Press the SELECT navigation button to view the Lock screen (B).
- 3 Navigate to Settings (C). In this example the Settings are unlocked.
- 4 Press-and-hold the SELECT navigation button for approximately 5 seconds. After 5 seconds, the toggle switch will move to the right and turn blue (G), and a lock icon will appear (E).

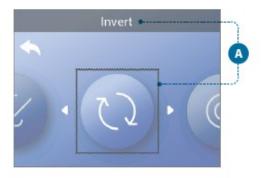
You have locked the Settings.

Follow the same steps to lock/unlock the Settings and/or Panel.

5 - Navigate back to the Main screen. The lock icon on the Main screen (H) indicates that the Settings are locked.

Can Settings and Panel be locked simultaneously?

Yes. The lock icon (H) appears if the Settings or the Panel or both are locked. The current lock states are indicated by the toggle switches in the Lock screen (C, D).











INVERT DISPLAY

Follow these steps to invert the display:

- 1 Navigate to Invert (A).*
- 2 Press the SELECT navigation button to invert the panel display (B). Every screen will be inverted.

You have inverted the display (B),

Follow the same steps to restore the default display orientation (C).

SET FILTER **CYCLE TIMES**

Keep your water clean and ready to enjoy!

Follow these steps to set the Filter Cycles:

- 1 Navigate to Filter (A).*
- 2 Press the SELECT navigation button to view the Filter screen (B).
- 3 Select the start time for Filter Cycle 1 (C). Press the SELECT navigation button to view the time controls (E).
- 4 Enter your time settings (E) with the navigation buttons.
- 5 Select the Save button (D), and press the SELECT navigation button.

You have set the start time for Filter Cycle 1.



If you do not want to save your settings, select the Cancel button (F), and press the SELECT navigation button.

- 6 Follow the same process to change the other Filter time settings if desired.
- 7 Once all of the time changes are set, select the Save button (G), and press the SELECT navigation button.

You have set all of the Filter Cycle times.



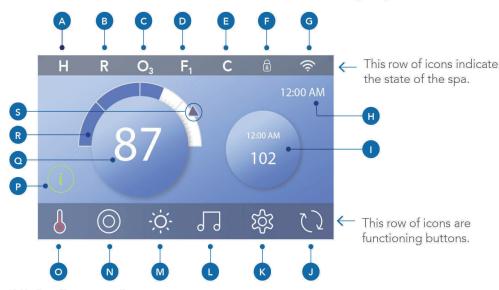
How can you tell if Filter Cycle 2 is enabled?

Filter Cycle 2 is enabled when a white ring appears around the 2 (H). In this example there is no white ring, so Filter Cycle 2 is disabled. Filter Cycle 2 is disabled by default on many spas.

User Guide



THE MAIN SCREEN



Main Screen Icons

A - Temperature Range

High: H

Low: L

B - Heat Mode

Ready: R

Rest: 🛎

Ready-in-Rest: RR

C - Ozone Running: O₃

D - Filter Cycles

Filter Cycle 1: F1

Filter Cycle 2: F2 (Optional Feature)

Filter Cycles 1 & 2: F+

E - Cleanup Cycle (Optional Feature)

F - Panel Locked and/or Settings Locked

G - WiFi (Local or Cloud Connection)

H - Time-of-Day

I - Secondary Button/Display

J - Invert Display

K - Settings

 ${f L}~$ - ${f bba^{TM}}$ versions 2 and 3 (Balboa Bluetooth Audio)

 \mathbf{M} - Light (or CHROMAZON3 $^{\mathrm{TM}}$ $^{\textcircled{1}}$ if installed)

Both icons change from white to color when these devices are powered On.

N - Spa

O - Heater Status

P - Message Button (May Appear)

Information: ①

Reminder: ®

Error - Normal Error or Warning: 1

Error - Spa will not function until fixed: 🗥

Q - Water Temperature

R - Water Temperature Bar

S - Set Temperature Arrow

The system configuration determines the number of icons that appear on the Main Screen. Your Main Screen may have fewer or different icons.

Spa Status





Important information about spa operations can be seen on the Main Screen. Most features, including Set Temperature adjustment, can be accessed from this screen. The actual water temperature can be seen, and the Set Temperature can be adjusted

available, along with other messages and alerts. The selected Temperature Range is indicated in the upper left corner. A Lock icon is visible if the Panel and/ or Settings are locked. Near the bottom of the screen, at certain times an indicator may appear showing that a message is waiting. Touch this indicator to go to the Message Display Screen. On that Screen some of the messages can be dismissed.

When the spa is powered On, four dashes appear (A) in the Water Temperature display for one minute. The dashes indicate that the spa is checking the water temperature. After the pump runs for 1 minute, the dashes disappear and the water temperature is displayed (B). The dashes may reappear after the pump has not run for one hour.

SET THE TIME-OF-DAY

Be sure to set the Time-of-Day

Follow this sequence to set the time-of-day.

- In the Main screen, press the Settings button (B).
- In the Settings screen, press the Time button (C).
- In the Time of Day screen, press the Time button (D).
- Setting dials appear. Swipe these dials (F) to set the time. If your desired time value appears but is not aligned with the arrow, tap the desired time value to make it align with the arrow.
- Press the Save button (G) to save your settings. Or, press the Cancel button (E) to cancel your settings.

Setting the time-of-day is important for determining filtration times and other background features. If Time-of-Day needs to be set, the Information Message button (A) appears on the Main screen; view the previous page for more information on the different types of Message buttons.

NOTE: If power is interrupted to the system, Time-of-Day will be maintained for several days (this only applies to some systems).





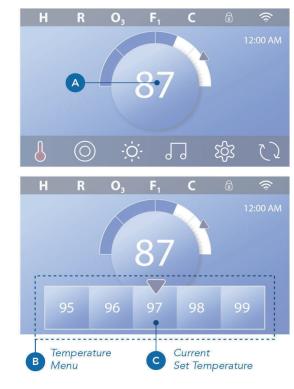




SET THE TEMPERATURE

In this example we will set the Set Temperature to 102.

- Press the water temperature display button (A) to make the temperature menu appear (B). The center box with the arrow (C) indicates the current Set Temperature.
- If 102 is already showing, but just not centered (D), touch it to center it (E).
- If 102 is not showing (B), swipe the temperature menu until 102 appears (D).
- If 102 appears after swiping but does not stop in the center box (D), press 102. Pressing 102 makes it shift to the center box (E).
- Press the water temperature display (A) to make the temperature menu disappear. The Set Temperature is now 102.











Note: the Heater Status button icon flashes during heater start-up; this is normal.

Heater Off

Heater On

RUN SPA DEVICES

Press the Spa button (A) to view the Spa screen.

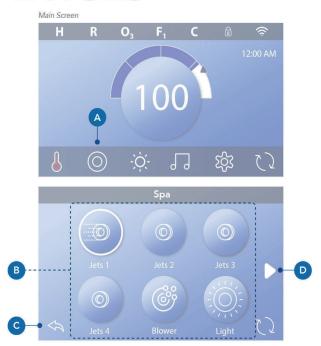
Press these buttons (B) to run spa devices. Some devises may only turn On and Off, while other devices may have multiple speeds/states. Your spa configuration determines the number of buttons and the function of the buttons in the Spa screen. One Spa screen displays six buttons, maximum. If more than six buttons exists, a navigation button appears (D). Press the navigation button (D), or swipe, to view the next Spa screen. Press the Back button (C) to navigate to the Main screen.

If the Jets are left running, they will turn off after a time-out period.

If the Spa has a circulation pump, a circulation pump icon will appear in the Spa screen to indicate its activity only (the icon is not a functioning button).

The circulation pump can be controlled with a button during Priming mode

If the spa does not have a circulation pump, then Jets 1 may turn On automatically at times. In these cases, pressing the Jets 1 button will just change speeds, but will not turn Off Jets 1.





SET FILTER CYCLE TIME

Keep your water clean and ready to enjoy

Follow these steps to set the time for Filter Cycle 1.

- Press the Settings button (A) on the Main screen.
- Press the Filter button (B) on the Settings screen.
- Press the Start button (E) on the Filter Cycles screen.
- Set the Start Time with these dials (J) on the F1 End screen.
- Press the Save button (K) to save your settings, or press the Cancel button (I) to cancel your settings.
- Press the End button (F) on the Filter Cycles screen, and follow the same steps to set the End Time.
- Once the Start and End Times are set, press the Save button (G) on the Filter Cycles screen.
- Once Start and End Times are set, the Duration appears here (H). You have now set the time for Filter Cycle 1. The white ring (C) indicates that Filter Cycle 1 is enabled (it is always enabled).

Follow the same steps noted above to set the time for Filter Cycle 2.

How can you tell if Filter Cycle 2 is enabled?

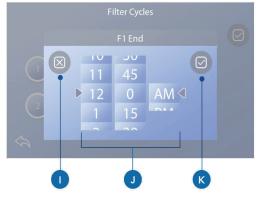
Filter Cycle 2 is enabled when a white ring appears around the 2 button. For example, Filter Cycle 1 is enabled (C) in this screen, and Filter Cycle 2 is disabled (D). Press the 2 button to enable/disable Filter Cycle 2. A Filter Cycle 2 will only run if it is enabled.

Note: It is possible to overlap Filter Cycle 1 and Filter Cycle 2, which will shorten overall filtration by the overlap amount.









RESTRICT OPERATIONS

The following examples show how to lock and unlock the Panel.

LOCK PANEL

- Press the Settings button 🌣 (A) on the Main screen.
- Press the Locks button (B) on the Settings screen.
- Press the Panel button (C) on the Locks screen.
 "Lock Panel" will appear at the top of the screen (D).
- Press-&-hold "Lock Panel" (D) for five seconds. After five seconds a Lock icon (E) will appear in the top row. The lock icon also appears in the top row of the Main screen. The panel is now locked.











(Continued on next page)

UNLOCK PANEL

- Press the Panel button (F) in the Locks screen, and "Unlock Panel" will appear at the top of the screen (G).
- Press-&-hold "Unlock Panel" (G) for five seconds.
 After five seconds the Lock icon will disappear from the top row (1) of the Locks screen. The panel is now Unlocked.

The control can be restricted to prevent unwanted use or temperature adjustments. Locking the Panel prevents the controller from being used, but all automatic functions are still active.

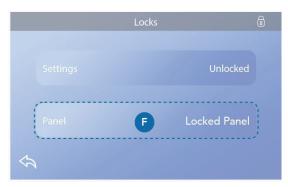
LOCK & UNLOCK SETTINGS

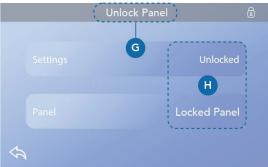
Follow the same steps noted above to lock and unlock Settings.

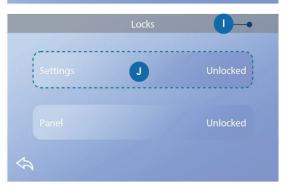
Locking the Settings allows Jets and other features to be used, but the Set Temperature and other programmed settings cannot be adjusted. Settings Lock allows access to a reduced selection of menu items. These include Filter Cycles (view only), Invert, Information and Fault Log. They can be seen, but not changed or edited.

Can Settings and Panel be locked simultaneously?

Yes. The lock icon (K) appears if Settings or Panel or both are locked. The current lock states are noted on the right side of the buttons (H).









Circulation Pump Modes

If the system is equipped with a circulation pump, it will be configured to work in one of three different ways:

- 1. The circulation pump operates continuously (24 hours) with the exception of turning off for 30 minutes at a time when the water temperature reaches 3°F (1.5°C) above the set temperature (most likely to happen in very hot climates).
- 2. The circulation pump stays on continuously, regardless of water temperature.
- 3. A programmable circulation pump will come on when the system is checking temperature (polling), during filter cycles, during freeze conditions, or when another pump is on.

The specific Circulation Mode that is used has been determined by the Manufacturer and cannot be changed in the field.

Filtration and Ozone

If a spa does not have a circulation pump, Pump 1 low and the ozone generator will run during filtration. On circ systems, the ozone will generally run with the circulation pump, but can be limited to filtration cycles. (On some circ systems, Pump 1 low will run along with the circulation pump during filtration.)

Most systems are factory-programmed with one filter cycle that will run in the evening (assuming the time-of-day is properly set) when energy rates are often lower. The filter time and duration are programmable. A second filter cycle can be enabled as needed. At the start of each filter cycle, the water devices like blower, mister device (if these exist) and other pumps will run briefly to purge the plumbing to maintain good water quality.

Freeze Protection

If the temperature sensors within the heater detect a low enough temperature, then the water devices automatically activate to provide freeze protection. The water devices will run either continuously or periodically depending on conditions. In colder climates, an optional freeze sensor may be added to protect against freeze conditions that may not be sensed by the standard sensors. Auxiliary freeze sensor protection acts similarly except with the temperature thresholds determined by the switch. See your dealer for details.

Clean-up Cycle (optional)

When a pump or blower is turned on by a button press, a clean-up cycle begins 30 minutes after the pump or blower is turned off or times out. The pump and the ozone generator will run for 30 minutes or more, depending on the system. On some systems, you can change this setting.

Clean-up cycles allow the spa to filter less when the spa is used less often, and to filter more when the spa is used more often.

DIAGNOSTICS SCREEN

The Diagnostics screen is helpful for spa technicians.

Here is how to navigate to the Diagnostics screen starting from the Main screen. Pressing the Settings button & and then the Diagnostics button .

Info ?

Info (A) displays various settings and identifications of this system.

System Model

Displays the Model Number of the System.

Panel Version

Displays a number of the software in the topside control panel (D).

Software ID (SSID)

Displays the software ID number for the System.

Configuration Signature

Displays the checksum for the system configuration file.

Current Setup

Displays the currently selected Configuration Setup Number.

Dip Switch Settings

Displays a number that represents the DIP switch positions of S1 on the main circuit board.

Heater Type

Displays a heater type ID number, or "Standard".

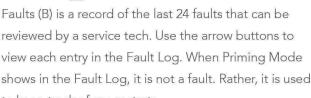
Heater Voltage (North American system / UL)

North American/UL control systems display operating voltage configured for the heater.

Heater Wattage (International System / CE)

International/CE control systems display the heater wattage range that is configured for the control system.

Faults 🗵





HEAT SETTINGS

Ready to enjoy!

Make sure your spa is heated and ready to enjoy with Heat Settings. Navigate to the Heat Settings screen from the Main screen by pressing the Settings button . Press the Heat button , and the Heat Settings screen appears (A). The Heat Setting screen does not have Save or Cancel buttons, so changes you make take effect immediately.

Heat Mode (B)

Ready R

Ready Mode (B) keeps the water temperature within 1° F (0.5° C) of the Set temperature. For example, if the set temperature is 102° F (39.0° C), the water temperature will be within +/- 1° F (0.5° C) of 102° (39.0° C). Press the Heat Mode button (B) to switch between Ready and Rest Mode. The **R** icon appears on the Main screen when the spa is in Ready Mode.

Rest

Rest Mode functions the same as Ready Mode, except
Rest Mode only heats the water during filter cycles
Press the Heat Mode button (B) to
switch between Ready and Rest Mode. The icon
appears on the Main screen when the spa is in
Rest Mode.

Ready-in-Rest RR

Ready-in-Rest Mode is the same as Rest Mode, except Ready-in-Rest Mode heats the water, if necessary, for one hour when you turn On Jets 1. The **RR** icon appears on the Main screen when the spa is in Rest-in-Rest Mode.

If the spa is in Ready-in-Rest mode and you go to the Heat Settings screen (A), that cancels Ready-in-Rest Mode and puts you back into Rest Mode, even if you press no buttons while on the Heat Settings screen.



Heater Pump

In order for the spa to heat, a pump needs to circulate water through the heater. The pump that performs this function is known as the "heater pump".

The heater pump can be either a 2-speed pump (Pump 1) or a circulation pump. If the heater pump is a 2-Speed Pump 1, Ready Mode will circulate water at various intervals, using Pump 1 Low, in order to maintain a constant water temperature, heat as needed, and refresh the temperature display. This is known as "polling."

Rest Mode will only allow heating during programmed filter cycles. Since polling does not occur, the temperature display may not show a current temperature until the heater pump has been running for a minute or two. When the heater pump has come on automatically (for example for heating) you can switch between low speed and high speed but you cannot turn the heater pump off.

Temp Range (C)

There are two Temp Range settings: High and Low.

High H

The water temperature can be set between 80° - 104° F (26.6° - 40.0 C) when Temp Range is set to High. Press the Temp Range button (C) to switch between High and Low Range. The **H** icon appears in the top row of the Main screen when the spa is in High Range.

Low L

The water temperature can be set between 50° - 99° F (10.0° - 37.2° C) when Temp Range is set to Low. Press the Temp Range button (C) to switch between High and Low Range. The **L** icon appears in the top row of the Main screen when the spa is in Low Range.

Different High and Low Temp Ranges may be determined by the Manufacturer.

Freeze Protection is active in High and Low range.

M8

Press the M8 button (D) to turn it On/Off. The M8 feature looks for opportunities to decrease pump usage, which may increase pump life and save energy. M8 is On by default. M8 is an optional feature and may not appear on all systems.



SETTINGS SCREEN

Fine tune your spa with a wide variety of Settings.

Starting from the Main screen, press the Settings button 🕸 to view the Settings screen (A). Press the navigation arrows \bigcirc or swipe to view all of the Settings screens.

Heat &

Make sure your spa is heated and ready to enjoy with Heat Settings. (view page 22).

Filter 🖓

Keep your spa water clean and ready to enjoy by setting Filter Cycles

Time (1)

Set the Time to ensure scheduled features have proper timing (view page 9).





Reminders (1)



Reminders (A) are helpful spa maintenance messages that display periodically.

Locks a



Lock the Panel and/or Setting

Light Cycle (Optional)



If you want the spa lights to turn On and Off at a specific time, use Light Cycle (A).

Hold &



Hold (B) is used to disable the pumps during service functions like cleaning or replacing the filter. Hold Mode will last for 1 hour unless the mode is exited manually. If spa service will require more than an hour, it may be best to simply shut down power to the spa. The Hold Icon on the Settings Screen places the spa in Hold Mode and displays the System Hold screen. Touch Back to exit Hold Mode.





Hold (continued)

Drain Mode (Optional)

Some spas have a special feature that allows Pump 1 to be employed when draining the water. When available, this feature is a component of Hold.

Cleanup 📥

When a pump or blower is turned on by a button press, a clean-up cycle begins 30 minutes after the pump or blower is turned off or times out. The pump and the ozone generator will run for 30 minutes or more, depending on the system. On some systems, you can change this setting.

Units A

Specify Time and Temperature Units (B). The temperature choices are Fahrenheit or Celsius. The time display choices are 12 hour or 24 hour.

Language 🗐

Select from a variety of languages.

Panel Oo

Set how long it takes the panel to go to sleep after the last activity. The default is 1 minute. The shortest time (1 minute) is recommended because it decreases the chance of water activating buttons.

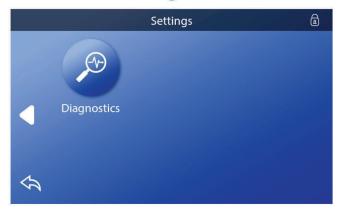
Diagnostics 🎤

Spa technicians can find useful information and features in Diagnostics









MESSAGES

General Messages

Several alerts and messages may be displayed in a sequence.

Possible freezing condition

A potential freeze condition has been detected, or the Aux Freeze Switch has closed. All water devices are activated. In some cases, pumps may turn on and off and the heater may operate during Freeze Protection. This is an operational message, not an error indication.

The water is too hot - M029*

The system has detected a spa water temp of 110°F (about 43°C) or more, and spa functions are disabled. System will auto reset when the spa water temp is below 108°F (about 42°C). Check for extended pump operation or high ambient temp.

The water level is too low

This message can only appear on a system that uses a water level sensor. It appears whenever the water level get too low (or the water level sensor is disconnected), and automatically disappears when the water level is adequate. Pumps and the heater turn OFF when this message appears.

Heater-Related Messages

The water flow is low - M016**

There may not be enough water flow through the heater to carry the heat away from the heating element. Heater start up will begin again after about 1 minute. See "Flow Related Checks" below.

The water flow has failed* - M017**

There is not enough water flow through the heater to carry the heat away from the heating element and the heater has been disabled. See "Flow Related Checks" below. After the problem has been resolved, reset the message*.

The heater may be dry* - M028**

Possible dry heater, or not enough water in the heater to start it. The spa is shut down for 15 minutes. Reset this message* to reset the heater start-up. See "Flow Related Checks" below.

The heater is dry* - M027**

There is not enough water in the heater to start it. The spa is shut down. After the problem has been resolved, you must reset the message* to restart heater start up. See "Flow Related Checks" below.

The heater is too hot* - M030**

One of the water temp sensors has detected 118°F (about 48°C) in the heater and the spa is shut down. You must reset the message* when water is below 108°F (about 42°C). See "Flow Related Checks" below.

Flow-related checks

Check for low water level, suction flow restrictions, closed valves, trapped air, too many closed jets and pump prime. On some systems, even when spa is shut down by an error condition, some equipment may occasionally turn on to continue monitoring temperature or if freeze protection is needed.

Sensor-Related Messages

Sensors are out of sync - M015**

The temperature sensors may be out of sync by 3°F. Call for Service if this message does not disappear within a few minutes.

Sensors are out of sync -- Call for service* – M026**

The temperature sensors ARE out of sync. The fault above has been established for at least 1 hour. Call for Service.

Sensor A Fault, Senor B Fault - Sensor A: M031**, Sensor B: M032**

A temperature sensor or sensor circuit has failed. Call for Service.

System-Related Messages

Program memory failure* - M022**

At Power-Up, the system has failed the Program Checksum Test. This indicates a problem with the firmware (operation program) and requires a service call.

The settings have been reset (Persistent Memory Error)* – M021**

Contact your dealer or service organization if this message appears on more than one power-up.

The clock has failed* - M020**

Contact your dealer or service organization.

Configuration error

The spa will not Start Up. Contact your dealer or service organization.

The GFCI test failed (System Could Not Test the GFCI) – M036**

(North America Only) May indicate an unsafe installation. Contact your dealer or service organization.

A pump may be stuck on - M034**

Water may be overheated. POWER DOWN THE SPA. DO NOT ENTER THE WATER. Contact your dealer or service organization.

Hot fault - M035**

A Pump Appears to have been Stuck ON when spa was last powered. POWER DOWN THE SPA. DO NOT ENTER THE WATER. Contact your dealer or service organization.

Reminder Messages

Reminder messages can be reset from the panel. Press the Clear Icon to reset the Reminder message.

General maintenance help

Reminder Messages can be suppressed by using the Reminders Screen. Reminder Messages can be chosen individually by the Manufacturer. They may be disabled entirely, or there may be a limited number of reminders on a specific model. The frequency of each reminder (i.e., 7 days) can be specified by the Manufacturer.

Check the pH

May appear on a regular schedule, i.e., every 7 days. Check pH with a test kit and adjust pH with the appropriate chemicals.

Check the sanitizer

May appear on a regular schedule, i.e., every 7 days. Check sanitizer level and other water chemistry with a test kit and adjust with the appropriate chemicals.

Check ozone

May appear on a regular schedule. Change the UV as instructed by the manufacturer.

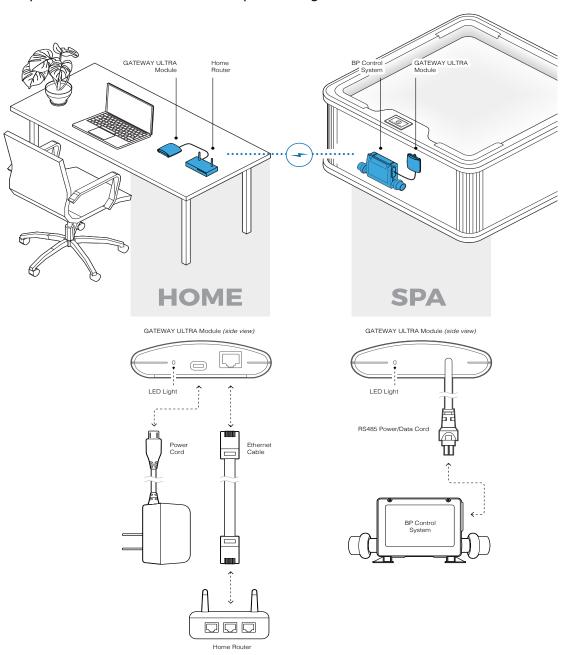


Congratuations! Welcome to Cal Connect Control My Spa, the smart control system for spa monitoring on the go. With Cal Connect you will be able to control/monitor water temperture, control pump operation, adjust filtration, and monitor/control any activity occurring within your spa.

This Quick Start guide will help you with inital set up of your RF module.

NOTE: The Cal Connect Module works on 2.4 Ghz networks only. Inspect your router to confirm 2.4 Ghz support.

The Cal Connect uses two modules, one that connects to the home router and one that connects to the spas control box, both modules must have matching serial numbers located on the back of each of the modules. Connect your home module first before proceeding.



Download the Control My Spa App

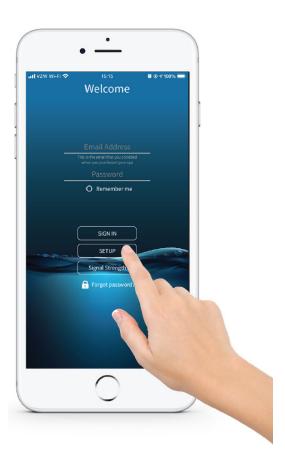


To Begin the inital set up of the Cal Connect system, download the "Control My Spa" app by Balboa Water Group from the App Store or Google Play Store.

Before starting the app, have your CMS code in hand. This is a unique code provided to you by your dealer.

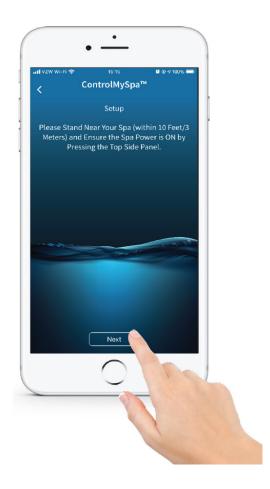
If you do not have a CMS Code, Please Contact your dealer.





- **1-** In your phone setting ensure that your bluetooth setting is toggled on, during inital set up the module uses bluetooth to communicate.
- **2-** To set your module into discovery mode, flip your spa GFCI breaker off and back on again.
- **3-** Next, open the Control My Spa app and and select "SETUP" to begin the process of registering your modules.

4- Stand next to the spa, perferably near the control panel of your spa. your mobile device will begin searching for the spa module.



Control My Spa Set-Up



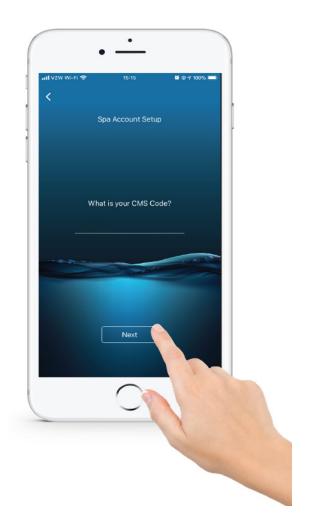


- **5-** The App will begin scanning for the spas wifi module. within a few seconds the module serial number should appear.
- **6-** Select the "Yes" option once the serial number appears on screen and proceed with the following steps.

7- The app will request your CMS Code to proceed with creating an account to control your spa.

If a CMS Code was not given to you, please contact your dealer.

8- Proceed with account creation, once completed with all steps log into your newly created account on the main page of the app. once you are logged in you should have control of your spa system within 5-10 minutes.



For more details on installation and basic troubleshooting you can download the complete installation/owners manual on https://www.balboawatergroup.com/getdoc.cfm?id=2392 To download the full manual.

Energy Consumption Tips

Your new spa comes equipped with an electric heater. Following the directions listed below will ensure the most efficient operation:

NOTE: This method is only for spa usage under two hours a week.

- Keep the spa's operating temperature 5°F below the desired usage temperature when not in use. One or two hours before use, set the temperature to the desired temperature.
- If the spa usage exceeds two hours a week, the set temperature should remain at the desired usage temperature.
- The air venturis should be used sparingly when open, water temperature drops quire rapidly and can also dissipate chemicals

Allowing the water temperature to lower more than 10°F below the desired usage temperature and reheating it prior to usage will cause the heater to operate longer than it normally would maintaining the desired temperature. Doing this will increase your operating cost and make your heater work more than necessary.

Spa Jets

Almost all of the jets in your spa are adjustable. Rotating the face of an adjustable jet to the left (counter-clockwise) will decrease the amount of water flow through the jet. Rotating the face of an adjustable jet to the right (clockwise) will increase the amount of water flow through the jet. (See example shown to the right.)

Neck jets adjust in the opposite directions (counter-clockwise to increase, clockwise to decrease).



LED Lighting

Press the LIGHT button on the topside control panel to turn the spa light on. If your spa has perimeter LED lights, they will also light up at the same time as the spa light.

The LEDs operate in three modes:

1. Cycle: When you continually press the LIGHT button, the LEDs will cycle through the three main LED colors (Red, Green, and Blue) or combinations of the three that produce the following colors: light green, purple, light blue, yellow, etc.

Each time you press the button, you immediately advance ti the next color in sequence or eventually a different light pattern.

2. Flashing: Once you have cycled through all of the colors, another press of the LIGHT button will produce a flashing pattern.

- **3. Fading cycle:** The next phase of operation when you push the LIGHT button is a slow and/or fast fade random transition from one color to the next.
- If a spa is equipped with more than 100 points of light the slow fading cycle will flicker during a color change.
- Every air valve is equipped with 2 LED points.
- Perimeter LEDs take 9 points of light.
- The waterfall takes 4 points of light.

Spas with exterior corner LED lighting generally work in the same mode as described above. The variations in color and patterns provide you with multiple options to suit almost any lighting preference.

Water Diverters

Diverter knobs are 1" and 2" knobs located around the top of your spa. They allow you to divert water through jets from one side of the spa to the other, or in most cases from floor jets to all jets. This is accomplished by rotating the diverter knob to the left (counter-clockwise), decreasing the amount of water flow through a sections of jets. To increase the amount of water flow through the other section of jets, rotate the handle to the right (clockwise).



Air Venturis

Air venturis are the 1" knobs located around the top of your spa. Each one will let you add a mixture of air with the jet pressure. This is accomplished by rotating the air venturi knob to the left (counter-clockwise) to increase the amount of airflow through the jets. To decrease the amount of airflow through the jets, rotate the handle to the right (clockwise).



Hydro Streamers

Your spa may include two to eight streamer waterfalls. When the booster pump is on, turn the 1" diverter knob to adjust the rate of flow to the waterfall jets.

The waterfall jet faces are not adjustable. Do not turn the jet faces because you may accidentally remove them. Always shut off water to the hydro streamer jets before you place the cover on the spa. Water from the hydro streamer jets sprays in an arc that is higher than the top surface of the spa. When water from the hydro streamer sprays the bottom of the cover, it will collect and run to the edge of the spa and drip over the top.





Water Clarity Information

This section is intended for new spa owners with no experience with water chemistry. Everyone's knowledge with maintaining water quality is different, but there are some general concepts you need to know.

Water maintenance is not difficult, however, it does require regular attention. The most important thing to understand about taking care of your spa water is that preventative action is much easier than correcting water quality issues.

The Four Rules of Water Clarity

Excellent water quality is a simple matter of four things:

Chemical Balance

You will need to test and adjust the chemical balance of your spa water. Although this is not difficult, it needs to be done regularly.

Depending on your choice of sanitizer, you need to test the level of calcium hardness, total alkalinity, and pH.

Sanitization

Sanitizers kill bacteria and viruses and keep the water clean. A low sanitizer level will allow microbes to grow quickly in the spa water. We recommend using either chlorine or bromine as your sanitizer.

Spa owners with an ozonator also need to add sanitizer, although their requirements are different.

Filtration

Cleaning your filter regularly is the easiest and most effective single thing you can do to keep your water clear.

A clogged or dirty filter will cause the heater and pump to work harder than they need to, possibly causing them to fail.

The spa's heating system will only function with the proper amount of water flow through the system.

Regularity

Clear water requires regular maintenance. Establish a routine based on a regular schedule for your spawater maintenance.

Maintaining your water quality helps the enjoyment of your spa and extends your spa's life by preventing damage from neglect and chemical abuse.

You have two types of testing methods to choose from:

- The reagent test kit is a method which provides a high level of accuracy. It is available in either liquid or tablet form.
- Test strips are a convenient testing method commonly used by spa owners.

Balancing the Total Alkalinity

Total alkalinity (TA) is the measure of the total levels of carbonates, bicarbonates, hydroxides, and other alkaline substances in the water. TA can be considered a "pH buffer". It is the measure of the ability of the water to resist changes in the pH level.

The recommended total alkalinity is 80-120 ppm.

<u>If the TA is too low</u>, the pH level will fluctuate widely from high to low. Low TA can be corrected by adding an alkalinity increaser.

If the TA is too high, the pH level will tend to be too high and may be difficult to bring down. High TA can be corrected by adding an alkalinity decreaser.

When the TA is balanced, it normally remains stable, although adding water with high or low alkalinity will raise or lower the TA level.

〈Balancing the Calcium Hardness

Calcium hardness (CH) is a measure of the total amount of dissolved calcium in the water. Calcium helps control the corrosive nature of the spa's water and is why soft water is not to be used. The low calcium content of soft water is very corrosive to the equipment and can cause staining of the spa shell.

The Recommended calcium hardness is 150-200 ppm.

If the CH is too low, add a calcium hardness increaser.

If the CH is too high, dilute the spa water with soft water.

When the CH is balanced, it normally remains stable, although adding soft water or very hard water will raise or lower the CH level.

Balancing the pH

The pH level is the measure of the balance between acidity and alkalinity.

If the pH is too low, it can cause corrosion of metal fixtures and the heating element. Low pH can be corrected by adding a pH increaser.

If the pH is too high, it can cause scaling by allowing metals or minerals to form deposits and stain spa surfaces. High pH can be corrected by adding a pH decreaser.

Ideal Water Chemistry

Testing For:	Ideal Range (ppm): Minimum	Ideal Range (ppm): Maximum
Total Alkalinity	80	120
Calcium Hardness	150	200
рН	7.2	7.6

Chemical Sanitation

Sanitizers kill bacteria and other organic waste by breaking them down to non-harmful levels and are filtered out. Before you fill your spa, you need to decide which chemical sanitizer you wish to use. Consult your Cal Spas dealer for the right decision with regards to your lifestyle and spa usage.

We recommend either **bromine** or **chlorine** as your sanitizer. Both work well when maintained regularly.

NOTE: DO NOT use trichlor. Trichlor is very acidic and the hot temperature of the spa causes it to dissolve too quickly. It will cause damage to your spa and will void your warranty.

Whichever plan you decide on, follow it completely and don't take shortcuts. It will provide you with clean, safe, clear spa water with minimal effort. Spa owners with an ozonator still need to use a chemical sanitizer.

Using Chlorine as a Sanitizer

If you choose to use chlorine as a sanitizer, only use granulated chlorine, not liquid chlorine.

Once a week, check the chlorine level using either a test strip or a reagent kit. See the table on the right for the ideal range.

Add one or two tablespoons granulated chlorine to the spa water weekly. Note that chlorine dissipation rate will be faster at higher water temperatures and slower at lower temperatures.

When you add chlorine, open all of the jets and run the spa at high speed with the cover open for at least 30 minutes.

Shocking the Water

In addition to using a chemical sanitizer, you will periodically need to shock the water. Shocking the water helps removed burned-out chemicals, bacteria, and other organic material from your spa's water and improves your sanitizer's effectiveness.

Add two ounces of oxidizer shock per 500 gallons once a week, after heavy bather loads or if water has strong odor.

《Using Bromine as a Sanitizer

Bromine is a very effective sanitizer that produces low chemical odors. Unlike chlorine, it can beak down baceria and other impurities to a safe level with a low burn-out rate.

Use granulated sodium bromide to establish your bromine base.

When you begin with fresh water, add two ounces of granulated bromide. Open all of the jets and run the spa at high speed with the cover open for at least 30 minutes.

Testing For:	Ideal Range (ppm) Minimum	Ideal Range (ppm) Maximum
Chlorine Level: Without ozonat	3.0	5.0
Chlorine Level: With ozonator	2.0	4.0
Bromine Level: Without ozonat	6.7	11.0
Bromine Level: With ozonator	5.7	10.0

Do not use chlorinating shock, which will damage your spa's jets and pump seals. Only use an oxidizer shock. It can be used with either chlorine or bromine sanitizers.

Spa must be running with all of the jets on high for 30 minutes with the cover open. If necessary, repeat oxidizer shock in 30 minute intervals.

Bather Load

"Bather Load" is the term used to describe the number of people using a spa, combined with the length of usage, and the frequency of usage. All these factors have a great effect on the spa water. The higher the bather load, the more chemicals need to be added and a longer filtration time will be needed.

Recommendations are designed for spas with average bather load (3 to 4 people, 15 minutes of usage, three times a week at 100 degrees). If your bather load exceeds these guidelines, and you experience water quality problems, increase the amount of filtration first, (go to the next higher filtration number) then if water quality is still not adequate, consult the advice of your Cal Spas dealer for additional chemical or system recommendations. Be sure to give them your bather load information.

Filter Cleaning

The filter is the part of your spa that removes the debris from the water and needs to be cleaned on a regular basis to maximize your spa's filtering performance and heating efficiency.

In addition to spraying off the filter weekly to remove surface debris, your filter should be deep cleaned periodically to dissolve scale and particles that get lodged deep within the filter fibers and impede the filtration process. Even if the filter resulting in the most common spa problem—no heat, caused by a dirty filter.

We recommend you clean your filter once a month and replace it one a year or as necessary.

It is extremely important that you never run the spa without a filter. There is a possibility that debris may be sucked into the plumbing through the filter well.

Cleaning the filter

- 1. Remove the filter by unscrewing it and pulling it up and out.
- 2. Place the dirty filter into a bucket of water deep enough to cover the filter. Add 8oz. of liquid filter cleaner to the bucket of water

NOTE: It is a good idea to keep a spare filter to use in the spa while the dirty filter is being deep cleaned. This way, you can rotate the filters and both will last longer.

- 3. Soak the filter for a minimum of 24 hours.
- 4. Spray the filter with a water hose. Spray each pleat carefully.
- 5. Reinstall the filter. Do not over-tighten.

Ozonator

The ozone generator releases ozone into the spa water. You will still need to test for chlorine or bromine and occasionally replenish it to return the sanitizer level to the baseline.

For spas without a circulation pump, pump 1 will run at low speed and the ozonator will run during filtration.

The spa's control system is factory-programmed with one filter cycle that will run in the evening when energy rates are often lower. The time and duration of the filter cycle can be set according to your needs. In addition, a second filter cycle can be enabled. Filtration time may need to be increased with heavy bather load.

Factory Filtration

The spa's control system is factory-programmed with one filter cycle that will run in the evening when energy rates are often lower. The time and duration of the filter cycle can be set according to your needs. In addition, a second filter cycle can be enabled. Filtration time may need to be increased with heavy bather load.

Maintenance Schedule

Each time you refill the spa	Follow the section "Filling and Powering up your portable spa	
Prior to each use	Test the spa water using either test strips or a reagent test kit. Adjust chemical levels as necessary.	
Once a week	Test the spa water using either test strips or a reagent test kit. Adjust chemical levels as necessary. If your water source is high in calcium add stain and	
	scale preventer. Deep clean your spa's filter. (Follow filter cleaning	
Once a month	instruction at the beginning of this section).	
Every two or four months	Change the spa water. How often you change the water depends on how much you use the spa. When you change the water, you will need to: Clean and polish the acrylic surface Clean and treat the spa cover and pillows Deep clean the filter Refill your spa	
Once a year	Replace filter cartridges if the pleats appear frayed.	

Troubleshooting Water Clarity Problems

Problem	Probable Causes	Possible Solutions
Cloudy Water	 Dirty Filter Excessive oils/ Organic matter Improper sanitization Suspended particles/organic matter Overused or old water 	 Clean filter Shock spa with sanitizer Add sanitizer Adjust pH and/or alkalinity to recommended range Run jet pump and clean filter Drain and refill spa
Water Odor	Excessive organics in waterImproper sanitationLow pH	Shock spa with sanitizerAdd sanitizerAdjust pH to recommended range

Problem	Probable Causes	Possible Solutions
Musty Odor	Bacteria or algae growth	Shock spa with sanitizerAdjust pH to recommended range
Organic Buildup/ Scum Ring Around Spa	Buildup of oils and dirt	Wipe off scum with clean rag if severe, drain the spa, use a spa surface and tile cleaner to remove the s cum and refill the spa
Algae Growth	High pHLow sanitizer level	Shock spa with sanitizer if problem is visible or persistent, drain, clean and refill the spa
Eye Irritation	Low pHLow sanitizer level	 Adjust pH Shock spa with sanitizer and maintain sanitizer level
Skin Irritation/ Rash	Unsanitary waterFree chlorine level above 5ppm	 Shock spa with sanitizer and maintain sanitizer level Allow free chlorine level to drop below 5 ppm before spa use
Stains	 Total alkalinity and/or pH is too low High iron or copper in source water 	 Adjust total alkalinity and/or pH Use a stain and scale inhibitor
Scale	High calcium content in water - total alkalinity and pH too high	 Adjust total alkalinity and pH - If scale requires removal, drain the spa, scrub off the scale, refill the spa and balance water Use a stain and scale inhibitor

Cleaning and Maintenance

Removing and Reseating Pillows

You can remove the pillows for cleaning and maintenance quickly and easily. This method works for all types of pillows.

Grab the lower edge of the pillow with both hands firmly and pull up. As you do this, the pillow inserts will pop out of the holes.

Re-seat the pillows by aligning the pillow inserts with the holes and striking the pillow hard enough to insert the pegs back into the holes.



Jet Removal and Replacement

Jets can be easily removed for cleaning.

Grasp the outer rim of the jet and turn it counter-clockwise until it completely stops. You may feel it slightly loosen pop out a bit from the fixture. Pull the jet out from the jet fixture. The jet will be very snug and may require some force to remove it. DO NOT PRY OUT JETS.

To replace the jet, place it in the fitting and turn it clockwise until it snaps in and can be rotated freely about half a turn.





Cleaning the Hydrostreamers

To ensure proper flow through the hydrostreamers, follow this maintenance process should any jet(s) have diminished flow.

Step 1. Turn the jet counter-clockwise to remove the chrome jet head.



Step 2. Pull the chrome cap off.



Step 3. Pull the plastic jet opening and its gasket off.



Step 4.(2) The plastic filter is shown completely removed from its housing



Step 6. Slide the plastic filter back in the Jet.



Step 8. Place the gasket into the plastic spout and then insert the spout into the jet body.



Step 10. Place the chrome ring cap back on and turn clockwise to tighten it down.



Step 4. Pull out the inner plastic filter.



Step 5. Tap the filter and/or blow out the debris to ensure all holes are clear.



Step 7. Re-insert the gasket into clear plastic spout.



Step 9. Insert the plastic spout into the jet body.



Important! Keep the spa covered when not in use!

- Covered spas will use less electricity in maintaining your set temperature.
- Covering your spa will protect you spa's finish from the sun's ultraviolet rays.
- You are required to keep the spa covered to maintain warranty coverage.
- Covering your spa helps prevent children from drowning in your spa.

In addition, while the spa cover is rigid, it is not designed to support any weight. Therefore, as a safety precaution and to preserve the life of your cover, you must not sit, stand, or lie on it, nor should you place objects of any kind on top of it.

Step 1. Place cover on spa. Make sure it is correctly positioned.



Step 2. Position the tie-down hardware (attached to the straps of your cover) on the side of the spa so they are easily reached by the cover tie-down straps.



Step 3. With the straps pulled taut (but not overly tight), lightly drill the location for screw placement. Gently drill 3 holes - one for each screw slot in the lock. (If you do not have a low torque drill, use the lowest torque setting on the drill you have.) DO NOT drill all the way in but instead just make a guide for starters.



Step 4. Use a screwdriver to finish screwing in the 3 screws. (Repeat this process for the other 3 corners.



Step 5. Keep the cover fastened down at all times when not in use, Locking hardware may be locked with a key (which is provided).





Step 6. The provided key will allow you to lock down spa access.





FAILURE TO FOLLOW INSTRUCTIONS MAY RESULT IN INJURY OR DROWNING NON-SECURED OR IMPROPERLY SECURED COVERS ARE A HAZARD. REMOVE COVER COMPLETELY BEFORE ENTRY OF BATHERS. ENTRAPMENT POSSIBLE. KEEP COVER ON SPA AND LOCKED WHEN NOT IN USE

Draining the Swim Spa

Your spa should be drained every four to six months for cleaning and maintenance and refilled with fresh tap water. Before you begin turn off power to the spa at the breaker and remove all filters.

Step 1. Locate your drain.

All fitness spas have a cabinet mounted drain

The location of the cabinet mounted drain is shown in the left photo by the arrow. (It is located to the right of the fitness spa's "door.") Pull the knob out of the cabinet. The cabinet drain is screwed into the drain pull knob.





Step 2. Remove the cap.

Make sure the valve is in the closed position, then unscrew and remove the cap. Unscrew the cap.



Step 3. Connect valve to a garden hose.

Attach a garden hose to the hose-bib fixture. Place the other end of the garden hose where you would like the water to drain.



Step 4. Drain the spa.

Turn the valve on the hose-bib fixture to open the drain. When the spa has drained completely, turn the valve on the hose-bib fixture, remove garden hose and replace the cap.

Winterization (Cold Climate Draining)

Depending on your region in your country, the temperature could drop below 32°F (0°C). If you are in one of those regions, we recommend that you always have your spa full if water and running at normal spa temperatures (80°F to 100°F, 26.7°C to 37.8°C). this will help reduce the risk of freezing water in your spa and in your spa's equipment.

WARNING: If you find the need to drain your spa, be aware of the potential of freezing in your spas equipment and plumbing. Even if the directions below are followed perfectly, there is no guarantee that your spa will not suffer freeze damage. Freeze damage is not covered by your warranty.

- 1. Open all filter covers.
- 2. Remove the filter baskets and filters.
- 3. Drain your spa completely
- 4. Vacuum water from the spa's main drain fitting with a wet/dry vacuum.
- 5. Open the bleeder valves on the pumps.
- 6. For spas with the UV lamp chamber mounted flat on the equipment floor: Loosen the quartz tube nut to let the water drain from the UV lamp chamber.
- 7. Disconnect the unions from both sides of the pump.

- 8. Blow any remaining water out of the jets and equipment area with the wet/dry vacuum.
- 9. When it has completely finished draining, replace the quartz tube in the UV lamp chamber and re-tighten the nut. Close the bleeder valves and re-connect the unions on the pumps. Replace the filter baskets and filters.
- 10. Cover your spa with a good spa cover and an allweather tarp to ensure that neither rain nor snow enters the spa.

Cleaning and Replacing filter

Filtration is one of the most important steps you can take to ensure clean, clear water. It is far less expensive to fix water clarity problems by properly filtering your spa than by using excessive amounts of chemicals, excessive filtration times, or by water replacement.

Vacation Care

You can leave your spa unattended for up to two weeks if you follow these instructions.

ALWAYS lock your cover using the cover locks if you plan to be away from home and the spa is filled with water.

- 1. Select the Low Range temp choice used for vacation mode.
- 2. adjust the pH.
- 3. Shock the water (add either chlorine or bromine sanitizer).
- 4. When you return, check and adjust the pH and shock the water.

If you will not be using your spa for longer than 14 days and a spa maintenance service is not available, we strongly recommend you drain or winterize your spa.

Spa Cover and Pillows

Due to constant punishment your spa cover and pillows receive, you should protect them by applying a vinyl and leather cleaner as part of your monthly maintenance plan. Use a product that is specifically designed to protect spa covers and pillows from chemical and ultraviolet light damage without leaving an oily residue behind that is normally associated with common automotive vinyl protectants.

Warning: DO NOT use automotive vinyl protectants on spa covers or pillows. These products are generally oil-based and will cause severe water clarity issues that are difficult to correct.

Spa Shell

Each time you drain your spa, before you refill it you should clean your spa shell with an all purpose-cleaner and apply a coat of surface protectant.

Use a low detergent, non-abrasive cleaner specifically formulated to clean the spa without damaging its acrylic finish.

Use a non-oil based surface protectant that is specifically formulated to protect the spa's finish from the chemicals and minerals associated with normal spa use.

Freedom Sound System * Option

The Freedom Sound System™ entertainment option contains a Bluetooth-enabled speaker system that is available for certain Cal Spa models. Any Bluetooth-enabled device can be used to play audio through your spa.

Before you can use the sound system, you need to pair the Bluetooth module with your device. The Bluetooth module is installed within the spa cabinet. Everything can be performed with your Bluetooth device. The example shown below is from an iPhone device. Your device may appear differently. Before you begin, make sure Bluetooth is enabled on your device.

- 1. Select Bluetooth from your device's option list.
- 2. Select SWA8-6BT **or Aquatic AV** ... from the list of available devices to pair. **Note:** *A **combination of letters and**
- 3. Your iPhone device will ask for a code: the code is 0000.

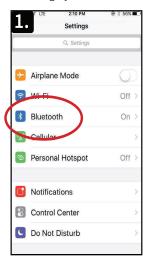
numbers will follow after the "AquaticAV" name*

- 4. Allow your device to pair with the spa's Bluetooth module.
- 5. When the devices have been connected, the device Aquatic-AV.. will be highlighted.

Only one Bluetooth device can be paired with the Freedom Sound System[™] at any time.

(For Android users, the systems will pair automatically - no code is needed.

Once your device is paired and connected, all sounds from your device will be played through the sound system, including system sounds and telephone.









Working Out With Your Swim Spa

Air Injection/ More Resistance

Use the control panel to start and stop the Air Injection System. The **JET 1** and **JET 2** buttons control the top and bottom jets.

Use the air venturi valves to inject air in the water streams for even more power.





Swim Tether

The swim tether pole has three pieces and assembles easily. Slide the ends of the top and middle sections into the middle and bottom sections.

Insert the tether in the anchor hole when you are ready to use it.

Buckle the strap around your waist. It is easily adjustable and can accommodate most sizes.

Excercise Equipment

IMPORTANT: Always consult your physician before starting any exercise activity or program. The Ultimate Fitness series spas feature rubber exercise bands. When stretched, these bands create a high tension condition. Improper use or failure to connect the exercise bands properly may cause injury. Always inspect all of the exercise equipment prior to beginning any exercise. Do not use any damaged equipment.

This equipment attaches to the exercise anchors located on the spa walls.

Connecting the Exercise Equipment

The drawings below show different ways the exercise kit can be connected depending on the exercises you wish to do.



For 14 foot spas and model F-1222

The exercise kit contains:

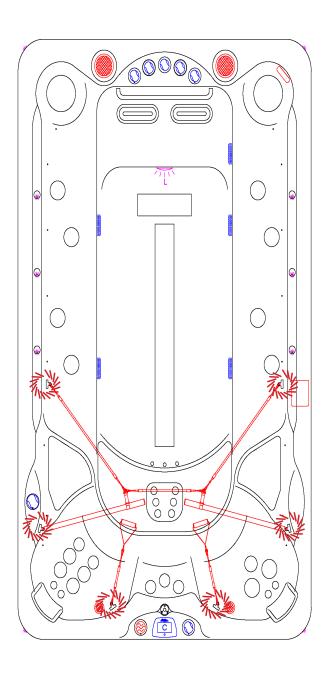
- Two hand grips
- Two ankle braces
- Two 6" elastic bands
- Two 18" elastic bands
- Two 25" elastic bands
- Two rowing bars

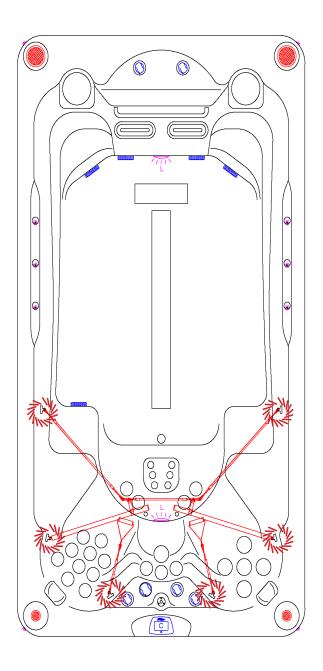
For 16 and 17 foot spas

The exercise kit contains:

- Two hand grips
- Two ankle braces
- Two 18" elastic bands
- Two 25" elastic bands
- Two 56" elastic bands
- Two rowing bars

Exercise Equipment Tether Points

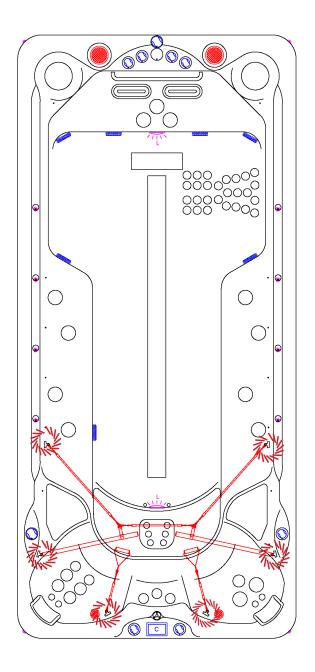


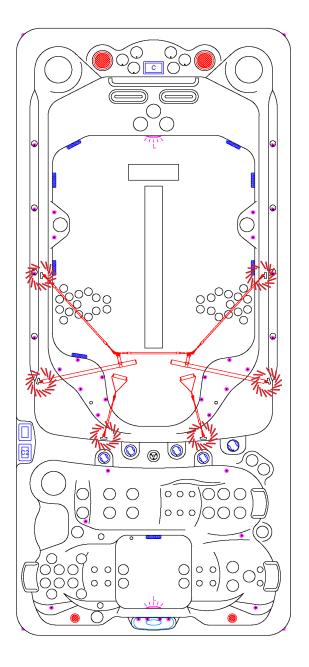


F-1325X F-1437X



Exercise Equipment Tether Points





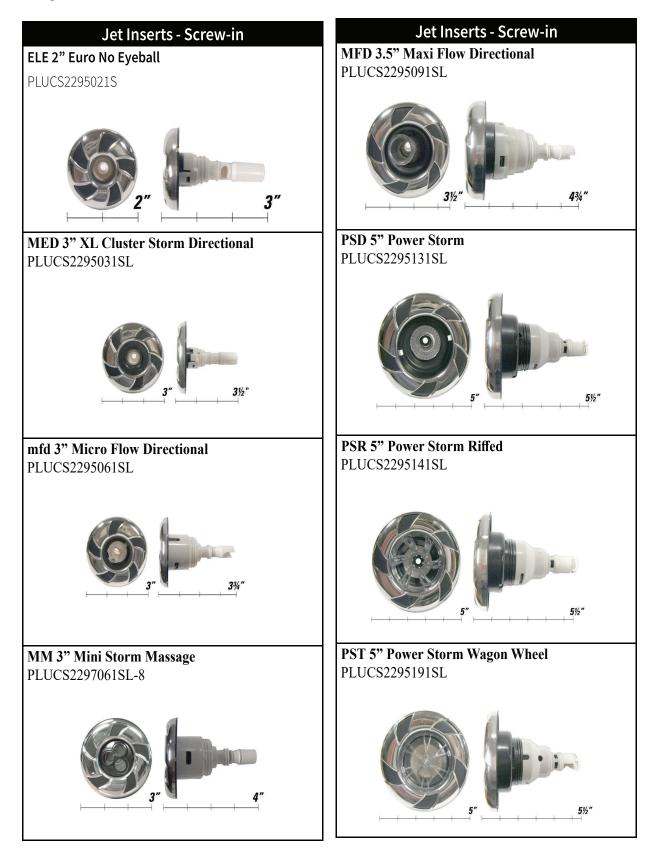
F-1655X F-1868DZ



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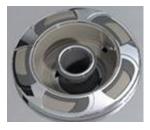
Appendix

Replacement Parts



POWER JETS

Part#: PLUCS2444009SS-CDCL 5" Power Storm, Directional Eyeball Velocity Metal



Part#: PLUCS2444019S-CDCL Power Storm Tri Directional Eyeball Velocity Metal



Part#: PLUCS2444059S-CDCL Power Strom Multi-Massage Velocity Metal



WHIRLPOOL JETS

Part#: PLUCS2394009S-CDCL Adjustable Whirlpool Velocity Metal



CLUSTER JETS

Part#: PLUCS2441009S-CDCL 4" Cluster Storm Internal, Directional Velocity Metal



Part#: PLUCS2442059S-CDCL 3" Mini Storm Internal, Multi-massage Velocity Metal



Part#: PLUCS2441029S-CDCL 2" Cluster Storm Internal, Twin Velocity Metal



POLY JETS

Part#: PLUCS2443009SS-CDCL 4" Poly Storm Directional Eyeball Metal Velocity



MINIJETS

Part#: PLUCS2442009SS-CDCL 3" Mini Storm Directional Eyeball Metal Velocity



Part#: PLUCS2443039SSCDHL 4" Poly Storm, WW Roto Eyeball Metal Velocity



Part#: PLUCS2444049S-CDCL 5" Power Storm, Twister Velocity Metal



JET INSERTS (Updates)

Swim Jet Rip Current Metal DSG/clear w/ Load Washer PLU21051685DSG





PILLOWS





Water Diverter Valves

Diverter Valve 2" Titanium Black (CS600303T1-TT)

PLU21300465



Diverter Valve 1" Titanium Black (CS600426T1-TT)

PLU21300453



Diverter Valve 1½" On/Off ASSY (600-4601)

PLU21100045



Air Control Valve

Air Control with Titanium Black CS660350T1-TT

PLU21300504



Drains

Drain Super Hi Flo Suction 2½" Black (640-

3581LGV)

PLU21400146



Low Profile Drain 3/4" Black (640-0511)

PLU21400401



Teleweir Skimmer

50 square foot teleweir skimmer: ft. (510-4601)

FIL11700006



Filters

50 sq ft female threaded - antibacterial for Teleweir skimmer shown above) FIL11100208



Additional Parts

50 Sq Ft Filter Housing Part#:FIL11700007LC

(Spas built after 6/2024)



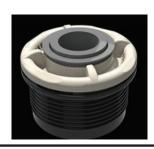
50 Sq Ft Filter Housing Grey Part#: FIL517-4609-CDHL

(Spas built after 6/2024)



DYNA-FLO PLUS FILTER, 75SF 2"CKV 4SCLP; HIGH VOLUME; LESS CARTRIDGE

Part # FIL510-9559-CDCL



TELEWEIR FILTER, 50SF 2"CKV 6SCLP LESS CARTRIDGE 2-TONE CDG/HLG

Part # FIL510-4609-CDCL *Models built from 1/2024-6/2024*



SUCTION

Part #PLU21400203

5"DESIGNER PRO-SUCT. ASSY. 2.5"S 2-TONE, ELL GASK. (EPDM 50 SHORE) &

LOAD WASHER



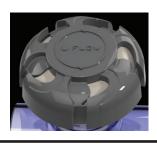
LED Lights 1-LED light string Part #: LIT16100330 2-LED light string **Part #:** LIT16100331 4-LED light string **Part #:** LIT16100332 1 to 3 ext. cord LIT16100335 1 to 1 port ext. cord LIT16100338 Interior light with logic (7 LED) LIT16100333 Interior light without logic (7 LED) LIT16100336 Main light housing, LED lens, fitting nut LIT16100336

AIR CONTROL

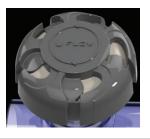
Part # CS6603709-CDHL "Cal Spas 1" Air Control Complete Assembly, Velocity Style, CDG/HLG



Part # PLUCS6054309-CDCL "Cal Spas 1" Air **Control** Complete Assembly, Velocity Style, CDG/HLG"



Part # CS6053309-CDHL "Cal Spas 2 "Top Access Diverter Valve Sub-Assembly, Velocity Style,CDG/HLG"



Cover Lock and Keys Part #: ACC01800026

Additional Parts



75 Sq Ft Filter Part#: FIL75-5D145H2OE-3



Replacement of Cabinet Panels

The complete selection of replacement cabinets for all models is very extensive and too lengthy for this owner's manual. To order replacement panels for your spa, visit www.quickspaparts.com

Covers

All spa covers are designed with a tapered height, angling downward from the center to the sides to drive off rain and prevent water from pooling. The covers listed below are filled with either 1 lb, 1.5 lb, or 2.0 lb foam.



93" x 141"

Fits spa models: F-1222

COV93141DBK-3 Deluxe Taper Black
COV93141DDB-3 Deluxe Taper Dark Brown
COV93141DG-3 Deluxe Taper Gray

93" x 171"

Fits spa models: F-1420, F-1437

COV93171DBK-3 Deluxe Taper Black
COV93171DDB-3 Deluxe Taper Dark Brown
COV93171DG-3 Deluxe Taper Gray

93" x 200"

Fits spa models: F-1640, F-1770

COV93200DBK-3 Deluxe Taper Black
COV93200DDB-3 Deluxe Taper Dark Brown

COV93200DG-3 Deluxe Taper Gray

93" x 210"

Fits spa model <u>F-1896DL</u>

COV93210DBK-3 Deluxe Taper Black
COV93210DDB-3 Deluxe Taper Dark Brown
COV93210DG-3 Deluxe Taper Gray

93" x 151"

Fits spa model F-1335

COV93151DBK-3 Deluxe Taper Black
COV93151DDB-3 Deluxe Taper Dark Brown

COV93151DG-3 Deluxe Taper Gray

Basic Troubleshooting

The troubleshooting guidance provided here is intended to cover the most common problems a spa owner may encounter. For more in-depth troubleshooting, go to www.calspas.com/troubleshooting.

	Symptom	Possible Solutions			
Pı	roblems starting up				
	Pump won't prime	See priming instructions			
	Breaker keeps shutting off	Reset the GFCI breaker. If this continues, contact your dealer or a qualified spa technician.			
Po	Power and system problems				
	System won't start up or breaker keeps shutting off	Power may be shut off. Turn on GFCI circuit breaker. If this continues, contact your dealer or a qualified spa technician.			
	Control panel doesn't respond	Turn on or reset the GFCI circuit breaker. If this does not solve the problem, contact your dealer or a qualified spa technician.			
		If you hear the pump running but the control panel doesn't respond, contact your dealer			
	Spa does not turn off	Spa may be trying to heat up. Check if spa is in Ready or Rest mode			
		In cold climates, if spa is not equipped with full foam or any kind of insulation, it will try to maintain the set temperature. Set the spa to low temperature range and set the temperature to 80°F.			
		Spa may be in filter cycle. If it is, this is normal and no adjustment is necessary.			
	Message on the control panel	There may be a problem. See Diagnostic Messages			
Н	eat problems				
	Spa water does not get hot	Spa may be in low temperature range. Set the spa to high temperature range.			
		The filter may be dirty or may need to be replaced. Clean or replace the filter.			
		The water level may be too low. Fill the spa with water level at 4 to 6 inches from the top.			
		The temperature is not turned up high enough. Raise temperature on topside control.			
		Cover the spa. The cover will keep heat in the spa and help keep heat from escaping. Make sure cover is on at all times when spa is not in use.			
		The heater element may be old, deteriorated, coated with scale, or defective. Contact your dealer for more assistance.			
		The gate valves may be partially or completely closed. NEVER OPERATE YOUR SPA WITH THE GATE VALVES CLOSED!			

Symptom	Possible Solutions
Spa overheats - temperature greater than 110°F / 43°C	Overheating can occur during summer months and may not necessarily indicate a malfunction. When it occurs, a message code may also appear on the control panel.
	Temperature may be set too high. Turn the set temperature down to a lower temperature.
	Filtration time may be too long. Turn the filtration cycles down during the warm months.
	The spa may not be properly ventilated. Make sure the front of the spa is not blocked to allow air flow.
	High speed pumps may have been running too long. Limit pump running time to no more than 15 to 30 minutes.
Water pressure problems	

Low water pressure	Jet valves may be partially or fully closed. Open the jet valves.
	Filter cartridge may be dirty. Clean or replace the filter.
	Pump may have airlock. Remove airlock by priming spa
	The suction fittings may be blocked. Remove any debris that may be blocking them.
	The filter skimmer may be blocked. Remove the blockage.
	Gate valves may be closed. Open gate valves. Note: Never operate your spa with the gate valves closed!
	Spa may be running in filtration mode. Press JETS or JETS 1 button to turn on high speed pump.
No water pressure (no water stream from any jets)	Power may be switched off. Turn the power back on.
	The pump may be defective. After you have tried all other troubleshooting, contact your dealer for assistance.
Jets surge on and off	Water level may be too low. Add water to normal level.

Pump problems

Pump runs constantly – will not shut off	There may be a problem with circuit board. Contact your dealer.
Noisy pump	The water level may be too low. Fill the spa with water level at 4 to 6 inches from the top.
	Filter cartridge may be dirty. Clean or replace the filter.
	Pump may have airlock. Remove airlock by priming spa
	The suction fittings may be blocked. Remove any debris that may be blocking the suction fittings.
	Gate valves may be closed. Open gate valves. Note: Never operate your spa with the gate valves closed!
	Air may be leaking into the suction line. Contact your dealer for assistance.
	Debris may be inside the pump. Contact your dealer for assistance.
	Noise may be a sign of damage. Contact your dealer for service.

	Symptom	Possible Solutions
	Pump turns off during operation	Automatic timer may have completed its cycle. Press JETS or JETS 1 button to start the cycle again.
		Pump may have overheated due to the vents on the equipment door being blocked. Make sure the front of the spa is not blocked to allow air flow.
		The pump motor may be defective. Contact your dealer for assistance.
	Pump has a burning smell while running	A burning smell may be a sign of damage. Contact your dealer for service.
	Pump does not run	Pump may have over heated. Let it cool for an hour and try operating the spa for a shorter time.
		Power to the spa may be shut off. Turn on or reset the GFCI circuit breaker. If this does not solve the problem, contact your dealer or a qualified spa technician.

"Thermal Creep"

Cal Spas are designed with energy-efficient components and systems that are meant to sustain heat generated by the equipment, which is then cycled back into the spa water. In hot weather or in situations where the spa is set to extended run times, Thermal Creep may occur. Thermal Creep is a condition where the measured water temperature can be higher than the set temperature. To manage Thermal Creep you may:

Vent your cover. This means placing a folded cloth about 3/4" (2cm) thick under all four corners of the cover before you lock the cover down.

Open your cover. Opening the cover at night will also quickly cool the water down if desired.

Open all air controls. Set your filtration cycles to run during the cooler times of the day or night.

Reduce the length of your filter cycles.

Visit your local dealer for additional guidance.

Since Thermal Creep only occurs in well-insulated hot tubs, it is not indicative of something that is wrong with your spa or its equipment.



This Limited Warranty is extended to the original purchaser of a spa produced by Lloyd's Material Supply Company, Inc. which manufactures the Cal Spas brand portable spa manufactured after January 1, 2024 and installed for residential use in the United States of America and Canada. This warranty begins on the date of delivery of the spa, but in no event later than one year from the date of manufacture.

	Swim Spas
Shell Structural Warrantied against water loss due to defects in the spa shell.	10 years
Shell Finish Warrantied against blistering, cracking, or delaminating of the interior spa shell.	7 years
Equipment and Controls Electrical Equipment components- specifically limited to the pumps, standard titanium heater, and control system, are warranted against malfunction due to defects in workmanship or materials.	5 years
Plumbing Warrantied against leaks due to defects in workmanship or materials	5 years
Cabinet - synthetic or fiberglass Warrantied against defects in workmanship or materials. Normal wear and weathering of the finish will occur naturally over time and are not defects.	5 years

Warranties for Other Components

The fuses, headrests, cabinet finish, cal grip, labels, and filters are warrantied to be free of defects in workmanship and material at the time of delivery. The factory installed water purification system & salt system is warranted against malfunction due to defects in workmanship or material for one year from the original date of the spa delivery. All stereo-related components (receiver, speakers, sub-woofer, power supply, Bluetooth antenna, etc) are warranted against malfunction due to defects in workmanship and material for one year from the original date of delivery. All other factory-installed components not mentioned specifically, including, but not limited to the wood frame, jets, diverter valves, LED lighting systems, filter lids, and mechanical components, are warranted against malfunction due to defects in workmanship and material for two years from the original date of delivery.

The insulating spa cover delivered with the spa is warranted to be free of defects in workmanship and materials on Platinum & Deck spas for one year, 90 days for Escape & Escape X spas.

Genuine Cal Spas Parts & Accessories

This Limited Warranty is void if Lloyd's Material Supply Company, Inc., manufacturer of the Cal Spas brand or its designated representative determines that the spa has been subjected to damage or failure due to installation of aftermarket parts that are not genuine Cal Spas branded parts and accessories. This disclaimer includes, but is not limited to filters, UV bulbs, ozone systems, salt systems, repair parts and other accessories. Genuine Cal Spas brand parts and accessories are built to our highest standards of quality, durability and performance, and they are designed to work with your spa to ensure optimal performance and function.

Performance

This warranty begins on the date of delivery of the spa, but in no event later than one year from the date of Manufacture. To obtain service in the event of a defect covered by this Limited Warranty, notify your Cal Spas dealer or Cal Spas as soon as possible, and use all reasonable means to protect the spa from further damage. Upon proof of purchase, a designated service representative will correct the defect subject to the terms and conditions mentioned in this Limited Warranty. There will be no charge for parts or labor to repair the defect, although providing access to conduct the repair is the spa owners responsibility. Freight charges for replacement parts is the responsibility of the spa owner. The servicing dealer may charge the owner a travel/service fee and/or a diagnose fee, these fees may vary based on several factors, these fees are not covered under the Limited Warranty.

In the event that the spa is removed to a repair facility for repair and reinstalled, the cost of removal and re-installation will be your responsibility as the spa owner. If Lloyd's Material Supply Company Inc., The manufacture of the Cal Spa brand determines that repair of the covered defect is not feasible, it reserves the right to provide a replacement spa of equal or lesser value to the original purchase price. In such an event reasonable costs for removal of the original spa, shipping costs from the factory for the replacement spa and delivery and installation of the replacement spa will be the responsibility of the spa owner. The replacement spa will carry the balance of the original spa's warranty. Spa covers are not included. This warranty ends either by specified time frame, owner-transfer of the spa, relocation, or installation of any component other than by the manufacture.

Warranty Limitations

This Limited Warranty is void if Cal Spas or its designated representative determines that the spa has been subjected to alteration, neglect, misuse or abuse, or freight damage caused by the common carrier; any repairs have been attempted by anyone other than a designated representative; the failure is caused by accident, acts of God or other causes beyond the control of the Manufacturer including acts of nature (damage caused by animals, rodents, or other pests) are not covered by this warranty, additionally; neglect, misuse and abuse include any installation, operation or maintenance of the spa other than in accordance with the instructions contained in the owner's manual provided with the spa, including but not limited to the failure to maintain proper water chemistry and chemical balance and the use of abrasive or improper cleaners or non-genuine parts and accessories. This Limited Warranty does not provide coverage for any item attached to or installed on the spa after the date of manufac-ture or for gaining access to any component for repair or replacement. Spa units in commercial use are excluded from any coverage whatsoever. The spa owner accepts liability for repair work performed by anyone other than Lloyd's Material Supply Company Inc., or a designated Cal Spas representative. This Limited Warranty is void if damage occurs to the spa shell because of excessive heat buildup due to failure to cover a spa that is empty of water while exposed to direct sunlight.

Proration of Warranty

Units determined by the Manufature to be non-repairable will be replaced on a prorated basis with the same or a comparable unit. The owner will be charged 1% of the current retail cost for each full month of ownership from the date of purchase through the date failure is determined to be non-repairable. This charge will be waived during the first 6 months of ownership. [example]: Product failure is determined during seven months of ownership. owner will be responsible to pay for 7% of the products current cost.

Limitations

The manufacture disclaims all warranties, expressed or implies, in fact or in law, to the extent allowed by your State's law, including the warranty of merchantability and fitness for use, except as stated specifically herein. All warranty service must be performed by the manufacture or its designated representative using authorized Cal Spas parts. No agent, dealer, distributor, service company, or other party is authorized to change, modify, or extend the terms of this limited warranty in any manner whatsoever. The manufacture will not be responsible for any statements or representations made in any form that go beyond, are broader than, or are inconsistent with any authorized literature or specifications furnished by Cal Spas.

Disclaimers

Lloyd's Material Supply Company, Inc., Manufacture of Cal Spas brand and its representatives shall not be liable for any injury, loss, cost, or other damage whether incidental or consequential, arising out of any defect covered by this limited warranty, including without limitation, loss of use of the spa and cost for removal of defective produce even if the manufacture was advised of the possibility of damage. The liability of the manufacture under this limited warranty, if any shall not exceed the original amount paid for the defective product. Coverage under this limited warranty shall commence as of the original date of delivery and the duration of such coverage shall not extend for any reason whatsoever beyond the states time periods. These disclaimers shall be equally applicable to any service provided by the manufacture and its designated representatives.

Legal Rights

This limited warranty give you specific legal rights. You may also have other rights that vary from state to state. Some states do not allow limitations on how long an implied warranty lasts, so this limitation may not apply to you.

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Visit our website www.calspas.com. or scan the QR code or purchase accessories and spare parts at www.quickspaparts.com



CONTACT INFORMATION

For customer service, please contact your authorized dealer immediately. If you need additional information and/or assistance, contact:

Lloyd's Material Supply Company, Inc. Customer Service Department 1462 East Ninth Street Pomona, CA 91766.

Toll Free: 1-800-CAL-SPAS Fax: 1-909-629-3890